



## **Mixer Reflex Reflector Safety Update**

**Date Published:** 05/10/2016

**Urgency:** MANDATORY

**Model/Serial Number/VIN:** See Owner Letter

**Field Kit Number:** 31261

**Introduction:** The following procedure will explain how to install red and amber reflex reflectors on your mixer.

**Labor Reimbursement:** Weiler, Inc., will reimburse the owner via a \$20.00 USD check for labor when the completed *Work Completion Certificate* is received. No reimbursement will be paid for trucks that no longer have the specified mixer installed.

## MACHINE SHUTDOWN PROCEDURE



**WARNING:** For your safety and the safety of others, use the shutdown procedure before working on the machine.

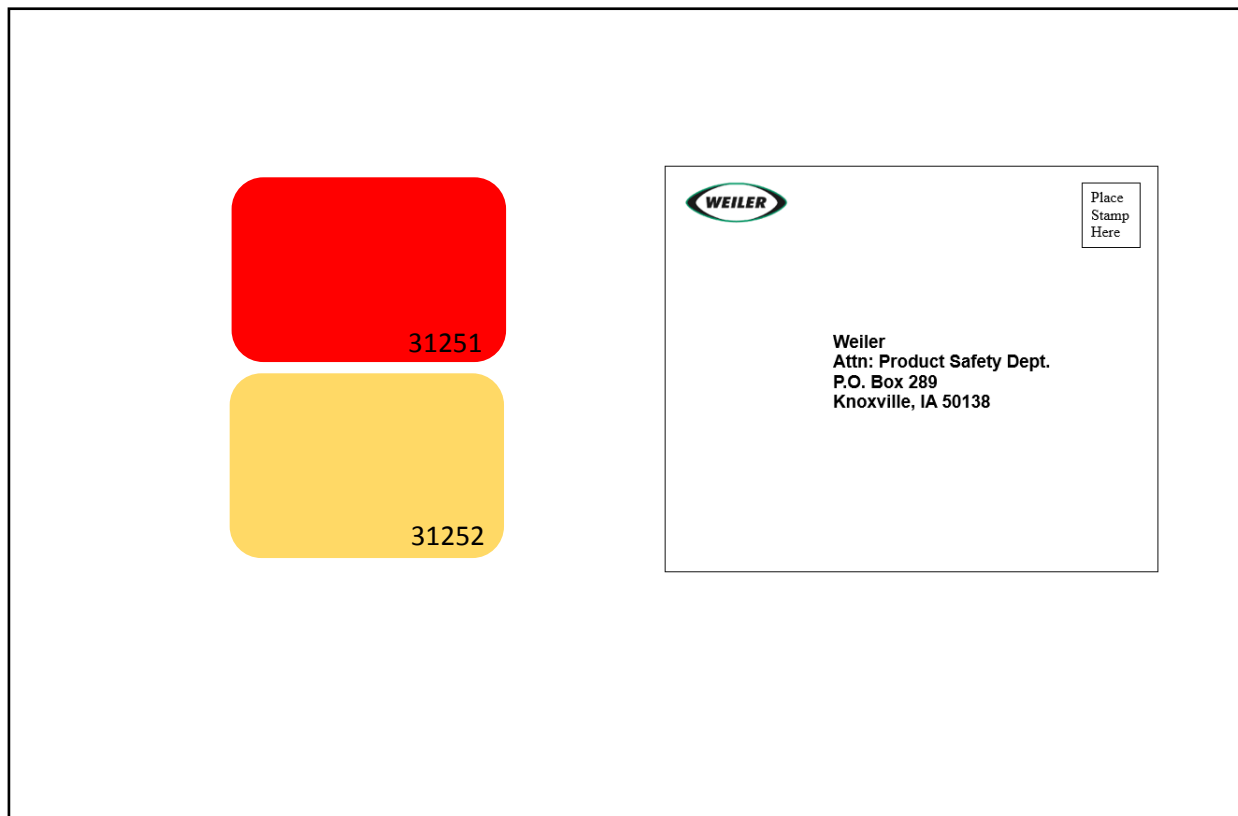
**NOTICE:** Drum rotation must continue at all times when material is in the drum. Shutdown mixer only after final wash-down is completed.

1. Shutdown truck according to truck Owner's Manual supplied with truck. Remove key from ignition.
2. Refer to Figure A and Figure B and clean areas where reflectors will be installed with light soap and water and finally wipe clean with denatured alcohol before applying reflectors. Areas with damaged paint, heavy corrosion or heavy concrete buildup should be prepped, painted and thoroughly dry before applying reflectors.

Kit **31261** will include the following parts.

