



Revised June 2016

Dealer Service Instructions for:

Safety Recall S24 / NHTSA 16V-202 CAN-C Bus Connector

NOTE: An additional inspection step and labor operation has been added to this recall.

Models

2015-2016 (VM) RAM ProMaster City

NOTE: This recall applies only to the above vehicles built through March 05, 2016 (MDH 030500).

IMPORTANT: Some of the involved vehicles may be in dealer new vehicle inventory. Federal law requires you to complete this recall service on these vehicles before retail delivery. Dealers should also consider this requirement to apply to used vehicle inventory and should perform this recall on vehicles in for service. Involved vehicles can be determined by using the VIP inquiry process.

Subject

The CAN-C bus communication connector on about 23,900 of the above vehicles may develop internal connector pin corrosion due to moisture.

Corroded CAN-C bus communication connector pin(s) could lead to a loss of electrical contact and/or a loss of communication to the Transmission Control Module (TCM). A loss of communication to the TCM could cause the transmission to perform an unrequested shift into neutral. The vehicle operator would be unable to reengage the transmission. This could cause a crash without warning.

Repair

The CAN-C bus communication connector must be inspected for pin corrosion. Vehicles found with corroded CAN-C bus connector pin(s) must have the connector replaced.

All involved vehicles must also have the CAN-C bus communication connector relocated to a new location under the instrument panel.

Parts Information

<u>Part Number</u>	<u>Description</u>
68084588AA	Connector, CAN C-Bus
68137880AA	Connector Kit, Three Way (1 kit per vehicle, if required)
68137879AA	Connector Kit, Two Way (6 kits per vehicle, if required)
CBCAS241AA	Package, Wire Routing

Each package contains the following components:

<u>Quantity</u>	<u>Description</u>
4	Tie Strap
1	Foam Tape

Parts Return

No parts return required for this campaign.

Special Tools

The following special tools are required to perform this repair:

- NPN wiTECH micro pod II
- NPN Laptop Computer
- NPN wiTECH Software
- 10042 Crimp Tool

Service Procedure

A. Inspect CAN – C Bus Connector

1. Move the driver's front seat to the full rearward position.
2. Disconnect the negative battery cable.
3. Remove and save the screw located behind the hood latch handle (Figure 1).
4. Remove the hood latch handle (Figure 2).
5. Remove the driver's side floor mat.



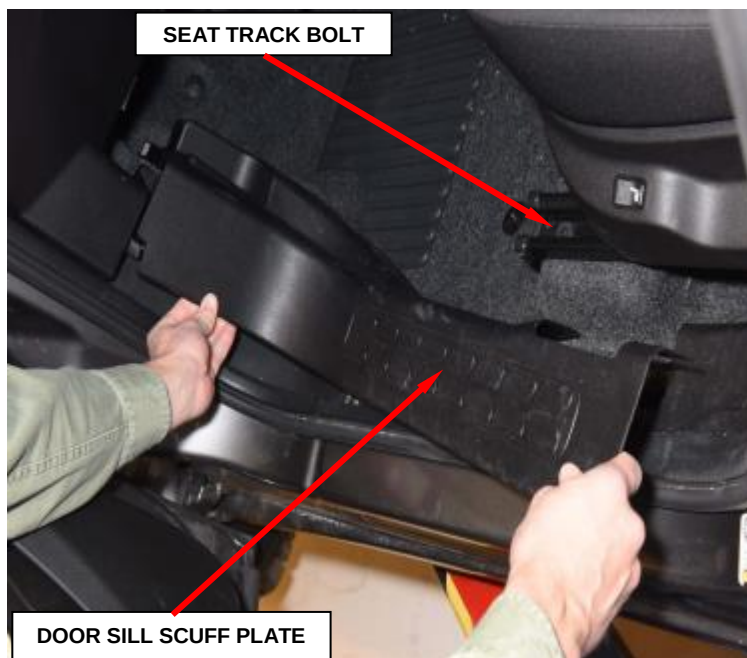
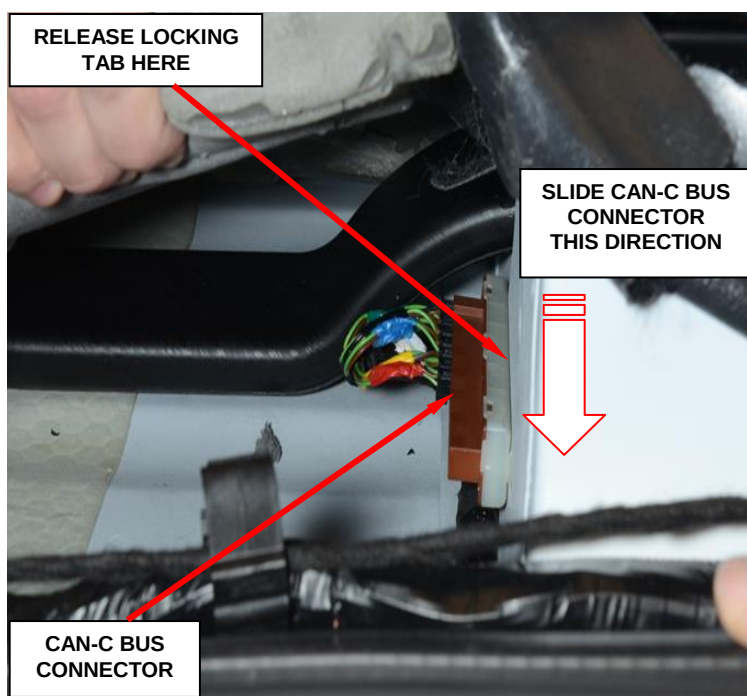
Figure 1 – Hood Latch Screw



