

Part 573 Safety Recall Report

16V-825

Manufacturer Name : Keystone RV Company

Submission Date : NOV 09, 2016

NHTSA Recall No. : 16V-825

Manufacturer Recall No. : 16-267



Manufacturer Information :

Manufacturer Name : Keystone RV Company

Address : PO Box 2000
2642 Hackberry Drive Goshen IN
46527

Company phone : 574-535-2100

Population :

Number of potentially involved : 5,703

Estimated percentage with defect : 100 %

Vehicle Information :

Vehicle 1 : 2015-2016 Keystone Carbon Models 297, 327, 347, 357, 377, 387

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Toy hauler fifthwheels with Christianson Industries ladders with welded mounting brackets.

Production Dates : JUL 08, 2014 - SEP 30, 2015

VIN Range 1 : Begin : 4YDF37737FR805277 End : 4YDF29723FR805945 ☒ Not sequential

VIN Range 2 : Begin : 4YDF29729GR805000 End : 4YDF34729GR805501 ☒ Not sequential

Vehicle 2 : 2015-2016 Keystone Fuzion Models 325, 331, 342, 345, 371, 385, 390, 401, 403, 404, 413, 414, 416, 420, 422

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Toy hauler fifthwheels with Christianson Industries ladders with welded mounting brackets.

Production Dates : JUL 08, 2014 - SEP 30, 2015

VIN Range 1 : Begin : 4YDF32520FF810268 End : 4YDF42027FF811258 ☒ Not sequential

VIN Range 2 : Begin : 4YDF34526GF810000 End : 4YDF38528GF810586 ☒ Not sequential

Vehicle 3 : 2015-2016 Keystone Impact Models 311, 341, 361, 386, 391

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Toy hauler fifthwheels with Christianson Industries ladders with welded mounting brackets.

Production Dates : JUL 08, 2014 - SEP 29, 2015

VIN Range 1 : Begin : 4YDF38636FF815288 End : 4YDF38637FF815767 ☒ Not sequential

VIN Range 2 : Begin : 4YDF31123GF815000 End : 4YDF36125GF815299 ☒ Not sequential

Vehicle 4 : 2015-2016 Keystone Raptor Models 300MP, 332TS, 352TS, 355TS, 365LEV, 375TS, 384PK, 395LEV, 398TS, 405TS, 412TS, 415TS, 422SP, 424TS, 425TS

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Toy hauler fifthwheels with Christianson Industries ladders with welded mounting brackets.

Production Dates : JUL 08, 2014 - SEP 23, 2015

VIN Range 1 : Begin : 4YDF38435FR800332 End : 4YDF37526FR801084 ☒ Not sequential

VIN Range 2 : Begin : 4YDF38430GR800000 End : 4YDF42534GR800431 ☒ Not sequential

Vehicle 5 : 2015-2016 Dutchmen Voltage Models 3005, 3200, 3305, 3451, 3600, 3605, 3800, 3805, 3818, 3895, 3905, 3914, 3950, 3970, 3990, 4000, 4105, 4150

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Toy hauler fifthwheels with Christianson Industries ladders with welded mounting brackets.

Production Dates : JUL 08, 2014 - SEP 29, 2015

VIN Range 1 : Begin : 4YDF33026FZ990366 End : 4YDF33024FZ991497 ☒ Not sequential

VIN Range 2 : Begin : 4YDF33026GZ990000 End : 4YDF39135GZ990676 ☒ Not sequential

Description of Defect :

Description of the Defect : It has been decided the vehicles in this recall population may have been manufactured with a Christianson Industries ladder that folds up against the unit. The mounting bracket on the ladder could separate from the hinge due to an incorrect weld. There are six hinges on each ladder; the likelihood of all six hinges failing at the same time is remote. Christianson has been assigned recall 16E-077.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : If all of the six mounting brackets separate from the hinge, the ladder may pull loose from the vehicle while an individual is utilizing the ladder, leading to an increased risk of personal injury.

Description of the Cause : The mounting bracket is not welded to the hinge properly.

Identification of Any Warning that can Occur : The mounting bracket separating from the hinge.

Supplier Identification :

Component Manufacturer

Name : Christianson Industries, Inc.

Address : 27328 May Street
Edwardsburg MICHIGAN 49112

Country : United States

Chronology :

November 1, 2016 – Keystone RV received notice from Christianson Industries.

November 3, 2016 – Investigation and scope completed.

Description of Remedy :

Description of Remedy Program : The remedy is to install a hinge brace over the back of existing hinges.

How Remedy Component Differs from Recalled Component : The hinge brace will secure the hinge and mounting bracket together.

Identify How/When Recall Condition was Corrected in Production : No units were in production at time of recall notice by Christianson.

Recall Schedule :

Description of Recall Schedule : Keystone will notify the dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.

Planned Dealer Notification Date : NOV 10, 2016 - NOV 10, 2016

Planned Owner Notification Date : NOV 16, 2016 - NOV 16, 2016

* NR - Not Reported