



# Vermeer Corporation

Trenchless  
Pella, IA 50219 USA

## FIELD CAMPAIGN #

SERVICE BULLETIN #

SVC2015-109

DATE:

15 June 2015

CAMPAIGN  
TYPE:

- |  |   |
|--|---|
| <input checked="" type="checkbox"/> Mandatory - Product Safety | <input type="checkbox"/> Special Consideration (Fix-as-Fail)      |
| <input type="checkbox"/> Mandatory                             | <input type="checkbox"/> Special Consideration (Information Only) |
| <input type="checkbox"/> Recommended                           | <input type="checkbox"/> Free Product Safety Mailing              |

MACHINE / ATTACHMENT MODEL(S):	Serial Numbers	
	Included	Excluded
R400T	98 – 106	99, 102 – 106
R600HC		100 – 101
R9X12T	101 – 147	146

Subject:



**Reclaimer Pivot Bolt Kit  
IK00-3061**

### Background:

#### POSSIBLE PARTIAL AXLE SEPARATION

In September 2014, notice regarding the above-referenced Product Safety Recall was sent to unit owners. We have not received confirmation that all the units have been updated.

During manufacturing, the weld that provides the secondary method of securing the pivot bolts to the axle may not have been properly completed.

#### DEATH OR SERIOUS INJURY POSSIBLE

If the weld fails and the pivot bolts become loose, the axle may partially separate from the frame. If partial separation occurs, loss of control of the reclaimer and towing vehicle may occur. **Death or serious injury is possible.** Property or equipment damage is also possible.

*Reference: Service Bulletin SVC2014-589, First Notice for this Product Safety Alert.*

## Solution:

### IMMEDIATE MACHINE MODIFICATIONS REQUIRED

IK00-3061 has been created to provide the necessary parts and instructions to inspect the weld. If the inspection finds that the weld was not properly completed, new pivot bolts will be installed and the bolts secured with a new weld.

### DEALER PARTICIPATION

#### REVIEW REPORT, ORDER KITS, CONTACT CUSTOMERS

1. **Reports** will be emailed during the week of June 15, 2015, to dealerships shown in our records which sold units affected by this Alert. Please review the report for accuracy, including:

- Owner and/or address changes;
- if IK00-3061 has **not** been installed according to Work Completion Certificates received by the Product Safety Department, the report will indicate “**OPEN**”. Please verify your records to determine if the Kit has been installed. If installed, please submit a Work Completion Certificate to Product Safety Department to confirm installation and request labor reimbursement prior to the owner mailing referenced below.

If the information contained in the Report is **NOT** correct, please notify the **Product Safety Department** on or before June 21, 2015, at:

Telephone: 641-621-7060  
Fax: 641-621-7739  
Email: [productsafety@vermeer.com](mailto:productsafety@vermeer.com)

2. Prior to **ordering Kit** IK00-3061, please check your inventory to determine if you have IK00-3061 in stock. Orders must be submitted by entering the order into iParts.

**Do not order more Kits than needed for immediate installation.**

- a. When entering the order into iParts, you will need to identify:
- 17-digit VIN of the unit
  - Order type: FSAF, SSAF, ESAF

Questions regarding the ordering process, may be directed to:

by Email: [productsafety@vermeer.com](mailto:productsafety@vermeer.com)  
by Phone: 641-621-7825

3. **Contact** your affected customer(s) to schedule a mutually acceptable time to upgrade their machine. **Note:** Letters will be sent to the customers on or about **June 22, 2015**. Also refer to Owner Notification section below.

If you have any questions concerning the installation of IK00-3061, please contact the Trenchless Service Department.

### REIMBURSEMENT

Upon completion of each Kit installation, a Warranty Claim must be submitted to the Corporate Warranty Department for reimbursement of the cost of the Kit. Parts reimbursement will not be paid until receipt of Work Completion Certificate indicating that the Kit was installed. Both documents (Claim and Work Completion Certificate) must be received prior to reimbursement of the parts or labor for this product safety recall.

For those dealers submitting warranty claims via iWarranty, please submit a campaign claim with the Work Completion Certificate attached to the claim.

