



NORCO
INDUSTRIES

How to change chain connector screws

Steps	Actions
<p>Support Room</p> <p>↓</p>	<p>Extend the room to the out position. From the outside support the room with a jack or board from the ground facing up to the rear wall of the slideout. For larger rooms two supports may be necessary.</p>
<p>Gain access to slideout mechanism</p> <p>↓</p>	<p>Top mount (motor located above slideout): Remove the top fascia to gain access to the slideout adjustment brackets</p> <p>Bottom mount (motor located below slideout): Remove what's needed to gain access to the slideout adjustment brackets</p>
<p>Chain nut refer to figure one</p> <p>↓</p>	<p>Loosen all chain nuts leaving the jamb nut in place.</p>
<p>Remove/replacing the screws Refer to figure one</p> <p>↓</p>	<p>At the chain connector bracket remove one screw at a time and replace it with a new one. Repeat the process on the remaining three chain connector brackets. (do not over torque)</p>
<p>Chain nut</p> <p>↓</p>	<p>If the chain connector brackets is damaged, remove the chain nut and replace with supplied chain connector bracket. (Refer to figure two for proper replacement.)</p> <p>Tighten all chain nuts back to the jamb nuts. Jamb not must be tighten down so that your in and out bracket stays straight up and down.</p>
<p>Remove support</p>	<p>Remove the supports from step one and operate the room</p> <p>~ If the slide needs further adjustments please refer to our service manual online www.norcoind.com</p>

Figure one

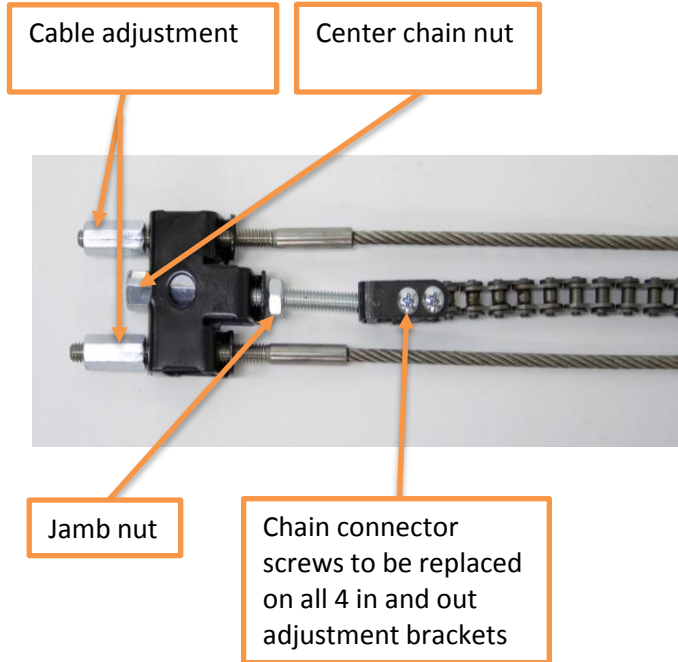
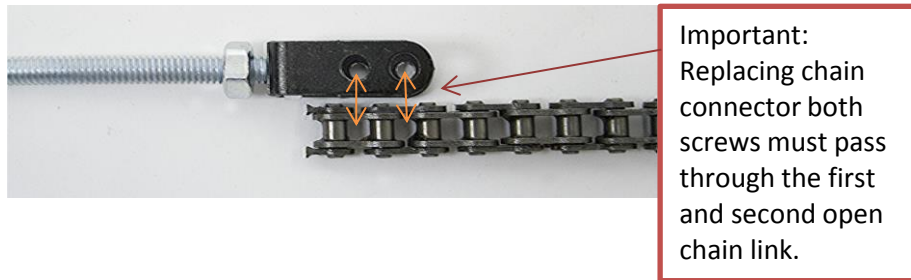


Figure two



For Tech support please call the following:

Tim Belle: 574-612-2808

Henry McCormick: 574-596-2779