



Mercedes-Benz

Campaign No. 2016070006, August 2016

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model 906 (Sprinter), Model Years 2015 and 2016**
Repair Paintwork (Excluding Windshield Mounting Area)

Daimler AG, the manufacturer of Sprinter vehicles, has determined that on certain model series 906 Sprinter vehicles, the paint around the windows may not have the proper adhesion and in the event of a crash, may separate from the vehicle. An authorized Sprinter dealer will check and repair if necessary.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 25 vehicles are involved.

Order No. V-RC-2016070006

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Procedure



WARNING!

Be sure to follow all safety precautions described in the referenced WIS documents.

1. Remove headliner, refer to WIS: AR68.30-D-4300B.



Note:

Model 906.6 with code D05 (Super-high roof) / Model 906.6 with code D06 (Super-high roof painted in vehicle color).

2. Remove strut above headliner.



Note:

Model 906.6 with code D05 (Super-high roof) / Model 906.6 with code D06 (Super-high roof painted in vehicle color).

3. Unclip wiring harness for front and rear illumination in load compartment on roof bow.



Note:

Model 906.6 with code D05 (Super-high roof) / Model 906.6 with code D06 (Super-high roof painted in vehicle color).

4. Remove super-high roof completely: refer to WIS: AR65.10-D-1100-01A.



Note:

Model 906.6 with code D05 (Super-high roof) / Model 906.6 with code D06 (Super-high roof painted in vehicle color).

5. Remove all bonded side windows (if equipped), refer to WIS: AR67.30-D-2400H.



Note:

Model 906.6 vehicles except panoramic window.

6. Remove all rear windows (if equipped), refer to WIS: AR67.20-D-5145H.



Note:

Model 906.6/7

7. Remove roof hatch.



Note:

Model 906 with code D22 (window fixed rear on the roof).

8. Remove tie-down rails on sidewall (if equipped), refer to WIS: AR68.50-D-8250A.

9. Remove glue residues and paint on body openings of the removed windows, the super-high roof and roof hatch, and contact areas of tie-down rails completely using straight grinder (locally sourced).

10. Prepare super-high roof for installation, refer to WIS: AR65.10-D-1100-02A



Note:

Model 906.6 with code D05 (Super-high roof) / Model 906.6 with code D06 (Super-high roof painted in vehicle color).

11. Apply a coat of primer filler on body openings of removed windows, super-high roof and roof hatch, and contact areas of tie down rails.

i **Note:**

Notes on paintwork repair, refer to WIS: AH98.00-P-9408-02A.

12. Paint body openings of removed windows, super-high roof, roof hatch, contact areas of tie-down rails again.

i **Note:**

Notes on paintwork repair, refer to WIS: AH98.00-P-9408-02A.

13. Install super-high roof, refer to WIS: AR65.10-D-1100-03A.

i **Note:**

Model 906.6 with code D05 (Super-high roof) / Model 906.6 with code D06 (Super-high roof painted in vehicle color).



Locally sourced tools: Cartridge gun, electric and preheater, cup suction tool/shackle (for removing and installing windows), lifting belts, C-clamps.

14. Unclip wiring harness for front and rear illumination in load compartment on roof bow

i **Note:**

Model 906.6 with code D05 (Super-high roof) / Model 906.6 with code D06 (Super-high roof painted in vehicle color).

15. Install strut for headliner.

i **Note:**

Model 906.6 with code D05 (Super-high roof) / Model 906.6 with code D06 (Super-high roof painted in vehicle color).

16. Install headliner, refer to WIS: AR68.30-D-4300B.

i **Note:**

Model 906.6 with code D05 (Super-high roof) / Model 906.6 with code D06 (Super-high roof painted in vehicle color).

17. Install tie-down rails on sidewall, refer to WIS: AR68.50-D-8250A.

18. Install roof hatch:

i **Note:**

Model 906 with code D22 (window fixed rear on the roof).



Locally sourced tools: Cartridge gun, electric and preheater, cup suction tool/shackle (for removing and installing windows).

19. Install all available rear windows, refer to WIS: AR67.20-D-5145H.

i **Note:**

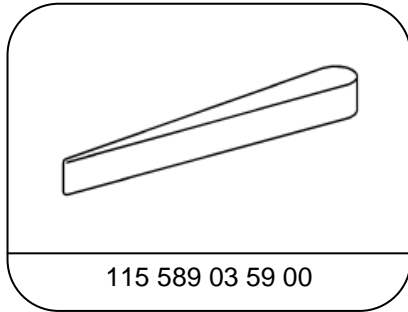
Model 906.6/7.

