

Safety Recall

Code: 6901



REVISION

Subject	Continental Airbag Control Module
Release Date	February 01, 2017
Revision Summary	Work procedure updated.
Affected Vehicles	<p>U.S.A. & CANADA: Certain 2008-2010 MY Audi vehicles</p> <ul style="list-style-type: none"> • 2009 MY Audi A4 Sedan • 2009 MY Audi A4 Avant • 2009 MY Audi Q5 • 2008-2009 MY Audi A5 Coupe • 2010 MY Audi A5 Cabriolet <p><i>Check Campaigns/Actions screen in Elsa on the day of repair to verify that a VIN qualifies for repair under this action. Elsa is the <u>only</u> valid campaign inquiry & verification source.</i></p> <ul style="list-style-type: none"> ✓ Campaign status must show "open." ✓ If Elsa shows other open action(s), inform your customer so that the work can also be completed at the same time the vehicle is in the workshop for this campaign.
Problem Description	In certain vehicles, a power supply component in the airbag control unit may corrode and cause the unit to fail. If the airbag control unit fails, the airbag warning light in the instrument panel will illuminate, and safety systems such as seat belt pretensioners and airbags may not deploy in the event of a crash, increasing the risk of occupant injury.
Precautions	If the airbag warning light on the instrument panel is on, customers are advised to make an appointment with an authorized Audi dealer to have the vehicle inspected <u>without delay</u> . See the owner's manual for additional information about the airbag warning light.
Corrective Action	Replace the airbag control module.
Parts Information	<ul style="list-style-type: none"> • Parts were allocated only for part # 8L0959655K prior to owner notification. If allocated parts have been used and your dealership is at the weekly Upper Order Limit, please submit the backordered sales document number to have additional parts released. All requests should be submitted to upperorderlimits@audi.com. • Parts were not allocated for the other control modules due to the small number of vehicles that require them. If parts are needed to support a vehicle repair, submit your request with VIN via email to vwoaspecialservices@vw.com.
Code Visibility	<p>On or about October 25, 2016, affected vehicles were listed on the Inventory Vehicle Open Campaign Action report under My Dealership Reports (found on www.accessaudi.com & OMD Web). A list was not posted for dealers who did not have any affected vehicles.</p> <p>On or about October 25, 2016, this campaign code showed open on affected vehicles in Elsa.</p> <p>On or about October 25, 2016, affected vehicles were identified with this campaign code in the VIN Lookup tool at www.audiusa.com and on the NHTSA VIN lookup tool at www.safercar.gov.</p>
Owner Notification	Owner notification took place in October. Owner letter examples are included in this bulletin for your reference.

Additional Information

Please alert everyone in your dealership about this action, including Sales, Service, Parts and Accounting personnel. Contact Warranty if you have any questions.

IMPORTANT REMINDER ON VEHICLES AFFECTED BY SAFETY & COMPLIANCE RECALLS

New Vehicles in Dealer Inventory: It is a violation of Federal law for a dealer to deliver a new motor vehicle or any new or used item of motor vehicle equipment (including a tire) covered by this notification under a sale or lease until the defect or noncompliance is remedied. By law, dealers must correct, prior to delivery for sale or lease, any vehicle that fails to comply with an applicable Federal Motor Vehicle Safety Standard or that contains a defect relating to motor vehicle safety.

Pre-Owned Vehicles in Dealer Inventory: Dealers should not deliver any pre-owned vehicles in their inventory which are involved in a safety or compliance recall until the defect has been remedied.

Dealers must ensure that every affected inventory vehicle has this campaign completed before delivery to consumers.

Claim Entry Instructions

After campaign has been completed, enter claim as soon as possible to help prevent work from being duplicated elsewhere. Attach the Elsa screen print showing action open on the day of repair to the repair order.

If customer refused campaign work:

- ✓ U.S. dealers: Submit the request through Audi Warranty Online under the Campaigns/Update option.
- ✓ Canada dealers: Fax repair order to Warranty at (905) 428-4811.

Service Number	69O1 (Use letter O, not number zero)							
Damage Code	0099							
Parts Vendor Code	002							
Claim Type	Sold vehicle: 7 10 Unsold vehicle: 7 90							
Causal Indicator	Mark airbag control module as causal part*							
Vehicle Wash/Loaner	Do not claim wash/loaner under this action							
Criteria I.D.	8K or 8T							
	Install Airbag Control Module Labor operation: 6953 55 99 160 T.U. <table border="1"><thead><tr><th>Quantity</th><th>Part Number</th><th>Description</th></tr></thead><tbody><tr><td>1</td><td>8K0959655K</td><td>Airbag Control Module*</td></tr></tbody></table>		Quantity	Part Number	Description	1	8K0959655K	Airbag Control Module*
Quantity	Part Number	Description						
1	8K0959655K	Airbag Control Module*						
Criteria I.D.	8R							
	Install Airbag Control Module Labor operation: 6953 55 99 160 T.U. <table border="1"><thead><tr><th>Quantity</th><th>Part Number</th><th>Description</th></tr></thead><tbody><tr><td>1</td><td>8R0959655F</td><td>Airbag Control Module*</td></tr></tbody></table>		Quantity	Part Number	Description	1	8R0959655F	Airbag Control Module*
Quantity	Part Number	Description						
1	8R0959655F	Airbag Control Module*						
Criteria I.D.	8F							
	Install Airbag Control Module Labor operation: 6953 55 99 160 T.U. <table border="1"><thead><tr><th>Quantity</th><th>Part Number</th><th>Description</th></tr></thead><tbody><tr><td>1</td><td>8F0959655A Z04 OR 8F0959655A Z05</td><td>Airbag Control Module*</td></tr></tbody></table>		Quantity	Part Number	Description	1	8F0959655A Z04 OR 8F0959655A Z05	Airbag Control Module*
Quantity	Part Number	Description						
1	8F0959655A Z04 OR 8F0959655A Z05	Airbag Control Module*						

Customer Letter Example (USA)

<MONTH YEAR>

<CUSTOMER NAME>

<CUSTOMER ADDRESS>

<CUSTOMER CITY STATE ZIPCODE>

This notice applies to your vehicle: <VIN>

NHTSA: <INSERT NUMBER>

**Subject: Safety Recall 6901 – Continental Airbag Control Module
 Certain 2008-2010 Model Year Audi Vehicles**

Dear Audi Owner,

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act. Audi has decided that a defect, which relates to motor vehicle safety, exists in certain 2008-2010 model year Audi vehicles. Our records show that you are the owner of a vehicle affected by this action.

What is the issue?	In certain vehicles, a power supply component in the airbag control unit may corrode and cause the unit to fail. If the airbag control unit fails, the airbag warning light in the instrument panel will illuminate, and safety systems such as seat belt pretensioners and airbags may not deploy in the event of a crash, increasing the risk of occupant injury.
What will we do?	To help identify/correct this defect, your authorized Audi dealer will replace the airbag control module in your vehicle. This work will take about two hours to complete and will be performed for you free of charge.
What should you do?	Please contact your authorized Audi dealer without delay to schedule this recall repair. For your convenience, you can also visit www.audiusa.com and click on the "Find a Dealer" link to locate a dealer near you and schedule this service.
Precautions you should take	If the airbag warning light on the instrument panel is on, make an appointment with your authorized Audi dealer to have the vehicle inspected <u>without delay</u> . See the owner's manual for additional information about the airbag warning light.
Lease vehicles and address changes	If you are the lessor and registered owner of the vehicle identified in this action, the law requires you to forward this letter immediately via first-class mail to the lessee within ten (10) days of receipt. If you have changed your address or sold the vehicle, please fill out the enclosed prepaid Owner Reply card and mail it to us so we can update our records.
Reimbursement of Expenses	If you have previously paid for repairs relating to the condition described in this letter, the enclosed form explains how to request reimbursement. We would be pleased to review your reimbursement request.
Can we assist you further?	If your authorized Audi dealer fails or is unable to complete this work free of charge within a reasonable time, please contact Audi Customer Experience at 1-800-253-2834 or via our "Contact Us" page at www.audiusa.com .
Checking your vehicle for open Recalls and Service Campaigns	To check your vehicle's eligibility for repair under this or any other recall/service campaign, please visit the Recall/Service Campaign Lookup tool at www.audiusa.com and enter your Vehicle Identification Number (VIN).

If you still cannot obtain satisfaction, you may file a complaint with: The Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue, SE., Washington, DC 20590; or call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

We apologize for any inconvenience this matter may cause; however we are taking this action to help ensure your safety and continued satisfaction with your vehicle. Thank you for your continued loyalty!

Sincerely,

Audi Customer Protection

Customer Letter Example (CANADA)

<MONTH YEAR>

<CUSTOMER NAME>

<CUSTOMER ADDRESS>

<CUSTOMER CITY STATE ZIPCODE>

This notice applies to your vehicle: <VIN>

**Subject: Safety Recall 69O1 – Continental Airbag Control Module
Certain 2008-2010 Model Year Audi Vehicles**

Dear Audi Owner,

This notice is sent to you in accordance with the requirements of the Motor Vehicle Safety Act. Audi has decided that a defect, which relates to motor vehicle safety, exists in certain 2008-2010 model year Audi vehicles. Our records show that you are the owner of a vehicle affected by this action.

What is the issue?	In certain vehicles, a power supply component in the airbag control unit may corrode and cause the unit to fail. If the airbag control unit fails, the airbag warning light in the instrument panel will illuminate, and safety systems such as seat belt pretensioners and airbags may not deploy in the event of a crash, increasing the risk of occupant injury.
What will we do?	To help identify/correct this defect, your authorized Audi dealer will replace the airbag control module in your vehicle. This work will take about two hours to complete and will be performed for you free of charge.
What should you do?	Please contact your authorized Audi dealer without delay to schedule this recall repair.
Precautions you should take	If the airbag warning light on the instrument panel is on, make an appointment with your authorized Audi dealer to have the vehicle inspected <u>without delay</u> . See the owner's manual for additional information about the airbag warning light.
Lease vehicles and address changes	If you are the lessor and registered owner of the vehicle identified in this action, the law requires you to forward this letter immediately via first-class mail to the lessee within ten (10) days of receipt. If you have changed your address or sold the vehicle, please fill out the enclosed prepaid Owner Reply card and mail it to us so we can update our records.
Reimbursement of Expenses	If you have previously paid for repairs relating to the condition described in this letter, the enclosed form explains how to request reimbursement. We would be pleased to review your reimbursement request.
Can we assist you further?	If your authorized Audi dealer fails or is unable to complete this work free of charge within a reasonable time, please contact Audi Customer Relations Monday through Friday from 8AM to 8PM EST at 1-800-822-2834 or via our "Contact Audi Canada" page at www.audi.ca .

