



**\*\*\* IMPORTANT SAFETY RECALL \*\*\***  
**NHTSA Recall No. 15E-030**

June XX, 2015

Mr. Joe Customer  
XXXX CENTRAL AVE  
ALBANY NY 12205-2457

Dear Cummins Westport Customer:

This notice is sent to you in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act.

Cummins Inc. and Cummins Westport Inc. have decided that a defect which relates to motor vehicle safety exists in certain Cummins Westport ISL G engines built from February 26, 2007 through April 14, 2015. Your engine is being recalled to address this condition.

This notice applies to your Cummins Westport engine as identified below:

Engine Serial Number	Vehicle Manufacturer	Vehicle Serial Number
XXXXXXXXXX	John's Truck Manufacturer	1XYZXYZXYZ123456789

**WHY IS A RECALL BEING CONDUCTED?**

Under conditions of excessive crankcase pressures, the 90-degree elbow of the vent tube assembly for the crankcase ventilation breather may become detached from the breather, possibly allowing engine oil to come into contact with hot surfaces. This condition may result in a fire.

**WHAT ARE WE DOING ABOUT THE PROBLEM?**

Cummins has released field Campaign C1627 "ISL G Crankcase Breather Tube Clamps and ECM Calibration Safety Campaign" to correct this condition. Hose clamps will be installed on both ends of the 90-degree elbow of the breather tube assembly and a new calibration with improved diagnostics will be installed into the Electronic Control Module. This campaign is currently available at Cummins Distributors and Cummins-authorized Warranty Dealers. The repair will be completed free of charge and most applications will require approximately 1 hour to complete.

**WHAT SHOULD YOU DO?**

Contact the nearest Cummins Distributor or Cummins-authorized Warranty Dealer to arrange to have this campaign performed on your engine. The distributor or dealer will work with you to schedule the best date to complete this repair.

Federal law requires vehicle lessors receiving this recall notice to forward a copy of this notice to the lessee within ten (10) days. Also, it is a violation of Federal law for a dealer to deliver a new vehicle covered by this recall notice under a sale or lease until the defect has been remedied.

If you previously paid to have this recall performed on your vehicle, you may be eligible for reimbursement. Please contact the Cummins Customer Assistance Center at the number below for more information.

**WHO SHOULD YOU CONTACT IF YOU HAVE FURTHER QUESTIONS OR CONCERNS?**

If you have questions or concerns about this recall, please contact your local Cummins Distributor. You may also contact the Cummins Customer Assistance Center at 1-800-DIESELS (1-800-343-7357).

If you have a complaint relative to this recall, you may report it to the following:

Administrator  
National Highway Traffic Safety Administration  
1200 New Jersey Avenue, SE  
Washington, DC 20590

You may also call the toll free Vehicle Safety Hotline at 1-888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>.

Cummins and Cummins Westport are taking this action in the interest of your personal safety and satisfaction with our products. We apologize for any inconvenience and thank you for your attention to this matter.

Sincerely,

Campaign Administrator  
Cummins Inc.