



# RECALL CAMPAIGN

RECALL # 16V-230  
2016-201

Job Code: 9901295

Flat Rate: .3 hr

Date of Publication: May 2016

**NOTE: This Technical Service Bulletin will be valid within (1) year from the original date of publication. REQUIRES PARTS KIT**

## ACTION REQUIRED:

Add 30amp circuit breaker for Battery 12V wire going to converter and 12v fuse panel.

## Affected Units

	Model		
2016 Octane Super Lite Travel Trailers	222	G1V2	0329-0522
	273	G1V3	0216-0311
	272	G1V4	0050-0086
	260	G1V5	0050-0064

## KIT CONTENTS 16V-230

Note: Kit can only be ordered using the order form included with this bulletin.

- 18" Wire- 8 ga red
- 1 Breaker - Reset 30 Amp
- 1 Terminal - Ring 8ga #10 hole
- 1 Terminal - Ring 8ga 3/8 hole
- 1 Decal - POS+ battery cable 1x3 inches
- 2 Nut - Hex, 10-32
- 2 Screw - Pan, #8 x 1 inch

## TOOLS

- Wire strippers
- Wire crimpers
- Screw gun with #2 square drive bit
- Socket adapter 3/8" for screw gun
- Black electrical tape

## INSTRUCTIONS

**IMPORTANT: DISCONNECT SHORE POWER TO DISABLE THE CONVERTER BEFORE YOU START REPAIR.**

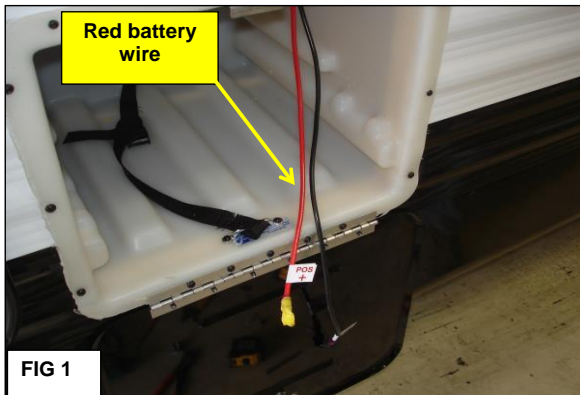


FIG 1

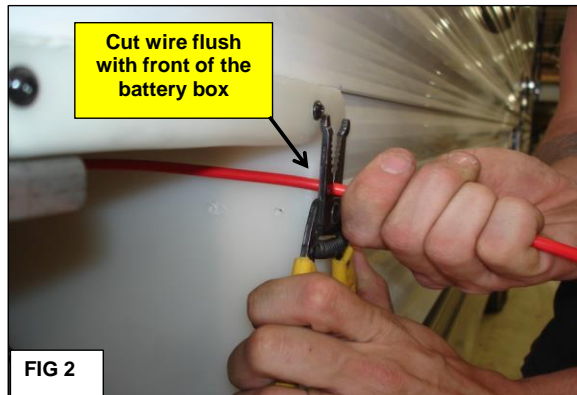
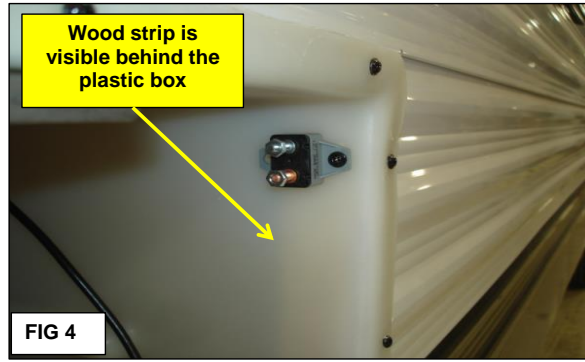
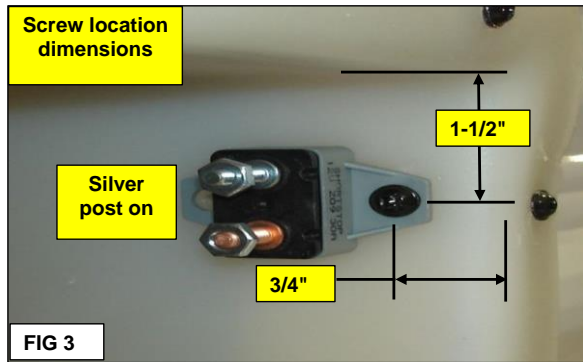
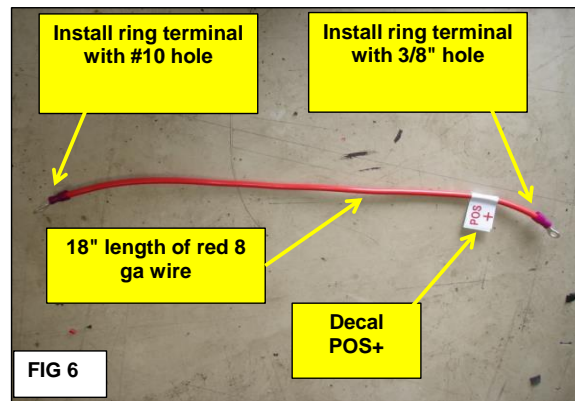
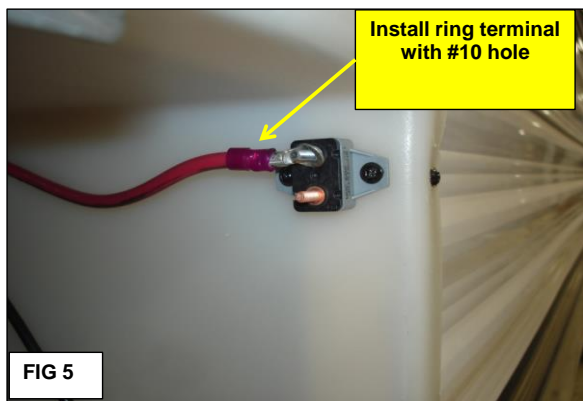


