

TECHNICAL INSTRUCTIONS

FOR

**NON-COMPLIANCE CAMPAIGN F0G
FMVSS110 TIRE AND LOADING PLACARD**

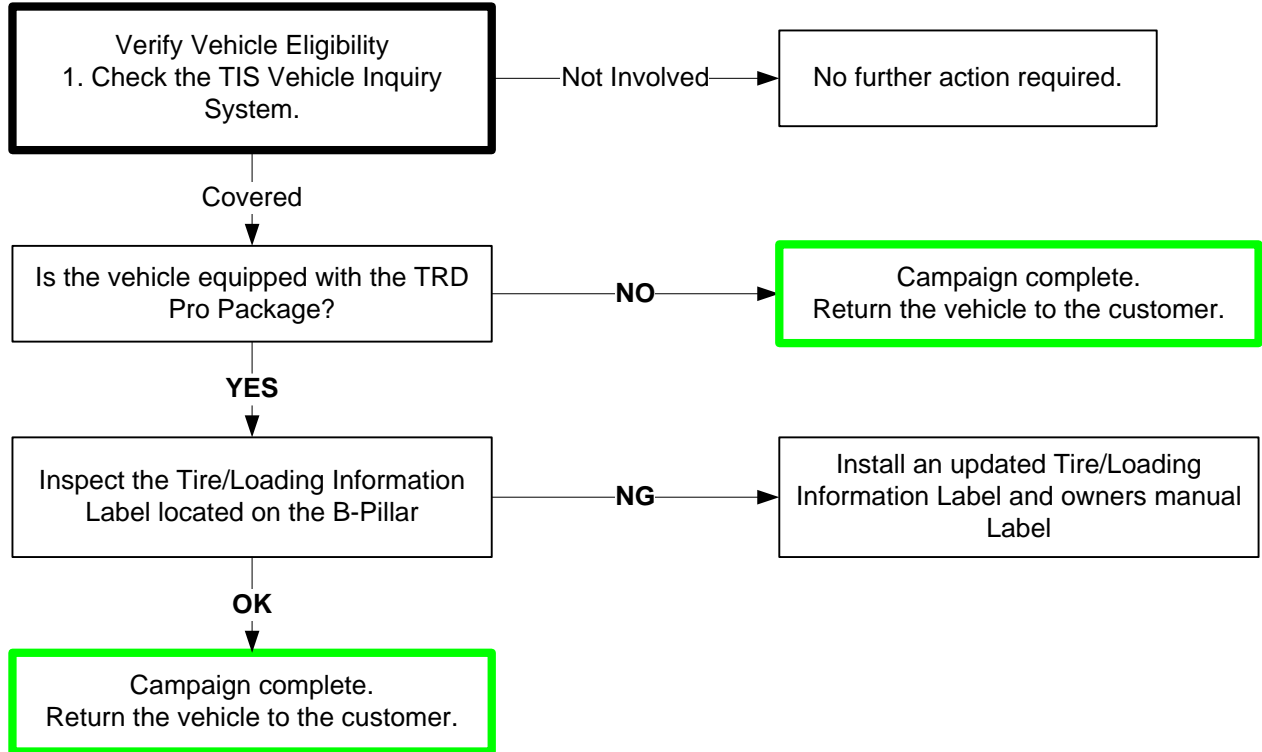
CERTAIN

2015 MODEL YEAR TACOMA w/TRD Pro Package

All dealership associates involved in the campaign process are required to successfully complete E-Learning course SC13A. To ensure that all vehicles have the repair performed correctly; technicians performing this recall repair are required to currently hold at least one of the following certifications levels:

- Toyota Certified (Any Specialty)
- Toyota Expert (Any Specialty)
- Master
- Master Diagnostic Technician

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

A. AFFECTED VIN RANGE

- Check the TIS Vehicle Inquiry System to confirm the VIN is covered in this Safety Recall, and that the campaign has not already been completed prior to dealer shipment or by another dealer.
- TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected or were completed by another dealer.

III. PREPARATION

A. PARTS

Model	Part Number	Part Description	Quantity
TACOMA	MDC# 00602-35152	TRD Tire Pressure Overlay Label	1
	MDC# 00602-35061	Owners Manual Label	1

Note: The labels must be ordered through the MDC.

