



Utilimaster Corporation

RECALL SERVICE BULLETIN

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11/30/2015

Transport Canada Id: NA

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SUBJECT: Utilimaster Corporation has determined a defect relating to rear brake lines on vehicles with Utilimaster bodies that may exist in certain vehicles.

CONDITION: Left hand rear brake line may have inadequate clearance from ramp carriage.

CUSTOMER: Bimbo Baking, Flowers Bakery, Sam Pack's Five Star Ford.

APPLIES TO: This bulletin applies to 2012 Aeromaster model on Ford F-59 chassis manufactured between June 9, 2011 and May 29, 2012 and with a 10' grated ramp.

CORRECTION: Adjust and secure brake line or replace if necessary.

AUTHORIZED TO PERFORM THE WORK:

- Customer or customer contractor
- Utilimaster or Utilimaster contractor
- Authorized Ford service center

LABOR ALLOCATION:

Labor	Time Allowance
Inspection Only	Up to 0.15 Hour
Inspect and Reposition	Up to 0.25 Hour
Inspect and Replace Brake Line	Up to 1.0 Hour

WARRANTY JOB OP CODE:

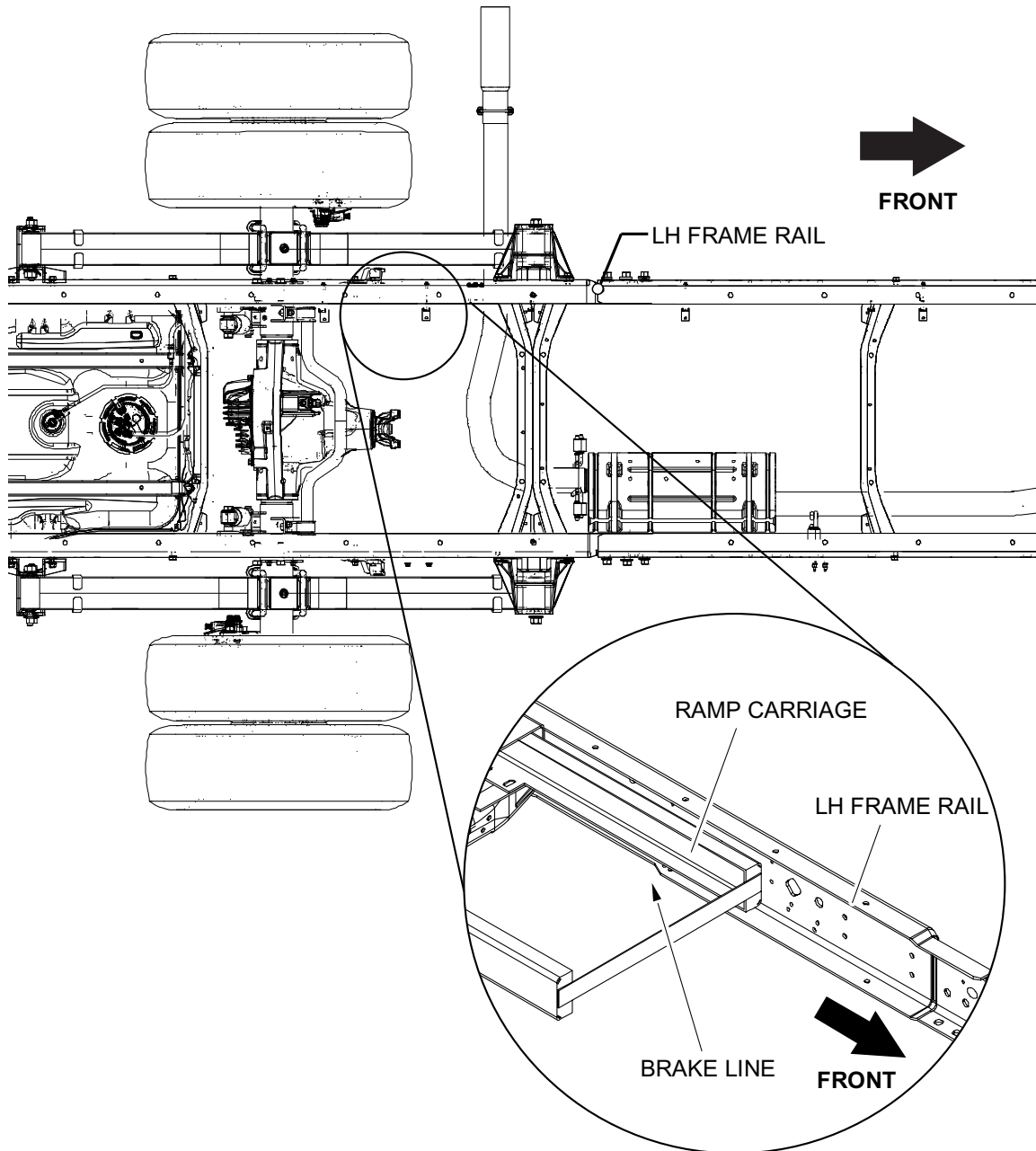
Labor	Job Op Code
Inspection Only	13-M1-35-JB
Inspect and Reposition	13-M1-40-JB
Inspect and Replace Brake Line	13-M1-91-JC

