



***** IMPORTANT SAFETY RECALL *****
NHTSA Recall No. 15E-030

June 12, 2015

CENTRO
200 CORTLAND AVENUE
SYRACUSE NY 13202-3423

Dear Cummins Westport Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Cummins Inc. and Cummins Westport Inc. have decided that a defect which relates to motor vehicle safety exists in certain Cummins Westport ISL G engines built from February 26, 2007 through April 14, 2015. Your engine is being recalled to address this condition.

This notice applies to your Cummins Westport engine as identified below:

Engine Serial Number	Vehicle Manufacturer	Vehicle Serial Number
73028701	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W23A6705573
73061315	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W23A6706044
73061332	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W23A6706044
73065059	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W2XA6706011
73065070	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W20A6706020
73065081	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W27A6706015
73065092	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W26A6706023
73065103	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W28A6706024
73067391	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W25A6705980
73067404	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W29A6705996
73067421	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W20A6705983
73067451	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W25A6705977
73067464	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W21A6705992
73067481	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W29A6705982
73067494	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W21A6706057
73067512	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W24A6705999
73074055	DAIMLERCHRYSLER COMM BUSES NA	
73209839	DAIMLERCHRYSLER COMM BUSES NA	
73395121	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W54C6708284
73395297	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W52C6708283
73398852	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W53C6708289

73398864	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W58C6708286
73398878	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W55C6708293
73398908	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W59C6708300
73398929	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W51C6708291
73398943	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W59C6708295
73398969	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W5XC6708287
73401270	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W57C6708294
73401279	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W5XC6708290
73401288	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W53C6708292
73401313	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W50C6708296
73401324	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W52C6708297
73404535	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W55C6708312
73404544	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W5XC6708306
73404551	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W52C6708302
73404583	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W54C6708298
73404612	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W50C6708301
73404652	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W58C6708305
73404661	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W54C6708303
73404679	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W56C6708304
73404755	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W24C6708310
73404766	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W28C6708309
73404777	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W26C6708311
73406941	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W56C6708318
73407069	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W52C6708316
73408387	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W54C6708320
73408396	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W58C6708319
73408406	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W5XC6708337
73408415	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W56C6708335
73408423	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W52C6708333
73410622	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W52C6708347
73410631	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W56C6708321
73410656	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W50C6708329
73410760	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W54C6708334
73410778	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W57C6708330
73410788	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W59C6708328
73410823	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W51C6708324
73410852	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W5XC6708323
73410928	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W53C6708325
73410935	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W57C6708327
73410944	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W55C6708326
73412335	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W50C6708346

73412373	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W58C6708336
73413164	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W51C6708338
73413183	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W51C6708341
73413199	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W52C6708350
73413212	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W55C6708343
73413226	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W56C6708352
73413410	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W54C6708348
73413420	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W5XC6708340
73413435	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W54C6708351
73413451	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W57C6708344
73413464	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W56C6708349
73413474	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W53C6708342
73413482	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W53C6708339
73413649	DAIMLERCHRYSLER COMM BUSES NA	1VHGH3W59C6708345

WHY IS A RECALL BEING CONDUCTED?

Under conditions of excessive crankcase pressures, the 90-degree elbow of the vent tube assembly for the crankcase ventilation breather may become detached from the breather, possibly allowing engine oil to come into contact with hot surfaces. This condition may result in a fire.

WHAT ARE WE DOING ABOUT THE PROBLEM?

Cummins has released field Campaign C1627 “ISL G Crankcase Breather Tube Clamps and ECM Calibration Safety Campaign” to correct this condition. Hose clamps will be installed on both ends of the 90-degree elbow of the breather tube assembly and a new calibration with improved diagnostics will be installed into the Electronic Control Module. This campaign is currently available at Cummins Distributors and Cummins-authorized Warranty Dealers. The repair will be completed free of charge and most applications will require approximately 1 hour to complete.

WHAT SHOULD YOU DO?

Contact the nearest Cummins Distributor or Cummins-authorized Warranty Dealer to arrange to have this campaign performed on your engine. The distributor or dealer will work with you to schedule the best date to complete this repair.

Federal law requires vehicle lessors receiving this recall notice to forward a copy of this notice to the lessee within ten (10) days. Also, it is a violation of Federal law for a dealer to deliver a new vehicle covered by this recall notice under a sale or lease until the defect has been remedied.

If you previously paid to have this recall performed on your vehicle, you may be eligible for reimbursement. Please contact the Cummins Customer Assistance Center at the number below for more information.

WHO SHOULD YOU CONTACT IF YOU HAVE FURTHER QUESTIONS OR CONCERNS?

If you have questions or concerns about this recall, please contact your local Cummins Distributor. You may also contact the Cummins Customer Assistance Center at 1-800-DIESELS (1-800-343-7357).

If you have a complaint relative to this recall, you may report it to the following:

Administrator
National Highway Traffic Safety Administration
1200 New Jersey Avenue, SE
Washington, DC 20590

You may also call the toll free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

Cummins and Cummins Westport are taking this action in the interest of your personal safety and satisfaction with our products. We apologize for any inconvenience and thank you for your attention to this matter.

Sincerely,

Campaign Administrator
Cummins Inc.