

Bulletin Type.....: **SAFETY RECALL**
Bulletin No.....: **TS-S74**
Bulletin Name.....: **TS30 Interior Mirror Assembly**
NHTSA #.....: **14V-387**
Bulletin Ref.No....: **700002373**
Release Date.....: **20.08.2014**
Expiry Date.....: **20.08.2015**
Vehicle Model....: **TS-30**
Flat Rate Code....: **TS-S74**
Flat Rate Time....: **50 min**

SUBJECT : TS30 Interior Mirror Assembly

SUMMARY : This bulletin is purposed to mount an interior mirror to the TS30 vehicles.

Bulletin Responsible.....: Sinan Şenyürek
Published by & Approved by... : Suleyman Uğurses

Welding on the Chassis

- Always disconnect the batteries (starting with the negative lead).
- Disconnect the connectors of electrical and electronic equipment (electronic control units, sensors and actuators) if they are less than 20 inches away from the chassis part to be welded or the earth terminal of the welding equipment.
- The earth terminal should never be attached to vehicle components such as engine, axles and springs. Arcing on these parts is not permitted, because of the risk of damage to bearings, springs, etc.
- The earth terminal must make good contact and be placed as close as possible to the part to be welded.
- Plastic pipes, rubber parts and parabolic springs should be well protected against welding spatter and temperatures higher than 70°.
- The contact switch must not be in the accessory or contact position. The contact key should be removed.
- Reconnect in reversed order of disconnecting. Ensure that a good earth connection is made between chassis, engine and cab.

Service bulletin expiry dates differ according to service bulletin type.

Definitions

Release Date: As of this date the bulletin is released and available on E-Doc. Modification parts can be ordered. The time period between the release date and the effective date may vary according to the procurement lead time.

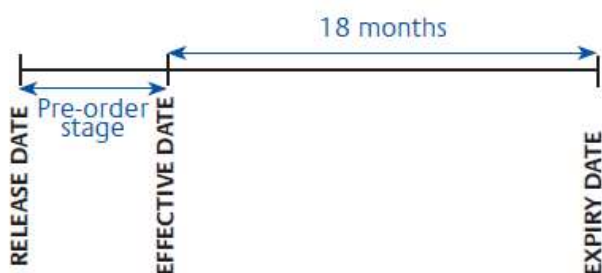
Effective Date: As of this date specified amount of the total modification parts will be available on Spare Parts Stock. Modification parts can be ordered and the application can be performed. (except non-compliance and safety related campaigns, i.e. S-Type Bulletin)

Part Order Deadline: Last order date for modification parts. The part orders which will be placed after this date should be approved by Regional Coordinator.

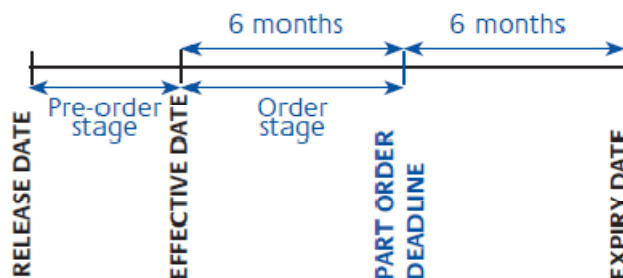
Expiry Date: Expiration date for the application.

Bulletin Types

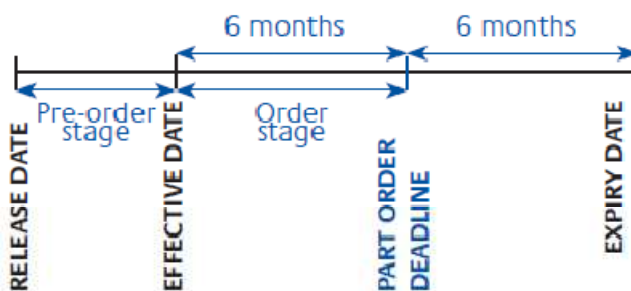
- **S- Type:** Application period of this bulletin is 18 months after the date of issue. S type bulletin is used for Recall Campaigns.



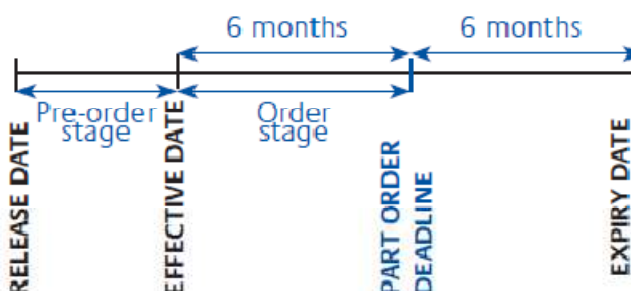
- **U-Type :** Application period of this bulletin is 12 months after the date of issue. U type bulletin is used for updates that need to be performed upon customer complaints.



