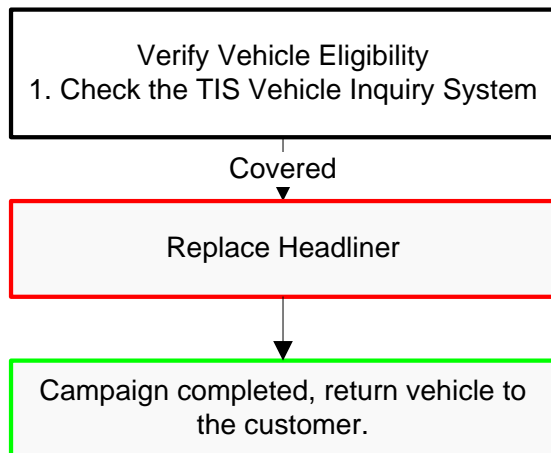


TECHNICAL INSTRUCTIONS
FOR
SAFETY RECALL CAMPAIGN F0H
2012-2015 MODEL YARIS HATCHBACK
HEADLINER REPLACEMENT
THIS SSC IS FOR VEHICLES THAT WHERE
ORIGINALLY SOLD IN PUERTO RICO

All dealership associates involved in the campaign process are required to successfully complete E-Learning course SC13A. To ensure that all vehicles have the repair performed correctly; technicians performing this recall repair are required to currently hold at least one of the following certifications levels:

- Toyota Certified (Any)
- Toyota Expert (Any)
- Master
- Master Diagnostic Technicians

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

NOTE:

- Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this Safety Recall and that the campaign has not already been completed prior to dealer shipment or by another dealer.
- **TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected or were completed by another dealer.**

III. PREPARATION

A. PARTS

Part Number	Part Description	Quantity
63310-52A92-B0 or 63310-0D710-B0	Headliner 3-Door	1
63310-52A52-B0 or 63310-0D720-B0	Headliner 5-Door	1

B. TOOLS & EQUIPMENT

- Standard Hand Tools
- Torque Wrench

Part Number	Description	Quantity
00002-06000-01	Plastic Pry Tool Set	1

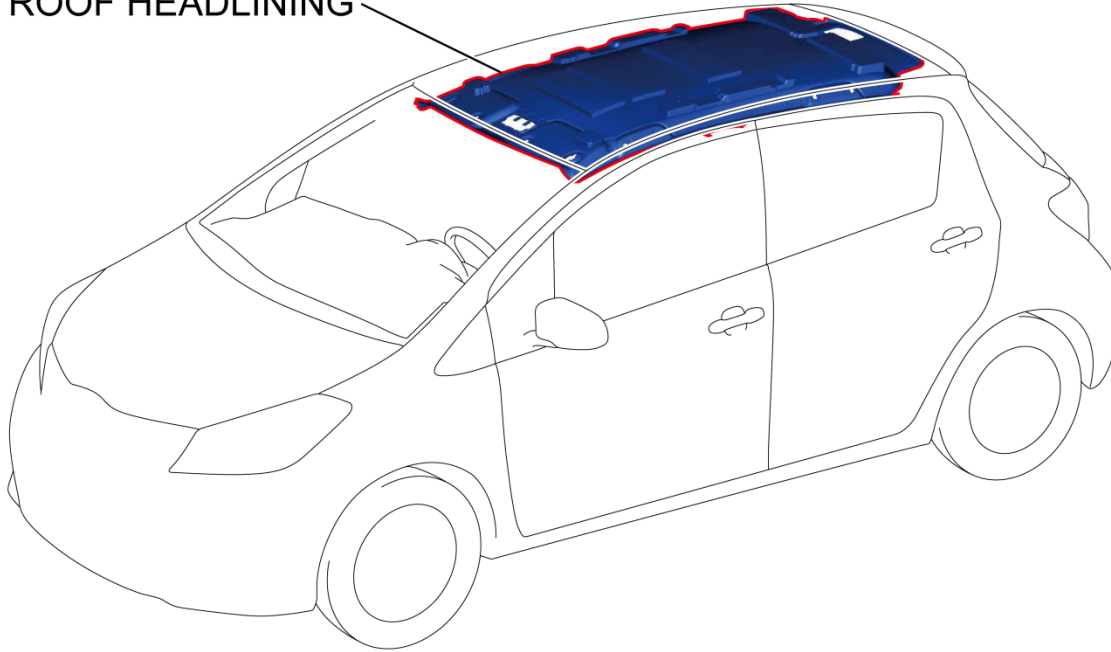
C. MATERIALS

- Glue Gun w/Glue Stick
- Protective Tape
- Tesa 54118 Tape (for roof harnesses)

