

Part 573 Safety Recall Report**15V-207****Manufacturer Name :** Keystone RV Company**Submission Date :** APR 03,2015**NHTSA Recall No. :** 15V-207**Manufacturer Recall No. :** 15-230**Manufacturer Information :**

Manufacturer Name : Keystone RV Company

Address : PO Box 2000

2642 Hackberry Drive Goshen IN 46527

Company phone : 574-535-2100

Population :

Number of potentially involved : 25

Estimated percentage with defect : 100

Vehicle Information :

Vehicle : 2015-2015 Keystone Sprinter 252RLS, 269RLS, 295RKS, 298RLS, 299RET, 31BH, 313BHS,

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Units manufactured with 5200# axles manufactured by Lippert Components inc.

Production Dates : MAR 18, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT3132XF1533089

End : 4YDT29927F1533155

 Not sequential VINs

Vehicle : 2015-2015 Dutchmen Denali 2461RK, 262RLX

Vehicle Type : TRAILERS

Body Style :

Power Train : NR

Descriptive Information : Units manufactured with 5200# axles manufactured by Lippert Components inc.

Production Dates : MAR 18, 2015 - MAR 23, 2015

VIN (Vehicle Identification Number) Range

Begin : 4YDT2462XFP940911

End : 4YDF26223FP940926

 Not sequential VINs**Description of Defect :**

Description of the Defect : 5200# Lippert axles manufactured between March 18 and March 23, 2015 may have been assembled with wheel studs which could potentially break.

Description of the Safety Risk : If a wheel stud would break, the clamp pressure of the wheel could be compromised. This could result in the separation of the wheel from the vehicle leading to an increased risk of property damage and/or vehicle crash.

Description of the Cause : The affected axle hubs were produced with wheel studs which could potentially break.
Identification of Any Warning that can Occur : Missing lug nuts

Supplier Identification :**Component Manufacturer**

Name : Lippert Components

Address : 2006 Century Drive

Goshen INDIANA 46528

Country : United States

Chronology :

On 3-26-15 engineering was notified by production that 3 units on the assembly line had broken wheel studs. The axle vender was notified. Upon investigation it appears likely that the wheel studs of a specific lot were embrittled, causing the breakage.

Description of Remedy :

Description of Remedy Program : Owners of units which were shipped prior to inspection will be notified and the wheel hubs will be replaced.

How Remedy Component Differs from Recalled Component : The remedy components were manufactured by other suppliers or a different production lot.

Identify How/When Recall Condition was Corrected in Production : All loose axle inventories were quarantined and then replaced with axles produced with wheels studs from a different lot. Completed vehicles with axles built within the specified date range were identified and the wheel hubs were replaced.

Recall Schedule :

Description of Recall Schedule : Keystone will notify the dealers and owners of the recreational vehicles by letter. A final copy of the owner letter will be provided to NHTSA, along with the dealer repair procedures.

Planned Dealer Notification Date : APR 07, 2015 - APR 07, 2015

Planned Owner Notification Date : APR 07, 2015 - APR 07, 2015

* NR - Not Reported