PARTS NEEDED:

Qty.	Part Number	Description
4	16605698	WIRE TIE STRAP BLACK 8.5"
If Required		
1	6U9Z2265A	TUBE ASY – BRAKE (FORD P/N)

STEP-BY-STEP INSTRUCTIONS:

Technical Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of product specific nature in conjunction with industry standards. Professional Technicians are appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



Overview of brake line location at frame rail

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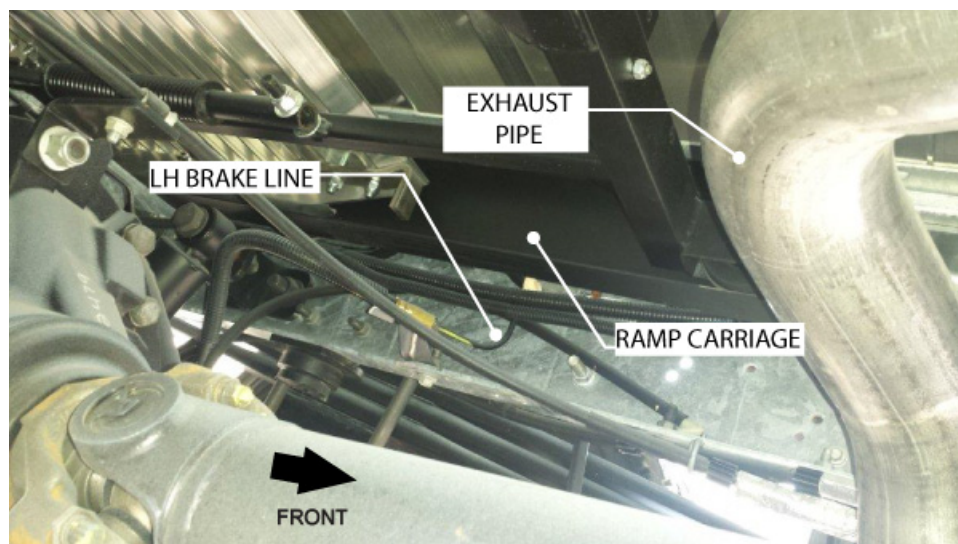
Inspection:**⚠ CAUTION**

Always wear safety glasses and other proper protective equipment (gloves, hearing protection, etc.) as appropriate to the process.

⚠ WARNING

Replace brake line immediately if there are visible fluid leaks, signs of abrasion or contact with the ramp carriage.

1. Read and understand all the instructions before starting the repair.
2. Inspect the LH rear brake line clearance at the ramp carriage. If there is 1/2" clearance, no further action is needed.