IV. BACKGROUND

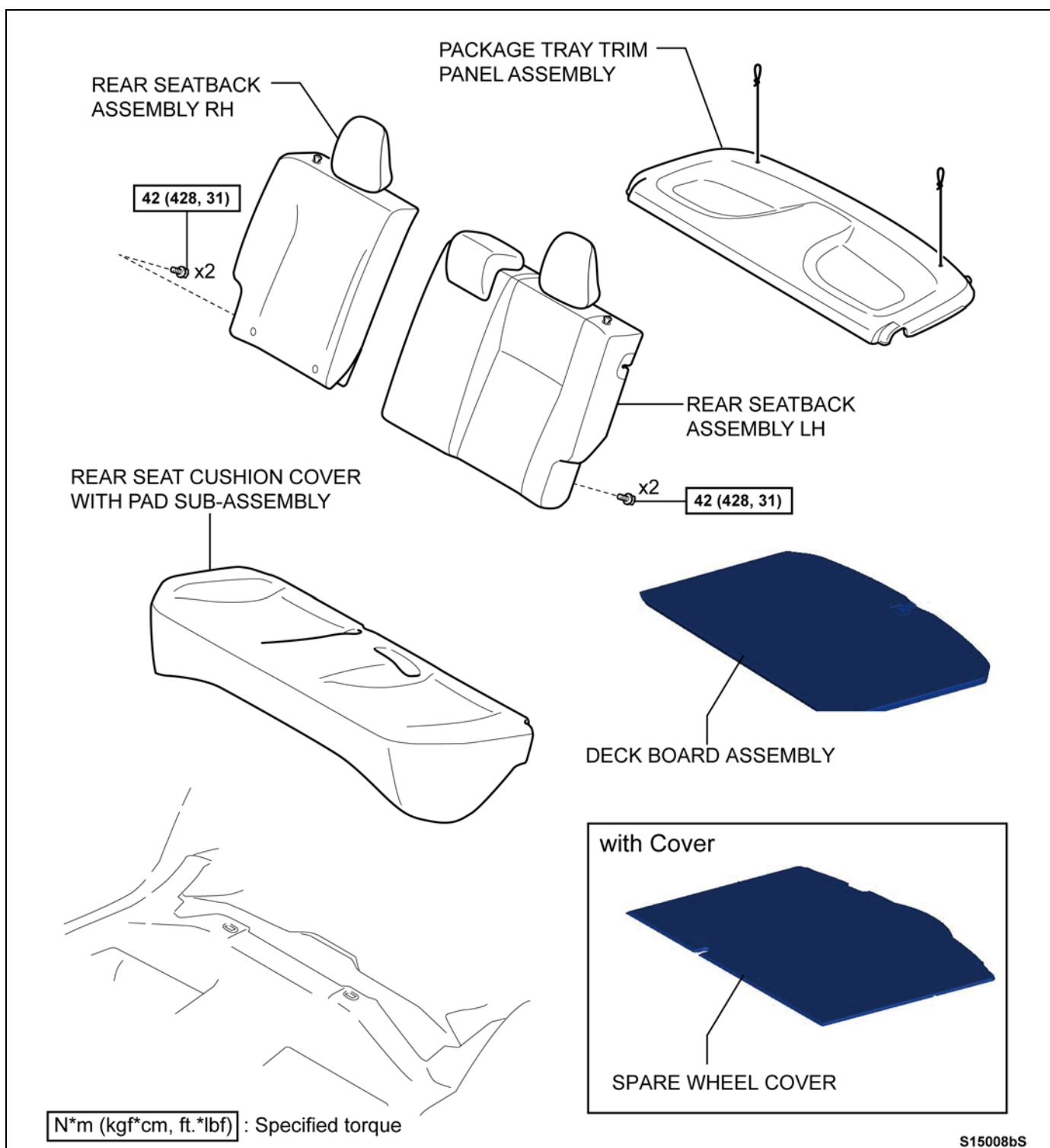
FMVSS 201 specifies certain requirements for occupant protection in interior impact. A roof headliner designated for markets outside of the U.S was incorrectly used for vehicles to be distributed to Puerto Rico for first sale. Vehicles using this headliner may not meet some of the requirements of S6.2 of FMVSS 201. This can increase the risk of an injury to occupants in the event of a crash.