We apologize for any inconvenience this matter may cause; however we are taking this action to help ensure your safety and continued satisfaction with your vehicle. Thank you for your continued loyalty!

Sincerely,

Audi Customer Protection

NOTE

Damages resulting from improper repair or failure to follow these work instructions are the dealer's responsibility and are not eligible for reimbursement under this action.

Required Parts

<u>Criteria</u>	<u>Quantity</u>	<u>Part Number</u>	<u>Part Description</u>
8K	1	8K0959655K	Airbag Control Module
8T	1	8K0959655K	Airbag Control Module
8R	1	8R0959655F	Airbag Control Module
8F	1	8F0959655A Z04 (see ETKA) OR 8F0959655A Z05 (see ETKA)	Airbag Control Module

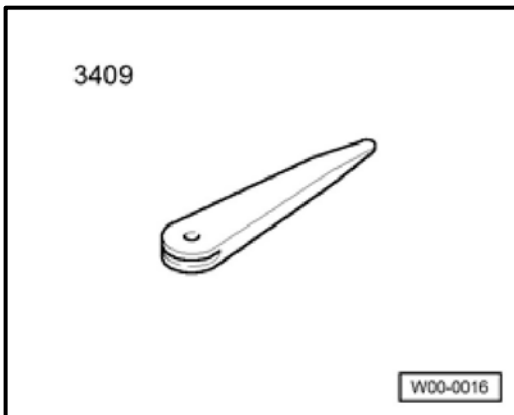
Required Tools



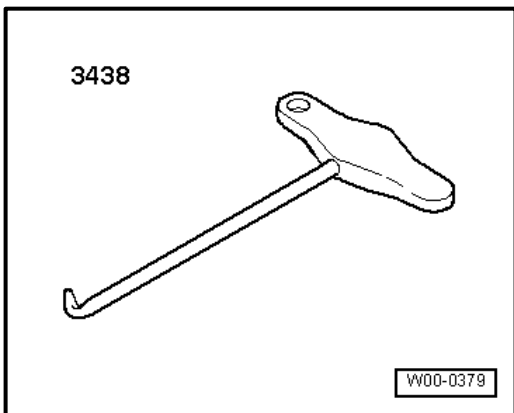
- VAS6150D - Diagnostic Tester (or equivalent)
- VAS6154 - Vehicle Communication Interface (or equivalent)



- GRX3000VAS – Battery Tester/Charger (or equivalent)

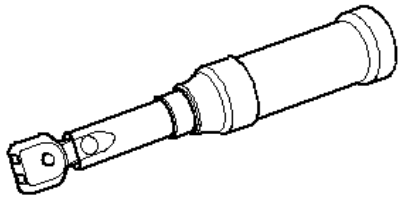


- Trim Removal Wedge -3409- (or equivalent)



- T-Handle Hook -3438- (or equivalent)

V.A.G 1783



W00-0990

- Torque Wrench 1783 - 2-10Nm -VAG1783 (or equivalent)

V.A.G 1331



W00-0427

- Torque Wrench 1331 5-50Nm -VAG1331 (or equivalent)

Repair Instruction

Section A - Check for Previous Repair

Applicable criteria ID(s)	Campaign/Action Status
01 ← 2	Open ← 1

EXAMPLE

- Enter the VIN in Elsa and proceed to the "Campaign/Action" screen.

TIP

On the date of repair, print this screen and keep a copy with the repair order.

- Confirm the Campaign/Action is open <arrow 1>. If the status is closed, no further work is required.
- Note the Applicable Criteria ID <arrow 2> for use in determining the correct work to be done and corresponding parts associated.

Proceed to Section B

Section B – Repair Procedure

WARNING

Risk of injury. Refer to “Warning and Safety Precautions”, found in **Appendix A** at the end of this document.

NOTE

Due to variations in vehicle equipment and options, the steps/illustrations in this work procedure may not identically match all affected vehicles.

- Turn on the ignition.
- Engage the parking brake.

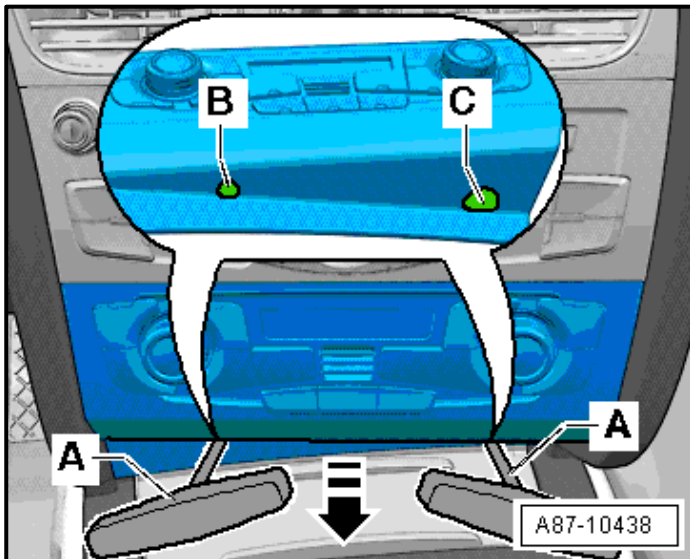
TIP

Versions with an automatic transmission with a selector lever, move the selector lever into the “S” position before continuing to the battery disconnect step.

- Disconnect the battery ground cable with the ignition turned on.
- Turn off the ignition.

NOTE

- In both versions (“Basic” or “Convenience”) the Climatronic Control Module -J255- A/C display and control head is removed and installed in the same way.
- To prevent damage to the Climatronic Control Module -J255- A/C display and control head and center console when removing, do not pull too hard.
- Do not damage surface of center console when removing (cover it if necessary).

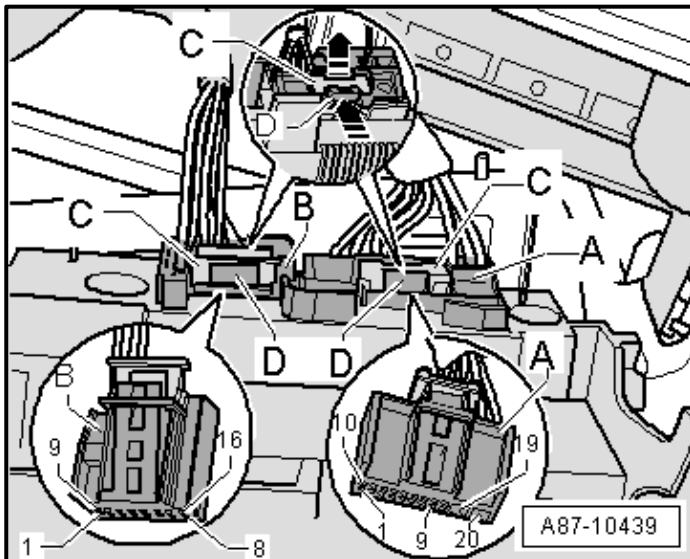


- Attach the T-Handle Hook -3438- <A> in one of the openings or <C> of the Climatronic Control Module -J255- A/C display and control head as illustrated.

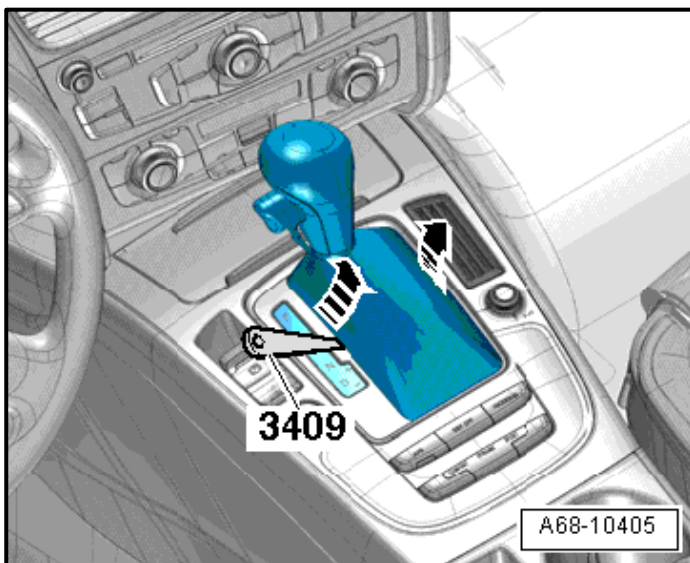
NOTE

The Climatronic Control Module -J255- A/C display and control head is held in the center console brackets with clamps (left and right).

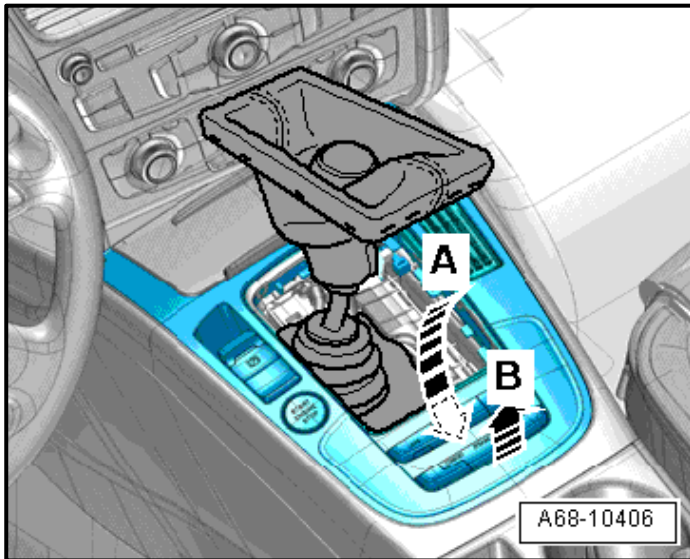
- Carefully pull the Climatronic Control Module -J255- A/C display and control head in the direction of <arrow> out of center console.



- Loosen the harness connector and release catch <C> for the connectors <A> and by pulling the direction of the <arrow>.
- Press the connector release catch <D> and remove the connectors <A> and and remove the Climatronic Control Module -J255-.



