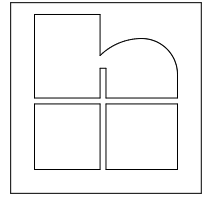




HEHR INTERNATIONAL INC.



NHTSA Recall RC-15V553

Field Inspection Process / Verification Checklist

The three steps described on the following sheet are to be followed, in sequence, to identify which bonded pivot assemblies in Hehr 6499-0363 windows subject to the above NHTSA recall will be replaced. One copy of the checklist is to be completed for each window inspected. (The attachments are for reference when performing the required steps and do not need to be retained after the inspection is complete.) Shasta is responsible to determine which dealerships will perform these tests and to provide them with this document and its attachments.

The individual performing the inspection is to sign and date the document and the signed document is then considered the “original” inspection document for that window. Copies of the inspection documents may be retained by Shasta or the inspecting dealership. The original of the completed document is to be forwarded to:

ATTN: Todd Good
Hehr International, Inc.
1103 W. Pearl St.
Chesaning, MI 48655

Steps 2 - 4 each have “Pass”, “Fail”, and “N/A” checkboxes. One, and only one, box is to be checked based on the results observed.

- A “Fail” result for any step is an immediate indication of a potential pivot assembly failure and the assembly will, therefore, be replaced. No further inspection steps need to be performed.
- A “Pass” result for every step demonstrates that the pivot assembly has adequate hinge/glass bond integrity and, therefore, the assembly will not be replaced under the terms of this recall.
- Check the “N/A” box if a particular step is not actually performed.

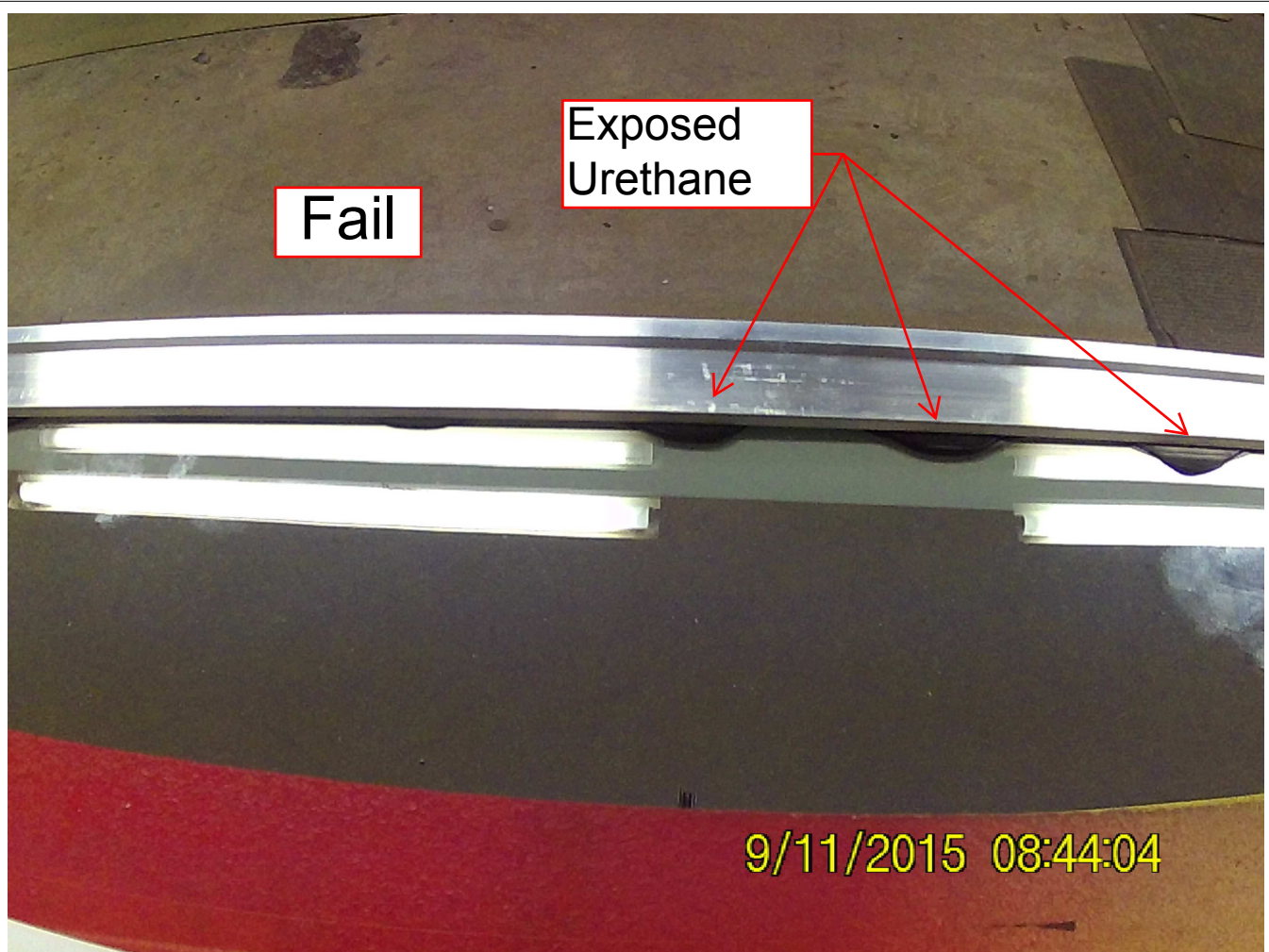
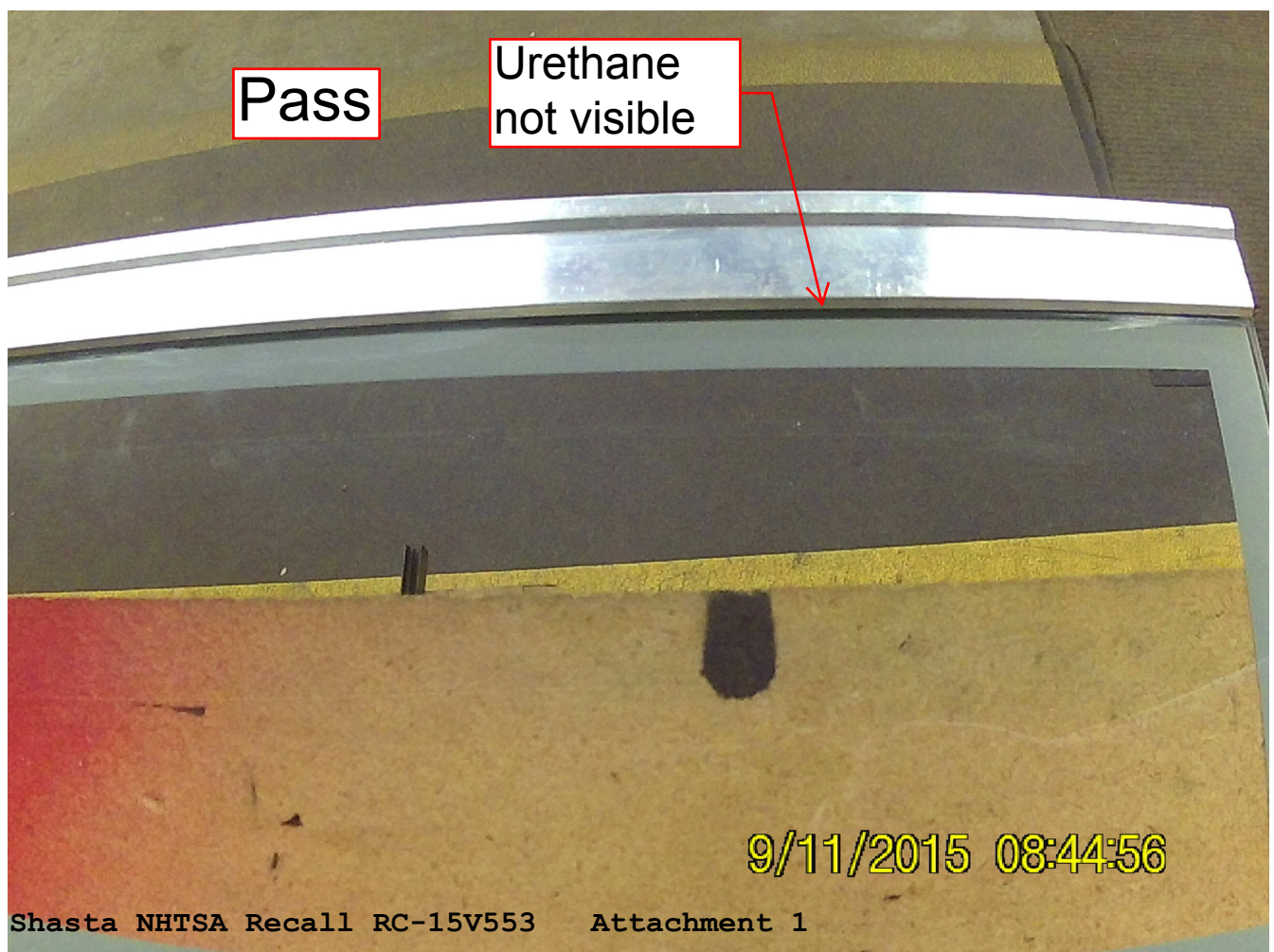
Read and understand each test before performing the test.

