

# Technical information

TI No.: 33.10U10124B

Distribution list: A

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Valid until:

The point of contact is the EvoBus after-sales service in each country

Model:	CC 400; IBC Europa; Integro (MBÜ); Intouro (MBÜ); MC 400; TC 400; Tourismo (NCI); Travego; Travego (NCI)
MODEL SERIES:	629011; 629012; 629410; 629411; 629422; 629425; 629534; 632006; 632012; 632036; 632037; 632038; 632121; 632131; 632133; 632134; 633001; 633004; 633051; 633052; 633100; 633101; 633104; 633251; 633252; 634200; 634201
<b>TITLE:</b>	<b>Lower transverse links of front axle could crack at compression fittings.</b>

## COMPLAINT

Lower transverse links of front axle could crack at compression fittings.

## CAUSE

Production fault affecting transverse links.

## REMEDY

Replace both lower transverse links front right and left with new ones.

## MEASURE TYPE

The scope of the work is carried out on the vehicles concerned as part of a safety recall.

## DEFECT PART HANDLING

### In Germany:

For workshops in which parts control is carried out via GALA, the GALA specifications are binding. For workshops in which parts control is not carried out via GALA, the removed defect parts must be sent to the delivery address below.

EvoBus GmbH  
Befundzentrum Werk 4  
Abladestelle 960  
Otto-Hahn-Str. 8  
89231 Neu-Ulm, Germany

### Outside Germany:

For workshops in which parts control is carried out via GALA, the GALA specifications are binding. For workshops in which parts control is not carried out via GALA, the removed defect parts must be scrapped locally.

Proof of scrapping with photo of both destroyed transverse links. Scrapping must be carried out by sawing or cutting off an arm on each side.

## REPLACEMENT PARTS REQUIRED

Qty.	Designation	Number	Comment
2	Transverse link	A 629 330 15 07	
4	Bolt	A 001 990 87 14	
8	Nut	N 000000 005406	
8	Washer	N 000000 006494	

**OPERATION TEXTS**

Operation no.	Operation text	Working time/h	Comment
02-9275	Replace 2 transverse links of front axle with new ones	10.3	Including suspension geometry measurement

The times apply for work at an hourly rate.

**DEFECT NUMBER**

Defect no.:	Designation
3390090	

**CODEWORD**

1602B33M03

**WARRANTY AND GOODWILL SETTLEMENTS**

Field measure type Recall: 100 % of costs will be accepted

BUS/MAC	BUS/MAC-C
pp.	pp.
Johannes Lehmann	Markus Fischer

**Attachments**

▷ **Basic data**

**Operation instructions****Warning**

**Risk of accident.** Danger from unauthorised starting of the engine or movement of the vehicle. Persons in areas of the bus that are hidden from view (underbody, rear, roof, etc.) are at risk of injury if the engine is started or the vehicle is moved by other or unauthorised persons.

[Details...](#)

**Warning**

**Risk of entrapment and crushing.** Reaching in between mechanically operated parts may result in serious injuries due to the severing, trapping or crushing of body parts.

[Details...](#)

**Warning**

**Risk of fatal injury.** Danger due to the bus slipping off the stands. There is a risk of injury to persons present in the immediate area of the bus if the bus slips, drops or tilts.

[Details...](#)

**Warning**

**Risk of accident.** Danger when lifting and transporting heavy components. The use of defective or unsuitable lifting equipment and hoists for the lifting and transporting of heavy components could result in serious or fatal injuries to all persons involved if the component were to drop or slip.

[Details...](#)

**Procedure**

1. [Removing a front axle lower transverse link](#)
2. [Fitting the front axle lower transverse link](#)

**Finishing tasks**

1. Adjust wheel camber at the front axle.



**Note**

The adjustment values for the various bus model designations can be found in OmniPlus BusDoc, under Workshop Information, group: 20-10-06.

2. Adjust wheel toe at the front axle.



**Note**

The adjustment values for the various bus model designations can be found in OmniPlus BusDoc, under Workshop Information, group: 20-10-06.

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