



This Service Information bulletin supersedes SI M51 05 15 **dated August 2015.**

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

NEW designates changes to this revision

SUBJECT

Recall Campaign 15V-450: Side Impact Performance

MODEL

NEW F56 (MINI **Cooper S** Hardtop 2-Door)

Model Year 2014

SITUATION

MINI is conducting a voluntary safety Recall involving the side impact performance on certain Model Year 2014 MINI Cooper S Hardtop 2-door vehicles.

The space between the rear seat left and right interior side panels, and the vehicle body will be modified to increase energy-absorbing performance by installing small structural filler, referred to as a "patch." This modification is not visible to occupants inside or outside the vehicle.

MINI became aware of this issue from our quality control procedures and as a result of a National Highway Traffic Safety Administration (NHTSA) test.

NEW **AFFECTED VEHICLES**

This Recall Campaign involves Model Year 2014 MINI **Cooper S** Hardtop 2-door vehicles produced **from December 2013 through May 2014.**

Vehicles, which require this Recall Campaign to be completed, will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

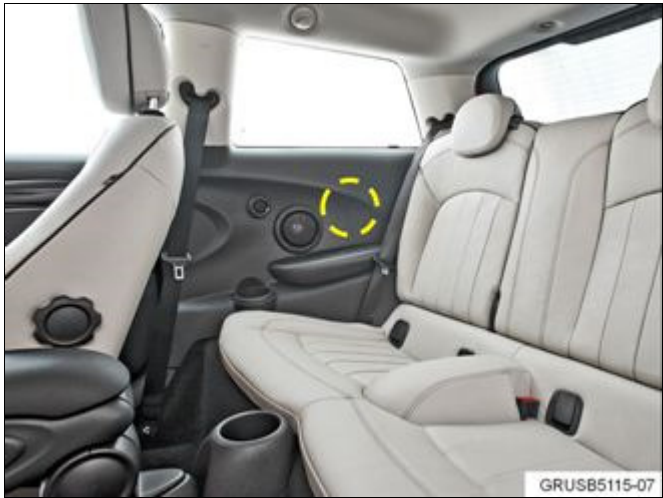
Please note that many vehicles affected by this repair (installation of the "Patch") are also affected by the installation of the 'L-Pad', as illustrated in the chart below.

Vehicle Population	Veh Pop A	Veh Pop C
Model Years (Production Dates)	MY2014 (Dec 2013 – mid-May 2014)	MY2014-15 (mid-May 2014 – March 6, 2015)
15V-450 Recall ("Patch") Per M51 05 15	✓	✗
15V-450 Recall ("L-Pad") Per M51 03 15	✓	✓

GRUSB5115-27

In order to avoid inconveniencing customers, please check which of the above recalls apply to a customer's car at the time of the appointment and ensure you have all the required parts available. Refer to [SI M51 03 15](#) for details about the "L-Pad" repair.

PROCEDURE

 <p style="text-align: right; font-size: small;">GRUSB5115-07</p>	<ul style="list-style-type: none"> • The general area of the repair is circled, with the side panel in position. The passenger side of the vehicle is shown; the driver side is also affected. • Remove the rear right and left hand side trim panels per Repair Instructions 51 43 002.
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- Clean the area where the patch will be installed.
- Install the self-adhesive foam rubber (patch) to both left and rear panels as indicated by the arrow.
- Install both the rear right and left hand side trim panels per Repair Instructions 51 43 002.

PARTS INFORMATION

Part Number	Description	Quantity
51 71 2 578 731	Foam rubber shim	2

WARRANTY INFORMATION

Reimbursement for this Recall will be via normal claim entry utilizing the following information:

With performing SI M51 03 15 (Recall Campaign 15V-450: Side Impact Performance)

Defect Code:	00 41 65 01 00	
Labor Operation:	Labor Allowance:	Description:
00 63 636	2 FRU	Retrofit foam rubber shims to the rear right and left hand side panel (when performing SI B51 03 15 at the same time) (Associated work)

ATTACHMENTS

View PDF attachment [M510515 Q&A](#).

View PDF attachment [M510515 Recall Notice](#).

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