



Reliability Driven™

Service Bulletin No. 423

<i>MODEL</i>	D Series	<i>TYPE</i>	Field Change Program	<i>SECTION/GROUP</i>	8-Engine	<i>DATE</i>	
<i>SUBJECT</i>	CUMMINS ISL G ENGINE CRANKCASE BREATHER TUBE CLAMPS & ECM CALIBRATION CAMPAIGN						
<i>CONDITIONS</i>							

Ref. Cummins NHTSA Recall No.:15E-030

Ref. MCI NHTSA Recall No.:15V-TBD

Customer Complaint:

Cummins Inc. has notified Motor Coach Industries ("MCI") that the ISL G engines may contain a safety-related defect. Under conditions of excessive engine crankcase pressures, the 90-degree elbow of the vent tube assembly may become detached from the breather, possibly allowing engine oil to come into contact with hot surfaces. Engine oil contacting hot surfaces may ignite, possibly resulting in a fire.

Cause:

Cummins reports that under conditions of excessive engine crankcase pressure, the barbs on the breather exit tube may not adequately maintain the attachment between the 90-degree elbow of the vent tube assembly and the breather exit tube.

Corrective Action:

MCI strongly encourages owners of the coaches listed in the table below to contact the Cummins Service Network to arrange to have the repairs described in Cummins Campaign C1627 performed as soon as possible.

59787	59860	59895	59907 to 59922	59924 to 59988
59993 to 59999	12600 to 12603	12742	13293	13472
13481	13604 to 13649	13666 to 13720	13735 to 13750	13763 to 13772
13775 to 13791				



NOTICE

MCI customers are instructed to contact their local authorized Cummins dealer to schedule an appointment as soon as possible. Customers must reference Field Campaign C1627 when scheduling the appointment.

This program is being performed only by Cummins Service Network and its authorized dealers. Therefore all parts and labor required for this program will be provided by Cummins.

In order to update our records, MCI is asking customers to submit an MCI Field Change Program Verification Form for each affected VIN for which Cummins has completed its campaign.

If you have any concerns or difficulties making arrangements with the Cummins Service Network relating to this program, please contact our Customer Service Line at 1-800-241-2947.

Procedure Complete.



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MCI FIELD CHANGE PROGRAM (FCP) VERIFICATION

CONTACT INFORMATION	
CUSTOMER NAME: _____	
<small>(PLEASE PRINT)</small>	
FCP INFORMATION – ONE FORM PER UNIT	
FCP#: _____	Coach Model _____ Model Year _____
COACH SERIAL #: <small>(At least the last 5 digits)</small>	DATE COMPLETED __ / __ / __
MILEAGE:	
<u>IMPORTANT:</u> TO RECEIVE CREDIT FOR ANY ALLOWABLE LABOR CHARGES, THIS VERIFICATION FORM MUST BE RETURNED TO MCI UPON COMPLETION OF THE FCP.	
SUBMITTED BY: (Please Print) _____	
	DATE __ / __ / __
TITLE: (Please Print) _____	
SIGNATURE: _____	
COMMENTS: 	

FAX TO: 800-360-8886

MAILING ADDRESS:

**MOTOR COACH INDUSTRIES
ATTN: WARRANTY DEPT.
7001 UNIVERSAL COACH DRIVE
LOUISVILLE, KY 40258**