Figure 2 – Hood Latch Handle

Service Procedure

6. Remove and save the door sill scuff plate (Figure 3).
7. Remove and save the outboard front seat track bolt (Figure 3).
8. Remove and save the carpet retaining clip located on top of the seat riser.
9. Lift up carpet or rubber flooring and floor insulation in front of seat riser and position to the side (Figure 4).
10. Is the CAN-C Bus connector located on the front side of the driver's side seat riser as shown in (Figure 4)?
 - Yes: Continue with **Step 11**.
 - No: CAN-C Bus connector is **not** located on the seat riser. No further action is required. Reassemble the vehicle by reversing **Steps 1 through 9** of **Section A. Inspect CAN-C Bus Connector**. The recall has been completed. Return the vehicle to the customer.
11. Slide CAN-C Bus connector toward the driver's side of vehicle while releasing the locking tab to unhook from seat riser (Figure 4).

**Figure 3 – Door Sill Scuff Plate****Figure 4 – CAN-C Bus Connector**

Service Procedure (Continued)

12. Inspect the CAN-C Bus Connector to assure there is no corrosion (Figure 5).

- If corrosion **is** present, continue with **Section C. Replace CAN-C Bus Connector.**
- If corrosion **is not** present, continue with **Section B. Relocate CAN-C Bus Connector.**

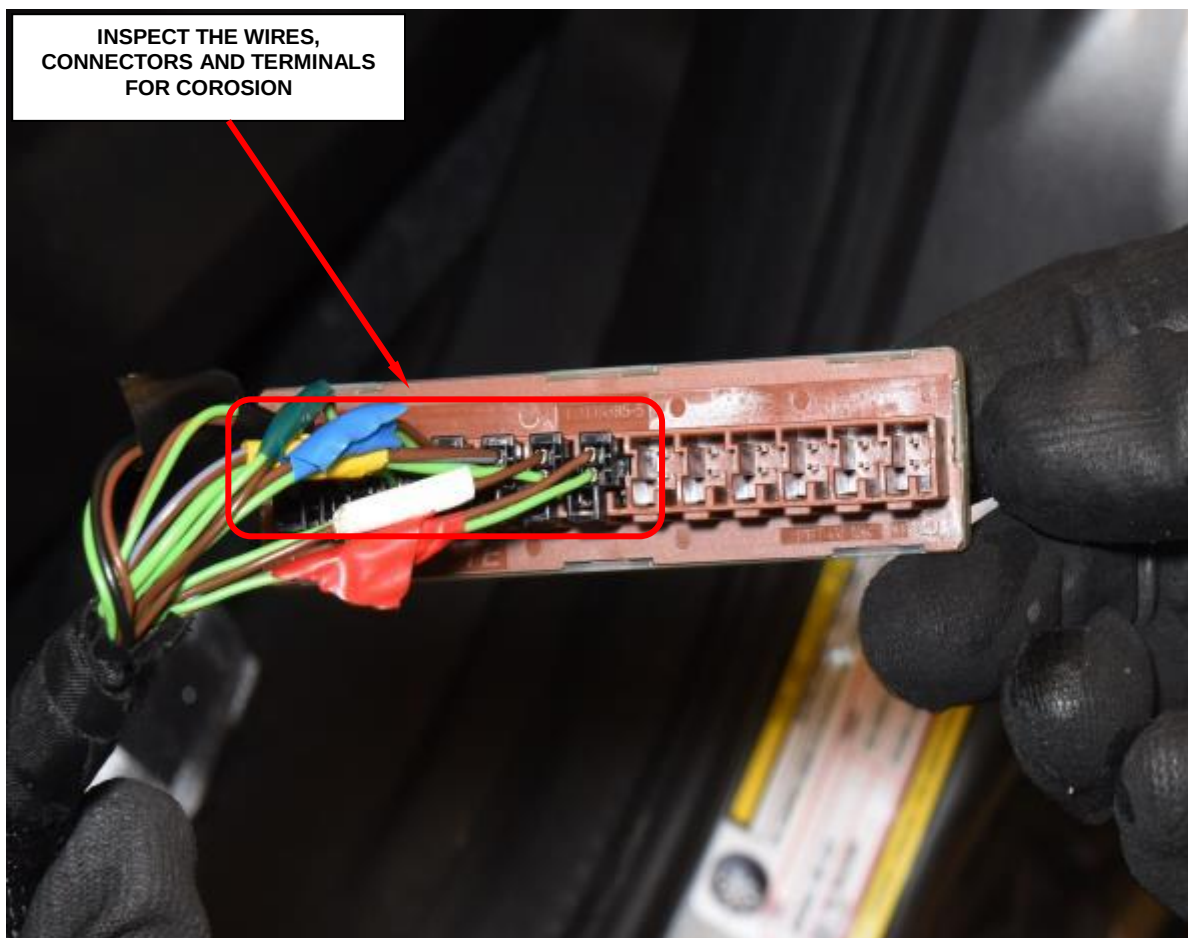


Figure 5 – Inspect for Corrosion

Service Procedure (Continued)

B. Relocate CAN-C Bus Connector

1. Apply supplied foam tape on the CAN-C Bus Connector (Figure 6).

CAUTION: While wrapping the CAN-C Bus Connector in foam tape do not disrupt the wire dress orientation.