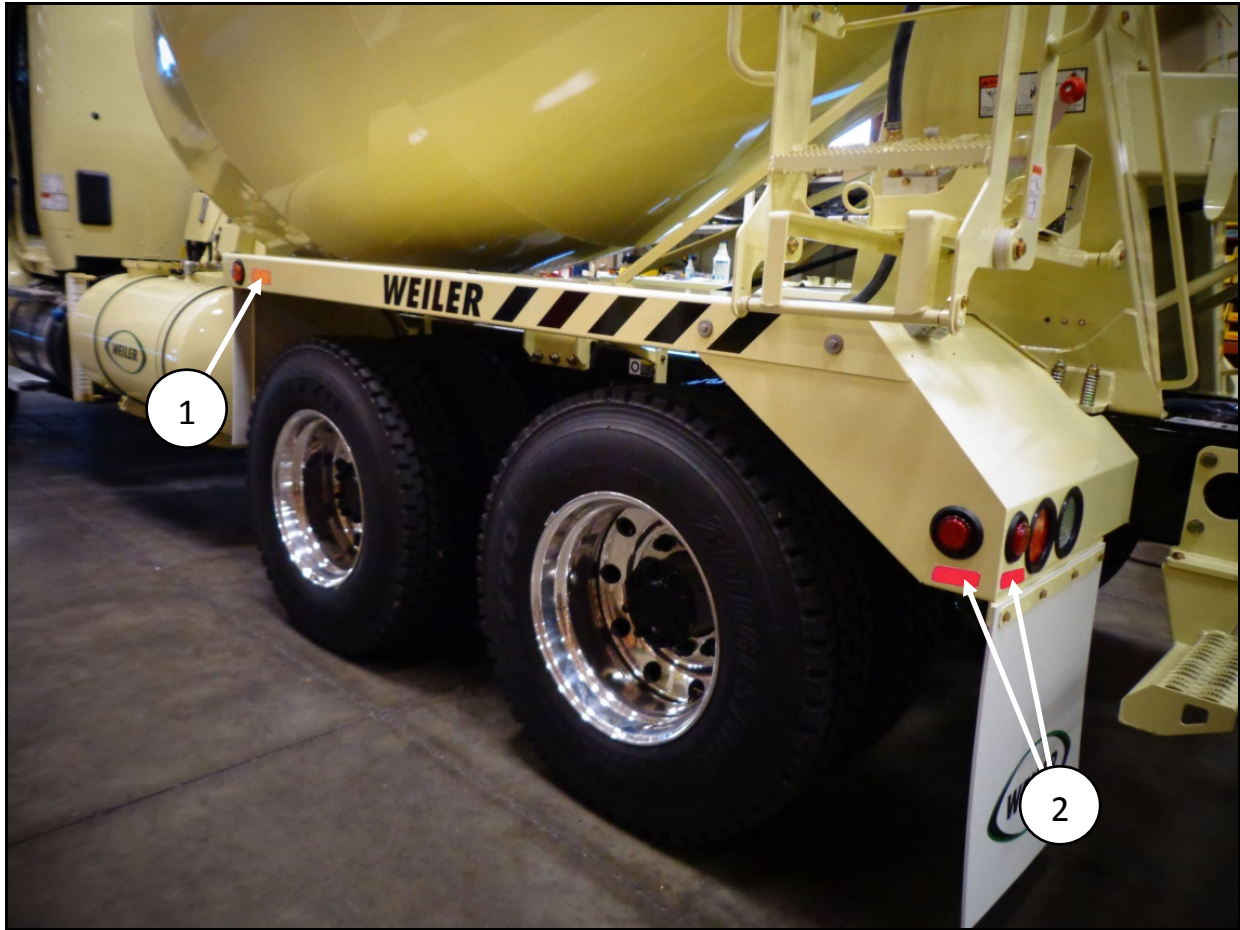
Item ID	Description	Quantity
31262	MIXER REFLEX REFLECTOR FIELD KIT INSTRUCTIONS	1
31251	REFLEX REFLECTOR RED	*8
31252	REFLEX REFLECTOR AMBER	2

\* Only 4 of the 8 included red reflex reflectors are used on trucks without a bridge axle.



Retain this page and place in Parts Manual for future reference.

**For mixer without bridge axle:**



**Figure A**

**Step 1:** Refer to Figure A. Locate and install one amber reflex reflector **(1)** on side of left fender one inch from side marker light as shown. Repeat on right fender.

**Step 2:** Locate and install one red reflex reflector **(2)** under the red clearance light on rear of left fender as shown. Locate and install one red reflex reflector **(2)** under red clearance light on side of left fender as shown. Repeat on right fender.

**Step 3:** Complete the *Work Completion Certificate* provided and return to Weiler Product Safety Dept. as noted in the *Owner Letter*.

**For mixer with bridge axle:**



**Figure B**

**Step 1:** Refer to Figure B. Locate and install one amber reflex reflector **(1)** on side of left fender one inch from side marker light as shown. Repeat on right fender.

**Step 2:** Locate and install one red reflex reflector under red clearance light on rear of left bumper **(2)** as shown. Locate and install one red reflex reflector on side of bridge axle arm **(3)** as shown. Repeat for right side of bridge axle arm and bumper.

**Step 3:** Locate and install one red reflex reflector under rear red clearance light and one under side red clearance light **(4)** as shown. Repeat for right side of bridge axle fender.

**Step 4:** Complete the *Work Completion Certificate* provided and return to Weiler Product Safety Dept. as noted in the *Owner Letter*.