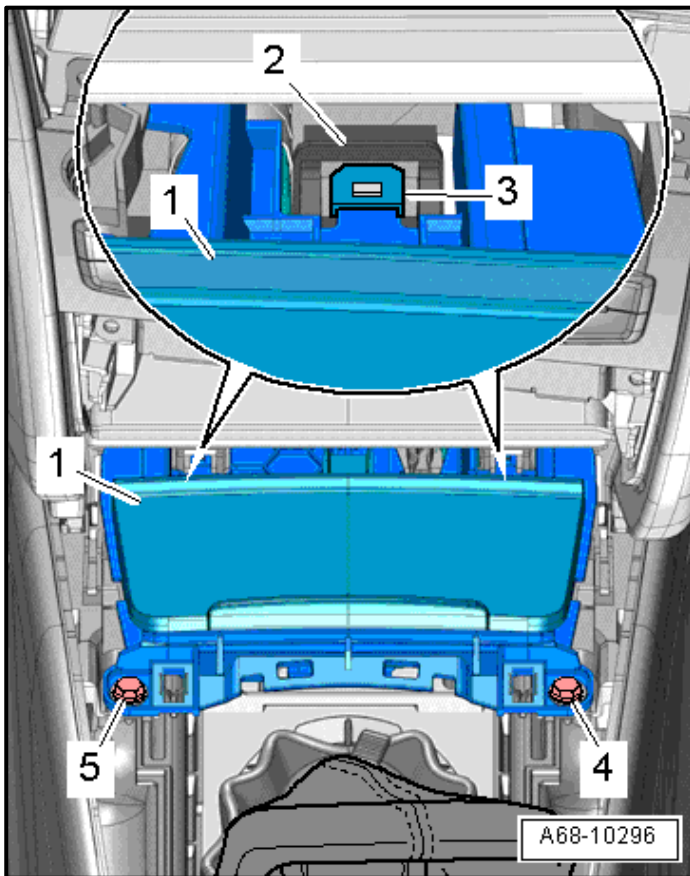
- Carefully pry out the selector lever/shift lever boot at the side using a Trim Removal Wedge -3409- and fold it upward <arrows>.
- Tape off the center console trim panel all around the center console insert using adhesive tape to avoid damaging the surface.



NOTE

The retainer on the Access/Start Authorization Button -E408- can be damaged if the center console is lifted too high because the electrical wire to the button is short. Loosen and lift the center console insert carefully.

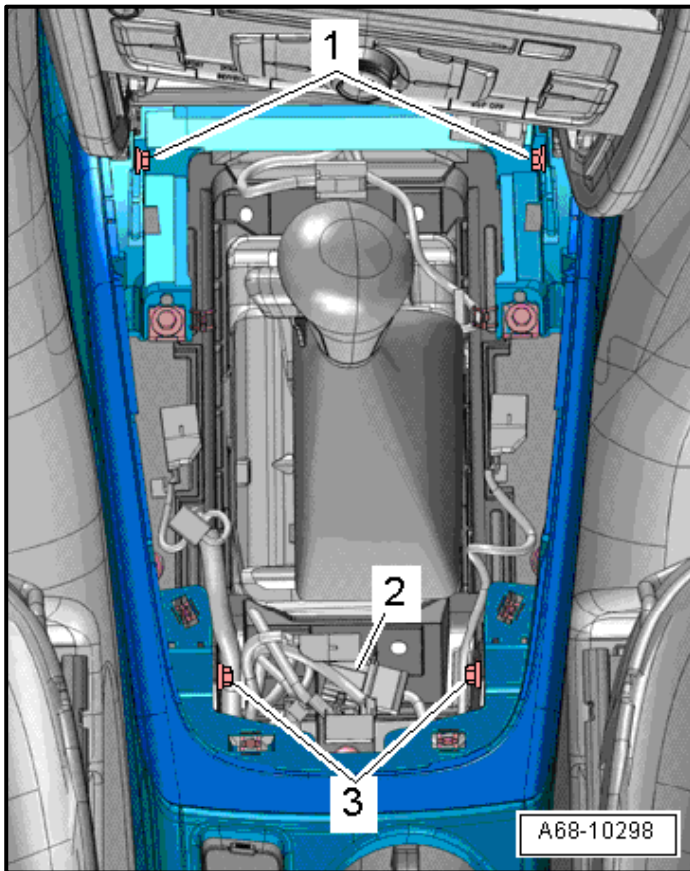
- Reach with the hand under the center console insert <arrow A> and carefully move it upward from the center console <arrow B>.
- Disconnect the connectors and carefully remove the center console insert over the selector lever/gearshift lever.



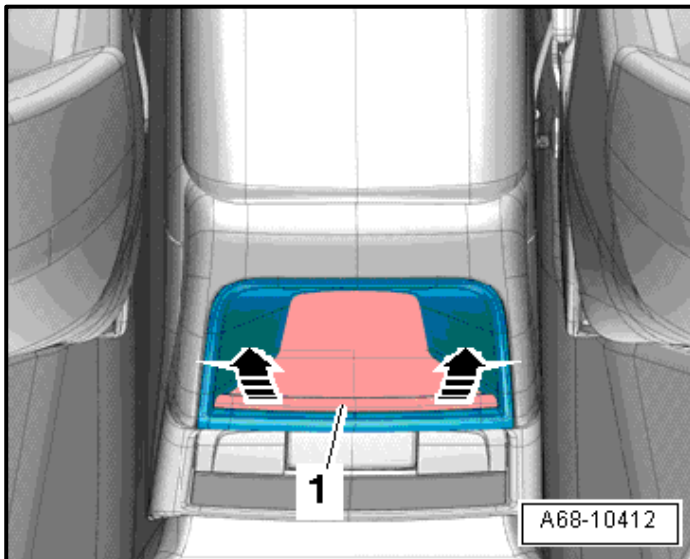
- Remove the screws <4> and <5> from the front storage compartment.
- Remove the front storage compartment <1> from the mount <2> by releasing tab <3> and disconnect the 12V outlet electrical connector.

NOTE

The 12V outlet electrical connector is located approximately 15 cm away from the outlet, and the connector is protected by a foam wrap. Disconnect at this point. Do not attempt to remove the connector on the back of the outlet itself or damage can occur to the 12V outlet.



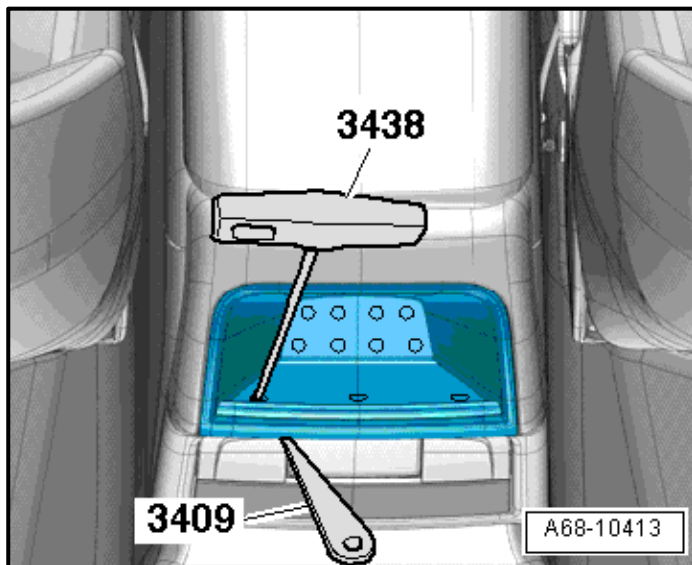
- Remove the bolts <1> and <3>.
 - If equipped with a center armrest, proceed to **Subsection A**.
 - If not equipped with a center armrest, proceed to **Subsection B**.



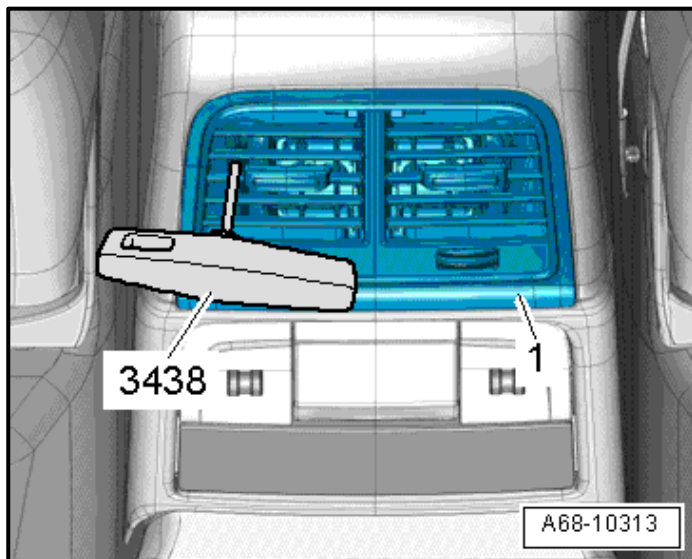
SUBSECTION A – WITH CENTER ARMREST

If equipped with a Rear Storage Compartment:

- Carefully remove the lining mat <1> from the retaining studs <arrows>.



- Mount the T-Handle Hook -3438- into the lower holes in the storage compartment and at the same time push the Trim Removal Wedge -3409- into the gap between the storage compartment and the center console.
- Disengage the storage compartment all the way around and remove it.

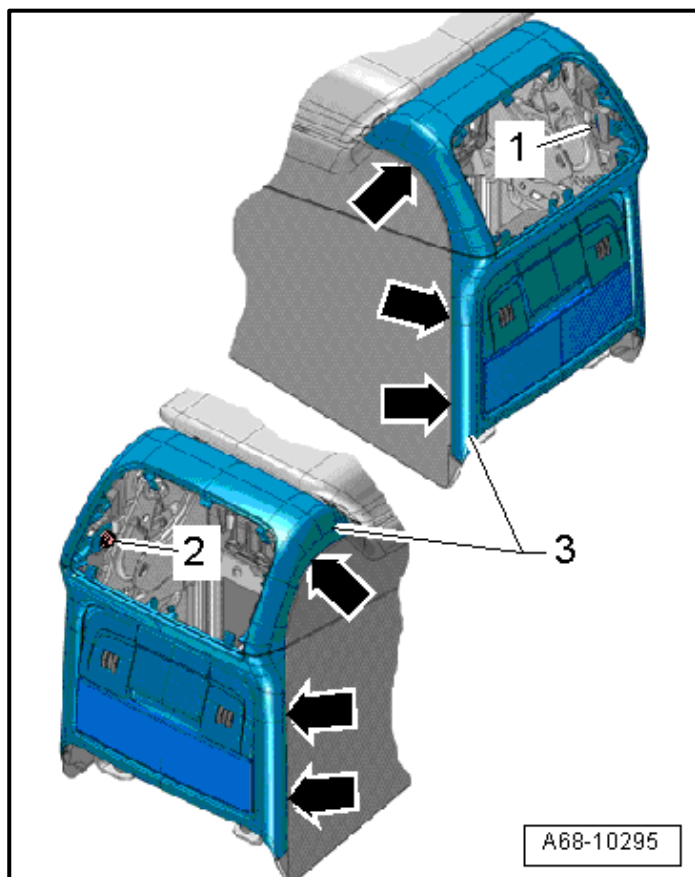


If equipped with Rear Center Console Air Vent:

! NOTE

The vent has a hole on both sides for attaching the T-Handle Hook -3438-.