Figure 6 – Foam Tape

2. Release the CAN-C wire harness from the two C-Clip retainers (Figure 7).
3. After the CAN-C wire harness is taken out of retaining clips, fasten retaining clips.

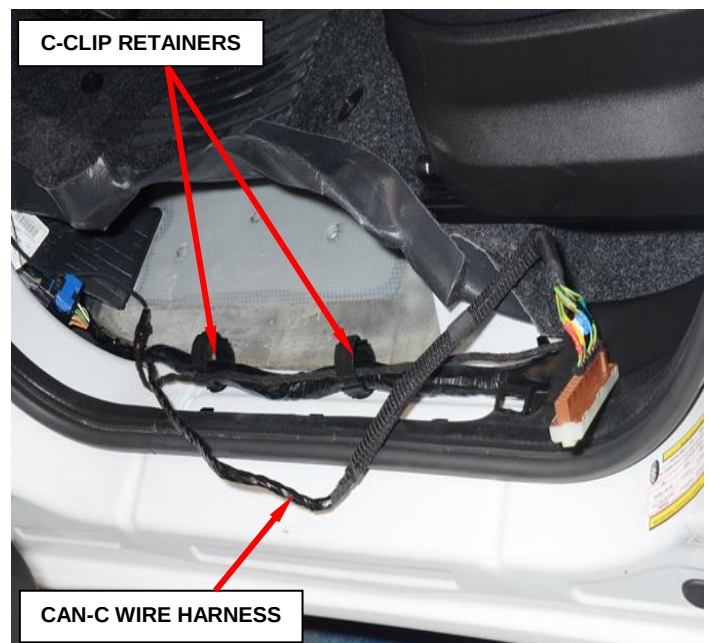


Figure 7 – CAN-C Wire Harness Retainers

Service Procedure (Continued)

4. Route the CAN-C wire harness under the instrument panel and tie strap the wire harness to the body harness (Figure 8).
5. Release the retaining clips located near the data link connector (Figure 8).
6. Route the CAN-C wire harness through the retaining clips going toward the front of vehicle and close retaining clips (Figure 8).

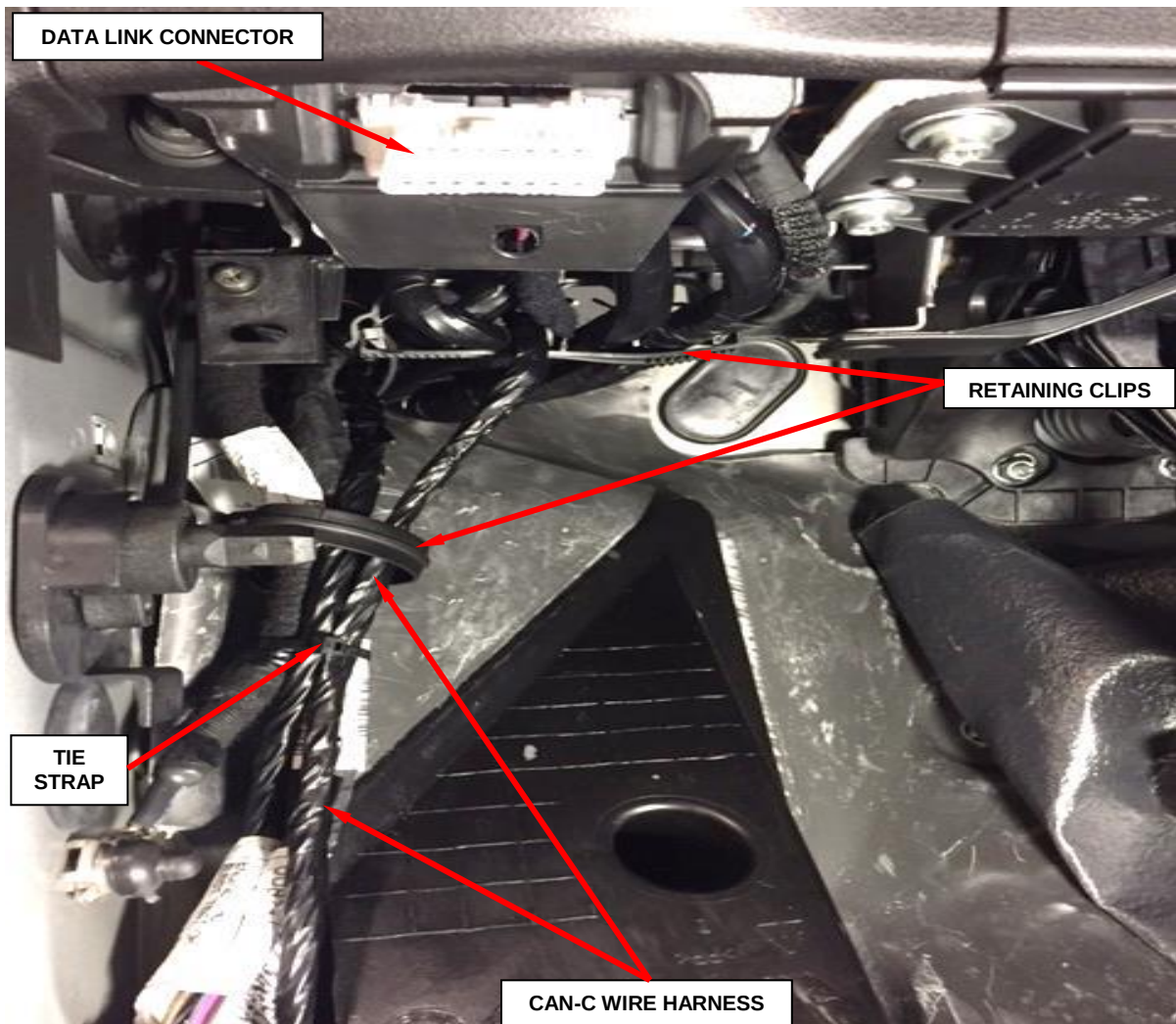
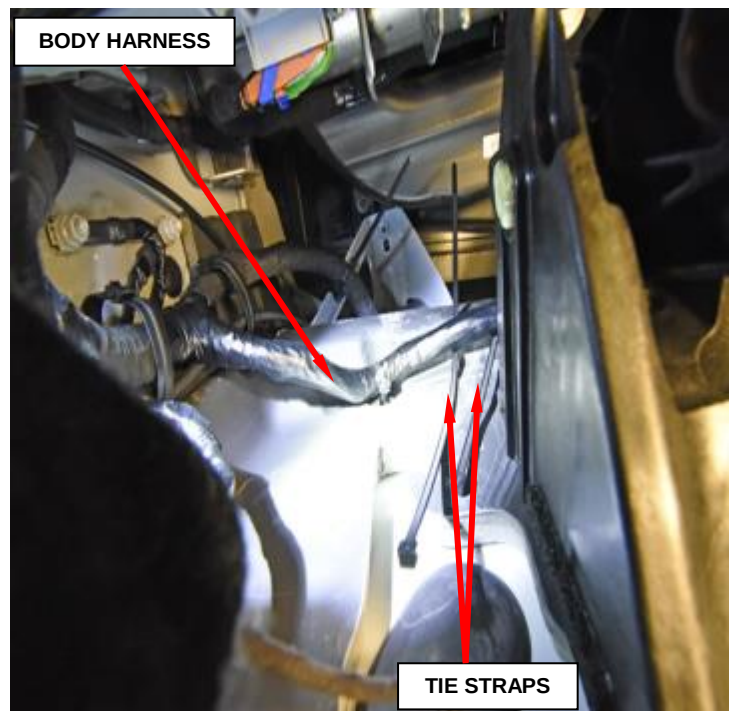


