



This Service Information bulletin supersedes SI M71 01 15 dated January 2015.

Changes to this bulletin are identified by a black bar.

PERFORM THE PROCEDURE OUTLINED IN THIS SERVICE INFORMATION ON ALL AFFECTED VEHICLES BEFORE CUSTOMER DELIVERY OR THE NEXT TIME THEY ARE IN THE SHOP FOR MAINTENANCE OR REPAIRS.

MINI dealers must ensure Recalls are completed after having been notified by BMW of North America, LLC (BMWNA) that a safety-related defect or noncompliance exists in any motor vehicle or item of replacement equipment in the dealer's possession at the time of notification. In MINI's case, this notification would typically be made by the issuance of a Recall notification in the form of a Service Information bulletin (SIB) or transmission of a Dealer Communication System (DCS) Recall message.

Under the National Traffic and Motor Vehicle Safety Act of 1966, as amended, if a Recall campaign is announced by MINI, dealers must ensure that all Recalls on new vehicles and new items of replacement equipment are completed **BEFORE delivery to the consumer. This means that dealers may not legally deliver new motor vehicles or new items of replacement equipment to consumers with an open Recall.**

The Safety Act also prohibits dealers from selling or leasing the motor vehicle or item of replacement equipment, unless and until the open Recall has been completed **BEFORE delivery. This also pertains to vehicles in the Certified Pre-Owned program, and to items of replacement equipment.**

Finally, MINI dealers should not sell or use parts that have been recalled by MINI. Please follow the specific instructions provided by MINI on the return or disposition of the parts.

SUBJECT

Recall Campaign 15V-034: Replace Vehicle Identification Number (VIN) Label and Tire Label on Left B-Pillar

MODEL

F56 (Cooper Hardtop 2-door)

SITUATION

The gross vehicle weight rating (GVWR) displayed on the VIN label, which is affixed to the vehicle's left B-pillar, is too low.

The vehicle capacity weight value displayed on the tire label, which is affixed to the vehicle's left B-pillar, is too low.

AFFECTED VEHICLES

This Recall Campaign involves F56 Cooper 2-door Hardtop vehicles produced from December 1, 2013 to December 12, 2014.

Customers will be notified by a MINI Recall letter as soon as the replacement labels have arrived.

First check if a Recall Campaign label with a code number **77** is already attached to the B-pillar.

If a code number **77** has been punched out, the Recall Campaign has already been performed and no further action is necessary.

Vehicles which require this Recall Campaign to be completed will show it as "Open" when checked either in the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

CORRECTION



The maximum vehicle load (on the tire label) and gross vehicle weight rating (GVWR, on the VIN label) have been increased.

Note: The photo shows the location of the changed specifications, and does not indicate the correct values.

PROCEDURE

Inform the customer during the initial visit that the information for the new labels must be taken directly from his or her vehicle, and that he or she will be notified when the new labels have arrived.

Place the parts order as specified in the parts information below. **Order labels for specific customers' vehicles after you have confirmed that they are coming into your center for this update.**

When the vehicle returns for the correct label installation:



Compare the new label versus the old label to verify that the VINs match and the GVWR is different (has increased) **before the old label is removed!**

Remove the tire pressure label (upper arrow) and the VIN label (lower arrow) from the driver's B-pillar.

- Carefully use a heat gun to soften the adhesive backing on each label.
- Remove the label with a plastic wedge.

Remove all adhesive residue from the B-pillar with an appropriate cleaner (brake cleaner, rubbing alcohol).

Apply the new labels at the same position and with the same orientation as the original label.

- Press firmly on the entire surface and all edges for maximum adhesion.

PARTS INFORMATION

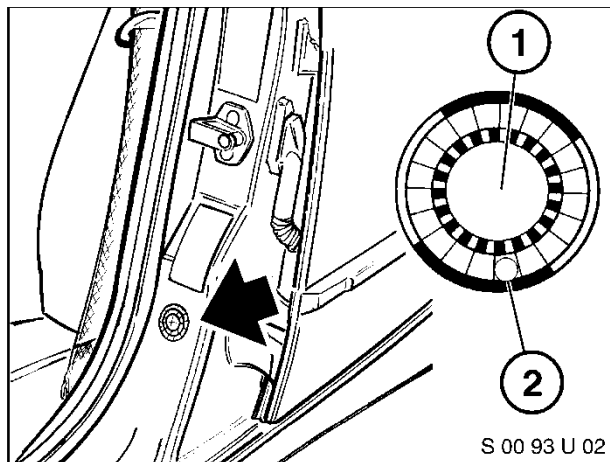
Use the attached VIN Plate and Safety Compliance order form to place your order and email it to codedparts@bmwna.com for processing.

Use the attached tire pressure order form to place your order and email it to codedparts@bmwna.com for processing.

The labels can also be found on Centernet.

Part Number	Description	Quantity
71 24 6 790 874	Tire pressure label	1
71 21 7 315 814	Label for manufacturer certification US	1

LABEL INSTRUCTIONS



This Recall Campaign has been assigned code number **77**. After the vehicle has been checked and/or corrected, obtain a label (MD20-064) and:

- Emboss your MINI dealer warranty number in the middle of the label (1);
- Punch out code number **77** (2), printed on the label; and
- Affix the label to the B-pillar as shown.

If the vehicle already has a label from a previous Service Action/Recall Campaign, affix the new label next to the old one. Do not affix one label on top of another one because a number from an underlying label could appear in the punched-out hole of the new label.

WARRANTY INFORMATION

The repair described in this bulletin is covered under warranty regardless of time or mileage.

Reimbursement for this Recall Campaign will be via normal claim entry utilizing the following information:

Defect Code:	00 71 16 02 00	
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Completion before vehicle delivery to the customer or the vehicle is already in the workshop

Labor Operation:	Labor Allowance:	Description:
00 62 919	3 FRU	Replace VIN and tire pressure labels

Labor operation code 00 62 919 is a Plus labor operation.

Completion after vehicle delivery to the customer

Labor Operation:	Labor Allowance:	Description:
00 62 228	5 FRU	Replace VIN and tire pressure labels

Labor operation code 00 62 228 is a Main labor operation.