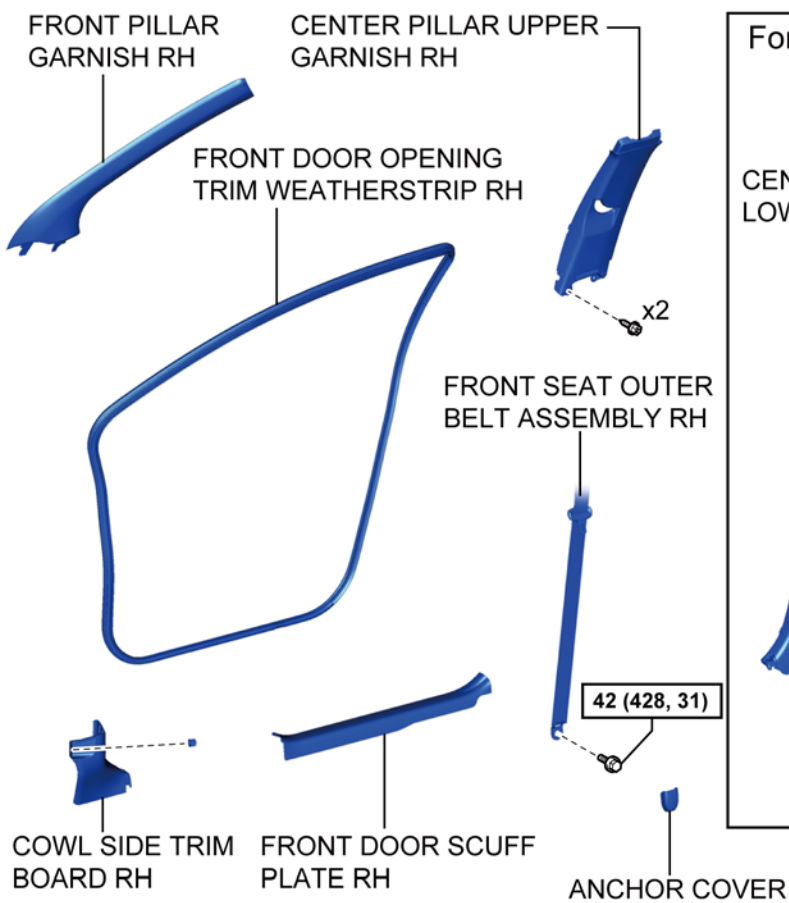
ROOF HEADLINING



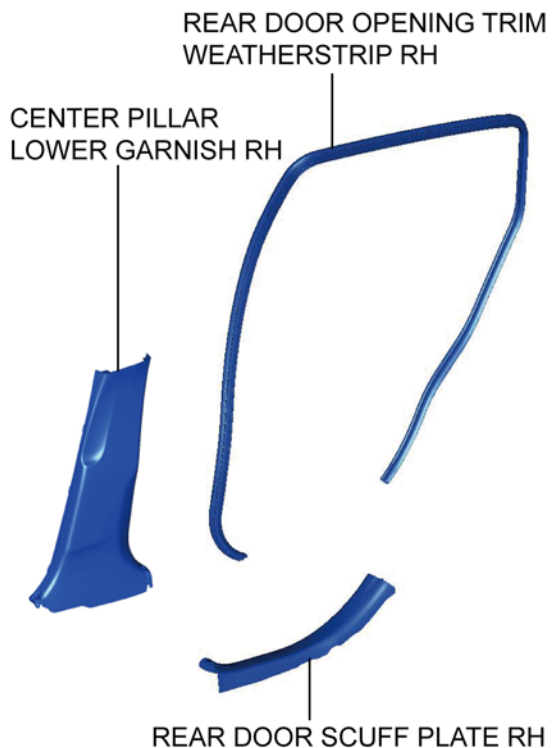
S15006aS

V. COMPONENTS

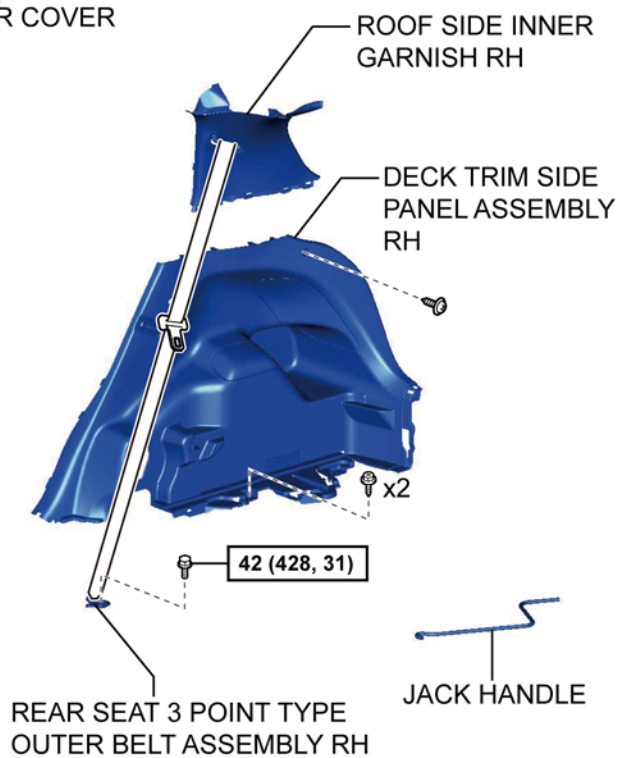
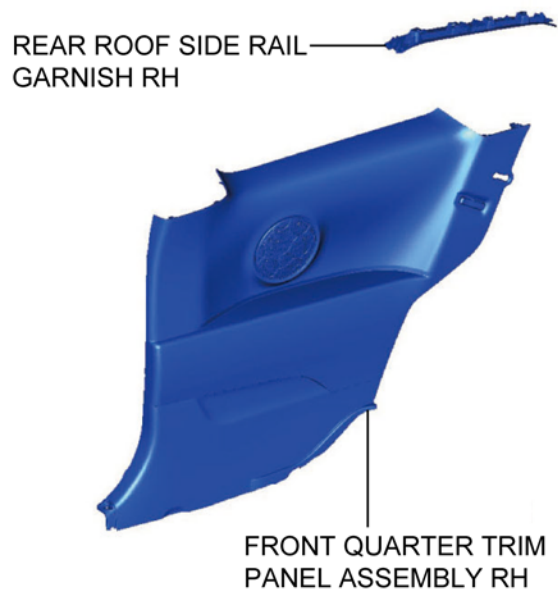




For Hatchback 5 Door:

