



Freedman Integrated Child Seat Noncompliance

RECALL

Models Affected: Certain 2017 Model Year Vision and All American with Freedman Integrated Child Seat (ICS)

ISSUE

Freedman Integrated Child Seats (ICS) are the subject of nonconforming hex head cap screws. Seat studs may fracture allowing the seat to separate from the base frame.

CORRECTIVE ACTION

Replace the existing Freedman Integrated Child Seats (ICS) with a new Freedman Integrated Child Seats (ICS).

PROCEDURE

WARNING: Always follow all Federal, State, Local and Shop safety standards and use proper safety equipment, and thoroughly read and understand all instructions before performing these procedures.

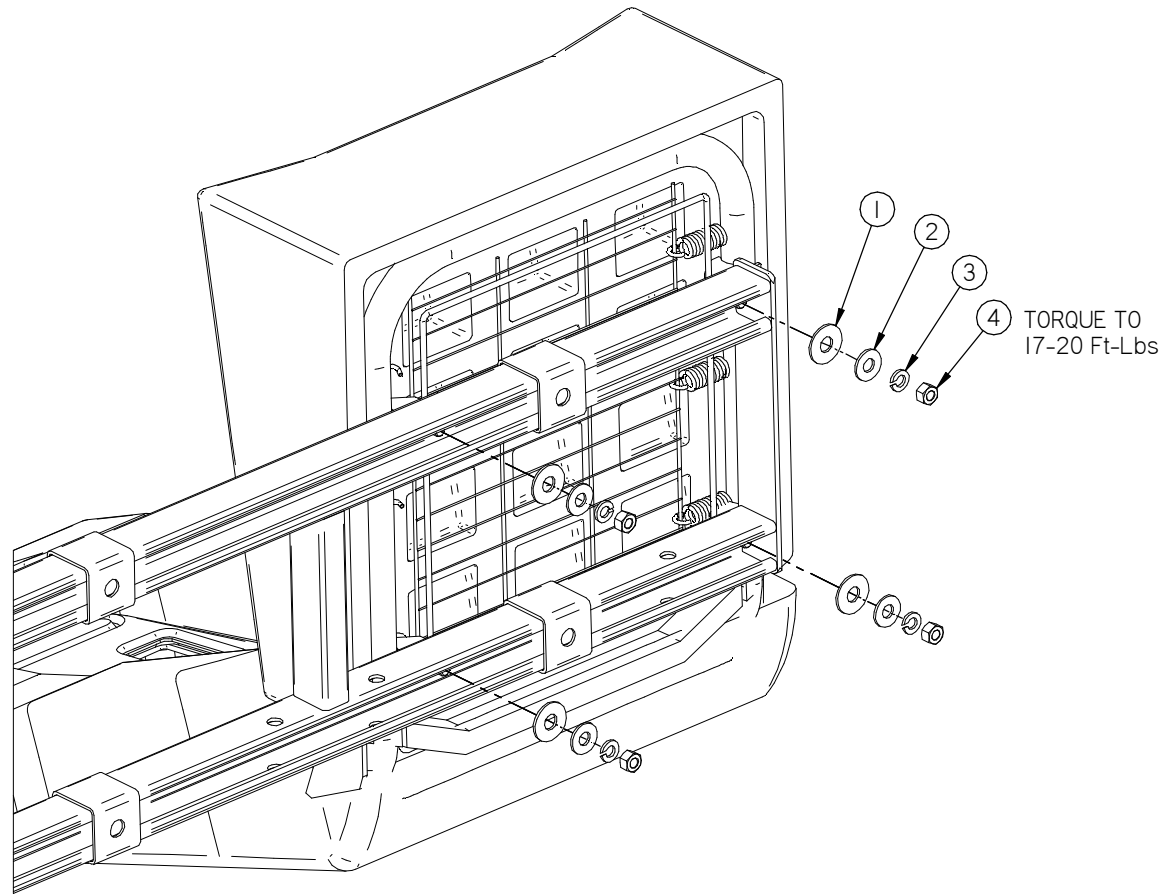
1. Park bus on level surface, apply parking, turn off engine, and remove ignition key.
2. Remove the existing Freedman ICS seat from the base frame. The only seat that needs to be replaced is the actual seat with the integrated child seat built into it (see sample picture below). If the Freedman ICS is on a base frame with a companion seat next to it, like the picture below, the companion seat is fine...only the Freedman ICS seat must be replaced.
3. Install new seat per attached Freedman Diagram "75712 INSTRUCTIONS, SEAT, ICS".
4. Place bus back into service.



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
RECALL CAMPAIGN

REV.	DATE	ECN	DESCRIPTION	BY	CHKD.	APPD.
A	04/25/16	TBD	RELEASE TO PRODUCTION	DK	DK	DK



4	4	225854	3/8-24UNF, HEX NUT, G8, ZP
3	4	120382	3/8 LOCK WASHER, REG SPRING, ZP
2	4	120388	3/8" ID, 1" OD FLAT WASHER, ZP
1	4	99015	7/16, WASHER, FLAT, USS, G8, ZP, YEL
ITEM	QTY	PART #	DESCRIPTION

DRAWING NAME:
INSTRUCTIONS, SEAT, ICS

MATERIAL:	 Freedman Seating Co. 4545 W. Augusta Blvd Chicago, IL 60651		PROJECTION 
SPECIFICATION:	Authorizer:	REF.	SUPERSEDES
	DATE	CHECKED	APPROVED
SIZE: C	DRAWING No. 75712		REV. A
SCALE: NOT TO SCALE	ISSUE DATE		SHEET: 1 of 1

Tolerances Unless Otherwise Specified:
 Fraction: 1/32" +/- 1/32"
 Decimal: XXX +/- 0.02"
 XXXX +/- 0.005"
 Angular +/- 1 Degree
 Unspecified Radii are 1/8"

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