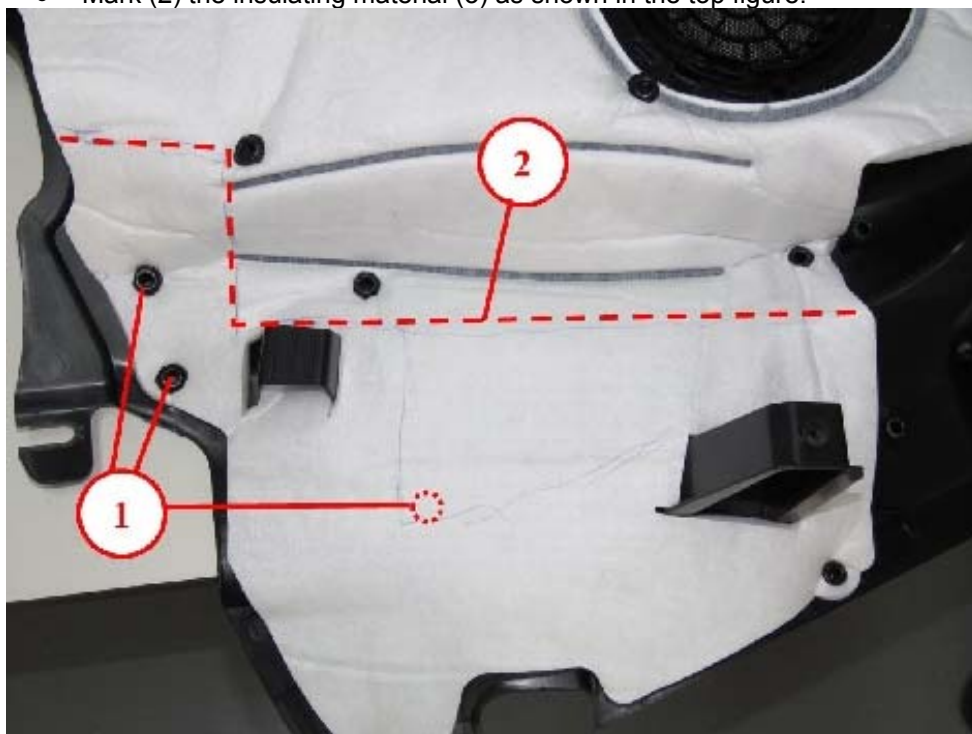




- Set the moulded foam part (1) down and align the existing bore holes over the welded pins (arrows).
- Mark (2) the insulating material (3) as shown in the top figure.

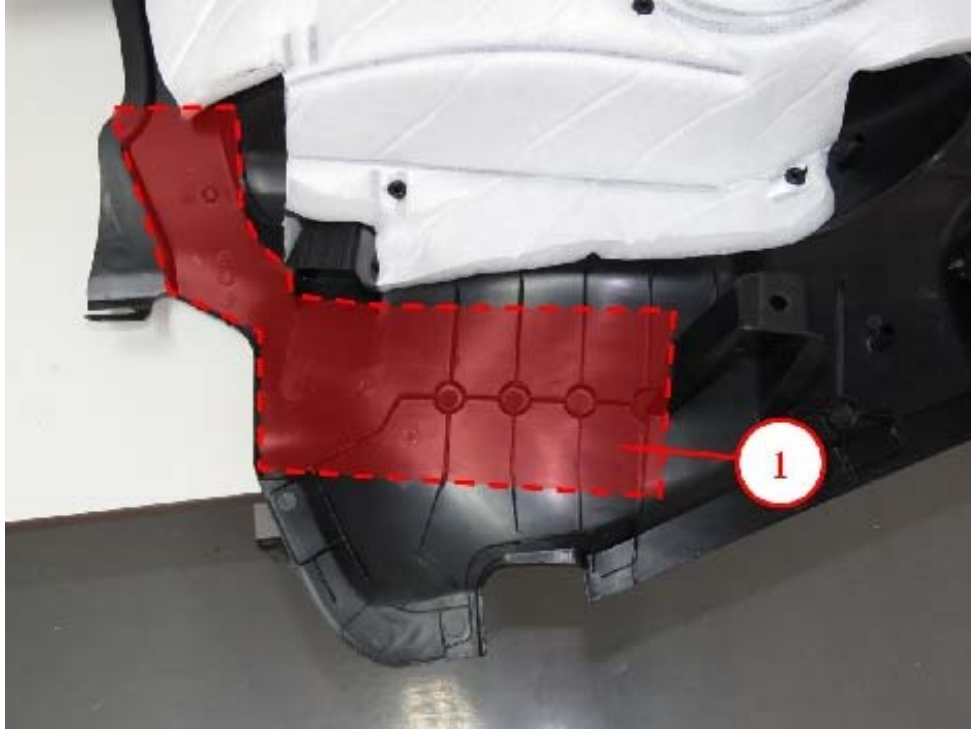


- Carefully drill out the welded pins (1), flush with the side trim panel.

Recommendation:

Use a drill bit that is 10 mm in diameter, do not damage the side trim panel.

- Cut the noise insulating material following the marking (2).



- Clean the adhesive area (1).

Recommended cleaning agent:
Cleaner isopropanol



- Apply adhesive to the moulded foam part.

Note:

Application time = max. two minutes.



- Stick the moulded foam part to the side trim panel.
Align using the existing bore holes in the moulded foam part and the welded pins that you have drilled out (1)