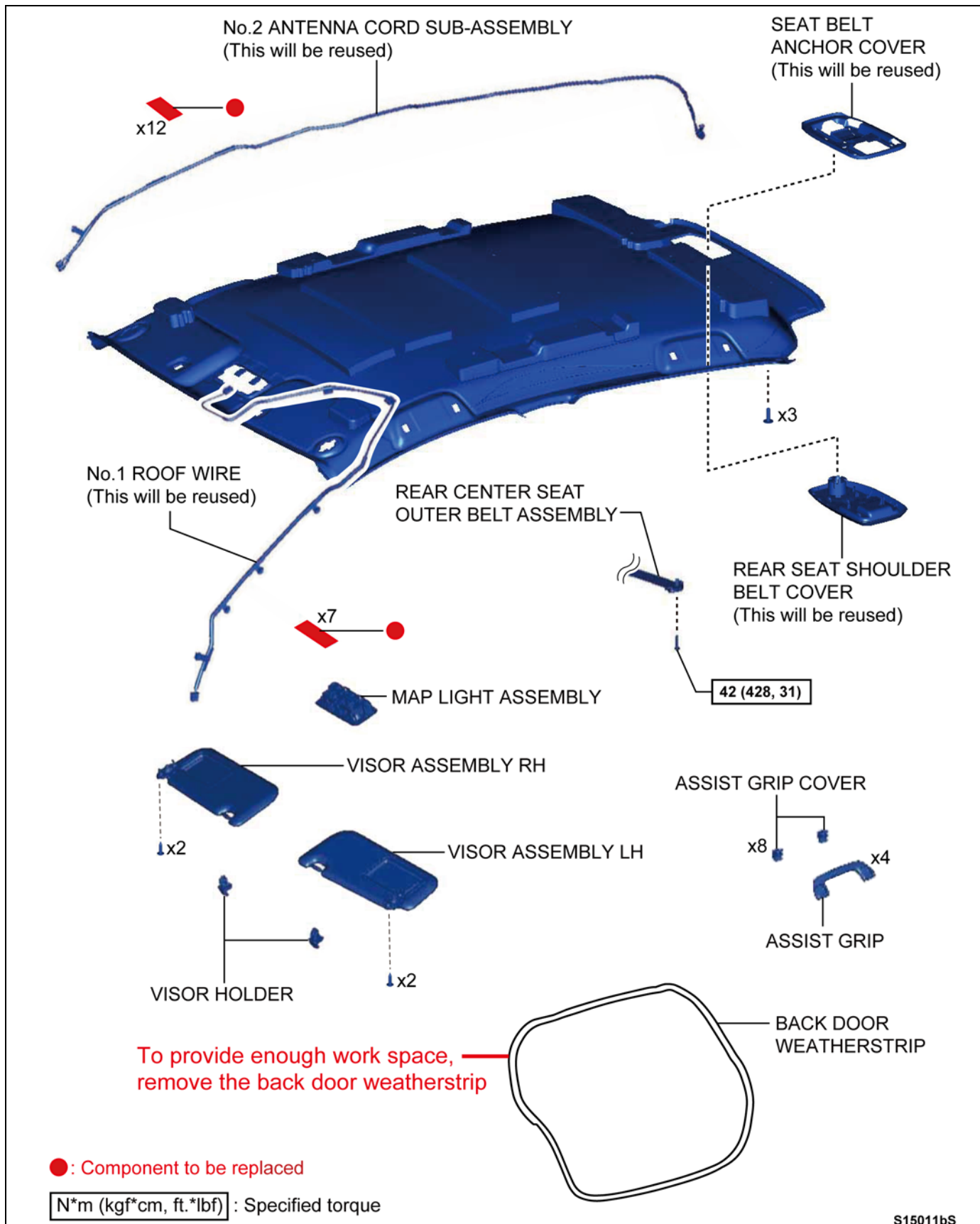


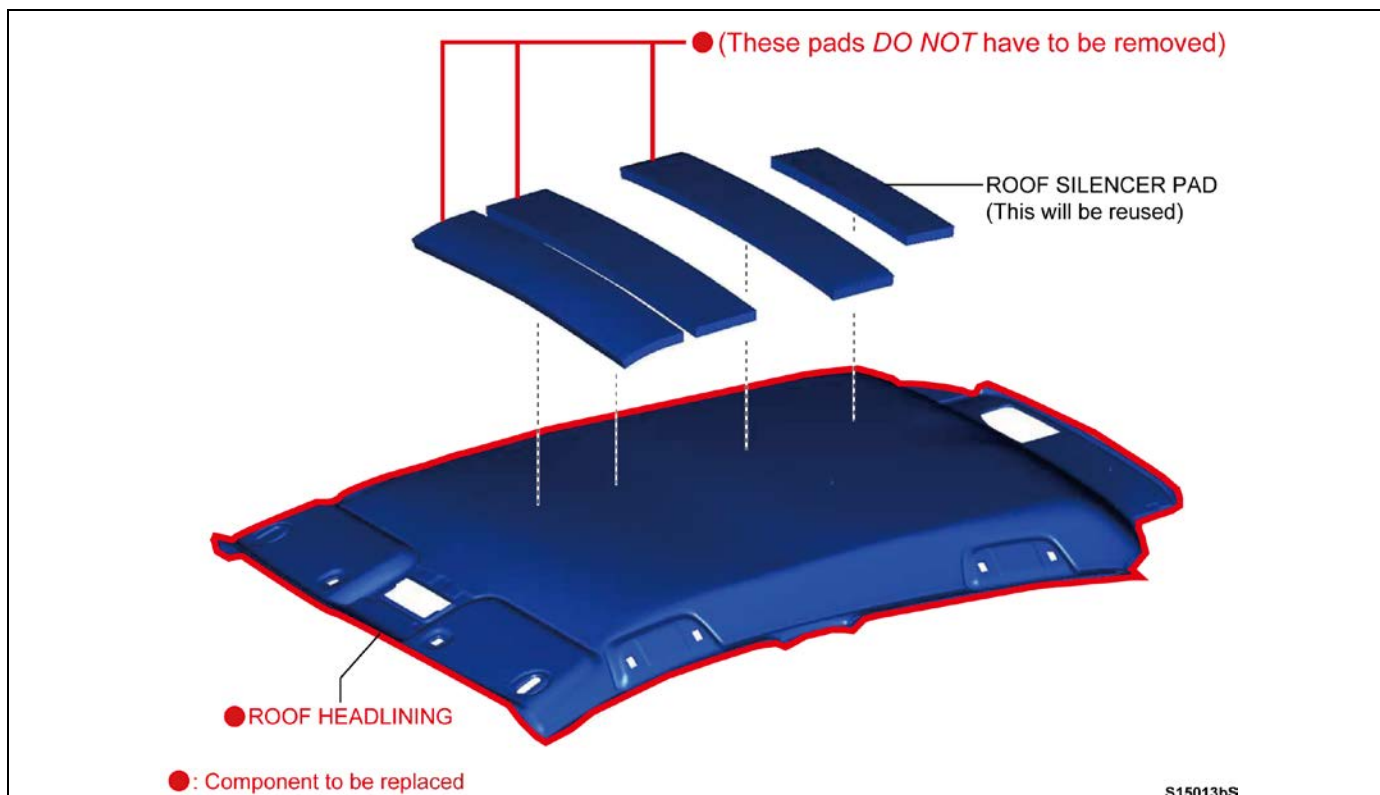
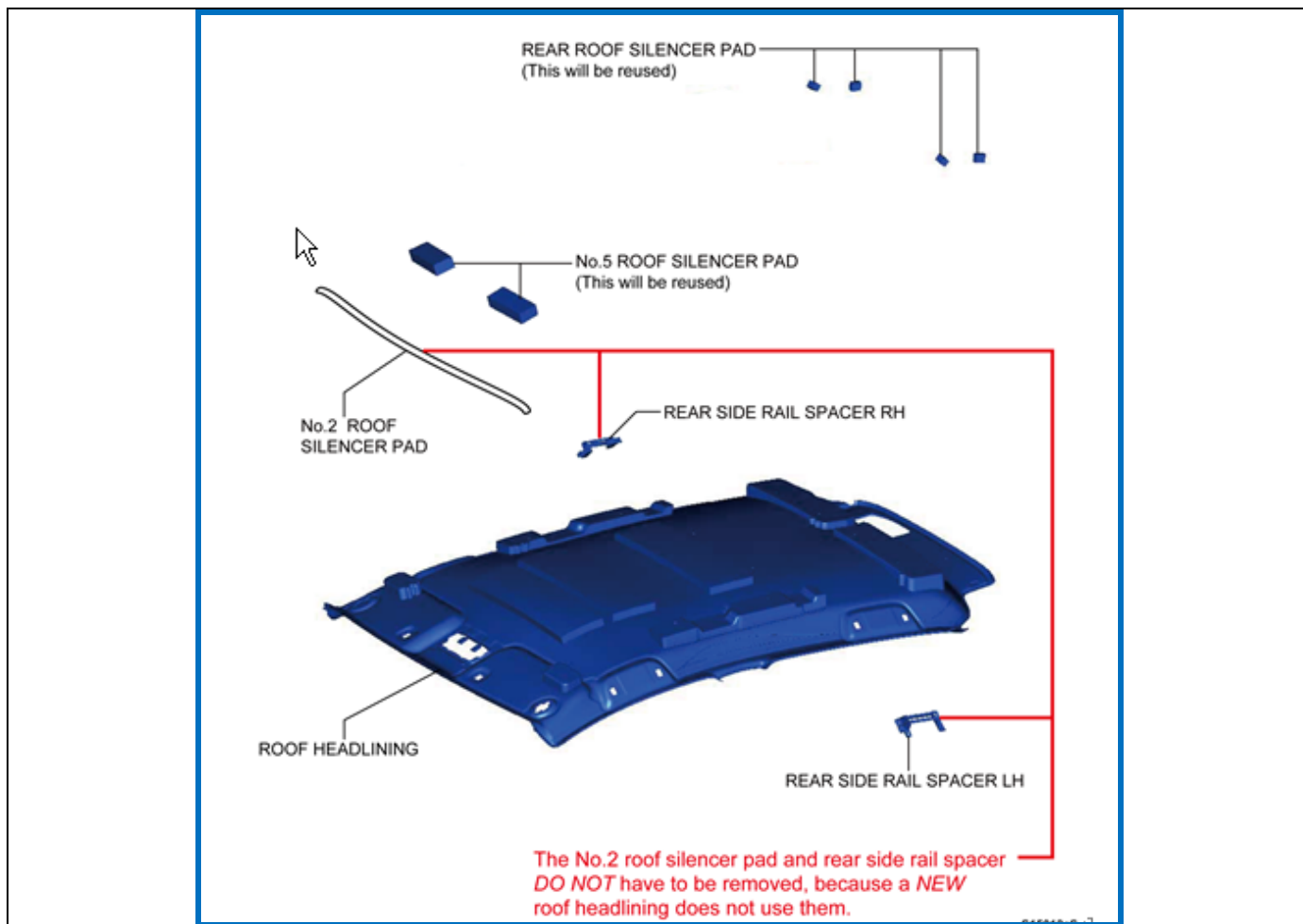
For Hatchback 3 Door:



