

TECHNICAL SERVICE BULLETIN- "THIS IS NOT A RECALL"

| DOC # | PROCESS NAME | PAGE | REVISION | STATION | BY | DATE |
|----------------|--|--------|----------|---------|--------|----------|
| TSB1401 | MANDATORY FUEL EXTENSION HARNESS REPLACEMENT, 191/210 GAS UNITS | 1 OF 1 | | SER | DBaker | 5/5/2014 |

The Purpose of TSB1401 is to notify the Dealers of a change in the Fuel Extension Harness to prevent possible breakdown of the unit.

If CNG system was added the TSB does not apply.

Work orders have been issued to the dealers for buses affected

Read process before beginning. If you do not understand any part please contact: Chris Ward, Director of Parts and Warranty at 1-866-953-5555 or by E-mail @ cward@ARBOCSV.com.

Good Mechanics safety practice must be followed on any repairs.

Safety practices should include but not be limited to properly supporting the chassis, axles, blocking tires, and a work area free of clutter.

Repair shops safety rules must be followed and safety equipment used. O.E.M. Battery and Auxiliary Battery **MUST** be disconnected.

Vehicles Affected: SOM 26 (191WB), SOM28 (210WB), SOF 27 (191WB), SOF (210WB)

Labor Operation Code: TSB1401

Labor Time Allowance: .5

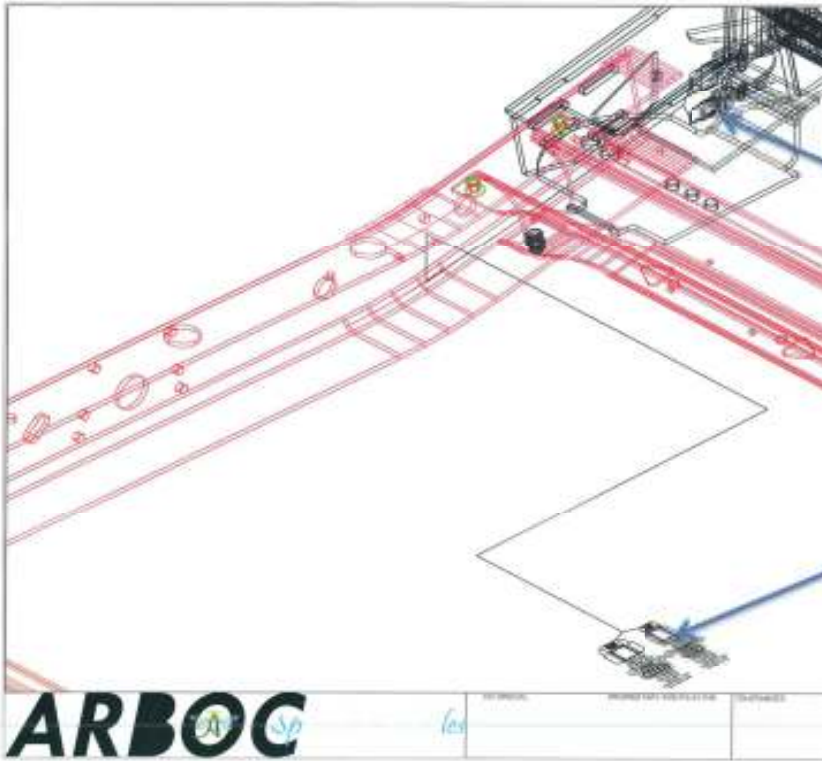
Parts will need to be ordered.

PARTS LIST

1- (1) ARBOC #1307226 Wire Harness, Fuel Tank Extension Gas

TOOLS REQUIRED

1- Screw gun w/Philips bit



Location: Harness end is on Driver side frame rail above



Location: Harness end is under cover plate inside bus above gas tank in floor

Step 1: Remove cover plate on floor inside bus above gas tank and unplug harness as indicated in picture.

Step 2: Unplug other end of harness on chassis rail as indicated in picture.

Step 3: Remove all harness securements.

Step 4: Remove harness and discard, save hardware for re-installment of new harness.

Step 5: Plug new harness into location above gas tank and feed the rest of the harness down hole in floor. Re-install cover plate on floor.

Step 6: Plug new harness into existing wiring on frame rail.

Step 7: Re-secure harness in same locations as previous one with existing hardware.