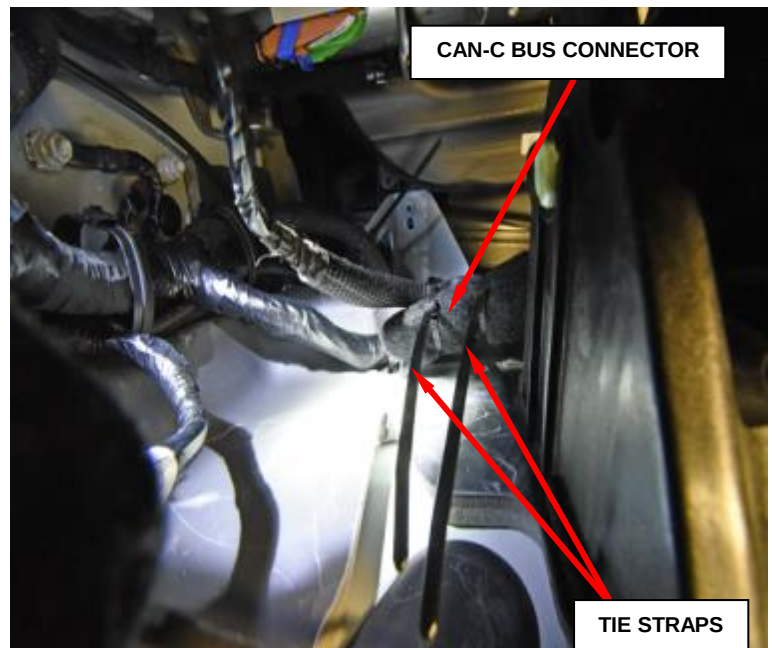
Figure 8 - CAN-C Wire Harness Routing

Service Procedure (Continued)

7. Position two tie straps around body harness on front dash panel as shown (Figure 9).

**Figure 9 – Position Tie Straps**

8. Fold the CAN-C Bus Connector back on itself and tie strap it to the harness as shown (Figure 10).

**Figure 10 – CAN-C Harness to Body Harness**

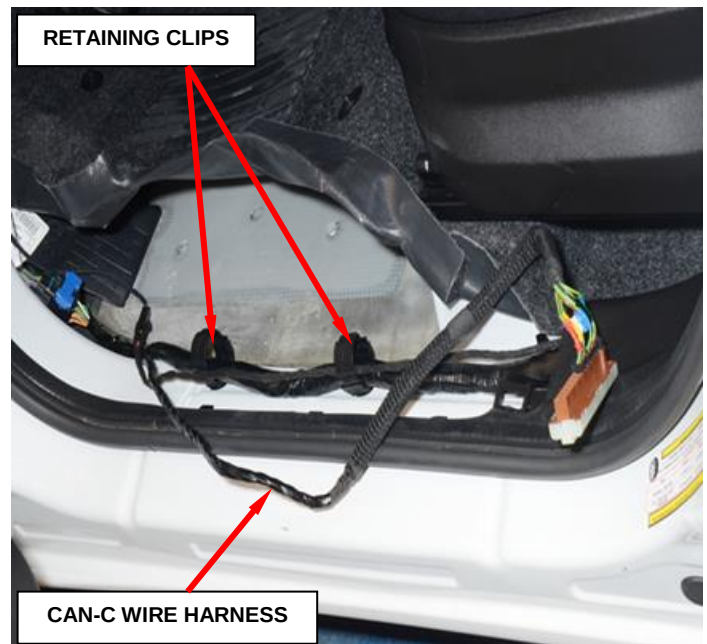
9. Cut and discard the excess tie strap.

