

Part 573 Safety Recall Report**15V-207****Manufacturer Name :** Keystone RV Company**Submission Date :** APR 23,2015**NHTSA Recall No. :** 15V-207**Manufacturer Recall No. :** 15-230**Manufacturer Information :**

Manufacturer Name : Keystone RV Company

Address : PO Box 2000

2642 Hackberry Drive Goshen IN 46527

Company phone : 574-535-2100

Population :

Number of potentially involved : 1,685

Estimated percentage with defect : 1

Vehicle Information :

Vehicle : 2015-2016 Keystone Sprinter

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Does not include model #'s 293FWBHS, 326FWBHS, 334FWFLS, 343FWBHS, 347FWLFT

Production Dates : MAR 19, 2015 - APR 27, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT3132XF1533089

End : 4YDT31B26F1533222

☒ Not sequential VINs

Begin : 4YDT26R27G1530000

End : 4YDF26922G1530063

☒ Not sequential VINs

Vehicle : 2015-2016 Dutchmen Aspen Trail

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : All Models

Production Dates : MAR 30, 2015 - APR 08, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT1902XFY922587

End : 4YDT28123FY922596

☒ Not sequential VINs

Begin : 4YDT28121GH920041

End : 4YDT30126GH920051

☐ Not sequential VINs

Vehicle : 2015-2015 Dutchmen Coleman

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : All Models

Production Dates : MAR 03, 2015 - MAR 27, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT2952XFH933465

End : 4YDT29520FH933488

☒ Not sequential VINs

Begin : 4YDT19229FY932900

End : 4YDT29527FY933388

☐ Not sequential VINs

Vehicle : 2015-2015 Dutchmen Denali

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Model numbers 287RE, 316RES

Production Dates : MAR 18, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF31629FP940892

End : 4YDT28720FP940924

☒ Not sequential VINs

Vehicle : 2015-2015 Dutchmen Razorback

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : All Models

Production Dates : MAR 18, 2015 - MAR 18, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT19524FH980073

End : 4YDT19526FH980074

☒ Not sequential VINs

Vehicle : 2015-2015 Dutchmen Rubicon

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : All Models

Production Dates : MAR 18, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT19028FH985364

End : 4YDT26028FH985411

☒ Not sequential VINs

Vehicle : 2015-2015 Keystone Bullet

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : All Models

Production Dates : FEB 24, 2015 - APR 02, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT27223FX425238

End : 4YDT24720FX426001

☒ Not sequential VINs

Vehicle : 2015-2016 Keystone Cougar

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Does not include model #28SGS.

Production Dates : MAR 05, 2015 - APR 07, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDF28323FC509066

End : 4YDT26D27FC509853

☒ Not sequential VINs

Begin : 4YDF33027F2509503

End : 4YDF33721F2509938

☐ Not sequential VINs

Begin : 4YDF33327G2500152

End : 4YDF33621G2500207

☐ Not sequential VINs

Vehicle : 2015-2016 Keystone Hideout

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : All Models

Production Dates : MAR 05, 2015 - APR 02, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT22R28FN207235

End : 4YDT26R23FN207828

☒ Not sequential VINs

Begin : 4YDT28B23GN200000

End : 4YDT26B23GN200017

☐ Not sequential VINs

Vehicle : 2015-2015 Keystone Passport

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : All Models

Production Dates : MAR 03, 2015 - MAR 18, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT24020FX415283

End : 4YDT23825FX415424

☒ Not sequential VINs

Vehicle : 2015-2016 Keystone Springdale

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : All Models

Production Dates : FEB 26, 2015 - APR 01, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT21220FG104724

End : 4YDT1892XFG105283

☒ Not sequential VINs

Begin : 4YDT28220GG100005

End : 4YDT28220GG100005

☐ Not sequential VINs

Description of Defect :

Description of the Defect : It has been decided the vehicles identified in this recall population equipped with axles manufactured by Lippert Components Inc. (LCI) and Tru Ryde 10" or 12" wheel hubs may have been manufactured with wheel studs which could break. The axles can be identified by the first three (3) digits of the axle tag serial number, manufacturing date and the Tru Ryde name stamped on the wheel hub face. LCI Indiana Plant 45 – Serial # beginning with 045 with manufacturing dates from 03/11/15 thru 03/27/15 with 12" Tru Ryde wheel hubs. LCI Idaho Plant 57 – Serial # beginning with 057 with manufacturing dates 02/16/15 thru 04/09/15 with 10" or 12" Tru Ryde wheel hubs.

Description of the Safety Risk : If more than one wheel stud breaks and the vehicle is in motion, it could result in the separation of the wheel from the vehicle leading to an increased risk of property damage and/or vehicle crash.

Description of the Cause : The cause of the studs breaking is under investigation.

Identification of Any Warning that can Occur : Wheel studs may be missing.

Supplier Identification :

Component Manufacturer

Name : Lippert Components

Address : 1902 West Sample St

South Bend FOREIGN STATES 46616

Country : NR

Chronology :

3-25-15 During the wheel torque process, three (3) vehicles experienced broken wheel studs. The axle vender (LCI) was notified and after initial investigation it appears that the wheel studs were embrittled, causing the breakage. Inventory was put on hold and all suspected product removed.

4-1-15 Recall initiated for 25 vehicles that had shipped.

4-6-15 Additional reports of studs breaking were received from additional manufacturing plants. Investigation into scope of population initiated.

4-21-15 Investigation completed on additional VINs in expanded population.

Description of Remedy :

Description of Remedy Program : Owners of units which were shipped prior to inspection will be notified. The

wheel hubs will be inspected and replaced if identified as per the prior description.

How Remedy Component Differs from Recalled Component : The remedy components were manufactured by other suppliers or a different production lot.

Identify How/When Recall Condition was Corrected in Production : All loose axle inventories were quarantined and then replaced with axles produced with wheels studs from a different lot. Completed vehicles with axles built within the specified date range and with the Tru Ryde wheel hub were identified and the wheel hubs were replaced.

Recall Schedule :

Description of Recall Schedule : Keystone will notify the dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.

Planned Dealer Notification Date : MAY 05, 2015 - MAY 05, 2015

Planned Owner Notification Date : MAY 05, 2015 - MAY 05, 2015

* NR - Not Reported