



***** IMPORTANT SAFETY RECALL *****
NHTSA Recall No. 15E-030

June 12, 2015

CITY OF PHOENIX
2425 E BUCKEYE RD
PHOENIX AZ 85034-4301

Dear Cummins Westport Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Cummins Inc. and Cummins Westport Inc. have decided that a defect which relates to motor vehicle safety exists in certain Cummins Westport ISL G engines built from February 26, 2007 through April 14, 2015. Your engine is being recalled to address this condition.

This notice applies to your Cummins Westport engine as identified below:

Engine Serial Number	Vehicle Manufacturer	Vehicle Serial Number
46980567	EL DORADO NATIONAL	IN9APALG99C084264
46980573	EL DORADO NATIONAL	1N9APALG09C084279
46980583	EL DORADO NATIONAL	1N9APALG99C084278
46980599	EL DORADO NATIONAL	IN9APALG09C084265
46980614	EL DORADO NATIONAL	1N9APALG79C084277
46980628	EL DORADO NATIONAL	1N9APALGX9C084273
46980642	EL DORADO NATIONAL	1N9APALG89C084269
46980656	EL DORADO NATIONAL	1N9APALG19C084274
46982572	EL DORADO NATIONAL	IN9APALG69C084268
46982653	EL DORADO NATIONAL	IN9APALG89C084269
46982669	EL DORADO NATIONAL	IN9APALG49C084270
46982718	EL DORADO NATIONAL	IN9APALG99C084264
46983104	EL DORADO NATIONAL	1N9APALG59C084276
46983117	EL DORADO NATIONAL	1N9APALG69C084271
46983132	EL DORADO NATIONAL	1N9APALG39C084275
46983147	EL DORADO NATIONAL	1N9APALG49C084270
46984409	EL DORADO NATIONAL	1N9APALG39C084289
46984932	EL DORADO NATIONAL	1N9APALG79C084280
46984944	EL DORADO NATIONAL	1N9APALG09C084282
46984955	EL DORADO NATIONAL	1N9APALG99C084281
46984975	EL DORADO NATIONAL	1N9APALG29C084283

46988107	EL DORADO NATIONAL	1N9APALG49C084284
46988118	EL DORADO NATIONAL	1N9APALG89C084286
46988126	EL DORADO NATIONAL	1N9APALG69C084285
46988133	EL DORADO NATIONAL	1N9APALG19C084288
46988144	EL DORADO NATIONAL	1N9APALGX9C084287

WHY IS A RECALL BEING CONDUCTED?

Under conditions of excessive crankcase pressures, the 90-degree elbow of the vent tube assembly for the crankcase ventilation breather may become detached from the breather, possibly allowing engine oil to come into contact with hot surfaces. This condition may result in a fire.

WHAT ARE WE DOING ABOUT THE PROBLEM?

Cummins has released field Campaign C1627 “ISL G Crankcase Breather Tube Clamps and ECM Calibration Safety Campaign” to correct this condition. Hose clamps will be installed on both ends of the 90-degree elbow of the breather tube assembly and a new calibration with improved diagnostics will be installed into the Electronic Control Module. This campaign is currently available at Cummins Distributors and Cummins-authorized Warranty Dealers. The repair will be completed free of charge and most applications will require approximately 1 hour to complete.

WHAT SHOULD YOU DO?

Contact the nearest Cummins Distributor or Cummins-authorized Warranty Dealer to arrange to have this campaign performed on your engine. The distributor or dealer will work with you to schedule the best date to complete this repair.

Federal law requires vehicle lessors receiving this recall notice to forward a copy of this notice to the lessee within ten (10) days. Also, it is a violation of Federal law for a dealer to deliver a new vehicle covered by this recall notice under a sale or lease until the defect has been remedied.

If you previously paid to have this recall performed on your vehicle, you may be eligible for reimbursement. Please contact the Cummins Customer Assistance Center at the number below for more information.

WHO SHOULD YOU CONTACT IF YOU HAVE FURTHER QUESTIONS OR CONCERNS?

If you have questions or concerns about this recall, please contact your local Cummins Distributor. You may also contact the Cummins Customer Assistance Center at 1-800-DIESELS (1-800-343-7357).

If you have a complaint relative to this recall, you may report it to the following:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

You may also call the toll free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

Cummins and Cummins Westport are taking this action in the interest of your personal safety and satisfaction with our products. We apologize for any inconvenience and thank you for your attention to this matter.

Sincerely,

Campaign Administrator
Cummins Inc.