A Work Completion Certificate is attached below which indicates the labor hours.  
**Note:** Future notices to dealers and owners are dependent upon the receipt of Work Completion Certificates by Product Safety Department.

**OWNER NOTIFICATION**

**Sample Letter:** Included at the end of this Bulletin is a sample letter which will be sent by Vermeer Corporation directly to the Owners on or about **June 22, 2015**.

Owner notifications for units in non-English speaking countries will be translated into the primary or official language of that country. Owner notifications for this safety campaign will be translated into the following languages:

- Arabic
- French
- Indonesian
- Spanish

All translated owner notices will also include English owner notification. This owner notification/letter instructs the owner to contact their local dealership to arrange for a time to have the Kit installed. After receiving IK00-3061 from the Parts Center, you must contact your affected customer(s) immediately and schedule a mutually acceptable time to upgrade their machine.

We regret any inconvenience that these corrective measures may cause you. The required work is for the safety of the towing vehicle occupants and other drivers and passengers traveling on the public roadways. We hope that you agree that the safety benefits surpass the inconvenience.

**PRODUCT SAFETY DEPARTMENT**

**Attachments:**

- IK00-3061 Kit Instructions
- First Notice SVC2014-589

<p><b>Completion Schedule:</b></p> <p><input checked="" type="checkbox"/> <b>Product Safety Alert: Install immediately</b></p> <p><input type="checkbox"/> <b>90 days from date of this Bulletin</b></p> <p><input type="checkbox"/> <b>180 days from date of this Bulletin</b></p> <p><input type="checkbox"/> <b>1 year from date of this Bulletin</b></p> <p><input type="checkbox"/> <b>Only Units within Standard Limited Warranty Period</b></p> <p><input type="checkbox"/> <b>N/A</b></p>	<p><b>Reimbursement:</b></p> <p><input checked="" type="checkbox"/> <b>Product Safety Alert: Work Completion Certificate Required</b></p> <p><input checked="" type="checkbox"/> <b>All Units Listed Above</b></p> <p style="padding-left: 20px;"><input checked="" type="checkbox"/> <b>Parts</b>   <input checked="" type="checkbox"/> <b>Labor Paid (Labor Code: 9L50)</b></p> <p><input type="checkbox"/> <b>Only Units within Standard Limited Warranty Period</b></p> <p><input type="checkbox"/> <b>No Reimbursement</b></p>
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<p><b>Internal Reference:</b></p> <p><b>TREAD Act Code</b> (Choose one or more codes applicable)</p>	<input type="checkbox"/>	--	Not Applicable	<input type="checkbox"/>	12	Exterior lighting
	<input checked="" type="checkbox"/>	02	Suspension	<input type="checkbox"/>	16	Structure
	<input type="checkbox"/>	03	Service brake system, hydraulic	<input type="checkbox"/>	17	Latch
	<input type="checkbox"/>	04	Service brake system, air	<input type="checkbox"/>	19	Tires
	<input type="checkbox"/>	05	Parking brake	<input type="checkbox"/>	20	Wheels
	<input type="checkbox"/>	11	Electrical	<input type="checkbox"/>	21	Trailer hitch

Return completed Work Completion Certificate for labor credit to:  
 Product Safety Department: ATTACH to iWarranty Campaign Claim  
 FAX: 641-621-7739  
 EMAIL: productsafety@vermeer.com

<b>WORK COMPLETION CERTIFICATE</b> <b>IK00-3061: Reclaimer Pivot Bolt Kit</b> <b>Second Notice</b>		<i>For Dealer Use:</i> <i>Warranty Claim</i> <i>#</i>	
17-Digit Serial Number is required			
<input type="checkbox"/> R9X12T <input type="checkbox"/> R600HC <input type="checkbox"/> R400T	_____		
<input type="checkbox"/> I have inspected the bolts and the welds are there and will receive <b>0.25 hours</b> reimbursement <b>OR</b> <input type="checkbox"/> I have properly installed the parts according to the Kit's written instructions because the welds were missing and am returning this Certificate with the understanding that the Installer's Company will receive <b>1.5 hours</b> reimbursement for labor from Vermeer Corporation.			
Date Work Completed:			
Work Completed By: <i>(Enter Installer's Name, Company's Name &amp; Address)</i>			
Installer's Signature:	X	Phone #:	
<i>(Name of Installer's Company, Address, and Signature Required)</i>			
Unit Owner's Name:			
Unit Owner's Address:			
<i>(Name of Owner's Company and Address)</i>			