- **C-Type:** Application period of this bulletin is 12 months after the date of issue. C type bulletin is generally used for supplying technical instructions or other type of information to service network.



- **M-Type:** Application period of this bulletin is 12 months after the date of issue. M type bulletin is used for updates that should be implemented without waiting for customer complaints.



Parts List

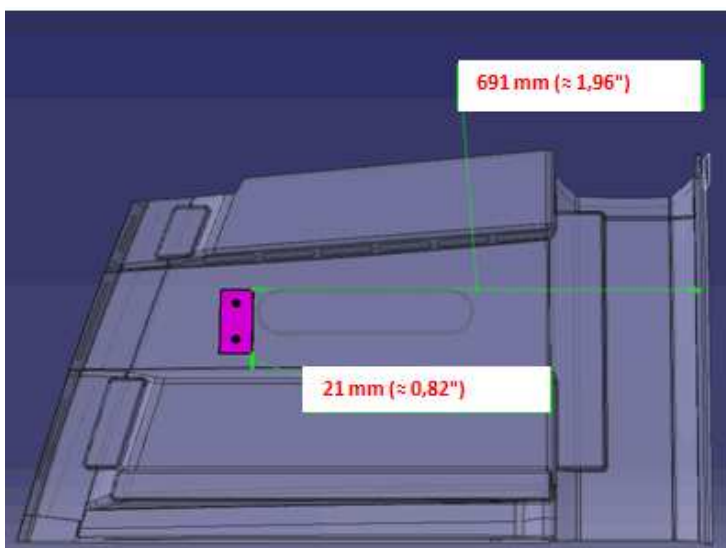
INSTALLED PARTS LIST

NO	PART NO	PART NAME	Qty.	UNIT OF MEASURE
1	RP300107Y	INTERIOR MIRROR SET	1	Piece
2	RP207102-01Y	PLATE,INTERIOR MIRROR TS30	1	Piece
3	MF201576Y	BOLT,COUNSUNK,PH(A M6x1x25-5,6)	2	Piece

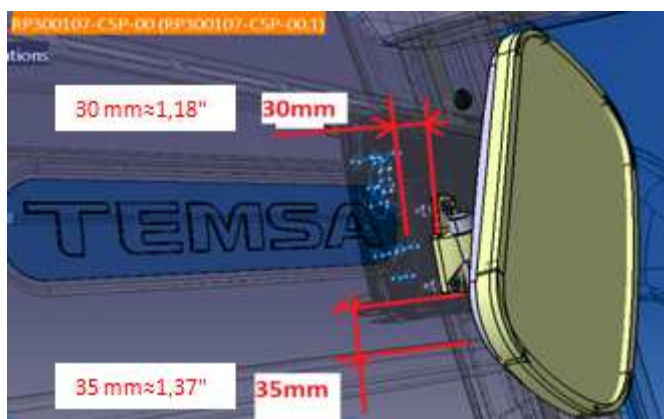
Technical Instructions



1. Dismount the cover (RP207102Y) as shown in figure 1. at the left side of the driver.



2. Fix the plate (100x50x1,5) to the cover (RP207102Y) by using primary (SM-97Y) and sealer (SM-07Y). Make two hole on the plate, and hole's diameter is 6,5 mm (approx. 0,255 inches)



3. Mount the interior mirror to the cover by using two bolts and two nuts. Location is shown in figure.

4. Remount the cover to the left side of the driver.

Flat Rate Break Down

APPLICATION	TIME
Dismounting the cover	10 min.
Fixing the plate	25 min
Mounting mirror	15 min
TOTAL	50 min.

