

TECHNICAL BULLETIN  
P040NAS1  
11 APR 2014



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

**SECTION: 204-02**

Safety Recall: Rear Suspension Right-Hand Link Arm-to-Knuckle Fixings

**AFFECTED VEHICLE RANGE:**

**Range Rover Evoque (LV)**

**Model Year:** 2014  
**VIN:** EH866756

**Range Rover Evoque (LV)**

**Model Year:** 2014  
**VIN:** EH868007

**Range Rover Evoque (LV)**

**Model Year:** 2014  
**VIN:** EH869937

**MARKETS:**

NAS

**CONDITION SUMMARY:**

**Situation:** An issue has been identified on a limited number (three [3]) of 2014 model year Land Rover Range Rover Evoque (L538) vehicles within the listed VIN range where the rear suspension right-hand link arm-to-knuckle fixings may have been deformed (elongated) during the automated assembly process. When subjected to normal use loading, one or both of the fixings may fracture. The driver may report a knocking noise from the rear of the vehicle when driving.

**Action:** Retailers are required to **HOLD** all affected vehicles within the listed VIN range that are in their control and refrain from releasing the vehicles for new or used vehicle sale pending completion of the rework action detailed in this Technical Bulletin. Unsold vehicles should have this performed as part of the Pre-Delivery Inspection (PDI) process but must have it completed prior to vehicle handover to the customer. Affected vehicles already in the hands of customers should be updated at the next available opportunity.

**PARTS:**

DESCRIPTION	PART No. / SUNDRY CODE	QTY. / VALUE	EXPECTED % of VEHICLES REQUIRING PARTS*
Nut	FY114056	2	100
Bolt	LR002577	2	100
Washer	LR023452	2	100



**NOTE: \* when ordering parts, order only the expected percentage demand of parts identified**

**SPECIAL TOOLS:**

Refer to Workshop Manual / Service Instruction for any required tools

## **WARRANTY:**



**NOTE: Check DDW to ensure that the vehicle is affected by this program prior to undertaking any rework action. Repair procedures are under constant review, and therefore times / prices are subject to change; those quoted here must be taken as guidance only. Refer to TOPIx to obtain the latest repair time. At the time of confirming a booking for vehicle repair, ensure that all outstanding Service Actions are identified to ensure the correct parts are available and adequate workshop time is allocated for repairs to be completed at one visit.**

Warranty claims must be submitted quoting Program Code '**P040**' together with the relevant Option Code from the table. The SRO and part information listed have been included for information only. The Option Code(s) that allows for the drive in / drive out allowance may only be claimed if the vehicle is brought into the workshop for this action alone to be undertaken.

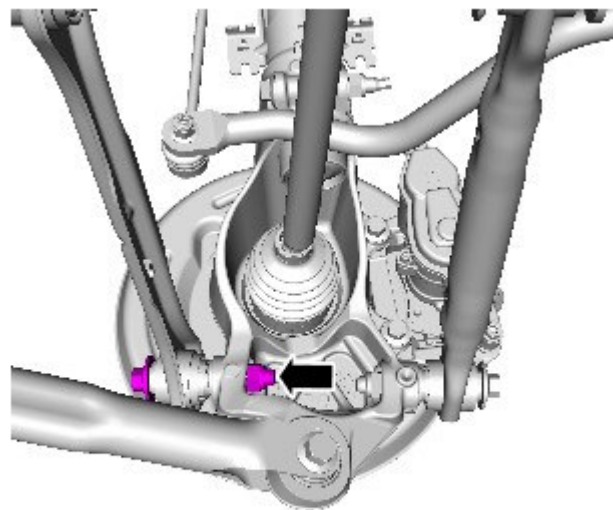
PROGRAM CODE	OPTION CODE	DESCRIPTION	SRO	TIME (HOURS)	PARTS / SUNDRY CODE	QTY. / VALUE
P040	B	Remove & replace rear toe link fixings	64.15.89.31	0.4	LR002577 LR023452 FY114056	2 2 2
P040	C	Remove & replace rear toe link fixings Drive in/drive out	64.15.89.31 02.02.02	0.4 0.2	LR002577 LR023452 FY114056	2 2 2



**NOTE: Normal Warranty policies and procedures apply**

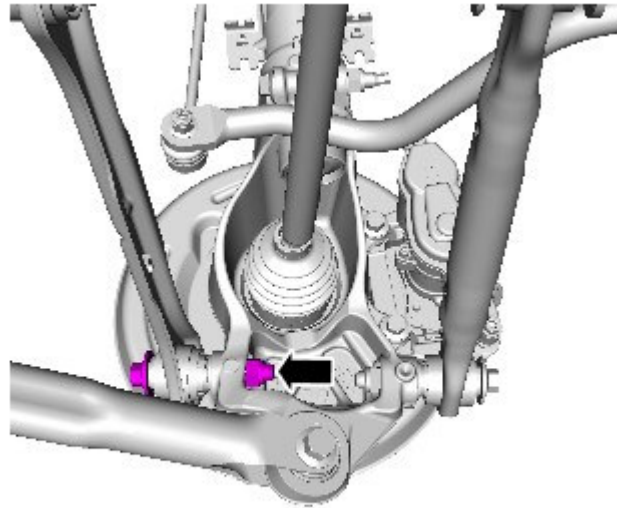
## **SERVICE INSTRUCTION:**

1. Remove the rear right-hand wheel and tire (see TOPIx Workshop Manual, section 204-04).
2. Remove the front link arm-to-knuckle retaining nut and bolt.



