

Part 573 Safety Recall Report**16V-153****Manufacturer Name :** Lakota Corporation**Submission Date :** MAR 11, 2016**NHTSA Recall No. :** 16V-153**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : Lakota Corporation

Address : PO Box 219

4 Stoutco Drive Bristol IN 46507

Company phone : 574-848-1636

Population :

Number of potentially involved : 15

Estimated percentage with defect : 0

Vehicle Information :

Vehicle : 2016-2016 Lakota Bighorn, Charger

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : Bolt for mechanism for moving an RV room slide out, extended or retracted.

Production Dates : MAR 05, 2015 - MAR 20, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs**Description of Defect :**

Description of the Defect : failure of an attachment screw within the slide out mechanism.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : If all eight screws in the slide out mechanism are defective and fail while the vehicle is in motion, the slide room can move out of the stored position into a semi-extended position during travel.

Description of the Cause : Hydrogen embrittlement of fastener from the plating process caused fastener to fracture after installation.

Identification of Any Warning that can Occur : Bottom of slide out room would gap away from the sidewall of the unit in one corner.

Supplier Identification :**Component Manufacturer**

Name : Norco

Address : 2600 Jeanwood Drive
Elkhart INDIANA 46514

Country : United States

Chronology :

Lakota was notified by Norco regarding possible weak bolts on the chain ends of the cable slide system on or around March 20th 2015. We stopped shipment of all trailers we were informed might be affected and Norco came and replaced the bolts. There were 33 fixed at our factory. We found a possible 15 affected trailers shipped. We submitted a TSB via e-mail on March 30th, 2015, with photo and repair instructions to tsb@dot.gov and followed up by contacting each dealer, personally by phone, which had received trailers and we shipped replacement bolts by UPS air shipment with the instructions and TSB. On March 8th, 2016, I received a phone call from Kelly Schuler at NHTSA inquiring as to why we had not submitted a recall regarding the Norco safety recall as we were named with 39 affected trailers. I responded that we had not been notified of such a recall and would comply immediately. I printed information off of the safecar site and started the process necessary. We believe all trailers have been repaired.

Description of Remedy :

Description of Remedy Program : Lakota will notify owners and dealers and will have the bolts replaced at no charge.

How Remedy Component Differs from Recalled Component : The new bolts are not defective, stronger, and will not break.

Identify How/When Recall Condition was Corrected in Production : All trailers with suspect bolts were replaced with new proper bolts before shipment.

Recall Schedule :

Description of Recall Schedule : We will notify dealers and retail owners on or before 3/31/2016

Planned Dealer Notification Date : MAR 31, 2016 - MAR 31, 2016

Planned Owner Notification Date : MAR 31, 2016 - MAR 31, 2016

* NR - Not Reported