



Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

This Service Information bulletin supersedes SI M51 09 14 **dated February 2015.**

Changes to this revision are identified by a black bar.

## **SUBJECT**

### **Recall Campaign 15V-450: Side Impact Performance**

## **MODEL**

F56 (MINI Cooper Hardtop 2-door)

## **SITUATION**

MINI is conducting a voluntary safety Recall involving the side impact performance on certain Model Year 2014 MINI Cooper Hardtop 2-door vehicles.

The space between the rear seat left and right interior side panels and the vehicle body will be modified to increase energy-absorbing performance by installing a small structural filler, referred to as a "patch." This modification is not visible to occupants inside or outside the vehicle.

MINI became aware of this issue from our quality control procedures and as a result of a National Highway Traffic Safety Administration (NHTSA) test.

## **AFFECTED VEHICLES**

This Recall Campaign involves Model Year 2014 MINI Cooper Hardtop 2-door vehicles produced from December 2013 through May 2014.

Vehicles, which require this Recall Campaign to be completed, will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

## **PROCEDURE**



The general area of the repair is circled, with the side panel in position. The passenger side of the vehicle is shown; the driver side is also affected.










Remove the rear right and left hand side trim panels per Repair Instructions 51 43 002.



Clean the area where the patch will be installed.

Install the self-adhesive foam rubber (patch) to both left and rear panels as indicated by the arrow.

Install both the rear right and left hand side trim panels per Repair Instructions 51 43 002.

Vehicle Population	Veh Pop A	Veh Pop B	Veh Pop C
Model Years (Production Dates)	MY2014 (Dec 2013 – mid-May 2014)	MY2014-15 (mid-May 2014 – mid- Dec 2014)	MY2015 (mid-Dec 2014 – March 6, 2015)
Campaign Type / Volume	6,335	7,800	16,321
15V-450 Recall ("Patch") Per M51 09 14 and M51 05 15	 Final Letter		
15V-034 Recall ("Label") Per M71 01 15	 Final Letter	 Final Letter	
15V-450 Recall ("L-Pad") Per M51 03 15 and M51 04 15	 Final Letter	 Final Letter	 Final Letter

GRUSB5115-22

In order to avoid inconveniencing customers, organize the customer's appointment so that the work for all open Technical Campaigns will be completed in one visit. Refer to SI M51 04 15 and SI M71 01 15 for further information.

**PARTS INFORMATION**

<b>Part Number</b>	<b>Description</b>	<b>Quantity</b>
51 71 2 578 731	Foam rubber shim	2

**WARRANTY INFORMATION**

Reimbursement for this Recall will be via normal claim entry utilizing the following information:

<b>Defect Code:</b>	<b>00 41 62 01 00</b>	
---------------------	-----------------------	--

Only when this Recall shows open

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 62 268	18 FRU	Retrofit foam rubber shims to the rear right and left hand side panel (Main work)

Or:

With performing SI M51 01 15 (Applicable vehicles only)

<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
00 63 634	2 FRU	Retrofit foam rubber shims to the rear right and left hand side panel (with performing the "moulded foam parts" retrofit) (Associated work)