- Alternating between the sides, carefully remove the vent <1> from the installation opening using the T-Handle Hook -3438-.
- Vehicles with illumination: disconnect the connector.



All Models Except Q5:

- On the center console rear trim, remove the bolt <2>.

i TIP

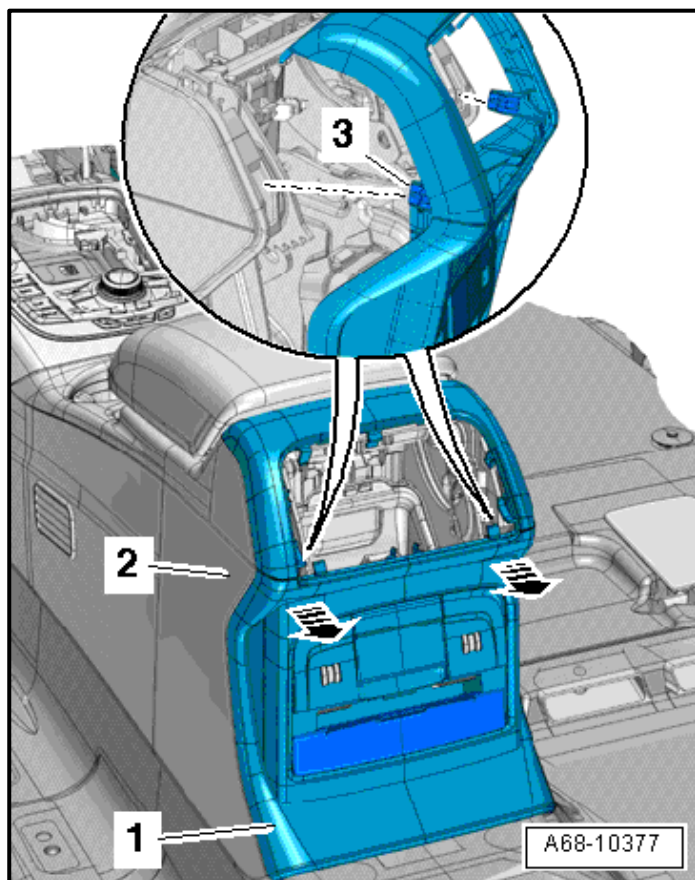
On vehicles equipped with a center armrest, lift the armrest to reveal the location of bolt <2>. You will not be able to access and remove bolt <2> with the armrest in the down position.

- Carefully unclip the trim <3> using the Trim Removal Wedge -3409- beginning at the bottom <arrows>.

i TIP

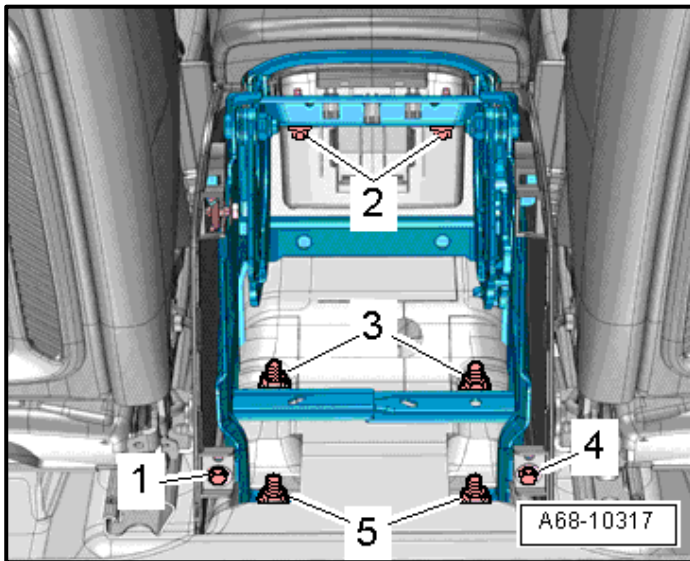
Insert trim removal wedge -3409- exactly at the <arrows>. There are six removal tabs that must be depressed at these exact locations.

- Tilt the trim upward while releasing the retaining tab <1> and remove from the center console.
- Disconnect the electrical connectors, if applicable.

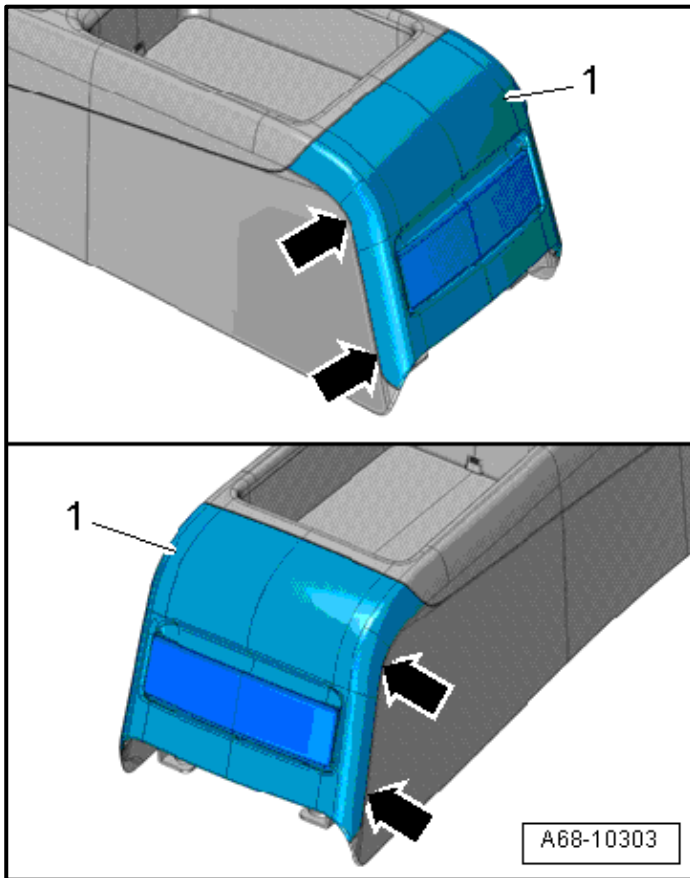


Q5 Only:

- Carefully unclip the centering pins <3> on the trim <1> from the center console <2> using the Trim Removal Wedge -3409- and pull in the direction of the <arrows>.
- Carefully unclip the tabs on the side using the Trim Removal Wedge -3409- and remove the trim.
- Disconnect the electrical connectors, if applicable.



- Remove vent tube (if equipped).
- Remove the armrest support base bolts <1, 2 and 4>.
- Remove the nuts <3> and <5>.
- Disengage the top of the center console on the armrest support base by lifting the center console.
- Pull the armrest support base upward, guide it over the threaded pins and remove it toward the back.
- Lift the center console and remove it back out of the instrument panel and over the selector lever/shift lever.
- **Proceed to Subsection C.**



SUBSECTION B – WITHOUT CENTER ARMREST

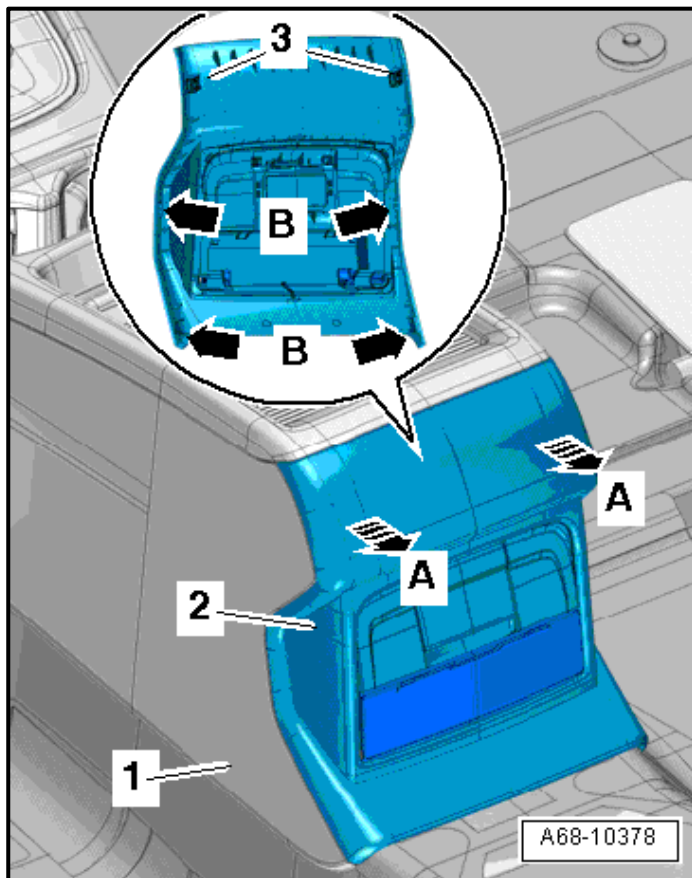
All Models Except Q5:

- Carefully unclip the cover <1> using the Trim Removal Wedge -3409- beginning at the bottom <arrows>.

TIP

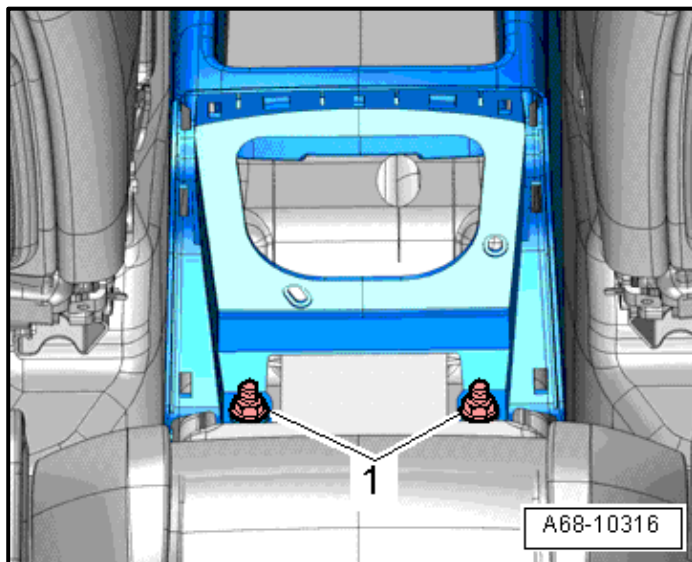
Insert trim removal wedge -3409- exactly at the <arrows>. There are four removal tabs that must be depressed at these exact locations.

- Tilt the trim upward and remove it from the center console.
- Disconnect the electrical connectors, if applicable.

