



IMPORTANT SAFETY RECALL NOTICE

25 June 2015

VIA EXPRESS MAIL



Subject: **Motor Vehicle Safety Recall 15V-292
Cummins Campaign C1627 – Crankcase Breather Vent Tube Assembly**

Dear Mr. [REDACTED]:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

New Flyer of America Inc. ("New Flyer") has decided, that a defect which relates to motor vehicle safety, exists in certain engines installed in New Flyer transit vehicles. This recall is based on information provided by Cummins Inc. ("Cummins"). Further investigation has revealed that the following vehicles, operated by [REDACTED] have engines that are affected:

Make: New Flyer Transit Vehicle

Model: SR1626 2012 XN40

VIN:

5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]

5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]

5FYC8FB0 [REDACTED]
5FYC8FB0 [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB0 [REDACTED]
5FYC8FB [REDACTED]

Model: SR1650 2012 XN40

VIN:

5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]

5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]

5FYC8FB0 [REDACTED]
5FYC8FB08 [REDACTED]
5FYC8FB [REDACTED]
5FYC8FB [REDACTED]

Cummins has informed New Flyer that they have declared recall on crankcase breather tube applications on CNG engines manufactured between 26 February 2007 and 14 April 2015.

Headquarters/
Winnipeg Facility
711 Kernaghan Ave.
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Aftermarket Facility
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Door 76
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New Product
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Crookston
Facility
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56716 USA
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St. Cloud
Facility
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Anniston
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It has been determined that the 90 degree elbow for the vent tube assembly which is attached to the breather exit tube, may separate under conditions of excessive crankcase pressure and introduce fine oil particles under pressure into the engine compartment space.

Engine oil contacting hot surfaces may ignite, possibly resulting in fire.

The rectification by Cummins as described in NHTSA Equipment Recall 15E-030 and the documentation associated with Cummins Campaign C1627, involves the incorporation of clamps to prevent the vent tube assembly from separating from the breather exit tube, as well as a software upgrade to the engine ECM to improve diagnostics and detection of excessive crankcase pressure.

All Cummins dealers currently have the parts available to conduct this campaign. Estimated repair time is 1 hour per vehicle.

This recall is being conducted by Cummins with the assistance of New Flyer. Parts and labor required to accomplish the recall will be provided at no cost. Your New Flyer Regional Product Support Manager Frank Rytch will coordinate with your local Cummins Dealership to conduct the retrofit of the buses identified above.

If you are a lessor of vehicles which are affected, it is required that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten days. If you no longer own this vehicle, or it has been removed from operation permanently, please inform the undersigned.

If you had this corrective action performed before you received this letter, you may be eligible to receive reimbursement for the cost of obtaining a pre-notification remedy of the problem associated with this recall.

If New Flyer and Cummins are unable to correct this defect within a reasonable time, you may submit a written complaint to the:

**Administrator,
National Highway Traffic Safety Administration,
1200 New Jersey Ave. SE,
Washington, DC, 20590,
Or call 1-888-327-4236 (TTY: 1-800-424-9153);
or go to
<http://www.safercar.gov>.**

We regret any inconvenience which this action may cause you. However, we are concerned about the safety of your passengers and employees.

Thank you for your attention to this important matter.

Sincerely,
NEW FLYER OF AMERICA INC.



By: Kerry Legg
Vehicle Safety & Regulatory Compliance Manager
(204) 224-6706

cc: Chris Stoddart – Vice President Engineering Services
Frank Rytch – Regional Product Support Manager