OMB Control No.: 2127-0004

Part 573 Safety Recall Report

16V-746

Manufacturer Name: BMW of North America, LLC

Submission Date: OCT 13, 2016 NHTSA Recall No.: 16V-746 Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Company phone: 18005257417

Population:

Number of potentially involved: 136,188 Estimated percentage with defect: 6 %

Vehicle Information:

Vehicle 1: 2007-2011 BMW X5 (X5 3.0si, X5 4.8i, X5 M, X5 xDrive30i, X5 xDrive35i, X5

xDrive48i, X5 xDrive50i)

Vehicle Type: LIGHT VEHICLES

Body Style : SUV Power Train : GAS

Descriptive Information: Affected vehicles may be equipped with a fuel delivery module with insufficiently

crimped pin contacts of the in-tank fuel pump connector. Approximately 70,632

vehicles are affected.

Production Dates: MAY 09, 2006 - JUL 17, 2010

Vehicle 2: 2008-2011 BMW X6 (X6 xDrive35i, X6 xDrive50i, X6 M)

Vehicle Type: LIGHT VEHICLES

Body Style: SUV Power Train: GAS

Descriptive Information: Affected vehicles may be equipped with a fuel delivery module with insufficiently

crimped pin contacts of the in-tank fuel pump connector. Approximately 7,068

vehicles are affected.

Production Dates: JUL 05, 2007 - JUL 17, 2010

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 3:	2010-2011 BMV	W X6 ActiveHyb	rid		
	LIGHT VEHICLES				
Body Style :					
J J	HYBRID ELECTI	RIC			
Descriptive Information :	Affected vehicles may be equipped with a fuel delivery module with insufficiently				
•	crimped pin contacts of the in-tank fuel pump connector. Approximately 199 vehicles are affected.				
Production Dates:	APR 16, 2009 - J	UL 12, 2010			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential
Vehicle 4:					ve Gran Turismo, 535i Gran
V 1 - 1 m	Turismo, 550i xDrive Gran Turismo, 550i Gran Turismo)				
0 2	LIGHT VEHICLE	.5			
Body Style :					
Power Train:					
Descriptive Information :	Affected vehicles may be equipped with a fuel delivery module with insufficiently crimped pin contacts of the in-tank fuel pump connector. Approximately 4,961 vehicles are affected.				
Production Dates :	MAR 24. 2009 -	JUN 10. 2011			
VIN Range 1:		NR	End:	NR	☐ Not sequential
Vehicle 5:	2011-2012 BMW 5 Series (528i, 535i, 535i xDrive, 550i, 550i xDrive)				
Vehicle Type :	LIGHT VEHICLES				
Body Style :	4-DOOR				
Power Train :	GAS				
Descriptive Information :	Affected vehicles may be equipped with a fuel delivery module with insufficiently crimped pin contacts of the in-tank fuel pump connector. Approximately 51,710 vehicles are affected.				
Production Dates:	JUL 07, 2010 - JU	JN 10, 2011			
VIN Range 1:	Begin:	NR	End:	NR	■ Not sequential
Vohiclo 6:	2012-2012 BMV	N 525i ActivoH	whrid		
	LIGHT VEHICLE	`	ybrid		
Body Style:		i.o			
J J	HYBRID ELECTI	RIC			
			nod swit	h a fuol dolis	ory modulo with insufficiently
Descriptive Information : Affected vehicles may be equipped with a fuel delivery module with insufficiently crimped pin contacts of the in-tank fuel pump connector. Approximately 1 vehicle is affected.					
Production Dates:	OCT 06, 2010 - 0	OCT 06, 2010			
VIN Range 1:	Begin:	NR	End:	NR	☐ Not sequential

Vehicle 7: 2012-2012 BMW 6 Series Convertible (640i Convertible, 650i Convertible, 650i

xDrive Convertible)

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Affected vehicles may be equipped with a fuel delivery module with insufficiently

crimped pin contacts of the in-tank fuel pump connector. Approximately 1,609

vehicles are affected.

Production Dates: OCT 28, 2010 - JUN 10, 2011

Vehicle 8: 2012-2012 BMW 6 Series Coupe (650i Coupe,650i Coupe xDrive)

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Affected vehicles may be equipped with a fuel delivery module with insufficiently

crimped pin contacts of the in-tank fuel pump connector. Approximately 8 vehicles

are affected.

Production Dates: DEC 10, 2010 - JUN 10, 2011

Description of Defect:

Description of the Defect: This safety recall involves the fuel delivery module which contains the in-tank

fuel pump. In rare cases, the wire to the ground and/or positive pin contacts of the connector of the in-tank fuel pump may be insufficiently crimped. This can cause an increase in contact resistance which can lead to heating of the contact pins during fuel pump operation. In an extreme case of contact pin heating, the plastic around the contact pin(s) could melt. Depending on the damage, a fuel leak may occur after refueling or vehicle cornering while driving. . Over time,

this condition could cause the fuel pump to become inoperative.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the fuel pump becomes inoperative, a no-start condition or, in rare cases, a

stalling condition without the ability to restart the vehicle could occur.

Description of the Cause : NR

Identification of Any Warning NR

that can Occur:

Supplier Identification:

Component Manufacturer

Name: TI Automotive Technologie Center GmbH

Address: Lochfeldstrasse 31

Rastatt FOREIGN STATES D-76437

Country: Germany

Chronology:

In June, 2011, BMW became of aware of this issue due to customer complaints involving fuel odor. BMW performed an analysis and concluded that the issue would also be detected by the evaporative fuel tank leak diagnostic system which would illuminate the Malfunction Indicator Lamp (MIL). Accordingly, BMW concluded at the time that this was sufficient to alert customers to have their vehicle serviced.

In September 2014, as a result of an increasing number of warranty claims, BMW issued a worldwide extended warranty program involving the fuel delivery module of affected vehicles which provided coverage for 10 years / unlimited mileage.

On October 7, 2014, BMW submitted a Part 579 report to NHTSA pertaining to a foreign recall in China on this same issue. The Part 579 report referenced the extended warranty program that had been implemented.

On February 20, 2015, BMW submitted an amended Part 579 report to NHTSA indicating that this recall was extended to Japan.

On June 2 2016, BMW decided to perform a Service Action in Korea due to a request from the Korean authority (KATRI).

Between June and October, in the course of ongoing discussions with KATRI, BMW reevaluated the field situation and warranty information for the US market, since models for the Korean market also use the Malfunction Indicator Lamp (MIL) like US models.

Warranty claim information indicated that the issue was still prevalent on vehicles in which the fuel delivery module had not been replaced as part of the extended warranty program. This information indicated that customers primarily mentioned fuel smell or a non-starting condition. However, there were also some comments referring to possible stalling incidents during driving.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

On October 6, 2016, BMW decided to conduct a voluntary recall for the vehicles that had not already received an appropriate repair under its normal

Description of Remedy:

Description of Remedy Program: The fuel delivery module will be replaced.

How Remedy Component Differs NR from Recalled Component :

Identify How/When Recall Condition NR was Corrected in Production :

Recall Schedule:

Description of Recall Schedule: NR

Planned Dealer Notification Date : OCT 13, 2016 - NR Planned Owner Notification Date : DEC 05, 2016 - NR

^{*} NR - Not Reported