Service Procedure (Continued)

10. Position the carpet or rubber flooring back into the original position.
11. Install the seat track bolt and tighten to 29 ft. lbs. (39 N·m) (Figure 3).
12. Install the door sill scuff plate (Figure 3).
13. Install the hood latch handle (Figure 2).
14. Install the screw located behind the hood latch and tighten securely (Figure 1).
15. Install the drive's side floor mat.
16. Connect the negative battery cable.
17. Using wiTech scan tool, erase all stored DTC data.
18. Return the vehicle to the customer.

Service Procedure (Continued)**C. Replace CAN – C Bus Connector**

1. Release the CAN-C wire harness from the two C-Clip retainers (Figure 11).
2. After the CAN-C wire harness is taken out of retaining clips, fasten retaining clips.
3. Remove the tape and slide the protective sleeve approximately ten inches from the CAN-C wire harness to expose the wire harness bundle (Figure 12).

**Figure 11 – CAN-C Wire Harness Retainers****Figure 12 – CAN-C Wire Harness**

Service Procedure (Continued)

NOTE: Each connector kit contains two sets of wires. Use the wires that are packaged loose in the kit. The gold version terminals are packaged using a twist tie with the word **GOLD** printed on the wires. **DO NOT use the gold version terminals packaged with a twist tie (Figure 13).**

SPECIAL NOTE: The word **GOLD** printed on the wire is extremely small and difficult to read.

4. Using the three way connector kit components, build **one** three-way connector assembly.
5. Using the two way connector kit components, build **six** two-way connector assemblies.

NOTE: When assembling the kit components, ensure the secondary locks are engaged after inserting the terminals into the connectors (Figure 13).

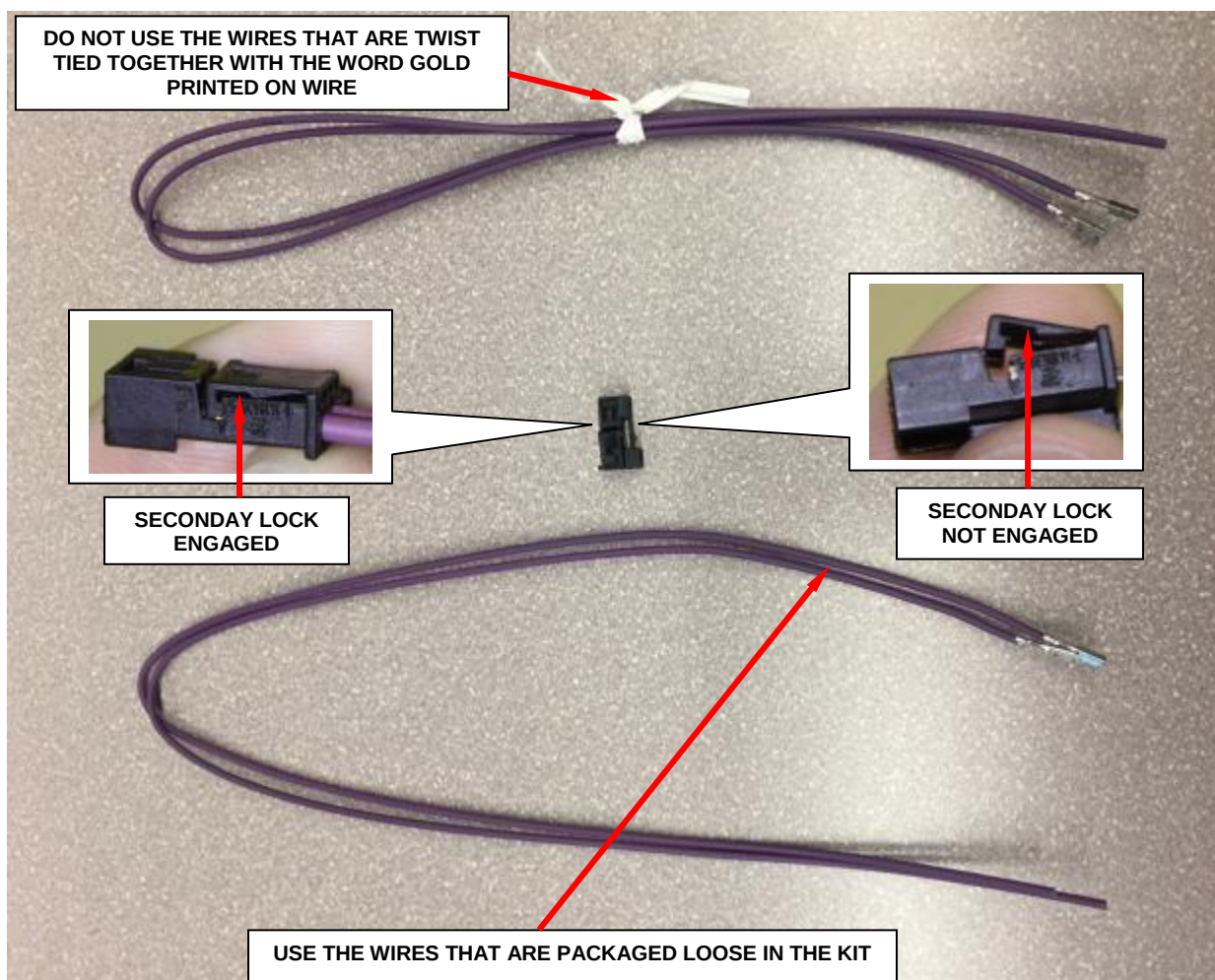


Figure 13 – Two Way Connector Kit Shown

Service Procedure (Continued)

6. Use the following procedure to splice the wires together:

NOTE: Splice the wire from Pin 1 of the connector assemblies to the Green wire of the body harness, CAN C (+).

