



POLARIS®

TECHNICAL SERVICE BULLETIN

Date: December 17, 2015

GEM

Bulletin Number: L-15-02

Model Years: 2015

Safety Bulletin

Service Bulletin

Service Alert Fax

Distribution: Owner/Principle Service Manager Sales Manager Parts Manager Technicians

This Service Bulletin is located at www.polarisdealers.com

-Confidential and Proprietary-

SUBJECT: 2015 GEM SEAT BELT REPLACEMENT

PURPOSE:

Some 2015 GEM vehicles were manufactured with seat belts that do not meet GEM quality standards. In some vehicles, the seat belt retraction mechanism could fail and not allow the seat belt to extend or retract properly. The result of such a condition could prevent the seat belts from being properly worn. The possible defect is limited to the GEM models in this bulletin; vehicles built from 12/17/2014 to 8/25/2015. Refer to Unit Inquiry to see if a vehicle is affected prior to performing this bulletin.

AFFECTED MODELS:

Model Year	Models	Model Numbers	Vehicle Identification Number Range
2015	GEM e2 / e4 / e4S / e6 / e6S / eL XD / eL / eS	L15G2DGALA L15G2SGALA L15G2AGALA L15G2LGALA L15G4SGALA L15G4AGALA L15G6AGALA L15G6SGALA	Reference "Unit Inquiry" on the dealer website or the Service Bulletin list on the STOP site to lookup affected units.

CUSTOMER NOTIFICATION:

Polaris will mail a notification letter to consumers with affected registered units in the United States and Canada. The letter will include an explanation of the issue and direct consumers to their dealer to complete the repair. An example of this consumer letter can be found at the end of this bulletin.

In addition to the notification sent by Polaris, dealers are required to review their sales records and notify customers that have an affected VIN. Dealers are also required to correct any wholegood stock in their inventory as of the date of bulletin release by repairing the vehicle and filing L-15-02. Reference the STOP site for a list of units with open Service Bulletins at your dealership.

WARRANTY / PARTS INFORMATION:

A single group claim may be submitted listing the complete (17 digit) Vehicle Identification Number for machines with the same model number. File claim type SB (Service Bulletin). Do NOT put more than one model number on a claim.

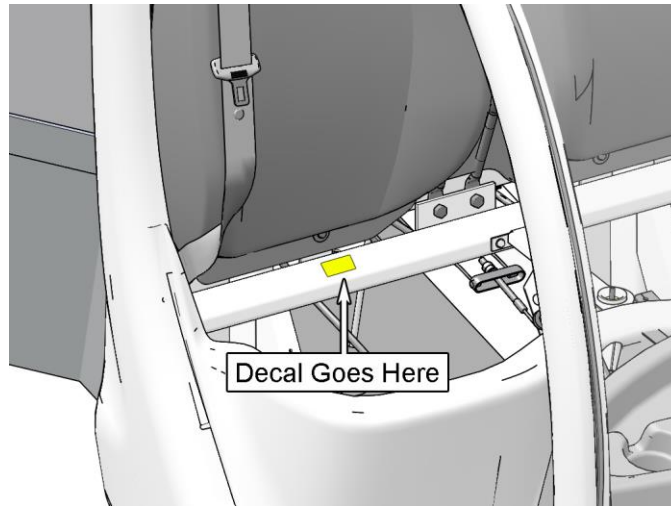
GEM e2 / eL XD / eL / eS	
SERVICE BULLETIN #	L-15-02A
CLAIM TYPE	SB (Service Bulletin)
LABOR ALLOWANCE	1.5 Hrs. (90 minutes)
PART NUMBER / DESCRIPTION	7170107 (QTY 1) BULLETIN COMPLETION DECAL 2636133 Front Seat Belt (Qty. 2)
PARTS AVAILABILITY	12/29/2015
DIRECT-SHIP FROM POLARIS	NO

GEM e4	
SERVICE BULLETIN #	L-15-02B
CLAIM TYPE	SB (Service Bulletin)
LABOR ALLOWANCE	2 Hrs. (120 minutes)
PART NUMBER / DESCRIPTION	7170107 (QTY 1) BULLETIN COMPLETION DECAL 2636133 Front Seat Belt (Qty. 2) 2636137 Rear Seat Belt (Qty. 2)
PARTS AVAILABILITY	12/29/2015
DIRECT-SHIP FROM POLARIS	NO

GEM e6	
SERVICE BULLETIN #	L-15-02C
CLAIM TYPE	SB (Service Bulletin)
LABOR ALLOWANCE	2.5 Hrs. (150 minutes)
PART NUMBER / DESCRIPTION	7170107 (QTY 1) BULLETIN COMPLETION DECAL 2636133 Front Seat Belt (Qty. 2) 2636137 Rear Seat Belt (Qty. 4)
PARTS AVAILABILITY	12/29/2015
DIRECT-SHIP FROM POLARIS	NO

SERVICE BULLETIN COMPLETION DECAL:

A Service Bulletin Completion Decal must be completed for this bulletin repair. Place the decal on the unit as shown. If you require more decals, order them through normal Polaris parts ordering channels.



Sincerely,

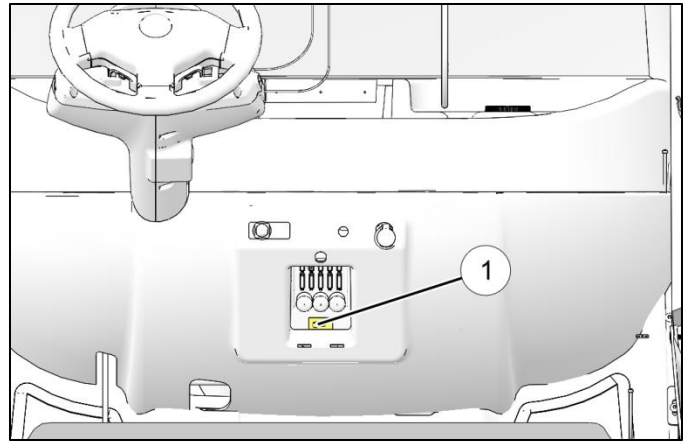
A handwritten signature in black ink that reads "Doug Koch". The signature is written in a cursive, flowing style.

Doug Koch
Technical Service and Warranty Manager

REPAIR PROCEDURE L-15-02:

Seat Belt Removal

1. Position master disconnect switch ① OFF.
2. Remove lower seat cushion by lifting up on the seat base.
3. Remove two lower seat back assembly fasteners and lift up on the seat to remove.
4. Remove bolt from D-ring ② to seat back support.
5. Remove bolt attaching retractor assembly ③ to seat back support.
6. Remove the lower seat belt mount ④ and remove the seat belt assembly.



Seat Belt Installation:

1. Attach D-ring to seat back support, making sure straight portion of D-ring faces forward. Tighten mounting bolt to 60 ft-lb
 2. Attach seat belt/retractor assembly to seat back support. Tighten mounting bolt to 60 ft-lb.
- WARNING: TAB ON RETRACTOR ASSEMBLY MUST ENGAGE LOCATING HOLE ON SEAT BACK SUPPORT.**
3. Feed seat belt end through D-ring, back to front, and attach to flange at lower outboard end of seat back support. Tighten mounting bolt to 60 ft-lb.
 4. Install seat back assembly. Tighten fasteners to 9 ft-lb.
 5. Install lower seat cushion.
 6. Turn the master disconnect switch ON.

