# **TECHNICAL INSTRUCTIONS**

## FOR

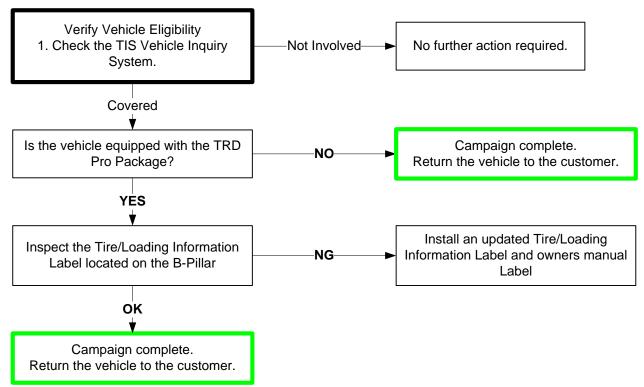
# NON-COMPLIANCE CAMPAIGN F0G FMVSS110 TIRE AND LOADING PLACARD

# CERTAIN 2015 MODEL YEAR TACOMA w/TRD Pro Package

All dealership associates involved in the campaign process are required to successfully complete E-Learning course SC13A. To ensure that all vehicles have the repair performed correctly; technicians performing this recall repair are required to currently hold <u>at least one</u> of the following certifications levels:

- Toyota Certified (Any Specialty)
- Toyota Expert (Any Specialty)
- Master
- Master Diagnostic Technician

## I. OPERATION FLOW CHART



### **II. IDENTIFICATION OF AFFECTED VEHICLES**

#### A. AFFECTED VIN RANGE

- Check the TIS Vehicle Inquiry System to confirm the VIN is covered in this Safety Recall, and that the campaign has not already been completed prior to dealer shipment or by another dealer.
- TMS warranty will not reimburse dealers for repairs conducted on vehicles that are not affected or were completed by another dealer.

### **III. PREPARATION**

#### A. PARTS

Model	Part Number	Part Description	Quantity
TACOMA	MDC# 00602-35152	TRD Tire Pressure Overlay Label	1
TACOMA	MDC# 00602-35061	Owners Manual Label	1

Note: The labels must be ordered through the MDC.

#### B. TOOLS

• N/A

### **IV. BACKGROUND**

The subject vehicles are equipped with TRD Accessory Wheels and Light Truck (LT) tires which were installed at a Toyota processing center. During the installation, an overlay label with the correct tire size and tire pressure for the accessory wheels and LT tires was not installed over the existing Tire and Loading Information label. An incorrect Tire and Loading Information label, at the time of first retail sale, fails to meet the requirements of Federal Motor Vehicle Safety Standard (FMVSS) 110: Tire Selection and Rims and Motor Home/Recreation Vehicle Trailer Load Carrying Capacity Information. A tire inflated to the improper tire pressure could increase the risk of a crash.

## **V. WORK PROCEDURE**



- 1. IS THE VEHICLE EQUIPPED WITH THE TRD PRO PACKAGE
  - a. Yes) Go to STEP 2 (Confirm Label & Tire Match)
  - b. No) Campaign Complete



- 2. LOCATE THE TIRE AND LOADING INFORMATION LABEL ON THE DRIVER-SIDE B-PILLAR (DOOR JAM)
- TIRE AND LOADING INFORMATION REINSEIGNEMENTS SUR LES PNEUS ET LE CHARGEMENT SEATING CAPACITY 1 TOTAL 5 2 DEAL 3 NOMBRE DE PLACES TOTAL 5 2 DEAL 3

TL	te combined	SEATING CAPACIT NOMBRE DE PLACE weight of occupants is occupants et du ch		REAR ANNIÈRE : 3 470 kg or 1040
	TIRE PNEU	SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DES PNEUS À FROID	SEE OWNER'S MANUAL FOR
l	FRONT AWANT	P265/70R16	200 kPa, 29 PSI	ADDITIONAL
Į	REAR ABRIERE	P265/70R16	220 kPa, 32 PSI	VOIR LE MANUEL DE L'USAGER
	SPARE DE SECOURS	P265/70R16	SEE ABOVE / VOIR CI - DESSUS	POUR PLUS DE RENSEIGNEMENTS

	Ne	w Overlay Label	(00602-35152)
0602-35152	TIRE PNEUS	ORIGINAL TIRE SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DE PNEUS A FROID
C #006	FRONT	LT265/70R16	46 PSI, 320 kPa
QW	REAR ARRIERE	LT265/70R16	46 PSI, 320 kPa
			32 PSI, 220 kPa
		01111099400913	

Example of New Overlay Label Installed on the Tire and Loading Information Label

- 3. DOES THE TIRE AND LOADING INFORMATION LABEL READ 29 PSI FOR THE FRONT AND 32 PSI FOR THE REAR TIRES
  - a. Yes) Go to STEP 4
  - b. No) Campaign Complete
- 4. CLEAN TIRE AND LOADING INFORMATION LABEL SO NEW LABEL WILL AFFIX PROPERLY
- 5. AFFIX THE NEW TRD L/T TIRE OVERLAY LABEL OVER CURRENT LABEL
  - NOTE: Do not remove the old label as damage may occur to original label.

C		RENSEIGNEMENT	TOTAL 5 FRONT 2	CHARGEMENT	961
The		NOMBRE DE PLACES weight of occupants a les occupants et du char	nd cargo should never exceed gement ne doit jamais dépasser	470 kg ou 1040 lbs.	
28182	TIRE	ORIGINAL TIRE SIZE DIMENSIONS	COLD TIRE PRESSURE PRESSION DE PNEUS A FROID	MANUAL FOR	
C MODE	FRONT	LT265/70R16	46 PSI, 320 kPa	ADDITIONAL INFORMATION VOIR LE MANUEL	
OW	REAR	LT265/70R16	46 PSI, 320 kPa	DE L'USAGER POUR PLUS DE	
	SPARE DE SECOURS	P265/70R16	32 PSI, 220 kPa	RENSEIGNEMENTS	

Toyota	TRD OM tire pressure
Owners Manual	label P/N 00602-35061
Т	lacoma

6. INSTALL THE OWNER'S MANUAL LABEL (MDC P/N 00602-35061 ONTO THE UPPER RIGHT FRONT COVER OF THE OWNER'S MANUAL

NOTE: DO NOT to cover any existing text or information. Slightly adjust label location as needed so it does not cover any pictures or text.

### **VI. APPENDIX**