N*m (kgf*cm, ft.*lbf) : Specified torque

S15009aS

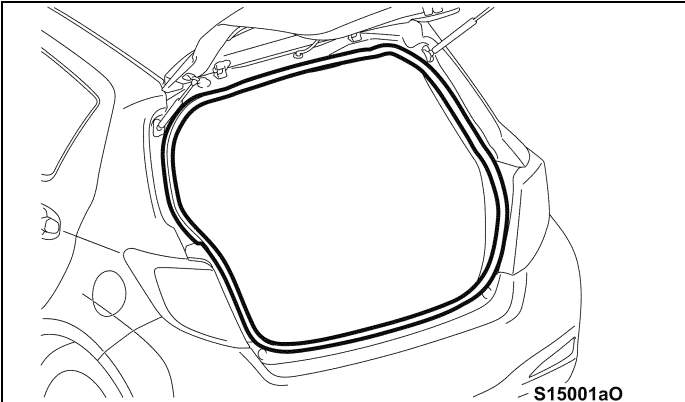




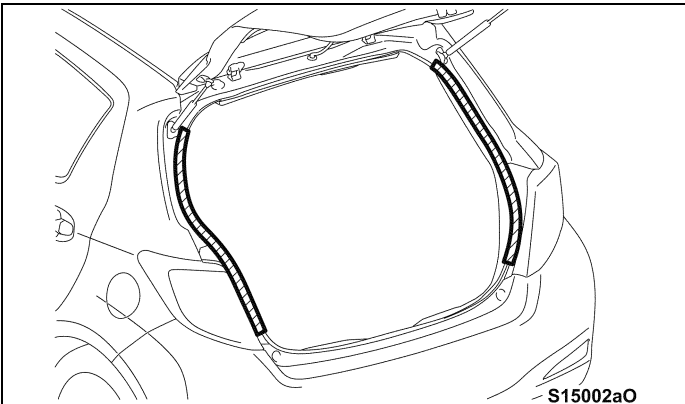
VI. WORK PROCEDURE

1. RECORD SEAT POSITIONS

2. REMOVE THE HEADLINER

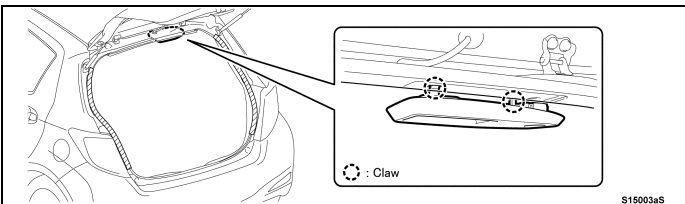


a) Remove the rear hatch weatherstrip.



b) Apply tape as shown to protect the headliner from damage.

NOTE: The headliner will be removed and installed through the rear hatch.



c) Disengage the 6 claws and the 2 guides to remove the rear shoulder seat belt cover.

NOTE: DO NOT pull the cover forcibly the claws could be damaged.

Refer to the Technical Information System (TIS), using the applicable vehicle and model year.