Affected Vehicle List

No	Chasis No	Country	No	Chasis No	Country
1	NLTAPLR56C1000001	USA	41	NLTAPLR57D1000042	USA
2	NLTAPLR58C1000002	USA	42	NLTAPLR59D1000043	USA
3	NLTAPLR5XD1000004	USA	43	NLTAPLR50D1000044	USA
4	NLTAPLR51D1000005	USA	44	NLTAPLR52D1000045	USA
5	NLTAPLR53D1000006	USA	45	NLTAPLR54D1000046	USA
6	NLTAPLR55D1000007	USA	46	NLTAPLR56D1000047	USA
7	NLTAPLR57D1000008	USA	47	NLTAPLR58D1000048	USA
8	NLTAPLR59D1000009	USA	48	NLTAPLR5XD1000049	USA
9	NLTAPLR55D1000010	USA	49	NLTAPLR56D1000050	USA
10	NLTAPLR57D1000011	USA	50	NLTAPLR58D1000051	USA
11	NLTAPLR59D1000012	USA	51	NLTAPLR5XD1000052	USA
12	NLTAPLR50D1000013	USA	52	NLTAPLR51D1000053	USA
13	NLTAPLR52D1000014	USA	53	NLTAPLR53D1000054	USA
14	NLTAPLR54D1000015	USA	54	NLTAPLR55D1000055	USA
15	NLTAPLR56D1000016	USA	55	NLTAPLR57D1000056	USA
16	NLTAPLR58D1000017	USA	56	NLTAPLR59D1000057	USA
17	NLTAPLR5XD1000018	USA	57	NLTAPLR50D1000058	USA
18	NLTAPLR51D1000019	USA	58	NLTAPLR52D1000059	USA
19	NLTAPLR58D1000020	USA	59	NLTAPLR59D1000060	USA
20	NLTAPLR5XD1000021	USA	60	NLTAPLR50D1000061	USA
21	NLTAPLR51D1000022	USA	61	NLTAPLR52D1000062	USA
22	NLTAPLR53D1000023	USA	62	NLTAPLR54D1000063	USA
23	NLTAPLR55D1000024	USA	63	NLTAPLR56D1000064	USA
24	NLTAPLR57D1000025	USA	64	NLTAPLR58D1000065	USA
25	NLTAPLR59D1000026	USA	65	NLTAPLR5XD1000066	USA
26	NLTAPLR50D1000027	USA	66	NLTAPLR51D1000067	USA
27	NLTAPLR52D1000028	USA	67	NLTAPLR53D1000068	USA
28	NLTAPLR54D1000029	USA	68	NLTAPLR55D1000069	USA
29	NLTAPLR50D1000030	USA	69	NLTAPLR51D1000070	USA
30	NLTAPLR52D1000031	USA	70	NLTAPLR53D1000071	USA
31	NLTAPLR54D1000032	USA	71	NLTAPLR55D1000072	USA
32	NLTAPLR56D1000033	USA	72	NLTAPLR57D1000073	USA
33	NLTAPLR58D1000034	USA	73	NLTAPLR59D1000074	USA
34	NLTAPLR5XD1000035	USA	74	NLTAPLR50D1000075	USA
35	NLTAPLR51D1000036	USA	75	NLTAPLR52D1000076	USA
36	NLTAPLR53D1000037	USA	76	NLTAPLR54D1000077	USA
37	NLTAPLR55D1000038	USA	77	NLTAPLR56D1000078	USA
38	NLTAPLR57D1000039	USA	78	NLTAPLR58D1000079	USA
39	NLTAPLR53D1000040	USA	79	NLTAPLR54D1000080	USA
40	NLTAPLR55D1000041	USA	80	NLTAPLU53E1000001	USA

SERVICE BULLETIN

No	Chasis No	Country
81	NLTAPLU55E1000002	USA
82	NLTAPLU57E1000003	USA
83	NLTAPLU59E1000004	USA
84	NLTAPLU50E1000005	USA
85	NLTAPLU52E1000006	USA
86	NLTAPLU54E1000007	USA
87	NLTAPLU56E1000008	USA
88	NLTAPLU58E1000009	USA
89	NLTAPLU54E1000010	USA
90	NLTAPLU56E1000011	USA
91	NLTAPLU58E1000012	USA
92	NLTAPLU5XE1000013	USA
93	NLTAPLU51E1000014	USA
94	NLTAPLU53E1000015	USA
95	NLTAPLU55E1000016	USA
96	NLTAPLU59E1000097	USA
97	NLTAPLU50E1000098	USA
98	NLTAPLU52E1000099	USA
99	NLTAPLU55E1000100	USA
100	NLTAPLU57E1000101	USA
101	NLTAPLU59E1000102	USA
102	NLTAPLU50E1000103	USA
103	NLTAPLU52E1000104	USA
104	NLTAPLU54E1000105	USA
105	NLTAPLU56E1000106	USA
106	NLTAPLU58E1000107	USA
107	NLTAPLU5XE1000108	USA
108	NLTAPLU51E1000109	USA
109	NLTAPLU58E1000110	USA
110	NLTAPLU5XE1000111	USA
111	NLTAPLU51E1000112	USA
112	NLTAPLU53E1000113	USA
113	NLTAPLU55E1000114	USA
114	NLTAPLU57E1000115	USA
115	NLTAPLU59E1000116	USA
116	NLTAPLU50E1000117	USA
117	NLTAPLU52E1000118	USA
118	NLTAPLU54E1000119	USA
119	NLTAPLU50E1000120	USA
120	NLTAPLU52E1000121	USA

No	Chasis No	Country
121	NLTAPLU54E1000122	USA
122	NLTAPLU58E1000124	USA
123	NLTAPLU56E1000123	USA
124	NLTAPLU5XE1000125	USA