

## *Adjusting The Passenger's Mirror on a 2017 Bus So It Does Not Rotate*

**Tiffin Motorhomes, Inc.**

Work Instruction Number:

WI-311

Effective Date: 08/15/2016

Revision: 00

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**Purpose:** To provide instructions on properly adjusting the passenger's side mirror on 2017 Bus

### **TOOLS NEEDED:**

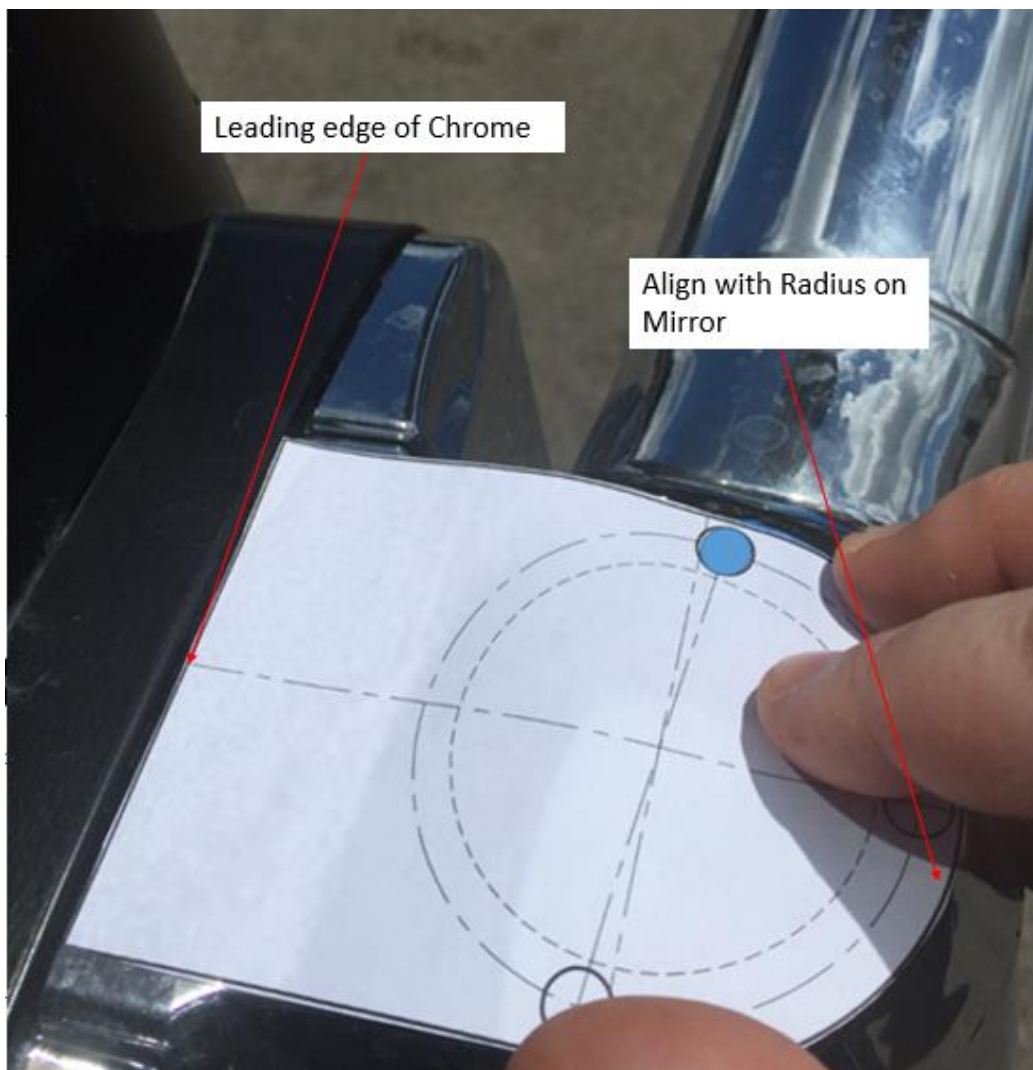
- 1- Pattern
- 1- F Drill Bit or 0.257" Drill Bit
- 1- Drill
- 1- 5/16-18X1 ¼" Tap
- 1- Awl

### **Parts Needed:**

- 1- 5/16-18X1 ¼" Bottom Taping set screw
- 1- Chrome Cap

### **Procedure:**

1. Place the pattern on the mirror arm as seen below.



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2. Using an awl to mark the center of the blue hole.
3. Push the mirror arm to its most forward indented position.



4. Using a 0.257" drill bit carefully drill a hole through your mark 1 5/8" into the mirror arm. Do not exceed a depth of 1 5/8". Remember to carefully remove debris periodically while and after drilling.



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- Using a 5/16" X 18 Tap, thread the 1 5/8" deep hole.



- Install the 5/16-18X1 1/4" bottom tapping set screw in the hole. Torque the screw to 50 in/lbs.
- Snap the chrome cap into the hole.





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