



This Service Information bulletin supersedes SI M51 04 15 **dated July 2015**.

Changes to this revision are identified by a black bar.

Please perform the procedure outlined in this Service Information on all affected vehicles.

SUBJECT

Delivery Stop: Side Impact Performance

MODEL

F56 (Cooper Hardtop 2 door)

Produced from July 2014 to March 2015

SITUATION

A Delivery Stop has been issued on certain F56 Cooper models.

Affected vehicles in dealer inventory must not be retailed or delivered until this issue is corrected.

The vehicle's side structure is designed to help absorb energy in the event of a side collision. Due to vehicle build variation, some of the vehicles may marginally exceed a NHTSA test requirement. MINI is performing a voluntary upgrade to these vehicles. Additional energy-absorbing material between the rear interior side panels and the vehicle structure will be added to help enhance occupant protection in the event of a side collision.

AFFECTED VEHICLES

This Delivery Stop involves F56 (Cooper 2-door Hardtop) models produced from July 2014 to March 2015

Note: Chassis numbers are identified in key reader and in the usual DCSnet campaign inquiry.

Additional information is found in the "vehicle comments" button of DCSnet warranty vehicle inquiry.

CORRECTION

Install a molded structural foam pad to both the left and right rear side trim panels.

The pad is applied to the inside surface of the panel, and is not visible either from inside the vehicle nor from the outside.

The general location is indicated on this passenger side panel by the dotted line.

PROCEDURE

Refer to Attachment 1, Repair Instruction 51 43 002, "Removing and installing (replacing) the rear left or right side trim panel."

Necessary preliminary tasks:

- Fold down the rear seat backrest.
- Remove the rear seat.
- Remove the trim panel for the door (B-pillar).
- Remove the trim panel for the roof pillar at the rear (C-pillar).
- Remove the luggage compartment wheel arch panel in the area of the side trim panel.

Refer to Attachment 2 to modify the side panel and install the structural foam pad.

PARTS INFORMATION

Part Number	Description	Quantity
51 43 7 436 519	Left structural foam pad	1
51 43 7 436 520	Right structural foam pad	1

Sublet - Bulk Material

Part Number	Description	Quantity
83 19 2 409 987	BMW Group Weld Hot Melt Adhesive 3731 Q (Qty 1 = 15 adhesive sticks, sufficient for 15 vehicles)	As needed

Sublet - One-Time Claimable Item

Part Number	Description	Quantity
83 19 2 409 988	BMW Group Weld Hot Melt Applicator TC (Tool)	1 (one time only)

WARRANTY INFORMATION

Reimbursement for this Recall Campaign will be via normal claim entry utilizing the following information:

Defect Code:	00 51 61 03 00
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Before vehicle delivery to the customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 62 948	20 FRU	Retrofit the structural molded foam parts to both the left and right rear side trim panels

And:

Sublet – Bulk Materials: Adhesive Sticks

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the used quantity of BMW Group Weld Hot Melt Adhesive 3731 Q (Adhesive sticks – Bulk P/N 83 19 2 409 987: Qty 1 = 15 adhesive sticks).
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Sublet calculation: Reimbursement for used quantities of Weld Hot Melt Adhesive 3731 Q sticks (bulk P/N 83 19 2 409 987: Qty 1 = 15 adhesive sticks) at dealer net plus handling.

Enter this material cost in sublet and itemize the amount in the claim comment section.

And:

Sublet – One-Time Claimable Item: Applicator Tool

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for one (1) BMW Group Weld Hot Melt Applicator TC (Tool P/N 83 19 2 409 988).
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Sublet reimbursement calculation for one (1) BMW Group Weld Hot Melt Applicator TC (Tool P/N 83 19 2 409 988) at cost, **no handling**.

Enter this material cost in sublet one time and itemize the amount in the claim comment section.

Refer to the Attachments:

1. ISTA repair
2. L pad repair
3. Legal notice
4. Q&A