NHTSA Recall RC-15V553
Field Inspection Process / Verification Checklist

1. Record the unit's VIN number → _____
2. VISUAL OBSERVATION OF BOND AREA (*Attachment #1*)
☐ **Pass** ☐ **Fail** ☐ **N/A**
 - 2.1. Look along the bottom edge of the hinge that is bonded to the glass across the top of the pivot assembly. If the following condition exists, this step is considered a "Fail" and no further testing is required.
 - 2.1.1. More than $\frac{1}{16}$ " of urethane is visible below the bottom edge of the hinge.
3. EXCESSIVE HINGE / GLASS GAP (*Attachment #2*)
☐ **Pass** ☐ **Fail** ☐ **N/A**
 - 3.1. With the window closed and the latch in the latched position, attempt to slip a U.S. nickel between the exposed face of the hinge and the glass.
 - 3.2. If a gap exists between the hinge and glass, at any point along the hinge, large enough to accept any portion of the nickel, then this step is considered a "Fail" and no further testing is required.
4. MEASUREMENT OF GLASS/FRAME ALIGNMENT (*Attachment #3*)
☐ **Pass** ☐ **Fail** ☐ **N/A**
 - 4.1. With the window closed and the latch in the latched position, measure the offset between the bottom edge of the glass and the edge of the window flange at both the left and right side of the window. Record both measurements below:
 - 4.1.1. Left offset: _____
 - 4.1.2. Right offset: _____
 - 4.2. If the difference between the measured offsets exceeds $\frac{1}{8}$ " this step is considered a "Fail."

Inspection performed by: _____

Date of inspection: _____





Shasta NHTSA Recall RC-15V553 Attachment 2

