

**Part 573 Safety Recall Report****15V-610****Manufacturer Name :** Keystone RV Company**Submission Date :** SEP 28,2015**NHTSA Recall No. :** 15V-610**Manufacturer Recall No. :** 15-238**Manufacturer Information :**

Manufacturer Name : Keystone RV Company

Address : PO Box 2000

2642 Hackberry Drive Goshen IN 46527

Company phone : 574-535-2100

**Population :**

Number of potentially involved : 240

Estimated percentage with defect : 100

**Vehicle Information :**

Vehicle : 2016-2016 Keystone Retreat

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : All Models

Production Dates : JUL 13, 2015 - SEP 24, 2015

**VIN (Vehicle Identification Number) Range**

Begin : 4YDT39F25G7260040

End : 4YDT39L20G7260046

 Not sequential VINs

Begin : 4YDT39128GW260000

End : 4YDT39B26GW260091

 Not sequential VINs

Vehicle : 2016-2016 Keystone Residence

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : All Models

Production Dates : APR 02, 2015 - SEP 02, 2015

**VIN (Vehicle Identification Number) Range**

Begin : 4YDT40526G3160000

End : 4YDT40226G3160146

 Not sequential VINs

Begin : 4YDT40525GW160147

End : 4YDT40720GW160148

 Not sequential VINs**Description of Defect :**

Description of the Defect : It has been decided the vehicles in this recall population may have been manufactured with an insufficient weld on the rear mounting plate that the detachable A frame is bolted to.

FMVSS 1 :NR

FMVSS 2 :NR

Description of the Safety Risk : If the A-frame plate breaks loose from the frame and the vehicle is in motion, it could result in poor vehicle handling leading to an increased risk of property damage and/or vehicle crash.

Description of the Cause : Material thicknesses on mounting plate and A frame tube are dissimilar allowing potential for lack of weld penetration.

Identification of Any Warning that can Occur : Instability in towing the trailer.

**Supplier Identification :****Component Manufacturer**

Name : Lippert Components Inc.

Address : 1902 West Sample St.

South Bend INDIANA 46616

Country : United States

**Chronology :**

9/8/2015 - Keystone RV was contacted by a transportation company that a Keystone - Residence A frame hitch failure had occurred. An investigation into the cause and scope of the population was initiated.

9/25/2015 - Investigation into cause and scope of the population completed.

**Description of Remedy :**

Description of Remedy Program : The remedy is to inspect the welds on the mounting plate and repair if necessary.

How Remedy Component Differs from Recalled Component : NA

Identify How/When Recall Condition was Corrected in Production : Units were quarantined, inspected then repaired as indicated by inspection.

**Recall Schedule :**

Description of Recall Schedule : Keystone will notify dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.

Planned Dealer Notification Date : OCT 16, 2015 - OCT 16, 2015

Planned Owner Notification Date : OCT 16, 2015 - OCT 16, 2015

\* NR - Not Reported