

 <p> <input checked="" type="checkbox"/> Safety Recall <input type="checkbox"/> Field Campaign <input type="checkbox"/> Service Information <input type="checkbox"/> Product Improvement </p>	<p align="center"> <u>FIELD SERVICE BULLETIN</u> <u>All Models</u> <u>Passenger Seat Securement</u> </p>	<p> FSB_2014-107 Revision: 0 Issue Date: 11/26/14 Manual Section: N/A Author: JNaracon Approval: RP Form Rev. D 11/21/14 </p>
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UNITS AFFECTED: All Models built between 09/02/14 and 10/08/14

DESCRIPTION: Spring Nuts used in seat securement did not pass durability testing.

WARRANTY INFORMATION: Champion will cover 15 minutes per seat assembly.

LABOR ALLOCATION: 1 Person, 15 minutes per seat.

CAMPAIGN EXPIRATION DATE: 1/20/15

MATERIALS NEEDED:

Spring Nuts as provided by Champion (6 Per Seat Frame)
Torque Wrench

DISCLAIMER:

The procedures contained herein are not exclusive. Champion Bus, Inc. cannot possibly know, evaluate, or advise the transportation industry of all conceivable ways in which a procedure may be undertaken or of the possible consequences of each such procedure. Other procedures may be as good, or better, depending upon the particular circumstances involved.

Each carrier who uses the procedures herein must first satisfy itself thoroughly that neither the safety of its employees or agents, nor the safety of any products, will be jeopardized by any procedure selected.

PROCEDURE:

- 1.) Remove (6) bolts retaining seats (4) from floor, (2) from wall.



- 2.) Compress and twist (6) spring nuts out of seat track.



- 3.) Compress and twist (6) spring nuts to install into wall track.



4.) Relocate seat assembly in line with spring nuts.



5.) Re-install bolts into spring nuts (leave loose enough to adjust location of seat).



6.) Set seat spacing per original seat location.

7.) Torque bolts to 35 ft-lbs.

