



TO: All Dealers and Installers

Date: JANUARY 2016

SAFETY RECALL NOTICE – RECALL # 15V832

**SUBJECT: SAFETY RECALL NOTICE - DEMONSTRATION / DELIVERY HOLD
2015 ROUSH S3 REAR CALIPER BOLT TORQUE VERIFICATION**

PROGRAM TERMS

Roush Performance Products, Inc. (“Roush”) has decided to conduct a safety recall covering 2015 Ford Mustang GT Stage3 vehicles with ROUSH® Extreme Duty Half Shafts that were installed on or before October 31, 2015 to address a defect associated with the possibility of loose rear caliper bolts. Under this recall, the rear caliper guide pin bolts will be re-torqued to the proper specification, and any damaged bolts will be replaced, at no cost to the vehicle owner.

VEHICLES COVERED BY THIS PROGRAM

2015 Ford Mustang GT Stage3 vehicles with ROUSH® Extreme Duty Half Shafts that were installed on or before October 31, 2015.

REASON FOR RECALL

Rear calipers on 2015 Ford Mustang GT Stage3 vehicles may have been improperly torqued during installation of suspension kits installed on or before October 31, 2015. This condition could lead to the rear caliper piston extruding from the caliper housing. This could result in a partial loss of rear braking, which could increase the likelihood of a crash.

VEHICLES IN DEALER INVENTORY

Before demonstrating or delivering any of the vehicles covered by this recall, dealers are to remove the rear wheels and inspect the rear caliper guide pin bolts to assure proper torque (24 lb. ft (32 Nm)). This inspection must be performed on all covered vehicles in your inventory at no charge to the vehicle owner.

DO NOT demonstrate or deliver affected vehicles that are remaining in your inventory until this safety recall has been completed. It is a violation of Federal law for a dealer to deliver a new motor vehicle covered by the notification until the defect is remedied.

VEHICLES IN THE FIELD

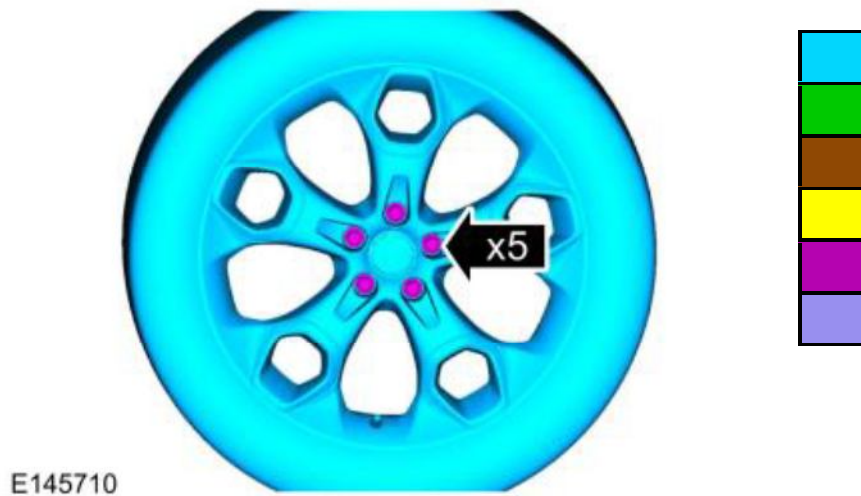
Customers will be receiving Safety Recall Notices from Roush instructing them to contact the Ford dealership where they purchased their 2015 Ford Mustang GT Stage3 vehicle with ROUSH® Extreme Duty Half Shafts. Some customers will be instructed by Roush to contact Roush Ford dealerships that are geographically more convenient to the customer than their original selling dealership. The Safety Recall Notices inform the customers to expect the servicing Ford dealership to perform a recall inspection and assure proper torque tolerance on the rear caliper guide pin bolts. Please perform the recall inspection and repairs pursuant to the terms of this notice.

