

Part 573 Safety Recall Report**15V-295**

Manufacturer Name : Gillig LLC
Submission Date : MAY 12,2015
NHTSA Recall No. : 15V-295
Manufacturer Recall No. : NR

**Manufacturer Information :**

Manufacturer Name : Gillig LLC
 Address : 25800 Clawiter
 Hayward CA 94545
 Company phone : 510-785-1500

Population :

Number of potentially involved : 263
 Estimated percentage with defect : 75

Vehicle Information :

Vehicle : 2014-2015 GILLIG LLC LOWFLOOR
 Vehicle Type : BUSES, MEDIUM & HEAVY VEHICLES
 Body Style : ALL
 Power Train : NR

Descriptive Information : These buses are equipped with a taillight bracket that may be inadequately bonded to the body.

Production Dates : SEP 01, 2014 - APR 30, 2015

VIN (Vehicle Identification Number) Range

Begin : 15GGE3012E1092751

End : 15GGD2716F1186040

Not sequential VINs

Description of Defect :

Description of the Defect : Buses may be equipped with a taillight bracket that is inadequately bonded to the body. If the bracket detaches from the body, the stop and turn lights may not be visible to following vehicles.

Description of the Safety Risk : If the stop and turn lights are not visible to following vehicles, the directional intent of the lead vehicle may not be understood and may result in a crash.

Description of the Cause : The taillight bracket may be inadequately bonded to the body.

Identification of Any Warning that can Occur : NR

Supplier Identification :**Component Manufacturer**

Name : Amtech LLC

Address : 180 East Jones Road
Wapato WASHINGTON 98951

Country : United States

Chronology :

4/21/15 Customer reported to Gillig Field Service that a taillight bracket separated from the body.

5/2/15 Amtech dispatched to customer site to investigate failure and repair.

5/4/15-5/11/15 Additional customer reports of this issue submitted to Gillig.

5/11/15 Gillig decided to initiate a voluntary recall.

Description of Remedy :

Description of Remedy Program : Customers will be sent an inspection procedure to determine if taillight brackets have been properly bonded to the body. Any taillight brackets found to be inadequately bonded will be removed and properly bonded in place by Amtech at no charge to the customer.

How Remedy Component Differs from Recalled Component : Recalled component has taillight bracket inadequately bonded to body. Bonding material has been visibly removed through excessive mechanical abrading during manufacturing process.
Remedy component has taillight bracket firmly bonded to body. Bonding material is visible overlapping taillight bracket on edges and retention holes.

Identify How/When Recall Condition was Corrected in Production : Buses starting production 5/1/15 were corrected in the manufacturing process.

Recall Schedule :

Description of Recall Schedule : Gillig will mail customer notification letter following NHTSA approval.

Planned Dealer Notification Date : MAY 13, 2015 - JUN 12, 2015

Planned Owner Notification Date : MAY 13, 2015 - JUN 12, 2015

* NR - Not Reported