

# Recall Bulletin 140615ARG

ALLIED RECREATION GROUP



**RECALL  
BULLETIN:  
140615ARG**

**YEAR(S)  
AFFECTED:**  
2015

**PRODUCT(S)  
AFFECTED:**

2015 American Eagle,  
American Revolution,  
American Tradition

manufactured  
between  
February 6, 2014 and  
April 1, 2014

**MODEL(S)  
AFFECTED:**

All equipped with Villa  
International brand  
powered driver and  
passenger seats,  
ARG part numbers:  
U07-0019, U07-0020,  
U07-0021, U07-0022,  
U07-0028, U07-0029

**SUBJECT:**  
Inspection/  
correction of seat  
belt mounting  
hardware

**KEYWORDS:**  
Seat belt, seatbelt

**ISSUE DATE:**  
July 2014

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The purpose of this bulletin is to inform all Allied Recreation Group dealers about the need to inspect, and if necessary, correct the seat belt mounting assembly on certain Villa International brand powered pilot (driver) and copilot seats. The list of American Coach brand motor homes affected by this recall appears at the end of this bulletin.

## **CONDITION:**

Motor homes affected by this recall may be equipped with certain Villa International brand powered driver and passenger seats, with improperly installed seat belt bracket attachment assemblies. Improperly installed attachment hardware could damage and weaken the seat belt over a period of time, potentially resulting in a seat belt failure.

## **INSPECTION:**

**Read this entire document before proceeding.**

**Note:** These instructions pertain only to the Villa brand powered pilot (driver) and copilot seats installed in the specific motor homes listed on Page 5.

Follow the steps below to inspect, and if necessary, repair the seat belt mounting assembly using the correct hardware and assembly method. If seat belt damage is discovered during the inspection, contact Allied Recreation Group for prior authorization (PAR) and further instructions.

1. Park the motor home on level pavement. Place the transmission in Neutral and set the parking brake. Turn off the key and remove it from the ignition. Maintain control of keys until all repairs are performed.
2. Inspect both the pilot (driver) seat and co-pilot (passenger) seat:
  - a. Locate the seat belt mounting assembly attached to the seat.
  - b. Refer to Figure 1 and the inspection diagram supplied by Villa (Fig. 2 on Page 2) to determine whether or not the seat belt assembly is attached to the seat base by an ISS Single Link.
    - If the seat belt assembly is attached to the seat base by an ISS Single Link, proceed to Page 3, "Seat Belt Attachment Correction."
    - If the seat belt assembly is attached by a different hardware configuration, the seat is not part of the recall and no further action is required.