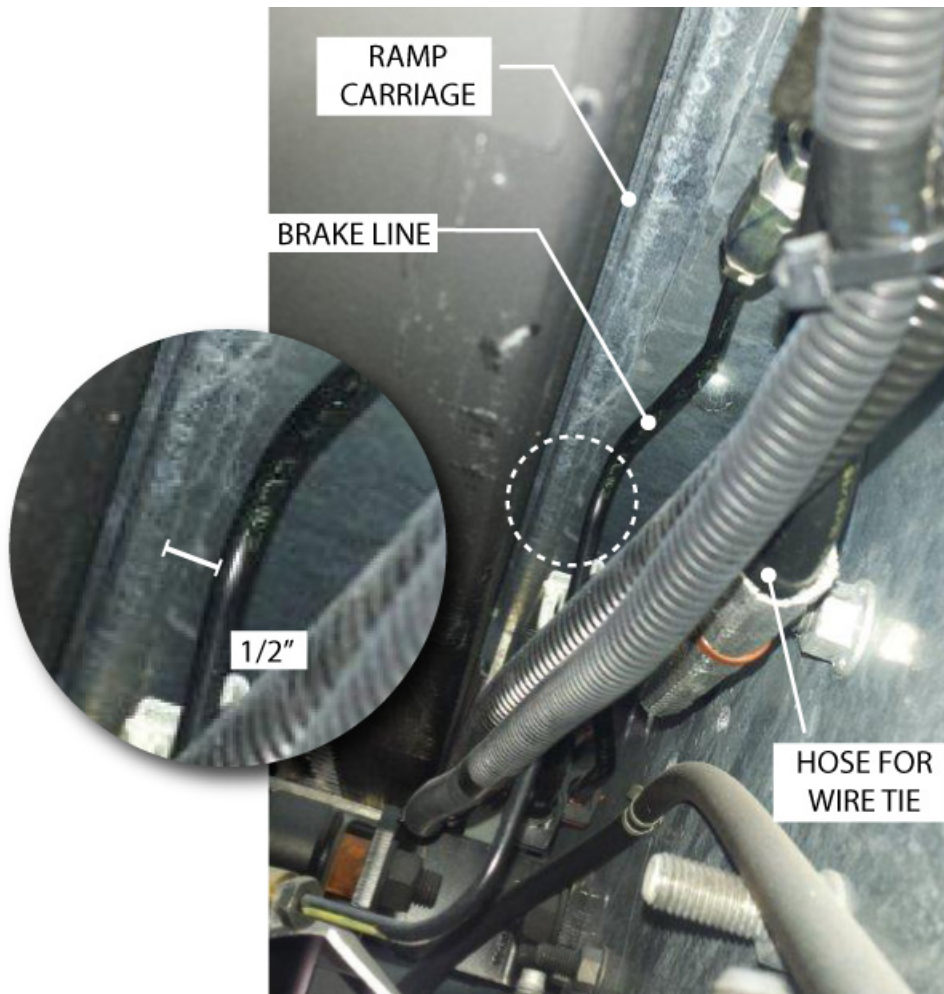
LH frame rail

3. If less than 1/2" clearance, proceed with repair.
4. If brake line shows sign of abrasion or leaks fluid, replace brake line using Ford P/N 6U9Z2265A. See chassis manufacturer's procedures for service.

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Procedure:

1. Reposition brake line until there is 1/2" clearance from ramp carriage. Use wire ties to secure brake line to hose at the frame rail hose.



Brake line clearance

2. Use designated Job Code from this document to complete the SERVICED decal.

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3. Adhere the decal to the upper right-hand corner of the driver's door pocket panel next to the bulkhead wall. Do NOT cover any previously applied decals.



Service decal on driver's door pocket (cargo side)

NOTE: In order to be reimbursed for labor, the repair **MUST** be completed and warranty claim filed within 1 year from the initial date of this publication.

CONTACT UTILIMASTER TO ORDER PARTS AND FILE WARRANTY

Email: Warranty@Utilimaster.com

Phone: 574-848-2000

Mail or Express Service:

Fax: 574-848-2809

Utilimaster Corp.

Attn: Warranty Dept.

603 Earthway Blvd.

Bristol, IN 46507-9182, USA

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