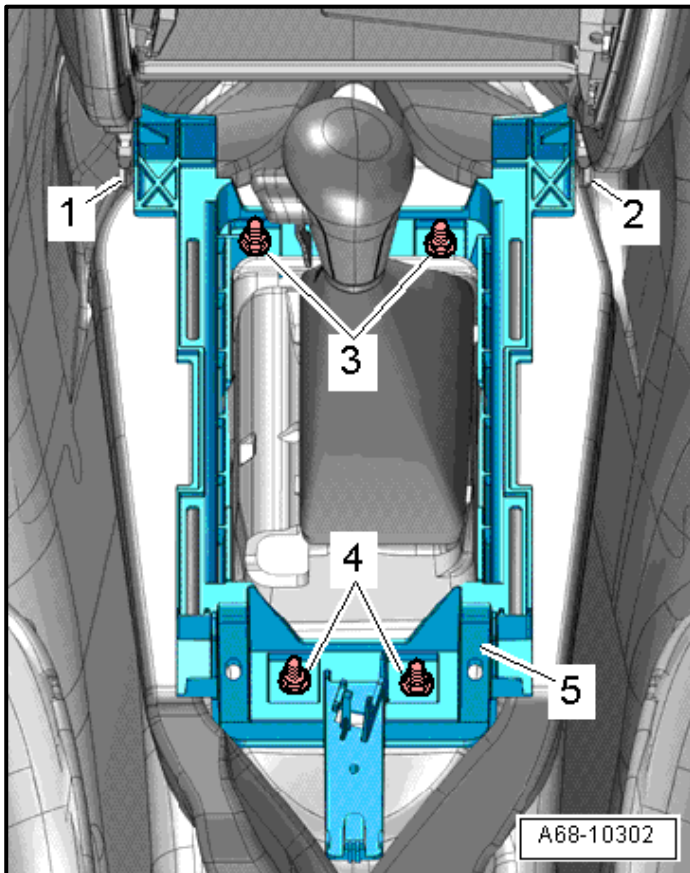


Q5 Only:

- Carefully unclip the centering pins <3> on the trim <2> from the center console <1> using the Trim Removal Wedge -3409- and pull in the direction of the <arrows>.
- Carefully unclip the tabs <B arrows> on the side using the Trim Removal Wedge -3409- and remove the trim.
- Disconnect the electrical connectors, if applicable.

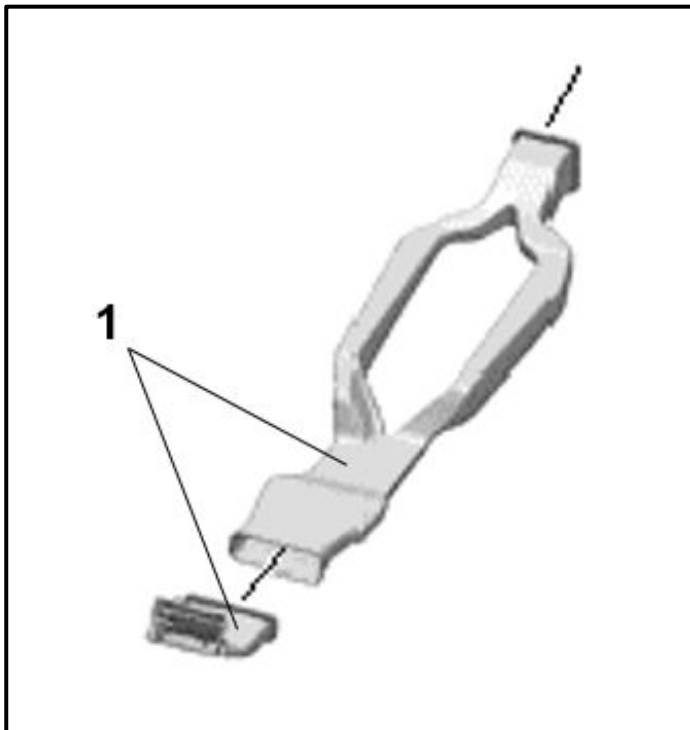


- Remove the nuts <2> from the center console.
- Lift the center console and remove it back out of the instrument panel and over the selector lever/shift lever.
- **Proceed to Subsection C.**

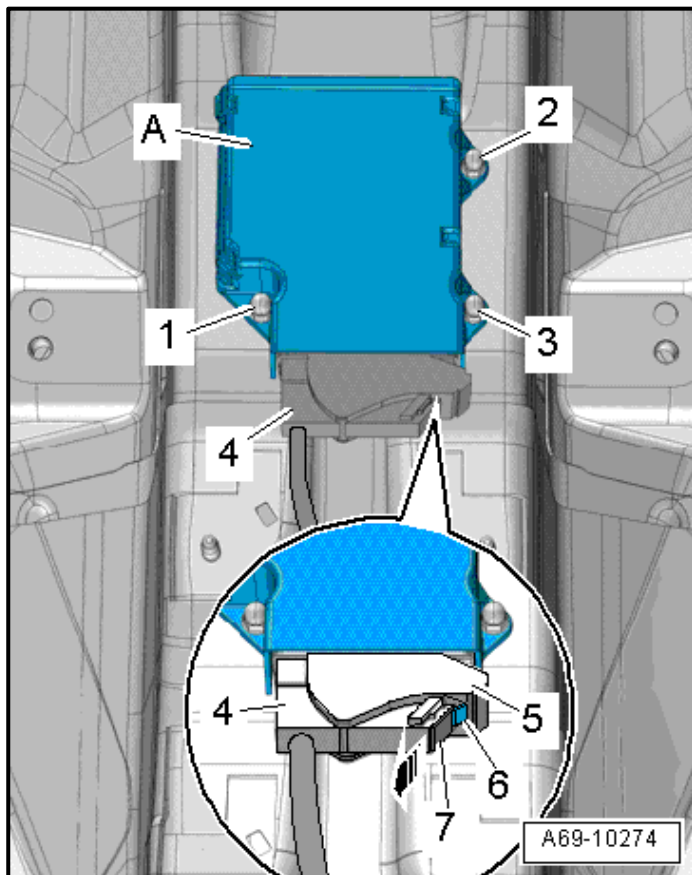


SUBSECTION C - ALL MODELS

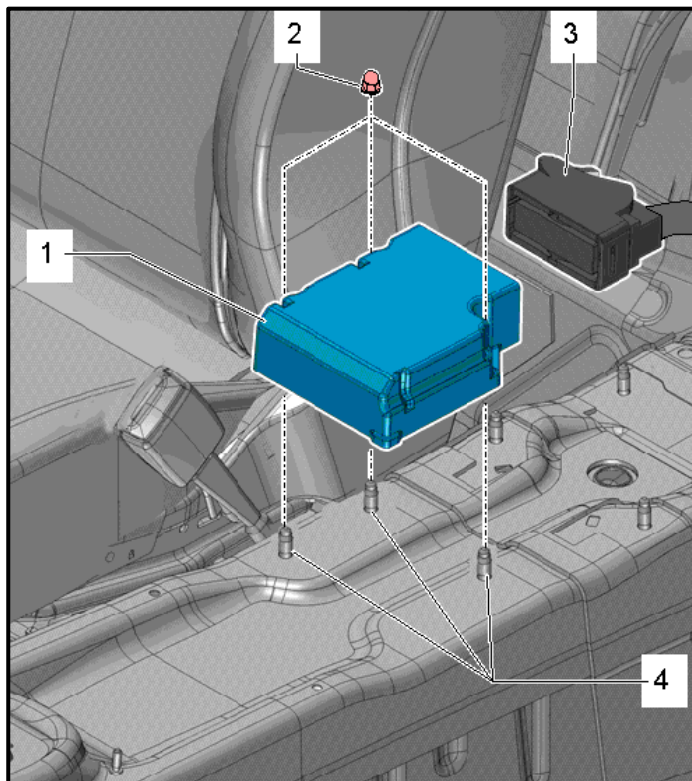
- Disconnect the two electrical connectors from the shifter body (if equipped).
- Remove the nuts <3> and <4> from the center console bracket.
- Disengage the bracket <5> at the tabs <1> and <2> and remove.



- If equipped, remove the air guide for the rear vent <1>.



- Fold up the floor covering over the airbag control module. Cut the floor covering along the perforation if necessary.
- Slide the retainer <7> on the connector in the direction of the <arrow>.
- Press the release button <6>, opening the retainer <5> on the connector and remove the connector <4>.
- Remove the nuts <1 through 3> and remove the airbag control module <A> from the threaded pins.



- Install the new airbag control module <1>.

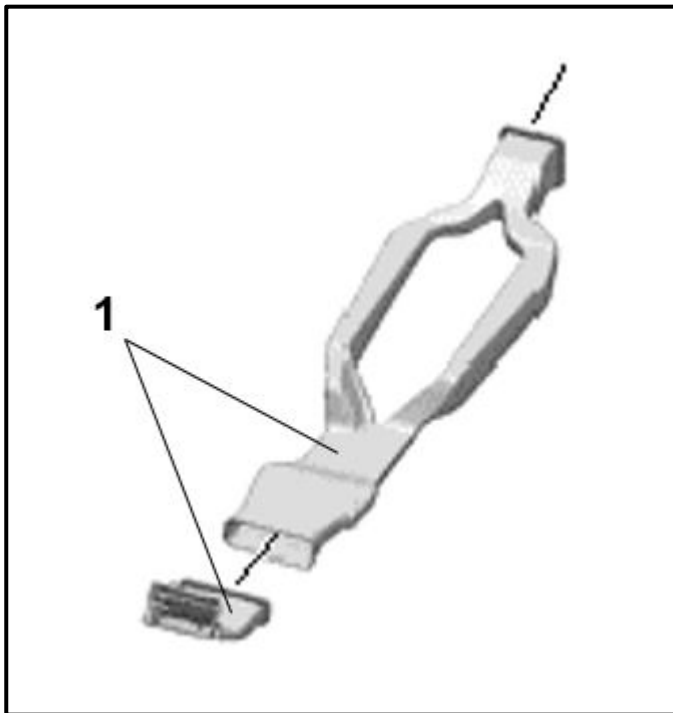
NOTE

- Make sure the connectors are installed correctly and are secure.
- All threads must be paint and contaminant free, as they serve as ground connection for the control module

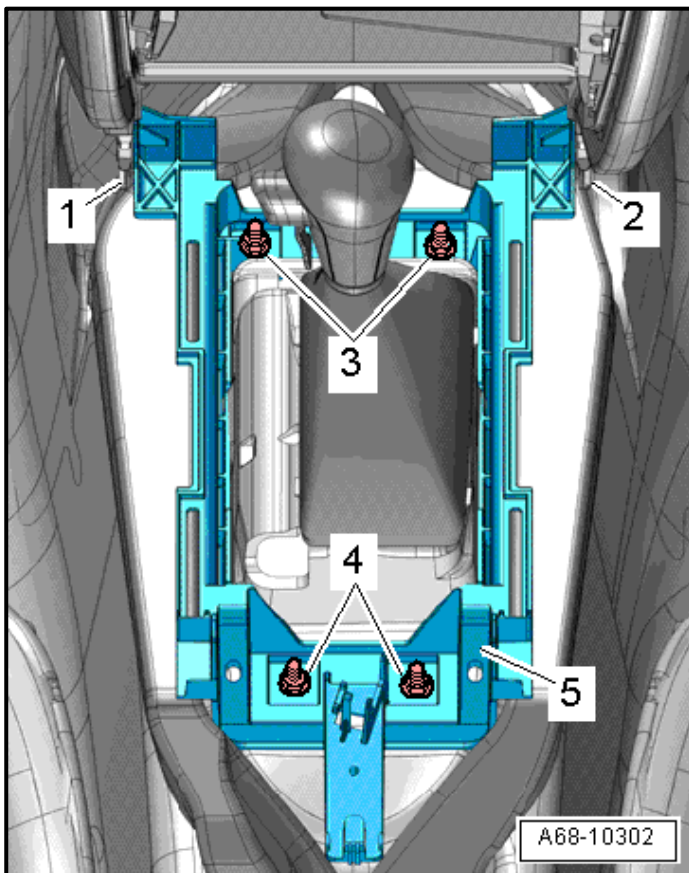
- Install the nuts <2> and tighten to 9 Nm.
- Reconnect the connector, ensuring that the retainer is properly seated.