3 DOOR

[2012](#) [2013](#) [2014](#) [2015](#)

5 Door

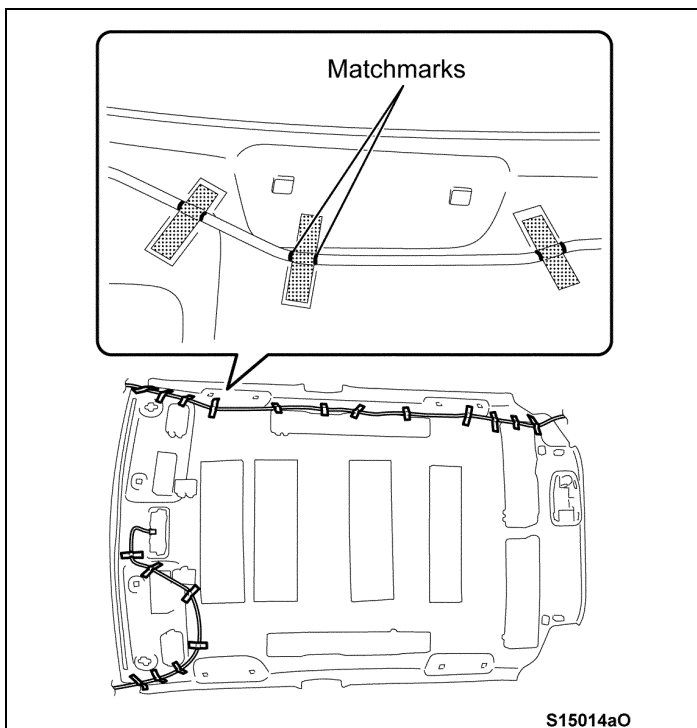
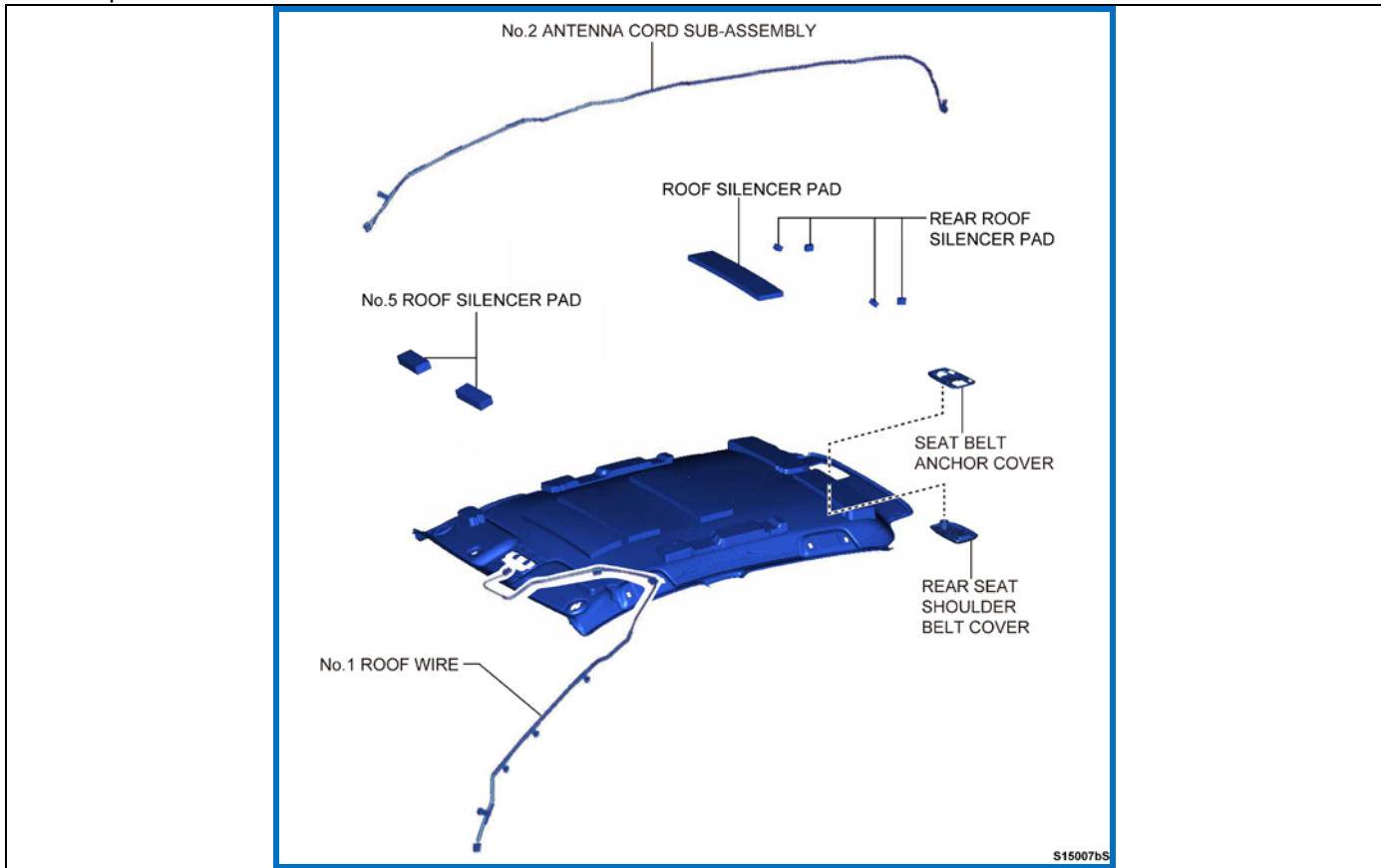
[2012](#) [2013](#) [2014](#) [2015](#)

NOTE: The following items DO NOT need to be removed:

- Rear cushion lock hook
- Roof silencer padding
- No. 2 Roof Silencer Pad
- Left and right rear side rail spacers

3. NEW HEADLINER PREPERATION

The parts in the illustration below will be reinstalled onto the new headliner.



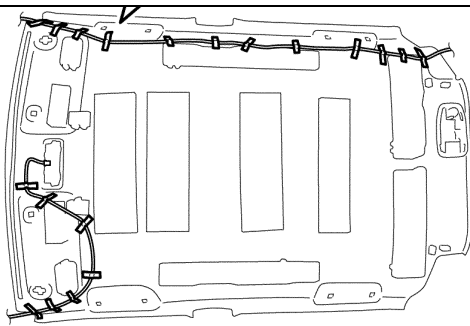
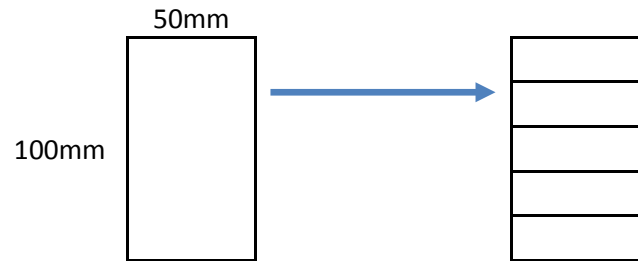
- Mark the location of the tape that attaches the roof harness and antenna harness to the headliner.
- Remove the roof harness.
- Remove the antenna harness.

