OMB Control No.: 2127-0004

Not sequential

Part 573 Safety Recall Report

16V-540

Manufacturer Name: BMW of North America, LLC

Submission Date: JUL 14, 2016 NHTSA Recall No.: 16V-540 Manufacturer Recall No.: NR



Manufacturer Information:

Manufacturer Name: BMW of North America, LLC

Address: P.O. Box 1227

Westwood NJ 07675-1227

Company phone: 18005257417

Population:

Number of potentially involved: 956 Estimated percentage with defect: 2 %

Vehicle Information:

Vehicle 1: 2015-2015 BMW M5 Sedan

Vehicle Type: LIGHT VEHICLES

Body Style : 4-DOOR Power Train : GAS

Descriptive Information: Approximately 543 vehicles have been equipped with a driveshaft that may have

been manufactured out-of-specification.

Production Dates: SEP 04, 2014 - DEC 04, 2014

VIN Range 1 : Begin : NR End : NR

Vehicle 2: 2015-2015 BMW M6 Coupe

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Approximately 82 vehicles have been equipped with a driveshaft that may have been

manufactured out-of-specification.

Production Dates: SEP 03, 2014 - DEC 03, 2014

VIN Range 1 : Begin : NR End : NR Not sequential

Vehicle 3: 2015-2015 BMW M6 Convertible

Vehicle Type: LIGHT VEHICLES

Body Style : 2-DOOR Power Train : GAS

Descriptive Information: Approximately 99 vehicles have been equipped with a driveshaft that may have been

manufactured out-of-specification.

Production Dates: SEP 08, 2014 - DEC 04, 2014

Not sequential

Vehicle 4: 2015-2015 BMW M6 Gran Coupe

Vehicle Type: LIGHT VEHICLES

Body Style : 4-DOOR Power Train : GAS

Descriptive Information: Approximately 232 vehicles have been equipped with a driveshaft that may have

been manufactured out-of-specification.

Production Dates: SEP 03, 2014 - DEC 04, 2014

VIN Range 1: Begin: NR End: NR

Description of Defect:

Description of the Defect: This safety recall involves the driveshaft. Approximately 956 vehicles may

have been equipped with an inadequately welded driveshaft. An incipient crack in a longitudinal weld could lead to a circumferential fracture over time.

FMVSS 1: NR FMVSS 2: NR

Description of the Safety Risk: If the driveshaft breaks, drive torque is no longer transmitted to the rear

wheels, resulting in a loss of propulsion. Depending on traffic conditions and

the driver reactions, this could increase the risk of a crash.

Description of the Cause: A supplier manufacturing error ocurred in the welding process.

Identification of Any Warning NR

that can Occur:

Supplier Identification:

Component Manufacturer

Name: BENTELER Rothrist AG Address: Neue Industriestr 14

Rothrist FOREIGN STATES 4852

Country: Switzerland

Chronology:

Please refer to the attached chronology, as it exceeds 2000 characters, the limit of the NHTSA Recalls Portal.

Description of Remedy:

Description of Remedy Program: The driveshaft will be inspected and, if necessary, replaced.

How Remedy Component Differs NR from Recalled Component :

Identify How/When Recall Condition NR

was Corrected in Production:

Recall Schedule:

Description of Recall Schedule : NR

Planned Dealer Notification Date : JUL 14, 2016 - NR Planned Owner Notification Date : SEP 02, 2016 - NR

^{*} NR - Not Reported