# Sample Owner Notification

	<p><b>IMPORTANT SAFETY RECALL</b></p>
	<p><b>Second Notice</b>  <b>Reclaimer Pivot Bolt Kit</b>  <b>(IK00-3061)</b></p>

<p><b>Model:</b>       «Model»  This notice applies to your vehicle,  <b>Serial No:</b>   «VIN»</p>
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June 22, 2015

VIA USPS MAIL

Dear Vermeer «Model» Owner:

*This notice is sent to you in accordance with the requirements of the U.S. National Traffic and Motor Vehicle Safety Act.*

In September 2014, notice was sent to owners concerning the above-referenced product safety update. A copy of the First Notice is included for your reference. To read more about this potential safety hazard, please read the copy of the letter enclosed. **Note: If Vermeer learned of your ownership after mailing of the First Notice, this will be your First Notice.**

Vermeer has decided that a defect, that relates to motor vehicle safety, exists in certain model year 2010-2014 Vermeer «MODEL».

Our records indicate that the product safety update **may not** have been installed on your Vermeer «Model» Reclaimer.

If the Kit has **not been installed**, please contact your independent, authorized **Vermeer dealership** immediately to arrange a mutually acceptable time and location to have your machine upgraded **at no cost** to you for labor or materials. The installation of this kit is estimated at 1.5 hours of labor. If the Vermeer dealer travels to the unit to install the kit, costs may be incurred by the owner. **You must have your machine upgraded for these safety features.**

<p><b>Contact your local Vermeer Dealer:</b></p>	<p>«SERV_DLR_NAME»  «SERV_DLR_ADD1»  «SERV_DLR_CITY STATE ZIP»  «SERV_DLR_COUNTRY»</p>
<p><b>Telephone:</b></p>	<p>«SERV_DLR_PHONE»</p>

If the Kit has **been installed**, please contact the Product Safety Department to inform us what dealership performed the upgrade so we may update our records:

Toll Free:       800-829-0051, extension 7825

Telephone:      641-621-7825

Email:           productsafety@vermeer.com

Please provide your unit's Model and Serial Number when contacting us. *Note: The Model and Serial Number is shown at the top right corner of this letter.*

According to our records, you currently own a Vermeer «MODEL» Reclaimer. The Model and Serial Number of the «MODEL» is shown at the top right of this letter. If you no longer own this unit, please notify the Product Safety Department at:

Toll Free: 800-829-0051, extension 7060

Telephone: 641-621-7060

E-mail: [productsafety@vermeer.com](mailto:productsafety@vermeer.com)

If possible, please provide the name and address of the new owner.

We regret any inconvenience that these corrective measures may cause you. The required work is for the safety of the towing vehicle occupants and other drivers and passengers traveling on the public roadways. We hope that you agree that the safety benefits surpass the inconvenience.

Very truly yours,

**PRODUCT SAFETY DEPARTMENT**

Enclosure: SVC2014-589 First Notice

*Federal regulations require that any vehicle lessor receiving this recall notice must forward a copy of this notice to the lessee within ten (10) days.*

If the authorized dealer has failed or is unable to remedy the defect without charge and within a reasonable time, contact Vermeer Product Safety by email at [productsafety@vermeer.com](mailto:productsafety@vermeer.com) or by calling 800-829-0051 or 641-621-7060. You may also submit a complaint to the Administrator, National Highway Traffic Safety Administration, 1200 New Jersey Avenue SE, Washington, D.C. 20590 or call the Vehicle Safety Hotline at 888-327-4236 (TTY: 1-800-424-9153); or go to <http://www.safercar.gov>