20. Install all side windows, refer to WIS: AR67.30-D-2400H.

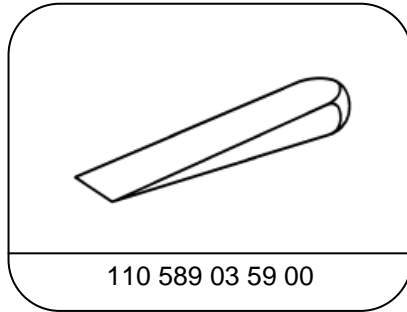
i **Note:**

Model 906.6.

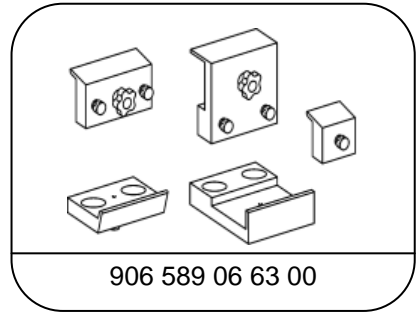
 **Special Tools**



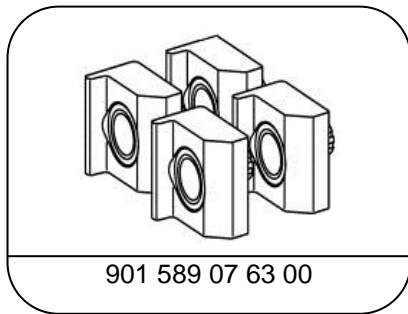
Long wedge



Mounting wedge



Spacer



Spacer

Equipment



Windshield Removal Kit

 Use locally sourced cartridge gun to apply adhesive.

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
As required	Rivet (tie-down rail mount)	A 003 990 27 97	100%
8	Screw and washer assy.	N 000000 001145	
4	Bolt (stowage above windshield)	A 009 990 48 04	
1	Spacer, rear window installation 30 X 10 X 4 mm	A 240 651 00 18	
1	Sika activator	A 009 989 01 71 14	
1	Glazing repair kit 500662 01/03/05/07/09/11	A 973 670 00 93	
1	Sikaflex-254 adhesive without booster, black	A 009 989 85 71 09	
1	SIKA primer 209, 250 ml	A 009 989 75 71 09	
1	Sika smoothing agent	A 000 989 03 87 09	
1	Repair kit for installing windshields, 1-component adhesive	A 221 670 81 01	
1	Adhesive, 1K-PU, gray	A 004 989 05 71	
1	Koerapur 140 white	A 009 989 17 71 09	
1	Koerabond activator HG81	A 001 986 90 71 09	

i **Note:**

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: Remove/install 1 side window (02 9523) **or** Sublet.
 Remove/install 2 rear windows (02 9524) **or** Sublet.
 Remove/install tie-down rail (02 9525) **or** Sublet.
 Remove/install roof hatch (02 9526) **or** Sublet.
 Remove/install 1 glass pane from sliding door (02 9527) **or** Sublet.
 Remove/install super-high roof on vehicle. with medium wheelbase (02 9528) **or** Sublet.
 Remove/install super-high roof on vehicle. with long wheelbase (02 9529) **or** Sublet.
 Remove/install super-high roof on vehicle with long wheelbase and overhang (02 9530) **or** Sublet.
 Perform preparatory work for single-coat paintwork of installed body panels (Sublet)²⁾.
 Paint contact surface(s) (Sublet)²⁾.

Damage Code	Operation Number	Labor Time (hrs.)
98 940 52 7	02 9523 ¹⁾ or Submit as SUBLET utilizing sublet code of SUB with required amount	1.2
98 940 52 7	02 9524 ¹⁾ or Submit as SUBLET utilizing sublet code of SUB with required amount	2.4
98 940 52 7	02 9525 ¹⁾ or Submit as SUBLET utilizing sublet code of SUB with required amount	1.2
98 940 52 7	02 9526 ¹⁾ or Submit as SUBLET utilizing sublet code of SUB with required amount ¹⁾	1.4
98 940 52 7	02 9527 ¹⁾ or Submit as SUBLET utilizing sublet code of SUB with required amount ¹⁾	1.4
98 940 52 7	02 9528 ¹⁾ or Submit as SUBLET utilizing sublet code of SUB with required amount	11.4
98 940 52 7	02 9529 ¹⁾ or Submit as SUBLET utilizing sublet code of SUB with required amount	12.2
98 940 52 7	02 9530 ¹⁾ or Submit as SUBLET utilizing sublet code of SUB with required amount	12.8
98 940 52 8	²⁾ Submit as SUBLET utilizing sublet code of SUB with required amount	N/A

¹⁾ If equipped.

i **Note**

- If sublet billed for repair, repair cannot be billed for op-code and vice versa.
- Operation Number labor times are subject to change.