FIG 2

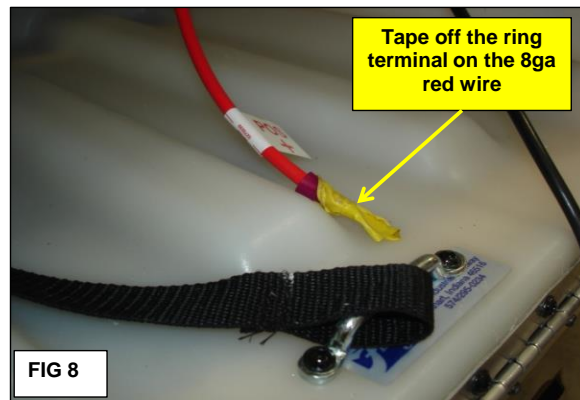
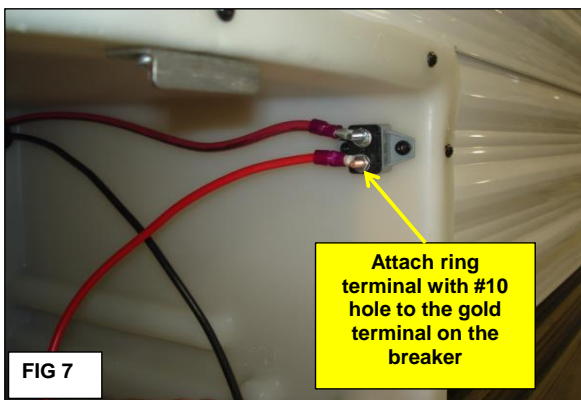
- 1 **Fig 1:** Locate the battery red wire in the battery compartment.
- Fig 2:** Move the red wire to the top of the battery compartment, then cut the wire flush with the exterior wall outer surface.



- 2 **Fig 3:** Outermost screw hole location for breaker is 1-1/2" down from inside the top of the compartment opening. Measure inward from the outside of the compartment 3/4" (**dimensions are approximate**)  
 Install the breaker with the silver post toward the top of the box.  
**Fig 4:** The object is for the outermost screw to hit the wood strip that is visible along the edge of the battery box. Use the two #8 x 1 inch screws to attach it to the side of the battery box.



- 3 **Fig 5:** Install an 8ga ring terminal (**with #10 hole**) to the silver post on the breaker. Install a 10-32 nut on the silver post.  
**Fig 6:** Prepare the 18" red 8ga wire:  
 Strip insulation back approximately 5/16" at each end of the wire.  
 Crimp a ring terminal (with #10 hole) on one end of the wire.  
 Crimp the ring terminal with the 3/8" hole on the other end of the wire.  
 Apply the "POS+" decal (within 6" of the 8ga ring terminal with the 3/8" hole)



- 4 **Fig 7:** Attach the ring terminal with the #10 hole (18" red wire in Fig 6) to the copper colored terminal on the circuit breaker.  
**Fig 8:** Tape off the 8ga ring terminal with the 3/8" hole.