

560-2070

REFERENCE TABLE

INDEX	REFERENCE PART NUMBER	DESCRIPTION	ADDITIONAL DESCRIPTION	QTY
1	9117-0188	CABLE -WIRE ROPE- 0.750in DIA,6X25 IWRC	ONE END MECHANICALLY SWAGED	25FT
2	9117-0188	CABLE -WIRE ROPE- 0.750in DIA,6X25 IWRC	ONE END MECHANICALLY SWAGED	25FT
3	9884-0006	THIMBLE WIRE ROPE	0.750 STYLE G414 HEAVY DUTY	2
4	9125-0206	CLIP CABLE INTERLOCKING 3/4in DIA	DOUBLE SADDLE STYLE	6
5	9126-0016	CLEVIS SHACKLE, G-2130 .875 BOLT TYPE	NUT W/ COTTER PIN, GRADE 6 (OR EQUIVALENT)	4
6	9490-0008	LINK PEAR SHAPE, 1in DIA	A-341 ALLOY	1

NOTE:

- * INDIVIDUAL COMPONENT PART NUMBERS ARE FOR REFERENCE ONLY
- * COMPONENTS ARE PURCHASED AS A BOX COMPLETE KIT READY FOR SHIPMENT TO OTHER CUSTOMERS
- * KIT PURCHASED PART NUMBER 560-2070

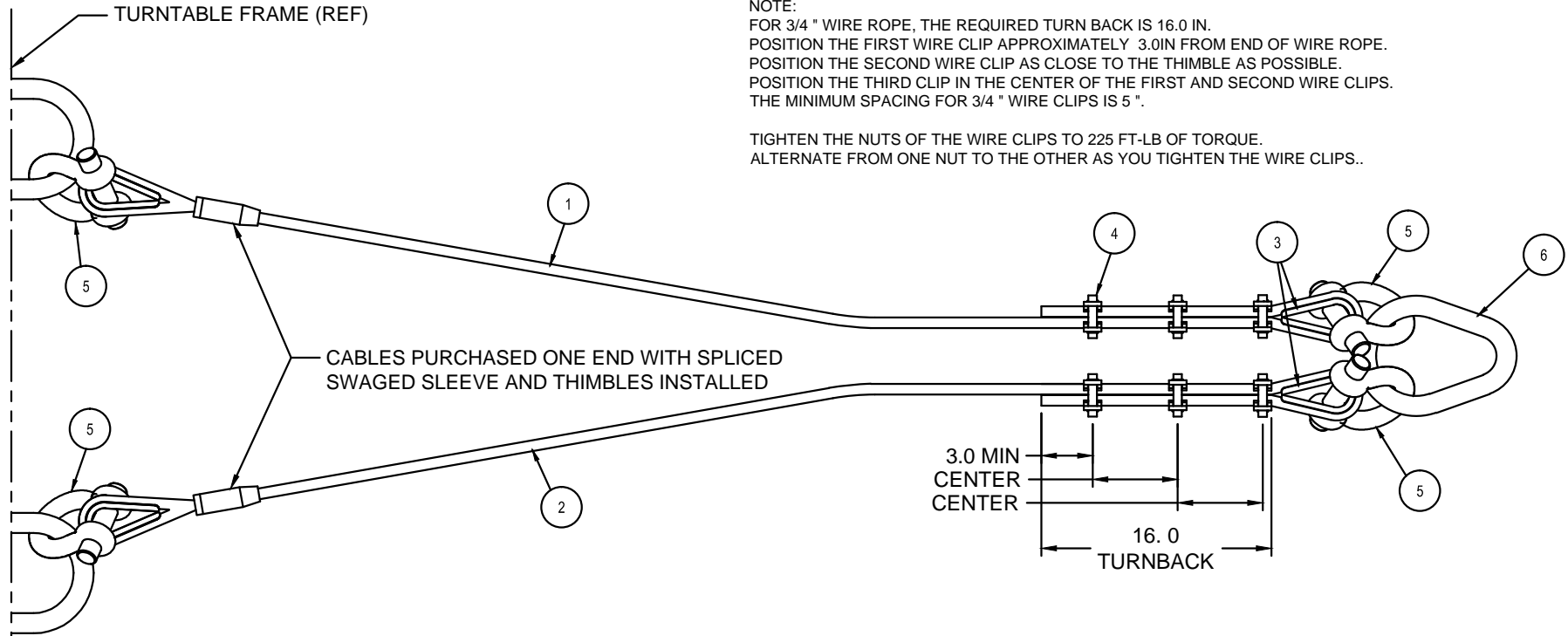
FIELD ASSEMBLY INSTRUCTIONS:

1. REMOVE EXISTING SAFETY CABLE, CABLE THIMBLES AND DISCARD.
2. INSTALL NEW SAFETY CABLES THROUGH THE CABLE GUIDES WORKING FROM THE REAR OF THE DRAWBAR TOWARDS THE FRONT OF THE DRAWBAR. INSTALL A SAFETY CABLE ON BOTH SIDES OF THE DRAWBAR.
3. INSTALL CLEVIS SHACKLES AND SWAGED END LOOP TO THE TURN TABLE FRAME SAFETY CABLE ATTACHMENT LOCATIONS.
4. INSTALL THIMBLE AND CABLE CLIPS AT FRONT OF DRAWBAR PER SKETCH BELOW. ENSURE PROPER CABLE SLACK TO THE TOW VEHICLE.

NOTE:

FOR 3/4 " WIRE ROPE, THE REQUIRED TURN BACK IS 16.0 IN.
 POSITION THE FIRST WIRE CLIP APPROXIMATELY 3.0IN FROM END OF WIRE ROPE.
 POSITION THE SECOND WIRE CLIP AS CLOSE TO THE THIMBLE AS POSSIBLE.
 POSITION THE THIRD CLIP IN THE CENTER OF THE FIRST AND SECOND WIRE CLIPS.
 THE MINIMUM SPACING FOR 3/4 " WIRE CLIPS IS 5 ".

TIGHTEN THE NUTS OF THE WIRE CLIPS TO 225 FT-LB OF TORQUE.
 ALTERNATE FROM ONE NUT TO THE OTHER AS YOU TIGHTEN THE WIRE CLIPS..



REV.	WAS	DATE	ECO No.
A	REVISED	10/23/14	33029
-	INITIAL RELEASE	9/12/14	32691

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MATERIAL: AS NOTED			DRAWN BY: SDA

 HEIL TRAILER INTERNATIONAL, CO. ATHENS, TN RHOME, TX GATESVILLE, TX CIUDAD JUAREZ, MEXICO AYUTTHAYA, THAILAND CANUELAS, ARGENTINA	
TITLE: KIT, ROPE, WIRE ARRANGEMENT, 3/4in DIAMETER FIELD FIX FOR UNITS OVER 45K GVWR	
DRAWING No. 560-2070	