WARNING

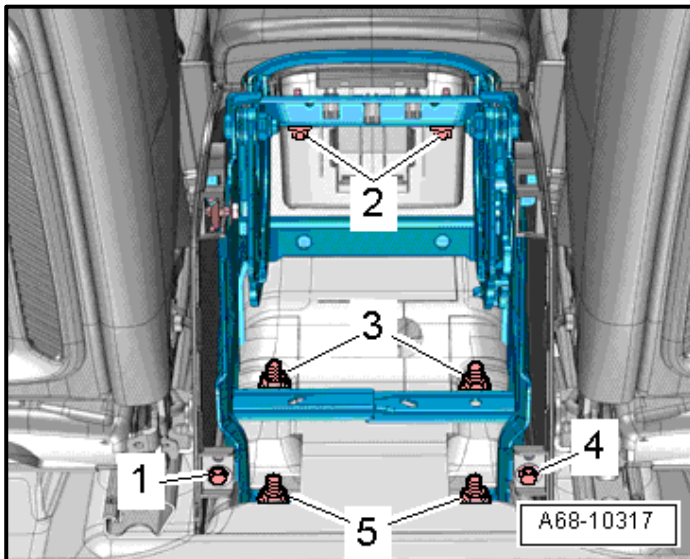
Make sure the airbag control module is properly secured before reconnecting the negative battery terminal, or reconnecting airbag control module connector <3>.



- If equipped, reinstall the air guide for the rear vent <1>.

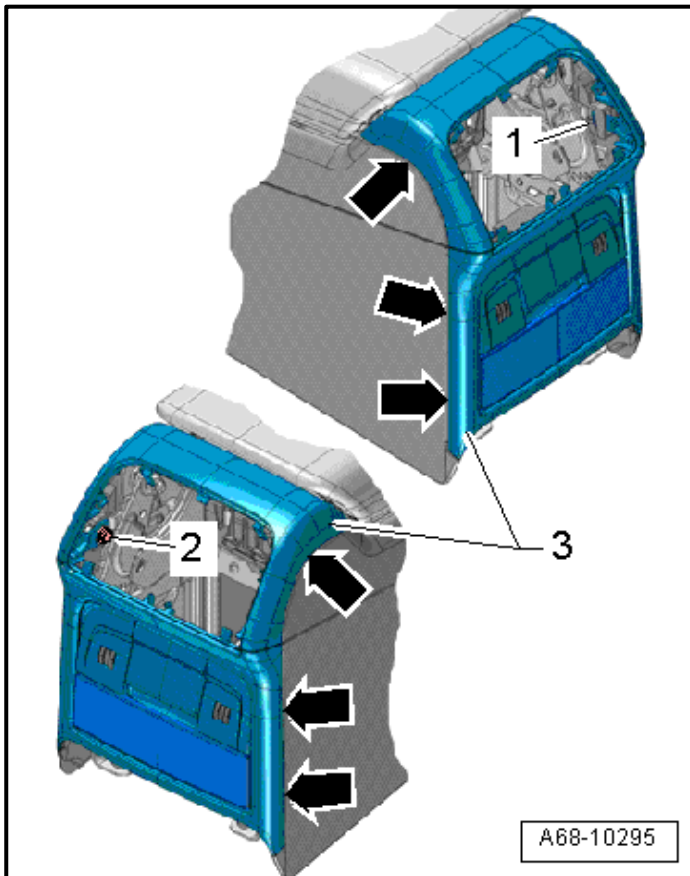


- Reinstall the front center console bracket <5> and reattach at the tabs <1> and <2>.
- Reinstall the nuts <3> and <4> to the bracket and tighten to 8Nm.
- Reconnect the two electrical connectors on the shifter (if equipped).
 - If equipped with a center armrest, proceed to **Subsection D**.
 - If not equipped with a center armrest, proceed to **Subsection E**.



SUBSECTION D – WITH CENTER ARMREST

- Guide the center console over the selector lever/shift lever and back into position.
- Reinstall the armrest support base, guiding it over the threaded pins.
- Reinstall the nuts <3> and <5> and tighten to 20 Nm.
- Reinstall the armrest support base bolts <1, 2 and 4> and tighten to 3 Nm.
- Reinstall the vent tube (if equipped with rear vent).

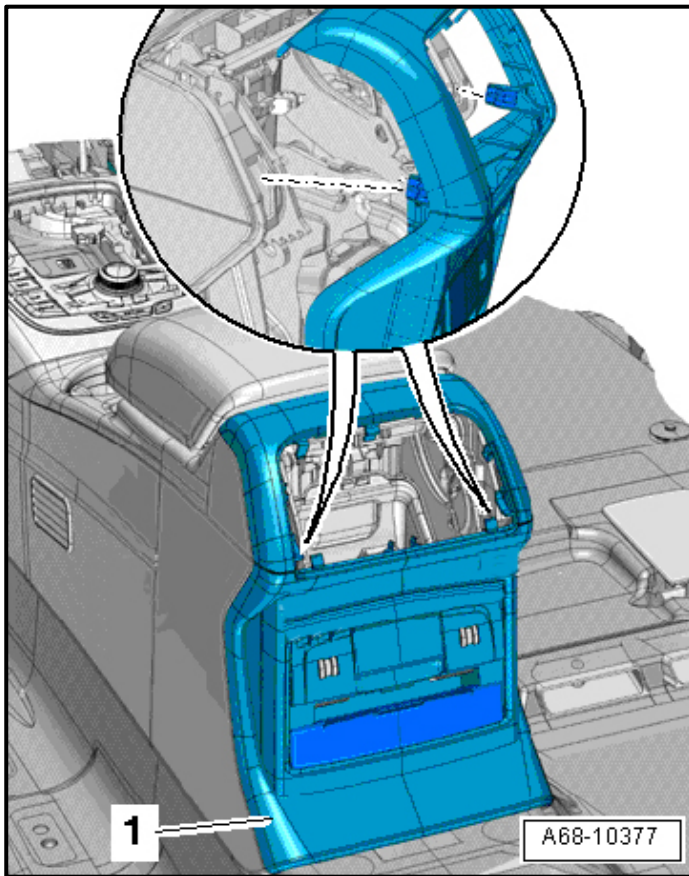


All Models Except Q5:

- Reconnect the electrical connectors, if applicable, to the center console trim.
- Insert the trim <3> at the top, tilt it down and clip it in at <1> and at <arrows>.
- Press the center console rear trim <3> onto the center console until it engages audibly.
- Reinstall the bolt <2> and tighten to 2.5 Nm.

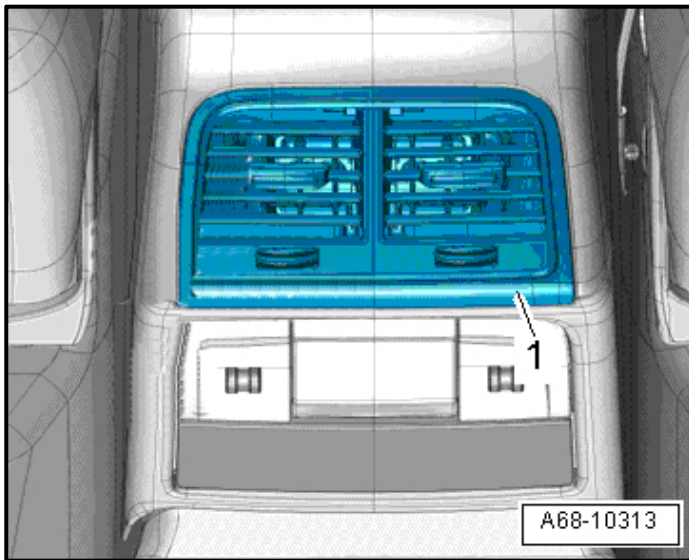
TIP

On vehicles equipped with a center armrest, lift the armrest to reveal the reinstallation location of bolt <2>. You will not be able to access and reinstall bolt <2> with the armrest in the down position.



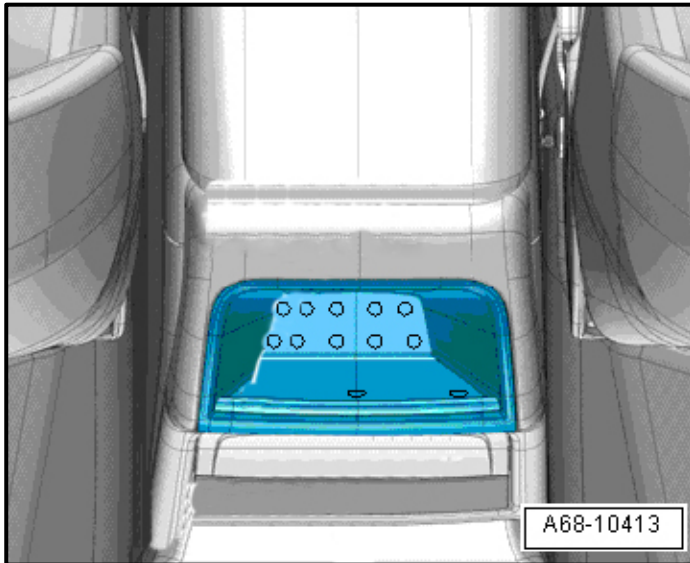
Q5 Only:

- Reconnect the electrical connectors, if applicable, to the center console trim.
- Insert the trim <1> at the bottom, tilt it upward and clip it in.
- Press the center console rear trim onto the center console until it engages audibly.



