

Part 573 Safety Recall Report**15V-588****Manufacturer Name :** Stealth Enterprises, LLC DBA Stealth Tra**Submission Date :** SEP 21,2015**NHTSA Recall No. :** 15V-588**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : Stealth Enterprises, LLC DBA Stealth T

Address : 907 S. Division St

Bristol IN 46507

Company phone : 574-848-5900

Population :

Number of potentially involved : 165

Estimated percentage with defect : 5

Vehicle Information :

Vehicle : 2016-2016 Qualitec Gooseneck

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2016-2016 Qualitec Yukon

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain

the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2016-2016 Stealth Super-Lite

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2016-2016 Stealth Predator

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2016-2016 Stealth Intruder

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2016-2016 Stealth Car Hauler Express

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2016-2016 Stealth Gooseneck

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2016-2016 Stealth Liberty

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2016-2016 Stealth Liberty Limited Edition

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2016-2016 Stealth Phantom I

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2016-2016 Stealth Prowler

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2016-2016 Stealth Titan

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs

Vehicle : 2016-2016 Stealth Titan SE

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to

change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2016-2016 Stealth Viper

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Vehicle : 2016-2016 Stealth Coldshore

Vehicle Type : TRAILERS

Body Style : OTHER

Power Train : NR

Descriptive Information : The axles manufactured by Lippert Components, Inc. ("Lippert") that may contain the defect were manufactured at Lippert's Plant 45 in Indiana with a manufacturing date from March 12, 2015 to March 26, 2015, and identified as having a Tru Ryde 12" hub incorporated into the axle, and at Lippert's Plant 57 in Idaho with a manufacturing date from March 13, 2015 to April 15, 2015, and identified as having a True Ryde 10" or 12" hub incorporated into the axle. These defective axles may have been installed on certain 2016 model year Qualitec Gooseneck and Qualitec Yukon, and Stealth Super-Lite, Predator, Intruder, Car Hauler Express, Gooseneck, Liberty, Liberty Limited Edition, Phantom I, Prowler, Titan, Titan SE, Viper, and Coldshore trailers manufactured by Stealth. The total number of trailers subject to this recall is approximately 165. At this time, Stealth

is in the process of identifying the exact number of trailers that contain the defective axles and their manufacture dates, so the dates set forth are subject to change. Stealth anticipates filing a follow-up report to provide this information once it has been determined.

Production Dates : MAR 09, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

Not sequential VINs

Description of Defect :

Description of the Defect : Stealth has recently discovered that certain brake hubs manufactured by TRP International, Inc., identified as Tru Ryde, which are incorporated into axles manufactured by Lippert Components, Inc. ("Lippert"), and sold to Stealth may contain a defective wheel stud, which constitutes a safety-related defect on certain trailers manufactured by Stealth. All of the trailers that will be identified as part of this recall campaign may contain the defective axles identified in Amended Safety Recall 15E-029 Stop Sale Notice issued by Lippert that will be uploaded to this Recall. Lippert states that a broken wheel stud at in-process torque station not representative of improper torque process, but rather a suspect process condition due to the location of the failure on the wheel bolt. The stud breakage was under the serrations located on the top of the threads.

FMVSS 1 : NR

FMVSS 2 : NR

Description of the Safety Risk : All failures have occurred at in-process torque or at PDI torque process station at the OEM. There have been no field failures.

Description of the Cause : Cause is embrittlement due to "Tempered Martensitic Embrittlement."

Identification of Any Warning that can Occur : No warning until final torque is placed on nut.

Supplier Identification :

Component Manufacturer

Name : Lippert Components, Inc.

Address : 3501 CR 6 East

Elkhart INDIANA 46514

Country : United States

Chronology :

Stealth obtained from Lippert the Amended Notice with respect to certain axles manufactured by Lippert that may contain the defective axle hubs axle hubs manufactured by TRP International, Inc. Since receipt of the Amended Notice, Stealth has determined that various trailers manufactured by Stealth may contain the defective axles that are subject to the Amended Notice.

Description of Remedy :

Description of Remedy Program : The program to be implemented by Stealth to remedy the defect will include notification to all Stealth dealers that may have any trailers containing the defective axles in their inventory and notification to all registered owners of the trailers containing the defective axles. The remedy will consist of replacing the defective axle hubs with new axle hubs that are provided by Lippert at no charge to the dealer or to the registered owner. Stealth is currently working on the procedures to be utilized in order to provide for the replacement of the axle hubs. Stealth will provide NHTSA with additional details regarding these procedures in a follow-up report.

How Remedy Component Differs from Recalled Component : NR

Identify How/When Recall Condition was Corrected in Production : NR

Recall Schedule :

Description of Recall Schedule : Notification letters will be provided to Stealth's dealers and to the registered owners of the trailers that are subject to this recall campaign. At this time, Stealth is preparing the necessary dealer notifications and owner notifications. Stealth will provide NHTSA with a representative copy of all such notices in the follow-up report.

Planned Dealer Notification Date : NR - NR

Planned Owner Notification Date : NR - NR

* NR - Not Reported