



Caterpillar Inc.

Product Improvement Support - Q&R  
100 NE Adams Street  
Peoria, Illinois 61629-9260 USA

February 12, 2015

## IMPORTANT SAFETY RECALL

THIS NOTICE APPLIES TO YOUR VEHICLE(S) LISTED AT THE END OF THIS NOTIFICATION LETTER

SAFETY - RECALL -Defect in Brake Actuator, NHTSA Recall #14V-814

MODELS INVOLVED - CERTAIN 2015 CT660 and CT681 ON-HIGHWAY TRUCKS

Dear Cat Product Owner:

This notice is sent to you in accordance with the National Traffic and Motor Vehicle Safety Act. Caterpillar has decided that a defect which relates to motor vehicle safety exists on some Caterpillar 2015 CT660 and CT681 On-Highway Trucks equipped with certain brake actuators.

Certain Haldex Life Seal Type 30/30 Long Stroke Air Brake Actuators manufactured January 9, 2014, to October 28, 2014 may be defective. The affected actuators may have an incomplete attachment of the internal rubber diaphragm to the actuation mechanism of the parking brake section of the Life Seal actuator. If the diaphragm is not completely attached, there may be internal leakage from the service section past the diaphragm, potentially trapping air pressure in the parking brake section. This air pressure in turn, if not vented, may prevent full release of the actuator unit, and may induce brake drag and may result in overheated wheelend service brakes. Vehicle drivers may notice overheated wheel ends during pre or post-trip walk-around inspections. Mechanics may notice overheated wheel ends during routine or periodic maintenance. This increases the risk of a fire and may result in smoke and thermal damage to the vehicle as well as possible injury to persons outside the vehicle.

Components necessary for the remedy are not available at this time. When available, Caterpillar will issue another notice to you.

(TEXT CONTINUED ON NEXT PAGE)



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Caterpillar will inspect the brake assemblies and replace them if necessary. Caterpillar will perform this service for you free of charge.

If you are a lessor of these vehicles, you must forward this letter to your lessee within ten days.

If you no longer own the vehicle, please contact Caterpillar at this toll free number 1-800-447-4986.

If you have any questions, please contact:

Caterpillar Inc.  
Peoria, IL 61629-2490  
Attn: Americas Distribution Services Division  
Truck Call Center  
Telephone: 1-800-447-4986

You may contact the following to submit a complaint:

In the U.S.  
Administrator  
National Highway Traffic Safety Administration  
1200 New Jersey Avenue, S.E.  
Washington, D.C. 20590  
Telephone: 1-888-327-4236 (TTY:1-800-424-9153) or go to  
<http://www.safercar.gov>

Please refer the dealer to their Service Letter dated February 11, 2015.

We regret the inconvenience this may cause you, but urge you to have this service performed for your safety and satisfaction when the necessary parts are available.

Caterpillar Inc.

SERIAL/PIN / VIN #      TWJ [REDACTED]      [REDACTED] LFN [REDACTED]

[REDACTED]  
[REDACTED]  
[REDACTED]  
[REDACTED]

TOWN OF [REDACTED]

[REDACTED] E MAIN ST  
[REDACTED]

[REDACTED] [REDACTED]

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