



Mercedes-Benz

Campaign No. 2015020004, February 2015

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model 906 (Sprinter), Model Year 2015
B-Pillar Abutting Wedge**

Daimler AG (DAG), the manufacturer of Mercedes-Benz and Freightliner Sprinter vehicles, has determined that Model Year 2015 Mercedes-Benz and Freightliner Sprinter vehicles may be manufactured with an incorrectly installed abutting wedge at the B-pillar. The Model Year 2015 vehicles required an abutting wedge at the B-pillar for door opening forces after a severe frontal impact crash. If a vehicle with an incorrectly installed abutting wedge is involved in a severe frontal collision, it may require significantly greater forces to open the doors. To correct this condition an authorized Mercedes-Benz or Freightliner Sprinter dealer will check the installation of the abutting wedge, and if found incorrect will correct the abutting wedge installation and replace the mounting bolts.

Prior to performing this Recall Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Recall Campaign bulletin and follow the repair procedure exactly as described.

Please note that Recall Campaigns **do not expire** and may also be performed on a vehicle with a vehicle status indicator.

Approximately 5,582 vehicles are involved.

Order No. V-RC-2015020004

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Procedure

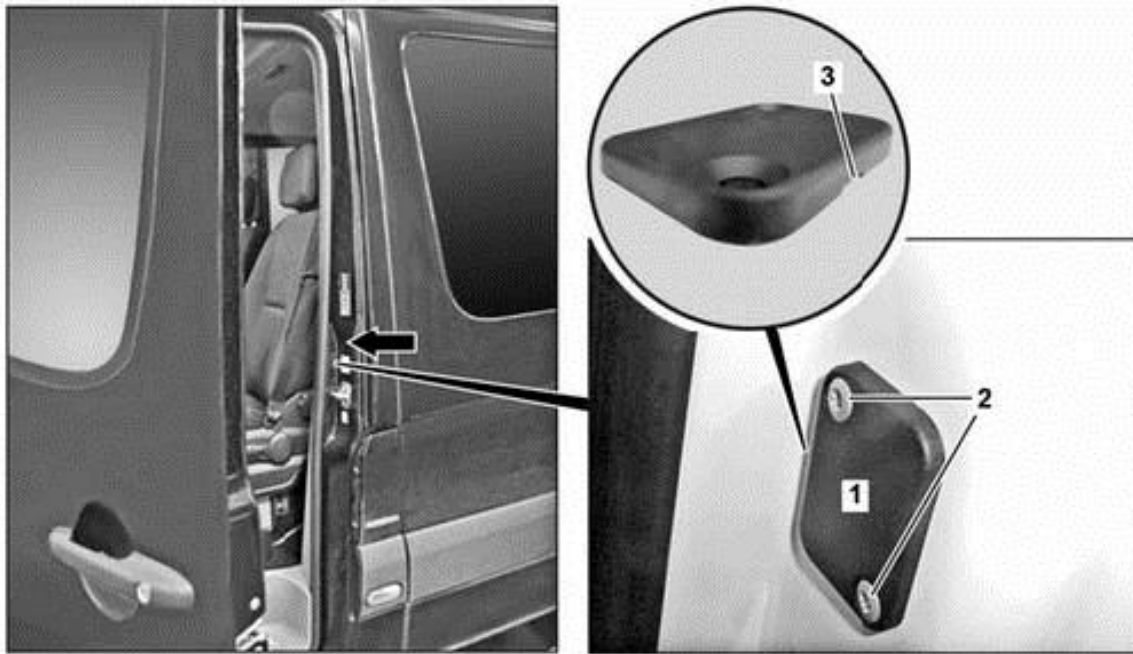






Figure 1

1.  Check installation position of wedge-type stop (1, Figure 1) on B-pillar of driver and passenger side of vehicle:
 - The cutout (3) of the wedge-type stop (1) must face towards the vehicle's interior (arrow). If installation position of wedge-type stop (1) on B-pillar of driver **and** passenger side is **correct (OK)**: Procedure is complete.
 - If installation position of wedge-type stop (1) on B-pillar of driver and/or passenger side is **not correct (NOT OK)**, proceed to step 2.
2. Correct the installation position of wedge-type stop (1, Figure 1) on B-pillar of driver **and/or** passenger side of vehicle:

 **Note:**

Correct the installation position of either **1 or both** wedge type stops (1) depending on results of step 1.

-  Remove bolts (2) of wedge-type stop (1) and remove wedge-type stop (1).
-  Reinstall the wedge-type stop (1) with cutout (3) facing **towards the vehicle's interior** (arrow).
-  Torque bolts (2) to 5 Nm.

 **Note:**

The bolts (2) must be replaced (do not reuse bolts).

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
2 or 4 (if required)	Bolt	A 001 990 17 02	<2%

i Note:

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Repair 1

Operation: Check installation position of wedge-type stop on B-pillar at left and right (02 8900).

Damage Code	Operation Number	Labor Time (hrs.)
72 900 71 8	02 8900	0.1

Repair 2

Operation: Check installation position of wedge-type stop on B-pillar at left and right (02 8900).
Correct installation position of wedge-type stop on B-pillar at left (02 8906).

Damage Code	Operation Number	Labor Time (hrs.)
72 900 71 7	02 8900	0.1
	02 8906	0.2

Repair 3

Operation: Check installation position of wedge-type stop on B-pillar at left and right (02 8900).
Correct installation position of wedge-type stop on B-pillar at right (02 8907).

Damage Code	Operation Number	Labor Time (hrs.)
72 900 71 7	02 8900	0.1
	02 8907	0.2

Repair 4

Operation: Check installation position of wedge-type stop on B-pillar at left and right (02 8900).
Correct installation position of wedge-type stop on B-pillar at left (02 8906).
Correct installation position of wedge-type stop on B-pillar at right (02 8907).

Damage Code	Operation Number	Labor Time (hrs.)
72 900 71 7	02 8900	0.1
	02 8906	0.2
	02 8907	0.2

i Note

Operation Number labor times are subject to change.