

Part 573 Safety Recall Report**15V-510****Manufacturer Name :** Winnebago Industries, Inc**Submission Date :** AUG 07,2015**NHTSA Recall No. :** 15V-510**Manufacturer Recall No. :** NR**Manufacturer Information :**

Manufacturer Name : Winnebago Industries, Inc

Address : PO BOX 152

605 W. Crystal Lake Rd. Forest City IA 50436

Company phone : 1-641-585-3535

Population :

Number of potentially involved : 3,307

Estimated percentage with defect : 35

Vehicle Information :

Vehicle : 2014-2015 Winnebago/Itasca Minnie Winnie, Trend, Brave, Vista, Spirit, Viva!,Tribute & Sunstar

Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES

Body Style : OTHER

Power Train : GAS

Descriptive Information : TriMark manufactured and sold to Atwood Mobile Products, (entry door manufacturer), a motor home entrance door hardware set, (TriMark product code 060-1650), this door is used by Winnebago Industries, Inc. on certain class A and Class C motor homes.innie Winnie, Trend, Brave, Vista, Spirit, Viva!,Tribute & Sunstar

Production Dates : MAR 18, 2013 -NOV 18, 2014

VIN (Vehicle Identification Number) Range

Begin : NR

End : NR

 Not sequential VINs**Description of Defect :**

Description of the Defect : There is a possibility that the deadbolt plate is not fully staked on the main entry door hardware, (latch assembly).

FMVSS 1 :NR

FMVSS 2 :NR

Description of the Safety Risk : If the deadbolt plate is not fully staked into the housing, the plate can rise off the housing, allowing the deadbolt to become disengaged from the deadbolt rod. This creates the potential of the deadbolt extending beyond the door edge, with no means of manually retracting the deadbolt. If this condition occurs, the main entry door will become inoperable, making it possible that people can become trapped inside the vehicle or they can be locked out, this would result in the possibility of personal injury and/or property damage.

Description of the Cause : The cause of the potential failure was an assembly tool that was not consistently staking the plate.

Identification of Any Warning that can Occur : NR

Supplier Identification :**Component Manufacturer**

Name : TriMark Corporation

Address : 500 Bailey Ave.

New Hampton IOWA 50659

Country : United States

Chronology :

On 10/29/14, Tri-Mark conducted a sort and containment program for units sold to Atwood Mobile Products, regarding loose deadbolt plates. On 4/9/15 a meeting was held at Winnebago to review and discuss a remedy for the units in the field. At that meeting, Winnebago presented a list (15), where the deadbolt had become disengaged. During the weeks, starting 5/18/15 through 7/6/15, TriMark Corporation dispatched several service teams to select Winnebago dealers in the Midwest to review the vehicles and validate the service procedure. A total of 77 units were inspected, 50 units (65%) were found to be OK and the teams successfully repaired 27 units (35%). TriMark and Winnebago have decided that a defect may exist which relates to motor vehicle safety.

Description of Remedy :

Description of Remedy Program : TriMark will manage and conduct the campaign using Winnebago Industries, Inc.'s dealer network for the inspection and potential rework. Winnebago Industries will assist TriMark by providing vehicle, owner and dealer information. Winnebago will also print the dealer and owner letters as well as the envelopes on Winnebago letterhead and will provide these documents to TriMark for distribution. TriMark will administer the dealer and owner notification, reimbursement to the dealers for the inspection and repair and will fulfill the quarterly reporting requirements.

How Remedy Component Differs from Recalled Component : NR

Identify How/When Recall Condition was Corrected in Production : A Corrective Action Request, (CAR) was opened October 30, 2014 and a CAR team was assembled and assigned to find and correct the failure root cause. Upcoming production jobs were flagged so as to allow the team to attend and review the process and results. The assembly staking tool was measured and found to have punches installed that were not to specification. The punches were replaced to bring them into specification. The team attended the first production job following the staking fixture update on November

21, 2014, which was determined to be successful.

Recall Schedule :

Description of Recall Schedule : Winnebago is working with TriMark to obtain their suggested owner and dealer letters, we will format them and submit for approval. Provided we obtain the info in a timely manner we hope to provide the letters to TriMark for distribution by 08/21/15, they will then send the dealer letters out immediately and follow them up by sending the owner letters two weeks later. I will update the timeline when I have received the required info from TriMark.

Planned Dealer Notification Date : NR - NR

Planned Owner Notification Date : NR - NR

* NR - Not Reported