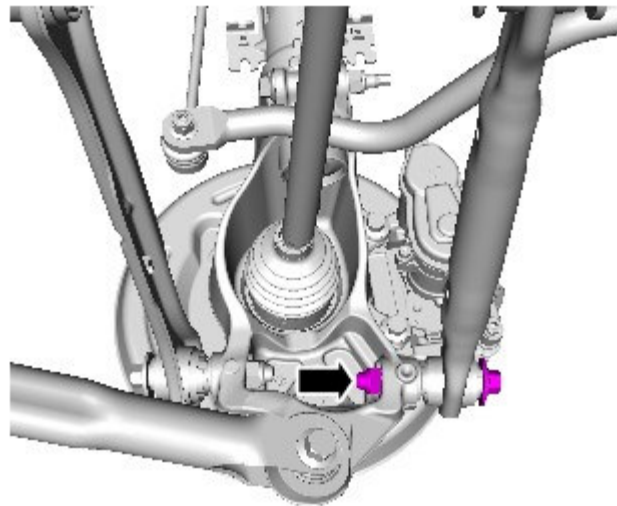
E164778

3. Install the new front link arm-to-knuckle retaining nut and bolt; do not tighten fully at this stage.



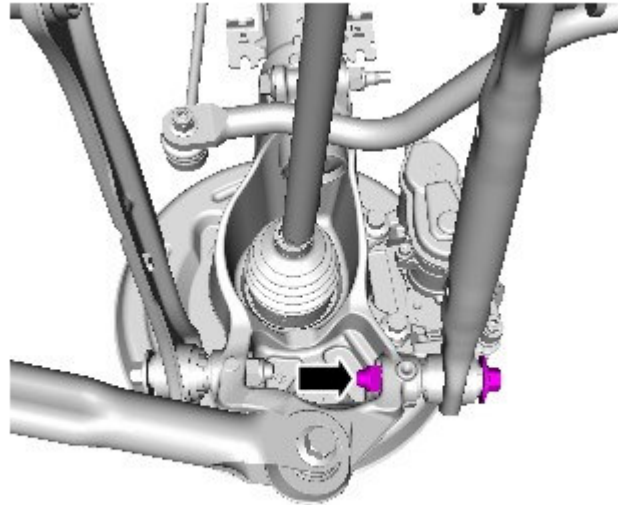
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4. Remove the rear link arm-to-knuckle retaining nut and bolt.



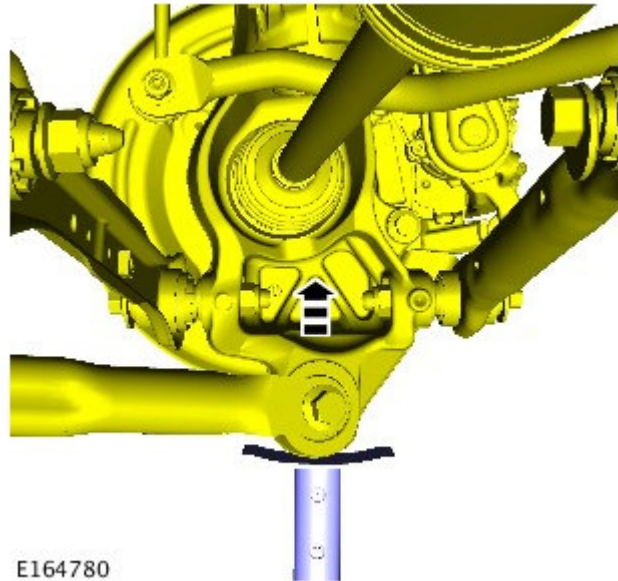
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5. Install the new rear link arm-to-knuckle retaining nut and bolt; do not tighten fully at this stage.



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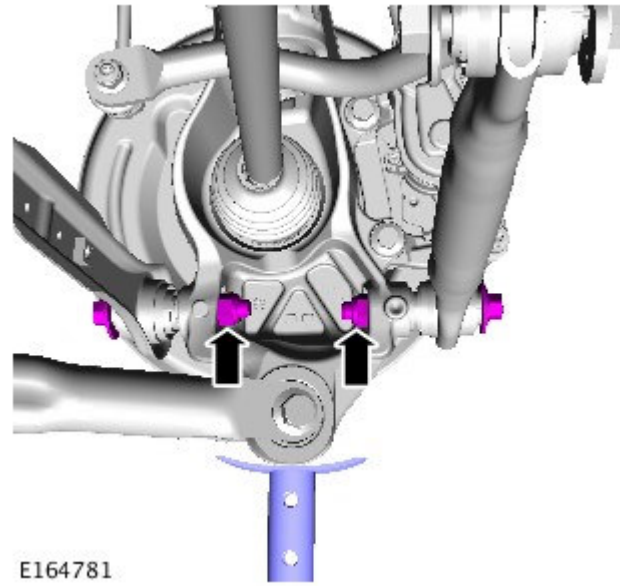
6. Using a suitable stand, raise the suspension into the loaded position.



E164780

7. Tighten the front and rear link arm-to-knuckle retaining bolts:

- Torque: 175Nm



**8.** Raise the vehicle and remove the stand.

**9.** Install the rear right-hand wheel and tire (see TOPIx Workshop Manual, section 204-04).