Splice the wire from Pin 2 of the connector assemblies to the Brown wire of the body harness, CAN-C (-).

NOTE: Stagger the wire splices to prevent having a large “ball” of wire splices in one location on the wire harness.

- a. Starting with the three way connector assembly cut the wires of the **OLD** assembly approximately nine inches from the CAN-C Bus connector (Figure 14).
- b. Holding the **NEW** connector assembly to the **OLD**, cut the **NEW** wires approximately 12mm longer than the old wires (Figure 14).
- c. Strip approximately 10 - 15mm of insulation from the ends of the wires.

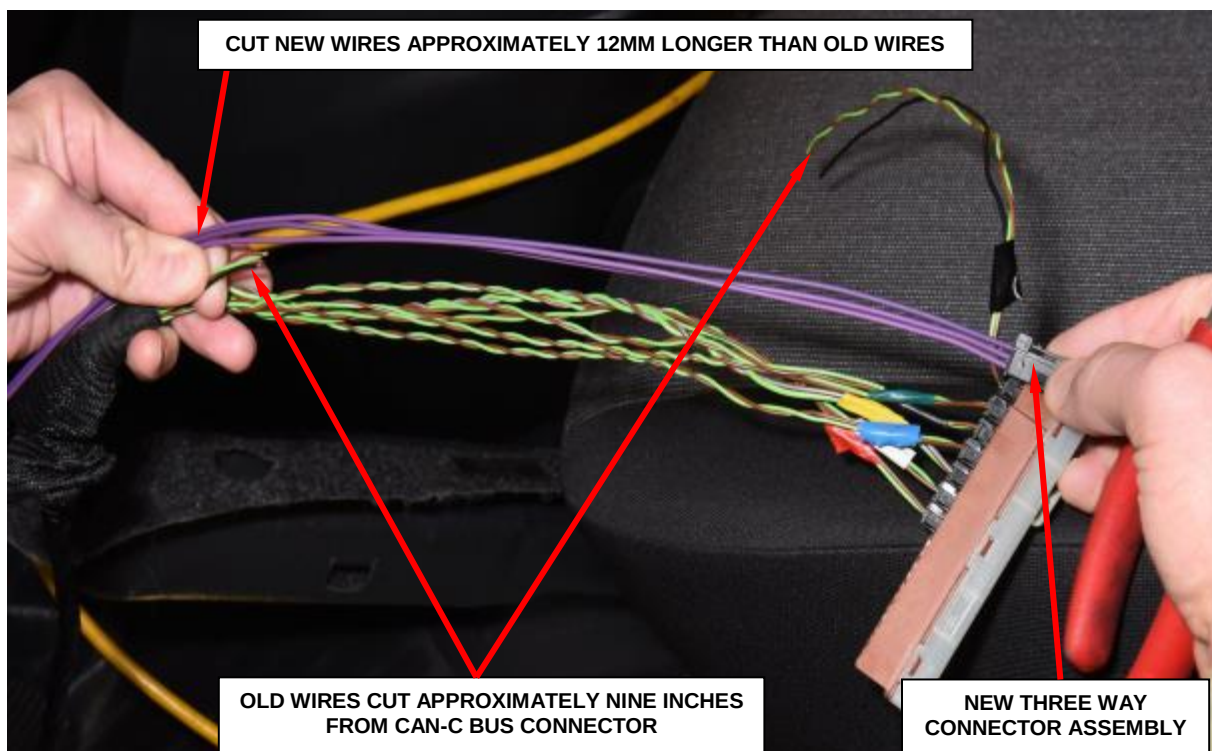


Figure 14 – Three Way Assembly

Service Procedure (Continued)

- d. Place the black shrink tube provided in the repair kit over the cut wires.
- NOTE: All wires of the new CAN-C Bus Connector will be the same color. Be sure to note the correspondence between the locations of the wires in the CAN-C connection with the new CAN-C connection wires.**
- e. Using the supplied splice band clamps and crimp tool 10042, crimp the two CAN-C wires that had the insulation stripped on the wire harness side to the **NEW** CAN-C wires (Figure 15).
- f. Solder the crimps with rosin core solder.
- g. Slide the shrink tube evenly over the splices and apply heat to the shrink tube until glue comes out of both ends of the shrink tube (Figure 15).
- h. **Twist the two CAN-C wires at a rate of 1 twist per inch.** Twist as many times as necessary to achieve and hold the one twist per inch requirement (Figure 15).
- i. Insert the three way connector assembly into the **NEW** CAN-C Bus connector.

