

Part 573 Safety Recall Report**15V-810****Manufacturer Name :** Altec Industries Inc.**Submission Date :** NOV 25,2015**NHTSA Recall No. :** 15V-810**Manufacturer Recall No. :** CSN 626**Manufacturer Information :**

Manufacturer Name : Altec Industries Inc.

Address : 210 Inverness Center Drive

Birmingham AL 35242

Company phone : 205-991-7733

Population :

Number of potentially involved : 718

Estimated percentage with defect : 2

Vehicle Information :

Vehicle : 2011-2015 Altec DC610 and DSC6 Brush Chippers

Vehicle Type :

Body Style :

Power Train : NR

Descriptive Information : 675 are model DC610, 43 are model DSC6.

Production Dates : JUN 01, 2011 - APR 01, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs**Description of Defect :**

Description of the Defect : Improper or missing welds (DC610, DSC6) and incorrect anvil spacers (DSC6 only)

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : The anvil and the anvil backing plate may come loose causing interference with the rotating disk increasing the risk of death of serious injury.

Description of the Cause : NR

Identification of Any Warning that can Occur : General signs that precede the failure are cracks in the anvil backing plate welds or a circular wear pattern in the paint surrounding the anvil spacers.

Supplier Identification :**Component Manufacturer**

Name : NR

Address : NR

NR

Country : NR

Chronology :

In June 2015, it was reported that a DC610 and a DSC6 had a failure of the anvil backing plate. Investigation concluded that this can occur as a result of improper welds at the anvil mounting place or due to an incorrect anvil spacer being installed.

An incorrect weld application at the anvil mounting place can result in cracking and failure of the weld.

Similarly, the incorrect spacers can lead to weakening of the anvil bolted joint. Both issues can lead to movement and interference of the anvil into the cutting blades causing significant damage to the chipper. Appropriate changes have been made to all units in production. There have been no reports of injuries or accidents

Description of Remedy :

Description of Remedy Program : Altec will issue CSN 626 to all affected customers: 1.) requiring an inspection and repair of any missing or improper anvil welds, 2.) replacement of improper anvil spacers.

How Remedy Component Differs from Recalled Component : N/A

Identify How/When Recall Condition was Corrected in Production : The weld is a part of a standard inspection process which confirms adequate application and sizing. Similarly, the spacers were updated to have specific zinc plating so they would not get confused with the incorrect part.

Recall Schedule :

Description of Recall Schedule : NR

Planned Dealer Notification Date : NR - NR

Planned Owner Notification Date : JAN 05, 2016 - JAN 08, 2016

* NR - Not Reported