



This Service Information bulletin supersedes SI M51 03 15 **dated August 2015.**

NEW Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

NEW designates changes to this revision

SUBJECT

Recall Campaign 15V-450: Side Impact Performance

MODEL

NEW F56 (Cooper S, JCW Hardtop 2 Door)

Produced from December 2013 to March 2015

SITUATION

NEW A Recall Campaign has been issued on certain F56 **Cooper S** and JCW models.

The vehicle's side structure is designed to help absorb energy in the event of a side collision. Due to vehicle build variation, some of the vehicles may marginally exceed a NHTSA test requirement. MINI is performing a voluntary upgrade to these vehicles. Additional energy-absorbing material between the rear interior side panels and the vehicle structure will be added to help enhance occupant protection in the event of a side collision.

NEW **AFFECTED VEHICLES**

This Recall Campaign involves certain F56 (Cooper S, JCW Hardtop 2 Door) models **produced from December 2013 to March 2015.**

Vehicles which require this Recall Campaign to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

Customers will be notified of this Recall via US First Class Mail when a sufficient supply of parts is available.

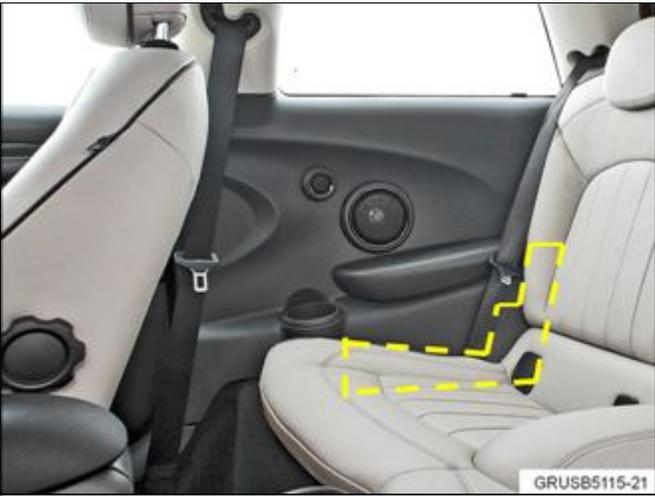
Please note that many vehicles affected by this repair (installation of the "L-Pad") are also affected by the installation of a "Patch" as illustrated in the chart below.

Vehicle Population	Veh Pop A	Veh Pop C
Model Years (Production Dates)	MY2014 (Dec 2013 – mid-May 2014)	MY2014-15 (mid-May 2014 – March 6, 2015)
15V-450 Recall ("Patch") Per M51 05 15	✓	✗
15V-450 Recall ("L-Pad") Per M51 03 15	✓	✓

GRUSB5115-27

In order to avoid inconveniencing customers, please check which of the above recalls apply to the customer's car at the time of the appointment and ensure you have all the required parts available. Refer to [SI M51 05 15](#) for further information.

CORRECTION

 <p style="text-align: right; font-size: small;">GRUSB5115-21</p>	<p>Install a molded structural foam pad to both the left and right rear side trim panels.</p> <p>The pad is applied to the inside surface of the panel, and is not visible either from inside the vehicle nor from the outside.</p> <p>The general location is indicated on this passenger side panel by the dotted line.</p>
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PROCEDURE

Refer to Attachment 1, Repair Instruction 51 43 002, “Removing and installing (replacing) the rear left or right side trim panel.”

Necessary preliminary tasks:

- Remove trim panel for door post (B-pillar)
- Remove trim panel for roof pillar at rear (C-pillar)
- Remove load bar
- Remove luggage compartment floor trim panel

Refer to Attachment 2 to modify the side panels and install the structural foam pads.

PARTS INFORMATION

Part Number	Description	Quantity
51 43 7 436 519	Left structural foam pad	1
51 43 7 436 520	Right structural foam pad	1

Sublet - Bulk Material

Part Number	Description	Quantity
83 19 2 409 987	BMW Group Weld Hot Melt Adhesive 3731 Q (Qty 1 = 15 adhesive sticks, sufficient for 15 vehicles)	As needed

Sublet - One-Time Claimable Item

Part Number	Description	Quantity
83 19 2 409 988	BMW Group Weld Hot Melt Applicator TC (Tool)	1 (one time only)

WARRANTY INFORMATION

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

Reimbursement for this Recall Campaign will be via normal claim entry utilizing the following information:

Defect Code:	00 51 70 03 00
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Before vehicle delivery to the customer or the vehicle is already in the workshop

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Labor Operation:	Labor Allowance:	Description:
NEW 00 63 635	Refer to KSD2	Retrofit the structural (shaped) molded foam pads to both the left and right rear side trim panels (Plus work)

After vehicle delivery to the customer

Labor Operation:	Labor Allowance:	Description:
NEW 00 63 107	Refer to KSD2	Retrofit the structural (shaped) molded foam pads to both the left and right rear side trim panels (Main work)

And:

Sublet – Bulk Materials: Adhesive Sticks

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the used quantity of BMW Group Weld Hot Melt Adhesive 3731 Q (Adhesive sticks – Bulk P/N 83 19 2 409 987: Qty 1 = 15 adhesive sticks).
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Sublet calculation: Reimbursement for used quantities of Weld Hot Melt Adhesive 3731 Q sticks (bulk P/N 83 19 2 409 987: Qty 1 = 15 adhesive sticks) at dealer net plus handling.

Enter this material cost in sublet and itemize the amount in the claim comment section.

And:

Sublet – One-Time Claimable Item: Applicator Tool

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for one (1) BMW Group Weld Hot Melt Applicator TC (Tool P/N 83 19 2 409 988).
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Sublet reimbursement calculation for one (1) BMW Group Weld Hot Melt Applicator TC (Tool P/N 83 19 2 409 988) at cost, **no handling**.

Enter this material cost in sublet one time and itemize the amount in the claim comment section.

ATTACHMENTS

View PDF attachment [M510315 Attachment 1 ISTA Repair](#).

View PDF attachment [M510315 Attachment 2 L Pad Repair](#).

View PDF attachment [M510315 Attachment 3 Safety Recall Notice.](#)

View PDF attachment [M510315 Attachment 4 Q&A.](#)

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