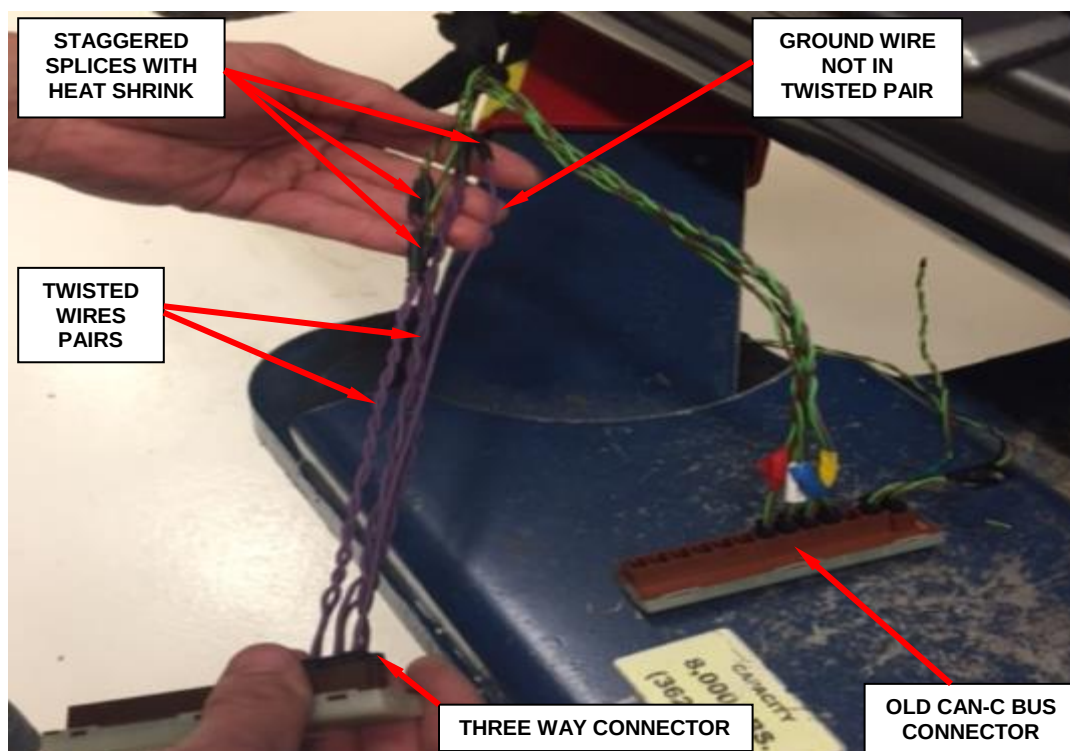


Figure 15 – Splice Wires One at a Time

Service Procedure (Continued)

- j. Using the supplied splice band clamp and crimp tool 10042, crimp the black ground wire to the remaining three way wire.
- k. Solder the crimps with rosin core solder.
- l. Slide the shrink tube evenly over the splice and apply heat to the shrink tube until glue comes out of both ends of the shrink tube (Figure 15).
- m. Repeat **Steps 6a through 6i** on the remaining six **NEW** two way connector assemblies.

NOTE: Begin with the two way connector assembly closest to the three way connector assembly and work your way out.

CAUTION: Be sure to stagger the splice joints to prevent a large “ball” of wire splices in one location on the wire harness (Figure 16).

- 7. Using electrical tape, wrap exposed wires and position the protective sleeve over the CAN-C wire harness.
- 8. Continue with **Section B. Relocate CAN-C Bus Connector.**

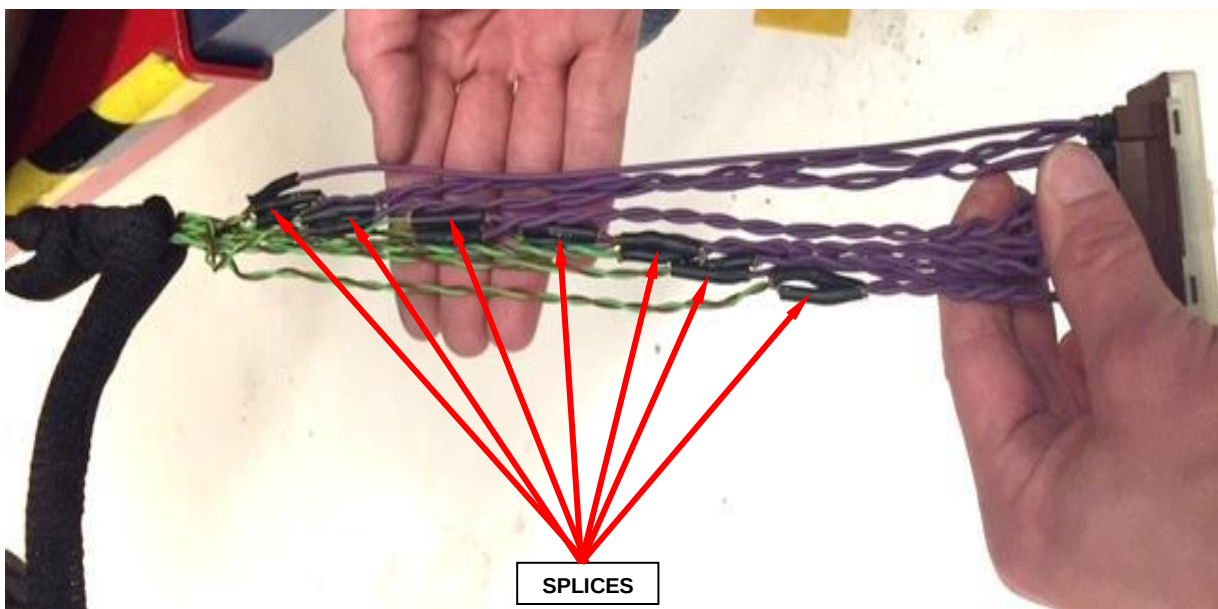


Figure 16 – Stagger Splices

Completion Reporting and Reimbursement

Claims for vehicles that have been serviced must be submitted on the DealerCONNECT Claim Entry Screen located on the Service tab. Claims submitted will be used by FCA to record recall service completions and provide dealer payments.