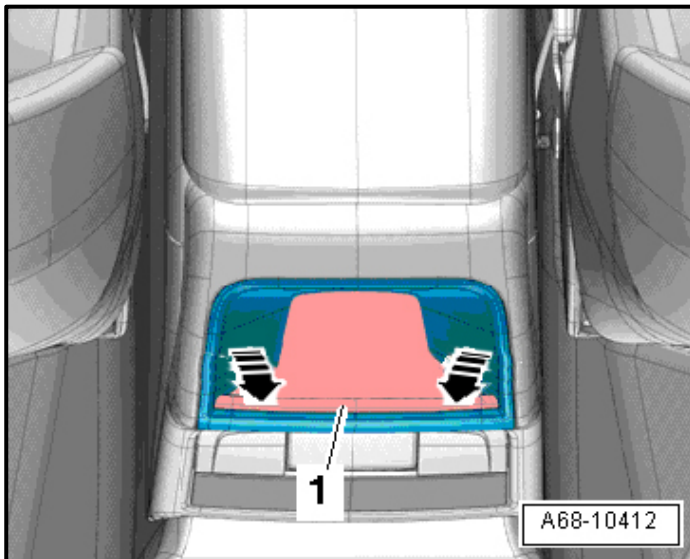
If equipped with Rear Center Console Air Vent:

- Insert the vent <1>, tilting it upward and pressing it into the installation opening as far as the stop to ensure that the duct engages correctly.
- Proceed to **Subsection F**.



If equipped with a Rear Storage Compartment:

- Insert the lower storage compartment, tilt it upward and press it into the installation opening as far as the stop.

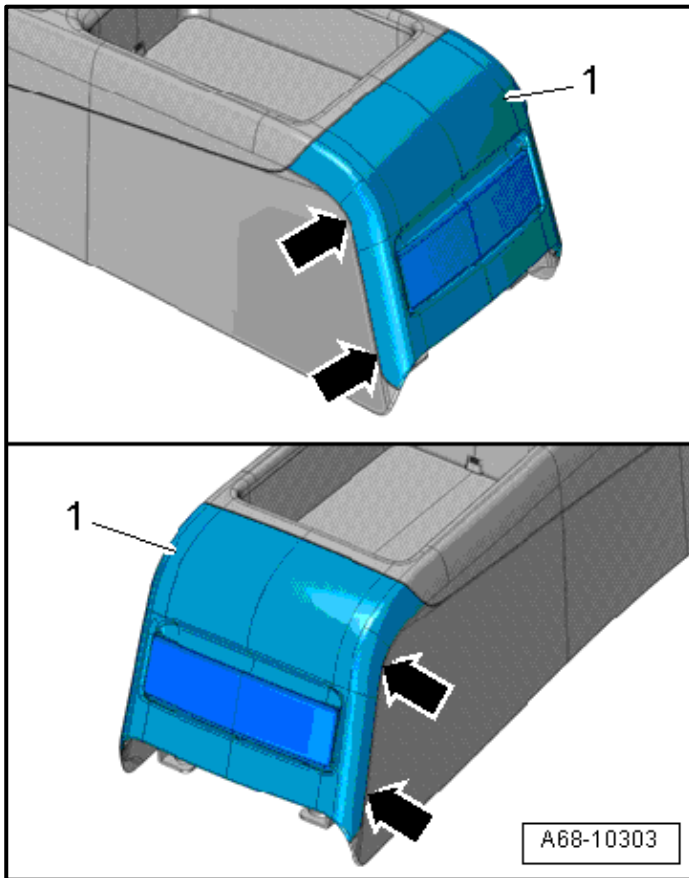


- Reinstall the lining mat <1> to the retaining studs <arrows>.
- Proceed to **Subsection F**.



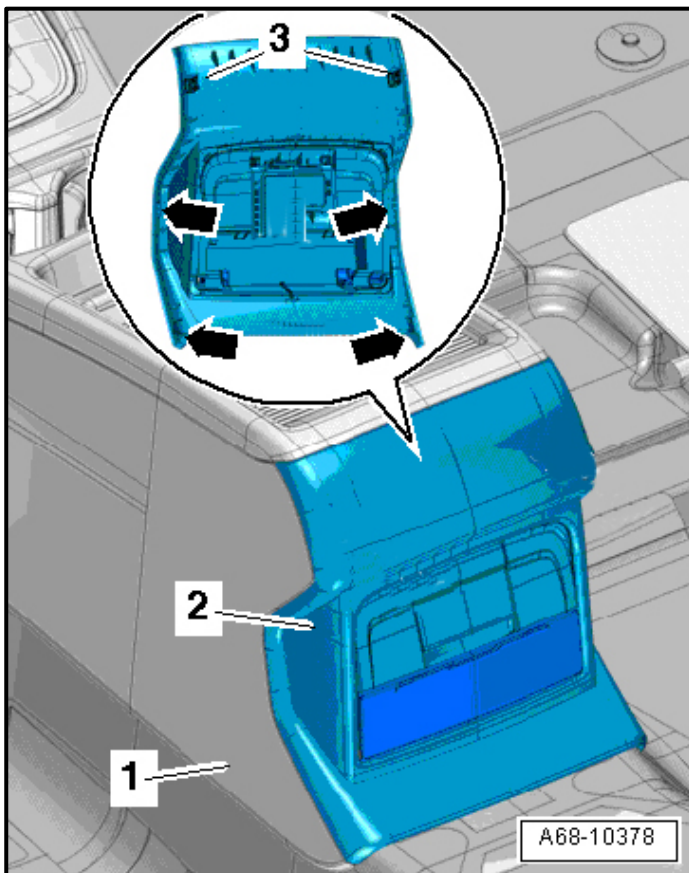
SUBSECTION E – WITHOUT CENTER ARMREST

- Guide the center console over the selector lever/shift lever and back into position.
- Reinstall the nuts <1> to the center console and tighten to 4 Nm.



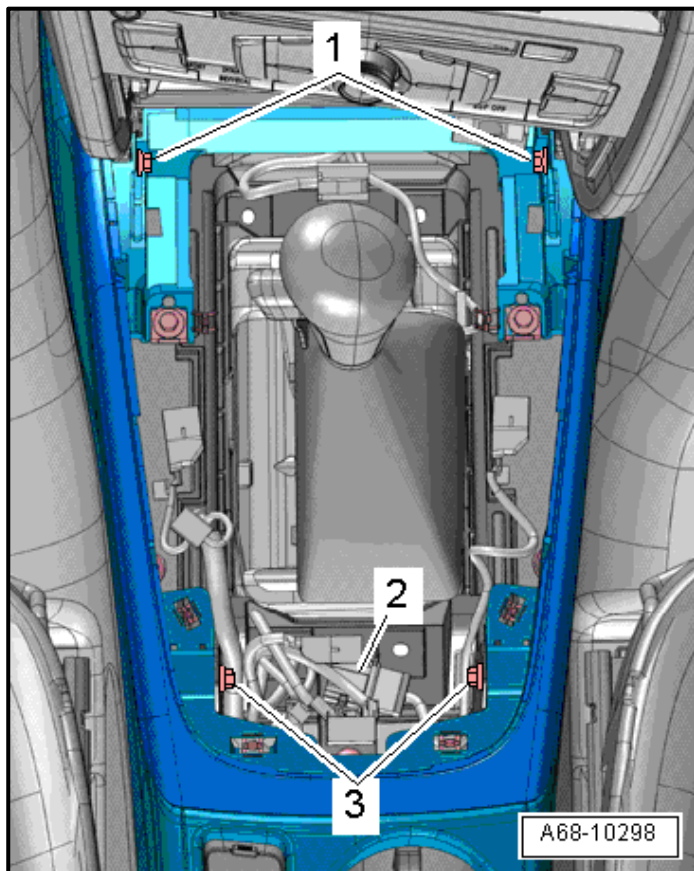
All Models Except Q5:

- Reconnect the electrical connectors, if applicable, to the center console trim.
- Insert the cover <1> at the top, tilt it down and clip it in.
- Press the center console cover onto the center console until it engages audibly.
- Proceed to **Subsection F**.



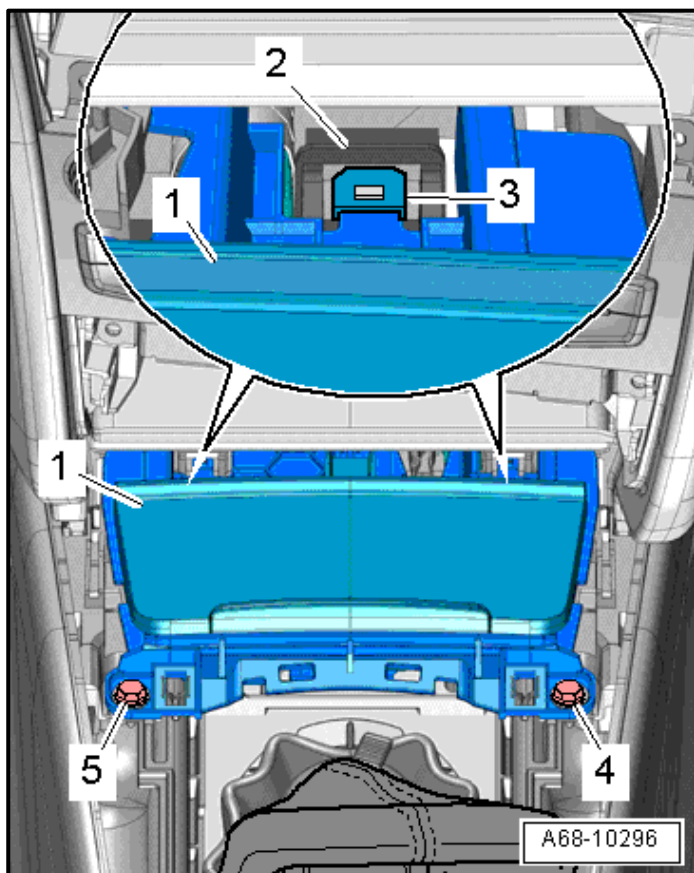
Q5 Only:

- Reconnect the electrical connectors, if applicable, to the center console trim.
- Insert the trim <2> at the top, tilt it down and clip it in at the retainers <3> and <arrows>.
- Press the center console trim onto the center console <1> until it engages audibly.
- Proceed to **Subsection F**.



SUBSECTION F - ALL VEHICLES

- Reinstall the bolts <1> and <3> and tighten to 3 Nm.
- Vehicles with a 12V outlet: reconnect the connector <2>.