B. TOOLS

- N/A

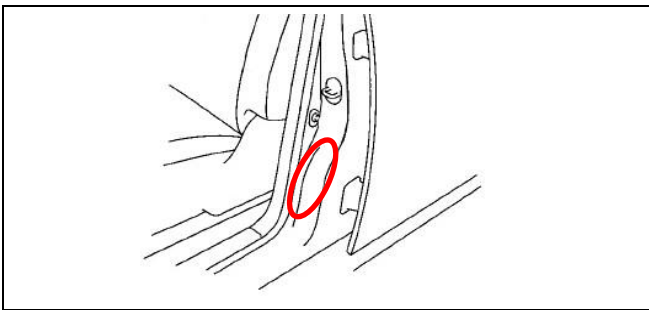
IV. BACKGROUND

The subject vehicles are equipped with TRD Accessory Wheels and Light Truck (LT) tires which were installed at a Toyota processing center. During the installation, an overlay label with the correct tire size and tire pressure for the accessory wheels and LT tires was not installed over the existing Tire and Loading Information label. An incorrect Tire and Loading Information label, at the time of first retail sale, fails to meet the requirements of Federal Motor Vehicle Safety Standard (FMVSS) 110: Tire Selection and Rims and Motor Home/Recreation Vehicle Trailer Load Carrying Capacity Information. A tire inflated to the improper tire pressure could increase the risk of a crash.

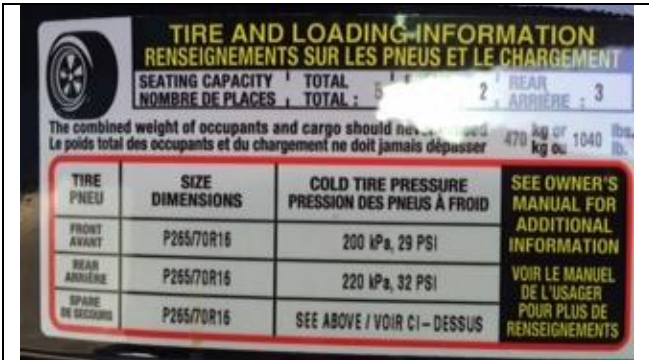
V. WORK PROCEDURE



1. IS THE VEHICLE EQUIPPED WITH THE TRD PRO PACKAGE
 - a. Yes) Go to **STEP 2** (Confirm Label & Tire Match)
 - b. No) Campaign Complete



2. LOCATE THE TIRE AND LOADING INFORMATION LABEL ON THE DRIVER-SIDE B-PILLAR (DOOR JAM)



3. DOES THE TIRE AND LOADING INFORMATION LABEL READ 29 PSI FOR THE FRONT AND 32 PSI FOR THE REAR TIRES
 - a. Yes) Go to **STEP 4**
 - b. No) Campaign Complete

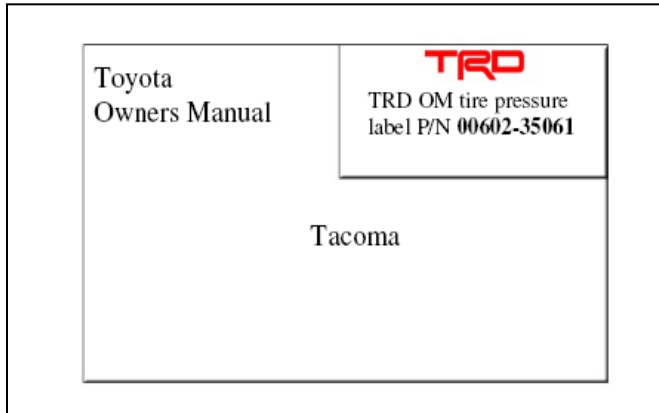
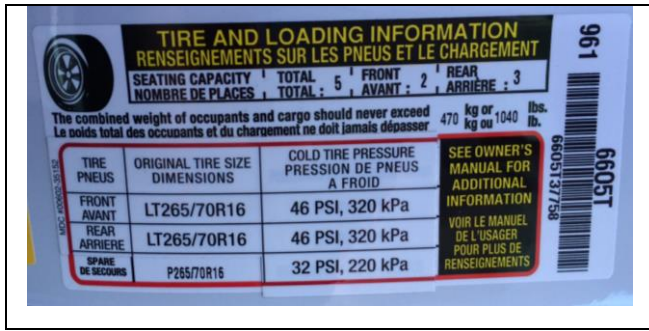
New Overlay Label (00602-35152)

TIRE PNEUS	ORIGINAL TIRE SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DE PNEUS A FROID
FRONT AVANT	LT265/70R16	46 PSI, 320 kPa
REAR ARRIERE	LT265/70R16	46 PSI, 320 kPa
		32 PSI, 220 kPa

Example of New Overlay Label Installed on the Tire and Loading Information Label

4. CLEAN TIRE AND LOADING INFORMATION LABEL SO NEW LABEL WILL AFFIX PROPERLY
5. AFFIX THE NEW TRD L/T TIRE OVERLAY LABEL OVER CURRENT LABEL

NOTE: Do not remove the old label as damage may occur to original label.



6. INSTALL THE OWNER'S MANUAL LABEL (MDC P/N 00602-35061 ONTO THE UPPER RIGHT FRONT COVER OF THE OWNER'S MANUAL

NOTE: DO NOT to cover any existing text or information. Slightly adjust label location as needed so it does not cover any pictures or text.

VI. APPENDIX

A. CAMPAIGN DESIGNATION DECODER

