

**Part 573 Safety Recall Report****15V-355****Manufacturer Name :** Vermeer Manufacturing Company**Submission Date :** JUN 10,2015**NHTSA Recall No. :** 15V-355**Manufacturer Recall No. :** IK3175**Manufacturer Information :**

Manufacturer Name : Vermeer Manufacturing Company

Address : 1210 VERMEER ROAD EAST

PO BOX 200 PELLA IA 50219-0200

Company phone : 641-628-3141

**Population :**

Number of potentially involved : 64

Estimated percentage with defect : 100

**Vehicle Information :**

Vehicle : 2015-2015 Vermeer TLR30HD

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : The specified units were identified from manufacturing and design records maintained by Vermeer Manufacturing Company as all having the same safety chain design.

Production Dates : APR 21, 2015 - MAY 15, 2015

**VIN (Vehicle Identification Number) Range**

Begin : 1VR4131A0F1002065

End : 1VR4131A7F1002080

 Not sequential VINs

Vehicle : 2015-2015 Vermeer TLR30LD

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : The specified units were identified from manufacturing and design records maintained by Vermeer Manufacturing Company as all having the same safety chain design.

Production Dates : APR 17, 2015 - MAY 14, 2015

**VIN (Vehicle Identification Number) Range**

Begin : 1VRZ13103F1003210

End : 1VRZ13107F1003257

 Not sequential VINs**Description of Defect :**

Description of the Defect : The safety chain installation for the TLR30LD and TLR30HD was not installed correctly. The incorrect installation of the safety chain will not retain the trailer to

the tow vehicle in the event of the trailer decoupling from the hitch of the tow vehicle.

Description of the Safety Risk : The trailer may separate from the tow vehicle if the hitch decouples from the tow vehicle.

Description of the Cause : The safety chain was not installed correctly after the assembly line for the model was relocated.

Identification of Any Warning that can Occur : NR

**Supplier Identification :****Component Manufacturer**

Name : NR

Address : NR

NR

Country : NR

**Chronology :**

11 MAY 2015 Vermeer received a Quality Notification Form (QNF) 641192 from Vermeer Heartland that a TLR30LD had incorrect chains installed.

13 MAY 2015 Vermeer Quality Department verified that manufacturing was assembling the safety chains incorrectly. Vermeer Quality Department contacted the Vermeer Environmental Service Department to notify of the incorrect assembly of the safety chain.

15 MAY 2015 Vermeer Environmental Service Department contacted Vermeer Product Safety regarding the manufacturing defect.

18 MAY 2015 Vermeer Product Safety determined that a product safety campaign be initiated.

**Description of Remedy :**

Description of Remedy Program : Vermeer will issue a field repair kit and notify dealers and retail customer of the recall. Dealers will be reimbursed for parts and labor for installing the field kit on affected units.

How Remedy Component Differs from Recalled Component : Field repair kit is currently under development to install the safety chains correctly.

Identify How/When Recall Condition was Corrected in Production : Vermeer Quality Department reviewed the work instructions for assembly and trained assembly personnel on the proper installation of the safety chains.

**Recall Schedule :**

Description of Recall Schedule : Field repair kit instructions are under development. Once documents are finalized and parts received, dealers will be notified with customer notification letters going out one week later.

Planned Dealer Notification Date : JUL 07, 2015 - JUL 07, 2015

Planned Owner Notification Date : JUL 14, 2015 - JUL 14, 2015

\* NR - Not Reported