

Title: Cab Grille Mounting
Date: January 9, 2013
Vehicles: Predator Chassis
VIN Numbers: See Attached List.
Problem: Front Cab Grille Not Firmly Attached.



- Corrective Action:**
- Customers Reported that the Front Cab Grilles were Detaching from Cab.
 - Initial Inspection by KME Found that the Glue Holding the Mount was Not Properly Adhering.
 - Install New Brackets with Attaching Hardware Provided in kit.
 - Contact a KME Service Representative or Dealership for the Necessary Repairs.
 - See Attached Work Instructions.

KME CONTACT: Chris Morrison, Warranty Manager

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MAILING ADDRESS: KME Fire Apparatus
Plant #9
One Industrial Complex
Nesquehoning, PA 18240

ATTENTION: Mr. Chris Morrison

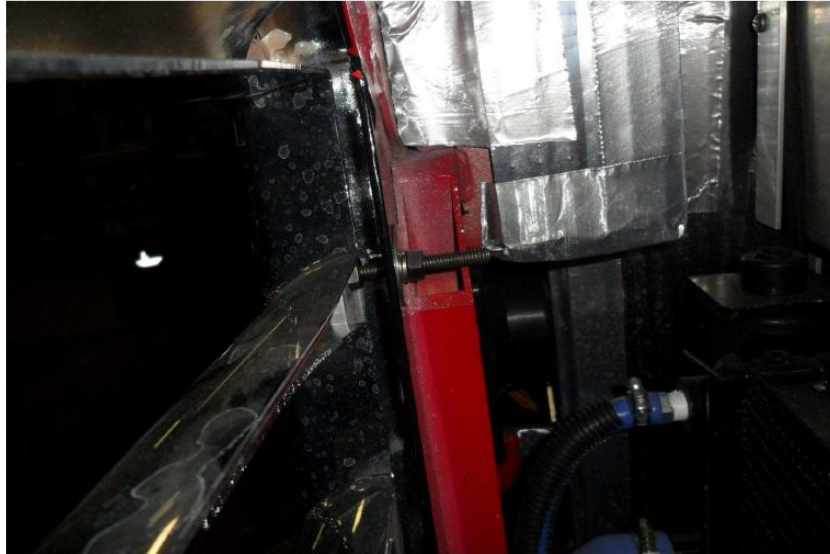


LIST OF VIN NUMBERS

CUSTOMER	KME GSO NUMBERS	VIN NUMBERS	CUSTOMER	KME GSO NUMBERS	VIN NUMBERS
Warwick, NY	8623	1K9AF4289DN058461	Smiths Station, AL	8530	1K9AF4284DN058416
Hopkinton, NH	8650	1K9AF4285DN058473	Smiths Station, AL	8505	1K9AF4283CN058387
Fulton, NY	8631	1K9AF4288DN058466	Limerick, PA	8367	1K9AF6480DN058406
Richmond, IN	8580	1K9AF6482DN058455	Reeders, PA	8589	1K9AF4285DN058439
Harrison, NY	8632	1K9AF4289DN058458	Huntsville, AL	8587	1K9AF4283DN058441
Hampden, MA	8510	1K9AF4283CN058390	West Long Branch, NJ	8511	1K9AF4285CN058391
Westfield, IN	8508	1K9AF6486CN058392	Vernon, NJ	8674	1K9AF4282DN058477
Galion, OH	8620	1K9AF4285DN058506	Hazleton, PA	8062	1K9AF6487BN058108
Lumberton, NJ	8600	1K9AF4284DN058450	Joplin, MO	8354	1K9AF4286CN058318
Spokane Valley, WA	8543	1K9AF4287DN058457	Joplin, MO	8683	1K9AF4289DN058492
Wellington, OH	8228	1K9AF4283CN058261	Joplin, MO	8682	1K9AF4287DN058491
Parkman, OH	8612	1K9AF4280DN058462	Bellefont, PA	8506	1K9AF4285CN058388
Warren, OH	8562	1K9AF4286DN058420	Decatur, AL	8469	1K9AF4286CN058349
Warrensville Heights, OH	8338	1K9AF4288CN058319			

WORK INSTRUCTIONS

Remove nuts from mounting studs using a 7/16" wrench.



Remove stud adapter bars using a philips screwdriver.



Using one of the studs break out the center stud adapters.



Measure and mark 1" down from corner.



Place grill mounting bar at mark and 1/8" off of inside edge.



Mark and drill holes with a 5/32" drill bit and tap with a 10-32 tap.

Mount bar with 10/32 screws using a philips screwdriver.



Drill/tap and mount grill to angles
using 10/32 screws.



Be careful not to over tighten screws.