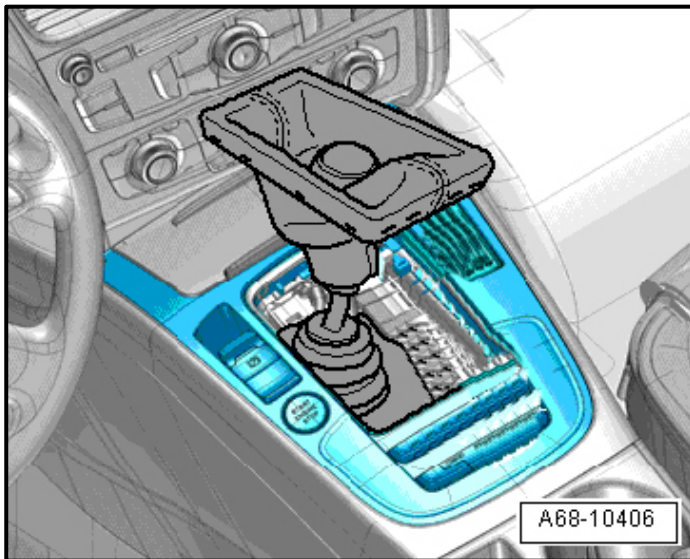


- Reconnect 12V outlet (if equipped).

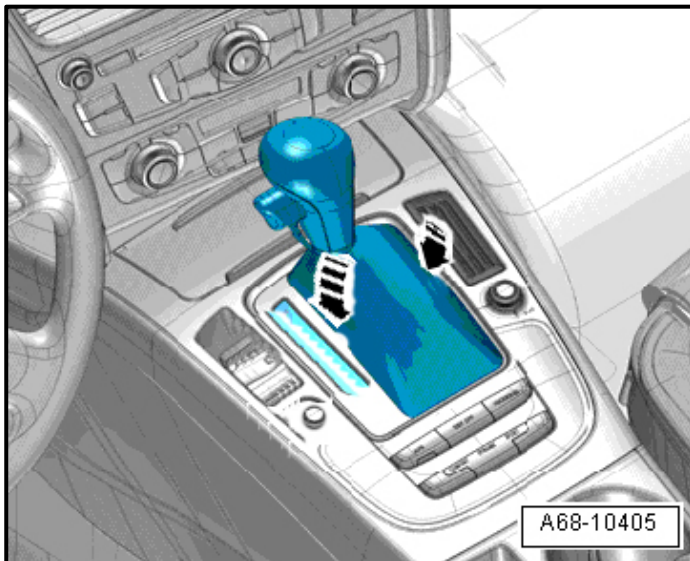
NOTE

The 12V outlet electrical connector is located approximately 15 cm away from the outlet, and the connector is protected by a foam wrap. Reconnect at this point. Do not attempt to remove the connector on the back of the outlet itself or damage can occur to the 12V outlet.

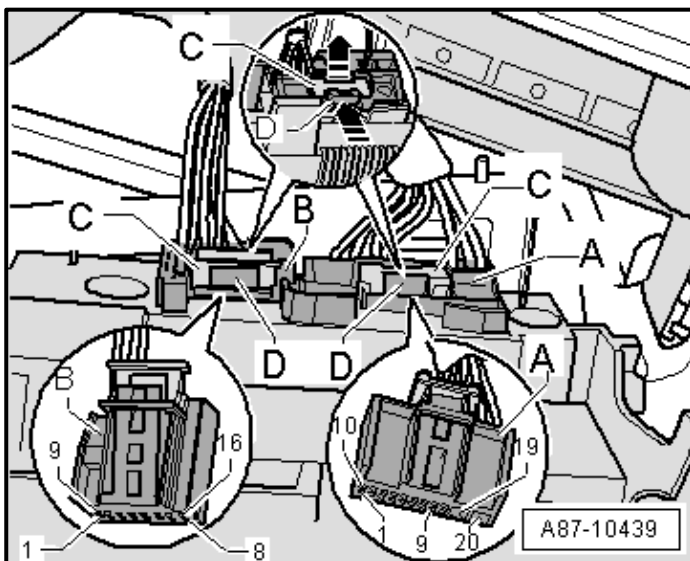
- Insert the front storage compartment <1> with the rubber grommet <3> in the mount <2>.
- Reinstall the screws <4> and <5> and tighten to 2.5 Nm.



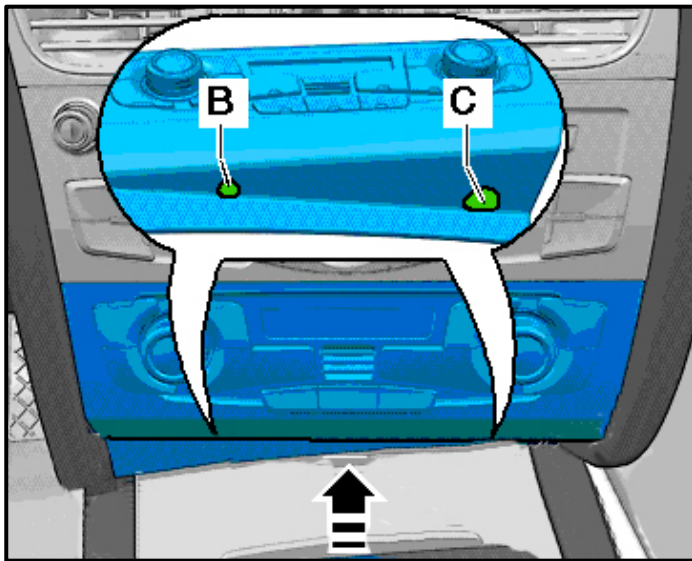
- Reconnect the connectors and carefully reinstall the center console insert over the selector lever/gearshift lever.



- Press the center console insert in until it engages audibly.



- Reconnect the Climatron Control Module -J255- connectors.



- Reinstall the Climatronic Control Module -J255-, ensuring the clamps and <C> are fully seated.

⚠ WARNING

The ignition must be SWITCHED ON when connecting the battery. Nobody should be inside the vehicle with doing this. Exception: Vehicles with a battery inside the passenger compartment.

- Reconnect the negative battery terminal with the ignition in the on position.
- Move the selector lever into the "P" position on vehicles equipped with an automatic transmission.
- Disengage the parking brake.
- Turn off the ignition.
- After reinstalling the Climatronic Control Module -J255-, perform the following work using the Vehicle Diagnostic Tester in the "Guided Fault Finding" function:
 - Re-code (or check the coding) of the Climatronic Control Module -J255-.
 - Perform the basic setting for the Climatronic Control Module -J255-.
 - Check the DTC memory of the Climatronic Control Module -J255- (correct the cause for any malfunctions displayed) and erase.
 - Check the adaptation of the Climatronic Control Module -J255- and correct if necessary.
 - Perform the output diagnostic test mode for the Climatronic Control Module -J255-.
- After replacing the Airbag Control Module, perform the following work to parameterize and code the new airbag module using the Vehicle Diagnostic Tester in the "Guided Fault Finding" function:
 - Enter SVM code **XCHG15A005** using
ODIS >> Special Functions >>
Software Version Management (SVM)
>> SVM - Code input.

NOTE

After the parameterization is complete, the coding of the control module will automatically be carried out by SVM (no user input required). If a prompt appears requesting to change the coding, select YES.

- If the Airbag Indicator Lamp -K75- signals a fault after installing, check the DTC memory, erase it and check it again. Refer to Vehicle Diagnostic Tester.
- **Proceed to Section C.**

Section C – Campaign Completion Stamp

I certify that this campaign
has been performed in strict
accordance with the applicable
Audi repair procedure.

SAGA Code: _____

Technician: _____

Date: _____

Item#: AUD4927ENG

-OR-

Je certifie que cette
campagne de rappel a été
exécutée suivant les strictes
directives de réparation
d'Audi

Code de SAGA: _____

Technicien: _____

Date: _____

Item # AUD4927FRE

- Once the campaign has been completed, the technician should stamp the repair order.
- Stamps are available for ordering through the Compliance Label Ordering Portal.
- **Proceed to Section D.**

Section D – Parts Return

Parts Return/Disposal

Properly store (retain), destroy or dispose of removed parts in accordance with all state/province and local requirements, unless otherwise indicated and/or requested through the Warranty Parts Portal (WPP) for U.S. and SAGA for Canada.

Appendix A – Warning and Safety Precautions

WARNING

- Testing, assembly, and repair work may only be performed by qualified personnel.
- Never test with a test light, volt meter or ohm meter.
- The pyrotechnic components may be checked only when they are installed and with a Volkswagen approved vehicle diagnosis, testing and information system.
- When working on vehicles with the ignition already switched on or that are ready to drive there is a danger of the engine starting unexpectedly and of being poisoned by gas in enclosed areas. Risk of body parts and/or clothing being clamped or pulled. Perform the following before switching on the ignition:
 - Move the selector lever into P.
 - Activate the parking brake.
 - Turn off the ignition.
 - Open the hood.
 - Connect Battery Charger -VAS5095A- to the battery jump start terminal.
 - Turn on the ignition.
- When working on the Airbag System (pyrotechnic components, Airbag Control Module -J234-, wiring), the battery ground cable must be disconnected WITH THE IGNITION SWITCHED ON. Then cover the negative terminal.
- Wait for 10 seconds after disconnecting the battery.
- The ignition must be SWITCHED ON when connecting the battery. Nobody should be inside the vehicle while doing this. Exception: Vehicles with a battery inside the passenger compartment.
- If the ignition is not switched on after the battery is reattached - the warning lamps on the instrument cluster do not light up - then place the ignition (button) on the driver seat, which should be reclined back to its furthest position.
- Before handling pyrotechnic components of the restraint system, for example, before disconnecting the electrical harness connector, the relevant person must discharge static electricity. Touching grounded metal parts, for example, touching the door striker, will discharge the static electricity.
- Wash hands after touching ignited restraint system pyrotechnic components.
- Pyrotechnic components may not be opened nor repaired; always use new parts (risk of injury).
- Pyrotechnic components that have fallen onto a hard surface or show signs of damage must not be installed in vehicle.
- Pyrotechnic components should be installed immediately upon removal from shipping package.
- If the work must be stopped for a while, put the pyrotechnic component back into its shipping package.
- Do not leave the pyrotechnic component out unattended.
- When connecting restraint system pyrotechnic components, only the person performing the work should be in the vehicle.
- Do not use any grease or cleaning solutions on pyrotechnic components.
- Replace the airbag unit if any contaminants such as oil, grease, paint, dye or cleaning solution have penetrated the fabric.
- Pyrotechnic components must not be exposed to temperatures over 100 °C, even for a short time.