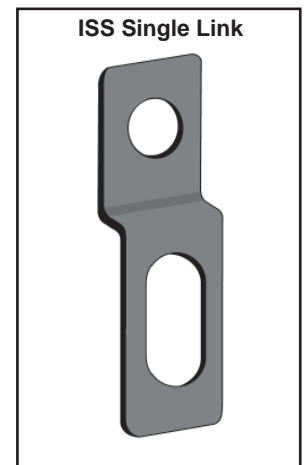


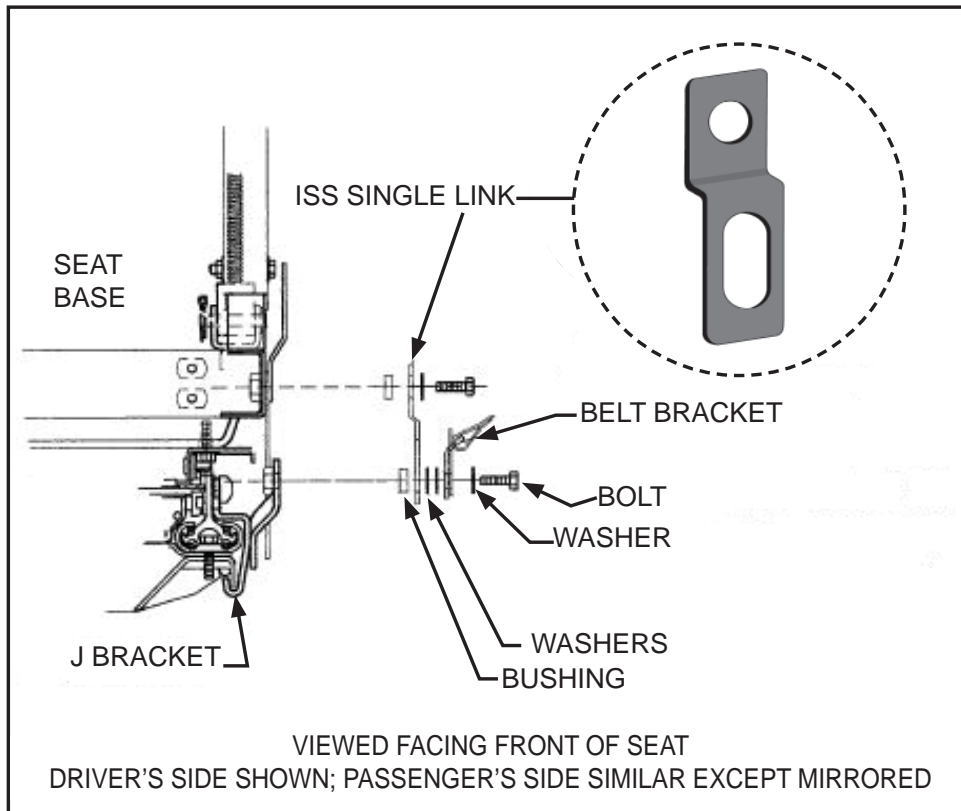
Figure 1

*This bulletin is supplied for technical information only and is not an authorization for repairs.*

Federal Law (Section 154 of the National Traffic and Motor Vehicle Safety Act of 1966) requires that: If you have received a notice of recall or failure to comply from Fleetwood or any component manufacturer, you must repair or otherwise correct the defects on vehicles remaining in your inventory, according to the notification, before selling or leasing the vehicles. Any vehicle lessor receiving this recall notice must forward a copy of the notice to the lessee within ten days.

"It is impossible to know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Accordingly, anyone who uses a service procedure or tool must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected service methods."

## INSPECTION DIAGRAM - RECALL 140615ARG



**Figure 2**

*If the seat belt is attached with an ISS single link, shown above, proceed to the Repair Instructions on Page 3.*

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## SEAT BELT ATTACHMENT CORRECTION