Tape color may differ



Tesa Tape 54118 will be used to attach the harnesses to the headliner.

The tape is pre cut into 50mm x 100mm rectangles. To attach the roof harnesses to the headliner cut each rectangle into 5 equal strips.



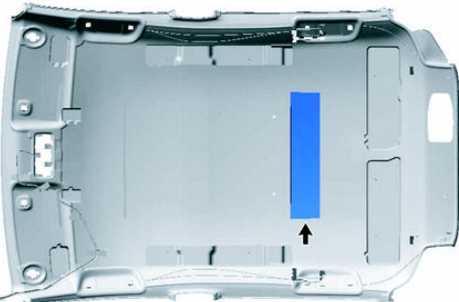
S15014aO

d) Reattach the roof harness to the new headliner as shown. (7 strips of tape needed)

e) Reattach the antenna harness to the new headliner as shown. (12 strips of tape needed)

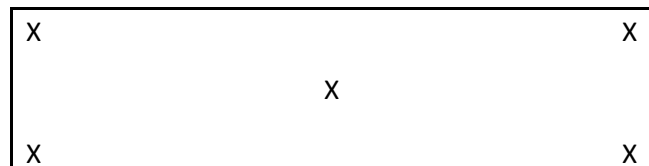
NOTE: Only the Tesa 54118 tape has been approved to attach the harnesses to the new headliner.

f) Carefully remove the roof silencer pad.



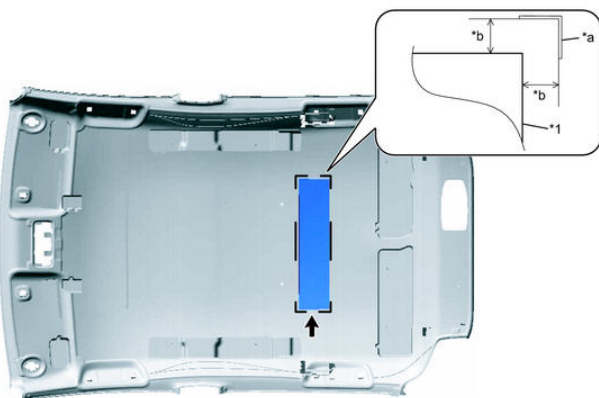
Hot glue gun needed

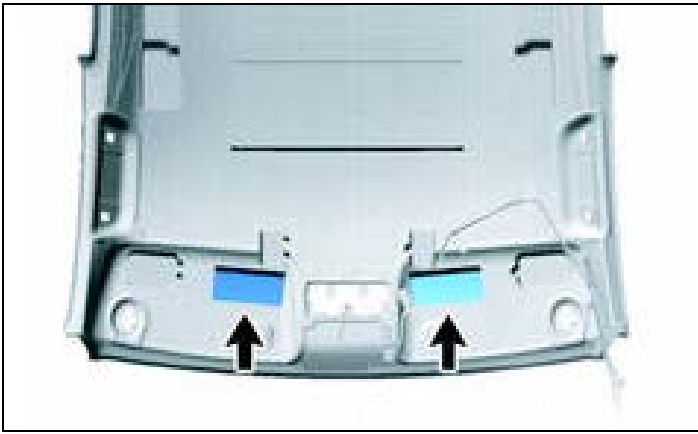
g) Place glue dots approximately 13mm in diameter as shown onto the silencer pad.



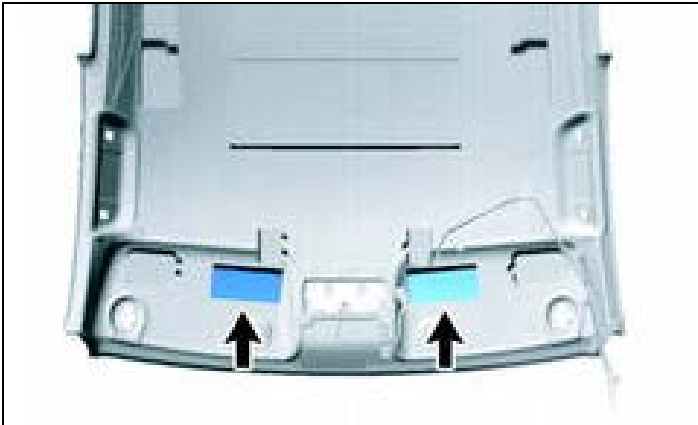
h) Align the pad with the markings on the headliner.

i) Press down and hold for one minute until the glue sets.





j) Carefully remove both No. 5 roof silencer pads.



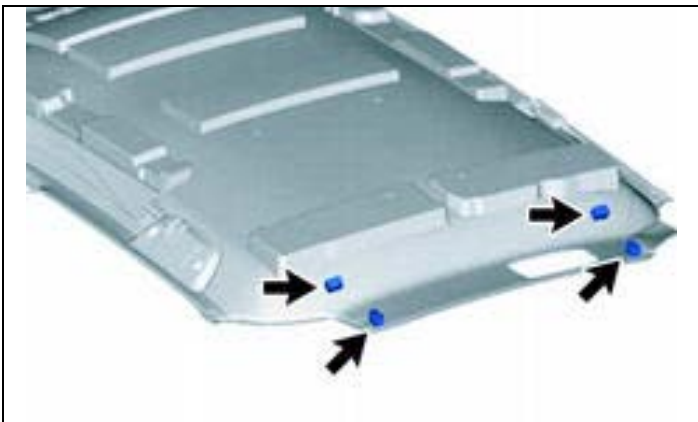
Hot glue gun needed

k) Place glue dots approximately 13mm in diameter in the center of the pads.