DEALER INSTRUCTIONS – REAR CALIPER TORQUE INSPECTION

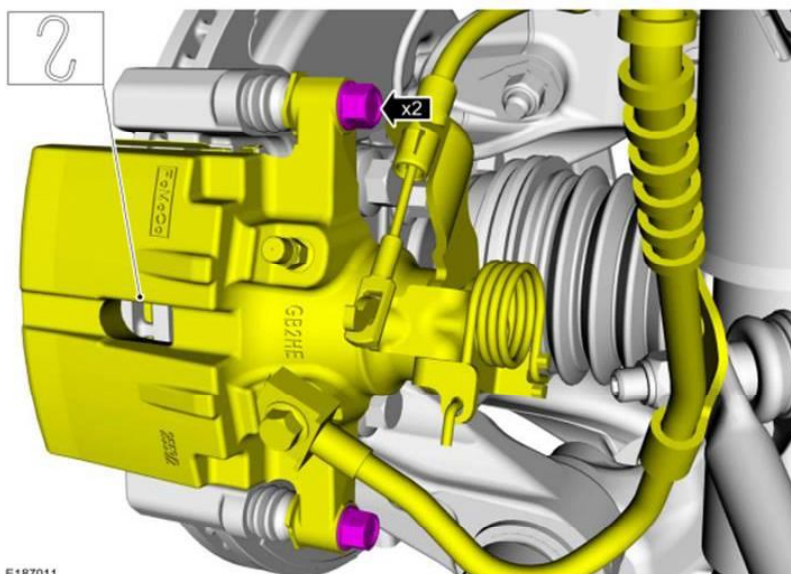
1. Remove rear wheels and tires.
With the vehicle in NEUTRAL, position it on a hoist.

NOTICE: Do not use heat to loosen a seized wheel nut or damage to the wheel and wheel bearing can occur.

Remove the wheel nuts.

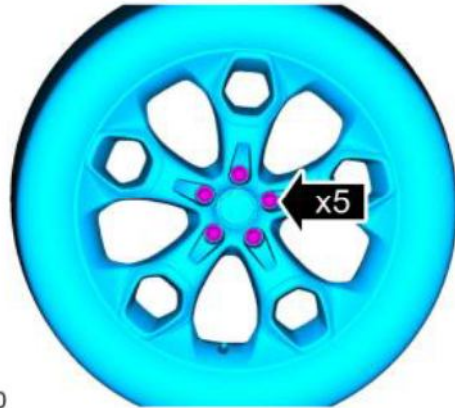


2. Torque Highlighted (Pink) slide pin bolts to: 24 lb.ft (32 Nm) **NOTE:** If Bolts are damaged, remove and replace and submit on final invoice.



3. Reinstall wheels.

NOTE: Only tighten the Lug nuts finger tight at this stage.



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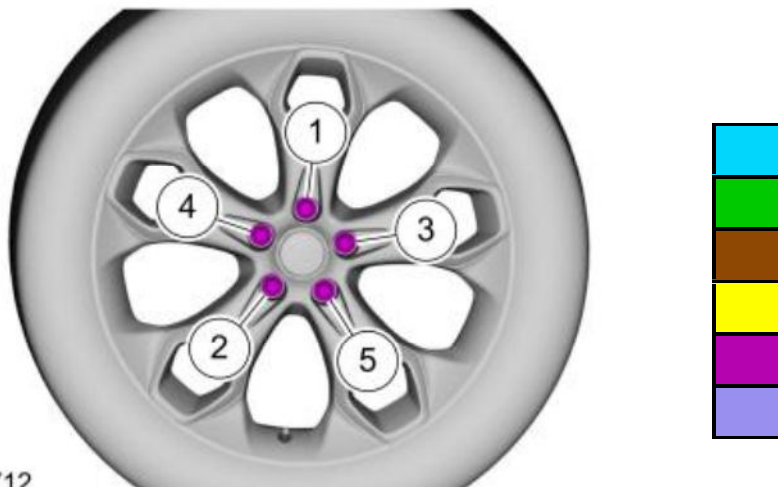
WARNING: Retighten wheel nuts within 160 km (100 mi) after a wheel is reinstalled. Wheels can loosen after initial tightening. Failure to follow this instruction may result in serious injury to vehicle occupant(s).

NOTICE: Failure to tighten the wheel nuts in a star/cross pattern can result in high brake disc runout, which accelerates the development of brake roughness, shudder and vibration.

NOTE: The wheel nut torque specification is for clean, dry wheel stud and wheel nut threads.

NOTE: Final tightening to be performed with vehicle resting on tires.

Tighten the wheel nuts in a star pattern.
Torque: 148 lb.ft (200 Nm)



E145712

LABOR ALLOWANCES

Description	Labor Operation	Labor Time
Rear Brake Caliper Bolt Torque Inspection	-	0.5 hours

AFFECTED PART DESCRIPTION

2015 Mustang GT Stage3 – Rear Brake Caliper Bolt Torque Inspection:

RENTAL VEHICLES

Rental vehicle coverage is NOT authorized under this program.

QUESTIONS/ASSISTANCE

Questions may be directed to:

ROUSH® Warranty Department

rppwarranty@roush.com

(800) 59.ROUSH (800-597-6874)