

**Part 573 Safety Recall Report****15V-787****Manufacturer Name :** BMW of North America, LLC**Submission Date :** NOV 19,2015**NHTSA Recall No. :** 15V-787**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : BMW of North America, LLC

Address : P.O. Box 1227

200 Chestnut Ridge Road Westwood NJ 07675-122

Company phone : 1-800-367-6372

**Population :**

Number of potentially involved : 13

Estimated percentage with defect : 1

**Vehicle Information :**

Vehicle : 2015-2016 Rolls-Royce Phantom

Vehicle Type : LIGHT VEHICLES

Body Style : 4-DOOR

Power Train : GAS

Descriptive Information : In approximately 13 vehicles, the side curtain air bag on both the left and right sides of the vehicle may not have been produced to specification.

Production Dates : MAY 22, 2015 - SEP 23, 2015

**VIN (Vehicle Identification Number) Range**

Begin : NR

End : NR

 Not sequential VINs**Description of Defect :**

Description of the Defect : This recall involves the side curtain air bag for the front and rear occupants on both the left and right sides of the vehicle. Due to a manufacturing process error, the side curtain air bag may not have been produced to specification. As a result, it is possible that the side curtain air bag may not position itself as intended during deployment.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : In a crash in which the side curtain air bag deploys, inappropriate restraint may be provided to the vehicle occupants, which could increase the risk of injury.

Description of the Cause : NR

Identification of Any Warning that can Occur : NR

**Supplier Identification :****Component Manufacturer**

Name : ZF TRW Automotive GmbH

Address : Industriestrasse 20

Alfdorf FOREIGN STATES D-73553

Country : Germany

**Chronology :**

On October 29, 2015, BMW was informed by the supplier that it noted an anomaly during a routine Conformity-of-Production test. Initial analysis suggested that a side curtain air bag may not have been assembled correctly by a sub-supplier.

The supplier immediately placed all parts on hold, and conducted a visual inspection of 924 parts. Nine (9) defective parts were found. The vehicle assembly plant was notified and vehicle shipments were stopped until a comparable inspection could be conducted.

In early November 2015, further analyses revealed that a manufacturing process error could lead to an inappropriate assembly of the side curtain air bag at the sub-supplier. The sub-supplier and supplier subsequently determined from their component production records the specific start date of side curtain air bags that may not have been produced to specification.

BMW conducted reviews and analyses of vehicle production records to identify vehicles that could have been manufactured with the potentially out-of-specification parts.

On November 12, 2015, BMW decided to conduct a voluntary recall.

BMW has not received any reports, nor is BMW otherwise aware, of any accidents or injuries related to this issue.

**Description of Remedy :**

Description of Remedy Program : The side curtain air bag on the left and right side of the affected vehicles will be inspected and, if necessary, replaced.

How Remedy Component Differs from Recalled Component : NR

Identify How/When Recall Condition was Corrected in Production : NR

**Recall Schedule :**

Description of Recall Schedule : NR

Planned Dealer Notification Date : NOV 19, 2015 - NR

Planned Owner Notification Date : JAN 11, 2016 - NR

\* NR - Not Reported