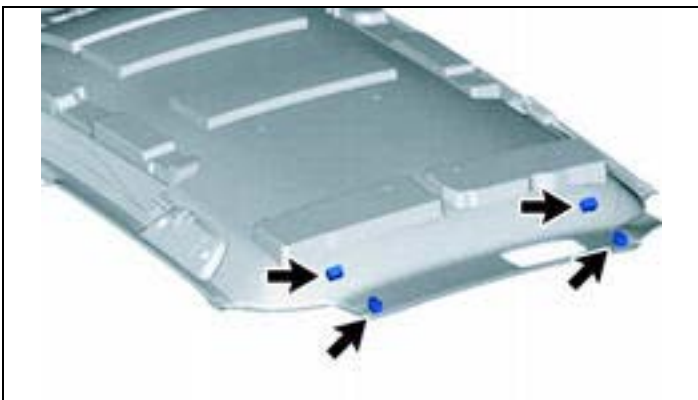
l) Align the No. 5 pad with the markings on the headliner.

m) Press down and hold for one minute until the glue sets.

n) Repeat on the other pad.



o) Carefully remove the 4 rear roof silencer pads.



Hot glue gun needed

p) Place a drop of glue on the rear pad.

q) Align the rear pad with the markings on the headliner.

r) Press down and hold for one minute until the glue sets.

s) Repeat on the other 3 pads.

4. INSTALL THE NEW HEADLINER

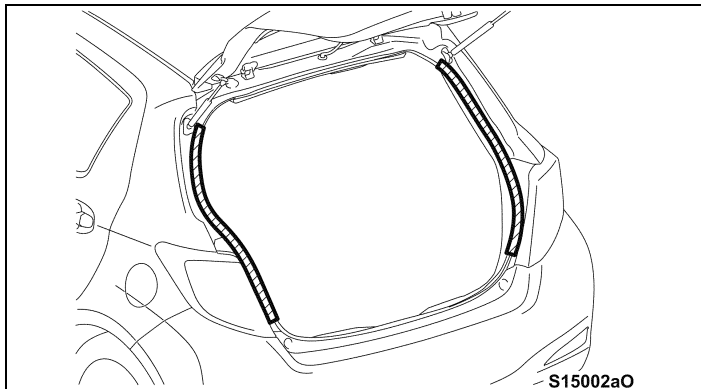
Refer to the Technical Information System (TIS), using the applicable vehicle and model year.

3 DOOR

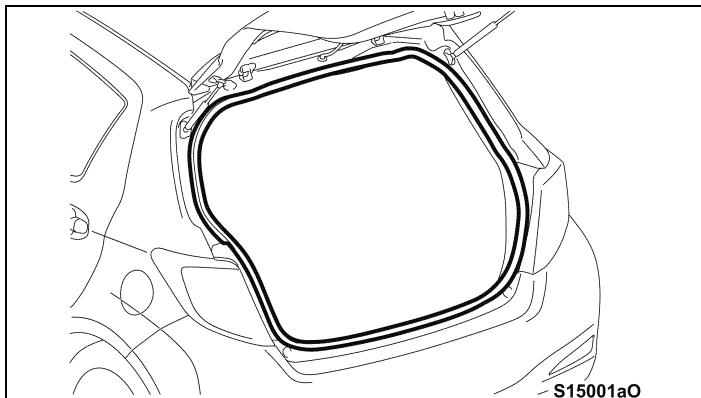
[2012](#) [2013](#) [2014](#) [2015](#)

5 Door

[2012](#) [2013](#) [2014](#) [2015](#)



a) Remove the protective tape.



b) Reinstall the rear hatch weatherstrip.

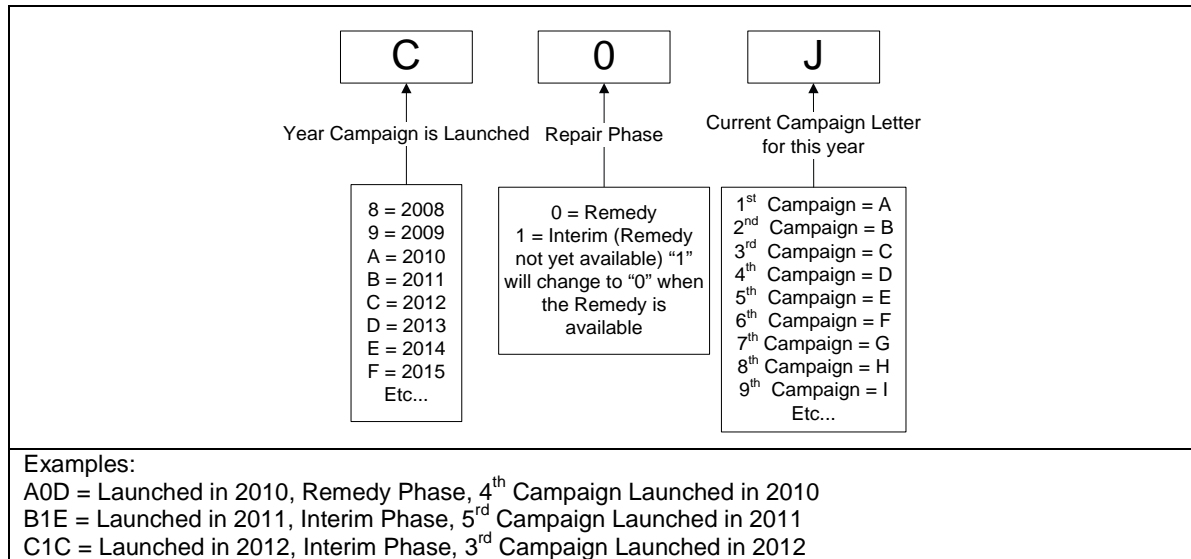
5. RETURN THE SEATS TO THERE ORIGINAL POSITION

◀ VERIFY REPAIR QUALITY ▶

If you have any questions regarding this campaign, please contact your area representative.

VII. APPENDIX

A. CAMPAIGN DESIGNATION DECODER



B. CAMPAIGN PARTS DISPOSAL

As required by Federal Regulations, please make sure all campaign parts (original parts) removed from the vehicle are disposed of in a manner in which they will not be reused, ***unless requested for parts recovery return.***