Use one of the following labor operation numbers and time allowances:

	<u>Labor Operation Number</u>	<u>Time Allowance</u>
Inspect CAN-C Bus Connector location	08-S2-41-81	0.2 hours
Inspect and Relocate CAN-C Bus Connector (Connector <u>not</u> Corroded)	08-S2-41-82	0.5 hours
Inspect, Replace and Relocate CAN-C Bus Connector (Connector Corroded)	08-S2-41-83	1.5 hours

Add the cost of the recall parts package plus applicable dealer allowance to your claim.

NOTE: See the Warranty Administration Manual, Recall Claim Processing Section, for complete recall claim processing instructions.

Dealer Notification

To view this notification on DealerCONNECT, select “Global Recall System” on the Service tab, then click on the description of this notification.

Owner Notification and Service Scheduling

All involved vehicle owners known to FCA are being notified of the service requirement by first class mail. They are requested to schedule appointments for this service with their dealers. A generic copy of the owner letter is attached.

Enclosed with each owner letter is an Owner Notification postcard to allow owners to update our records if applicable.

Vehicle Lists, Global Recall System, VIP and Dealer Follow Up

All involved vehicles have been entered into the DealerCONNECT Global Recall System (GRS) and Vehicle Information Plus (VIP) for dealer inquiry as needed.

GRS provides involved dealers with an updated VIN list of their incomplete vehicles. The owner's name, address and phone number are listed if known. Completed vehicles are removed from GRS within several days of repair claim submission.

To use this system, click on the “**Service**” tab and then click on “**Global Recall System.**” Your dealer's VIN list for each recall displayed can be sorted by: those vehicles that were unsold at recall launch, those with a phone number, city, zip code, or VIN sequence.

Dealers must perform this repair on all unsold vehicles before retail delivery. Dealers should also use the VIN list to follow up with all owners to schedule appointments for this repair.

Recall VIN lists may contain confidential, restricted owner name and address information that was obtained from the Department of Motor Vehicles of various states. Use of this information is permitted for this recall only and is strictly prohibited from all other use.

Additional Information

If you have any questions or need assistance in completing this action, please contact your Service and Parts District Manager.

Customer Services / Field Operations
FCA US LLC

IMPORTANT SAFETY RECALL

S24 / NHTSA 16V-202

This notice applies to your vehicle (VIN: xxxxxxxxxxxxxxxxx).

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act.

Dear: (Name)

FCA has decided that a defect, which relates to motor vehicle safety, exists in certain **2015 through 2016 model year RAM ProMaster City vehicles**.

The problem is... The CAN-C bus communication connector on your vehicle may develop internal connector pin corrosion due to moisture intrusion. Corroded CAN-C bus communication connector pin(s) could lead to a loss of electrical contact and/or a loss of communication to the Transmission Control Module (TCM). A loss of communication to the TCM could cause the transmission to perform an unrequested shift into neutral. The vehicle operator would be unable to reengage the transmission. This could cause a crash without warning.

What your dealer will do... FCA will repair your vehicle free of charge. To do this, your dealer will inspect the CAN-C bus communication connector for pin corrosion. Vehicles found with corroded CAN-C bus connector pin(s) must have the connector replaced. All involved vehicles must also have the CAN-C bus communication connector relocated to a new location under the instrument panel. The work will take about 2 hours to complete. However, additional time may be necessary depending on service schedules.

What you must do to ensure your safety... Simply **contact your Authorized BusinessLINK dealer** right away to schedule a service appointment. Ask the dealer to hold the parts for your vehicle or to order them before your appointment. **Please bring this letter with you to your dealer.**

If you need help... If you have questions or concerns which your dealer is unable to resolve, please contact the FCA Group Recall Assistance Center at either **fcarecalls.com** or 1-800-853-1403.

Please help us update our records by filling out the attached prepaid postcard if any of the conditions listed on the card apply to you or your vehicle. If you have further questions go to **fcarecalls.com**.

If you have already experienced this specific condition and have paid to have it repaired, you may visit **www.fcarecallreimbursement.com** to submit your reimbursement request online or you can mail your original receipts and proof of payment to the following address for reimbursement consideration: **FCA Customer Assistance, P.O. Box 21-8004, Auburn Hills, MI 48321-8007, Attention: Recall Reimbursement**. Once we receive and verify the required documents, reimbursement will be sent to you within 60 days. If you've had previous repairs and/or reimbursement you may still need to have the recall repair performed on your vehicle.

If your dealer fails or is unable to remedy this defect without charge and within a reasonable time, you may submit a written complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Ave., S.E., Washington, DC 20590, or you can call the toll-free Vehicle Safety Hotline at 1-888-327-4236 (TTY 1-800-424-9153), or go to **safercar.gov**.

We're sorry for any inconvenience, but we are sincerely concerned about your safety. Thank you for your attention to this important matter.

Customer Services / Field Operations
FCA US LLC

Note to lessors receiving this recall: Federal regulation requires that you forward this recall notice to the lessee within 10 days.