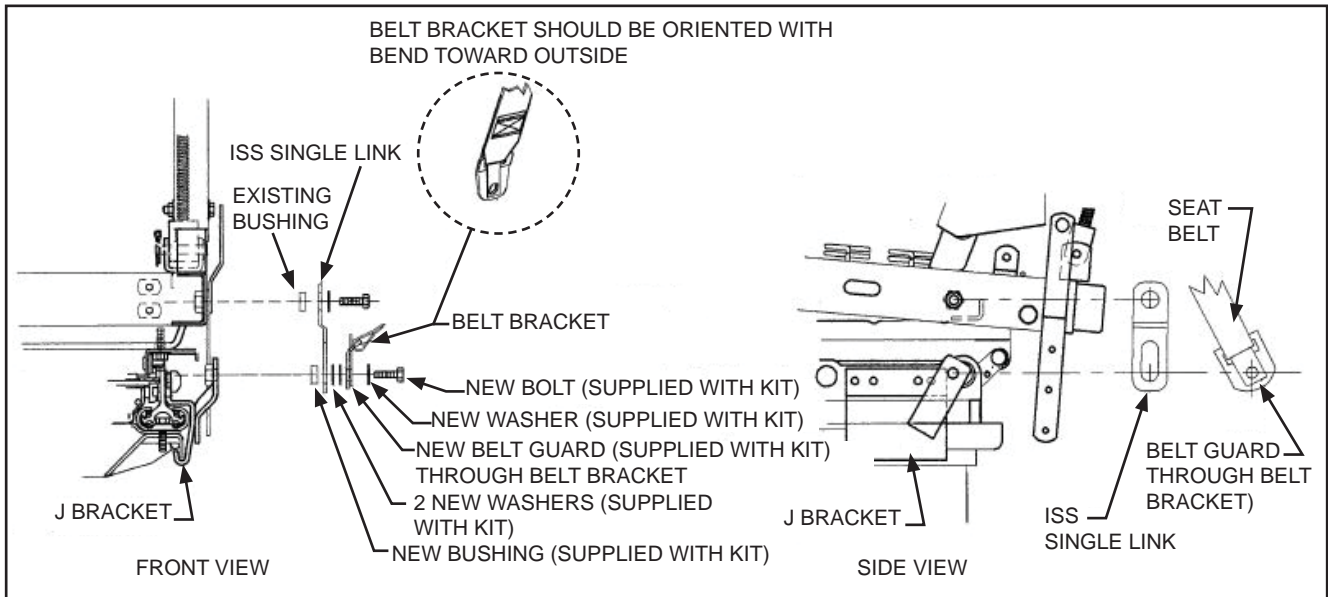


Figure 3

To be performed on seat belt assemblies determined to require correction according to the inspection procedures on Pages 1-2 of this Bulletin.

1. Remove the hardware fastening the seat belt to the seat base assembly. Discard the original bolt, washers, and bushing.
2. Insert the new plastic belt guard, included with the recall kit, through the belt attachment bracket as shown in Figures, 3,4 and 5.

**Note:** Each recall kit contains parts to repair one seat assembly. Two kits are required if both the pilot and copilot seats are determined defective per the inspection.

(continued on next page)

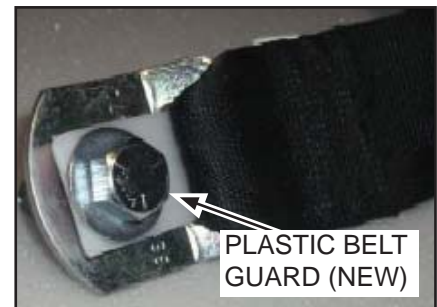


Figure 4



Figure 5

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- Referring to the installation diagram in Figure 3 and the photos in Figures 4 and 5, reinstall the seat belt through the original ISS single link and to the seat base, using the new washers, bolts, and spacer bushings supplied with the recall kit. Ensure the assembly order is correct. Torque the attachment bolts to 20 ft-lbs.

**NOTES:**

- Hand-start the bolts to avoid cross-threading.
  - An extra bushing is supplied with the recall kit. Use it behind the top portion of the ISS single link, as shown in Figure 3, if one was not originally installed.
- Verify the seat belt is installed correctly and operates properly; correct as necessary. Reference photos of a completed installation appear in Figures 6 & 7.
  - Repeat steps 1-4 for the opposite seat if required.



Figure 6



Figure 7

**PARTS**

<u>Part Number</u>	<u>Description</u>	<u>Qty.</u>
615185	Recall Kit 14E015	As required *

***Kit Contains:***

Belt Guard, qty. 1	Washers 7/16, USS, qty. 3
Bushing, qty. 2	Instruction Drawing 03
Bolt, grade 5, 7/16-20 x 1 1/2", qty. 1	

*\* Repair kit includes parts to repair 1 seat assembly. Two kits are required if both the pilot and copilot seats are determined defective per the inspection.*

**TOOLS**

Torque Wrench

**WARRANTY LABOR ALLOWANCE:**

Recall 140615ARG, Villa Seat Belt Attachment Hardware Inspection/Correction

**Use Flat Rate Codes:**

6029-11	Inspected/Not Defective Includes inspection of the driver and passenger seat	0.20 Hr.
6029-12	Inspected/Defective/Repaired, per seat	0.50 Hr.

If you have any questions concerning this bulletin, contact Allied Recreation Group Dealer Technical Support at:  
800-816-9825

Service literature can be accessed online at: <http://argdealers.com>

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