

## SERVICE PROCEDURE

1. Place the vehicle in a level working area.
2. Turn the ignition OFF / not Ready.
3. Set the parking brake.
4. Rotate the steering wheel 180° from center (see Figure 1).



Figure 1

5. Locate the upper steering column bolt as follows:
  - a. Look directly UP from under the lower instrument panel LH (see Figure 2).



Figure 2

b. Locate the upper steering column bolt.

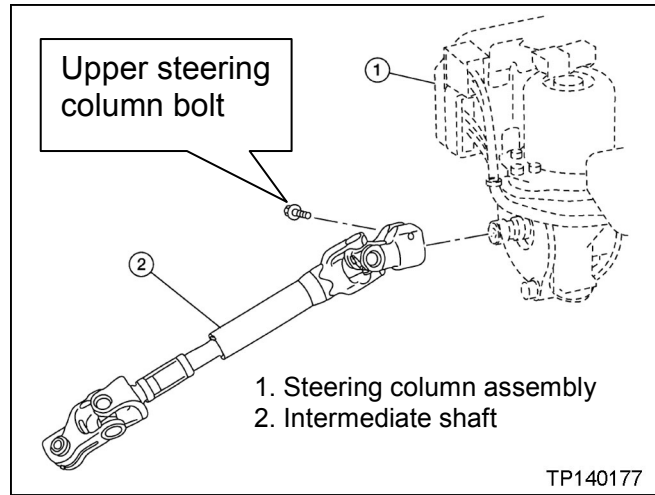


Figure 3

4. Inspect the upper steering column bolt; identify the bolt as **OK** or **NG** as shown in Figure 4.

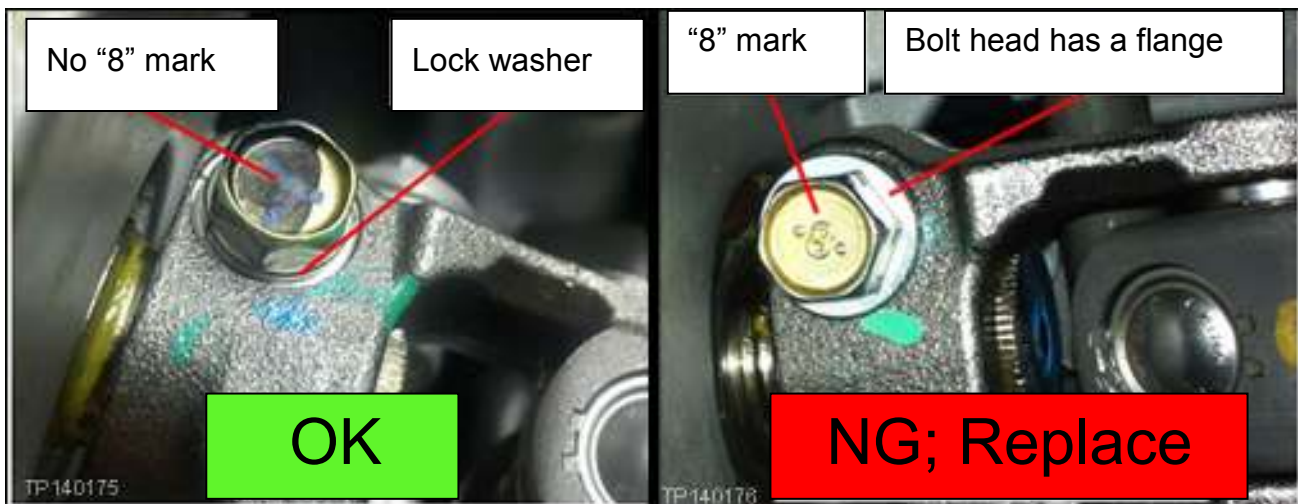


Figure 4

**OK:** Procedure is complete.

**NG:** Replace the upper steering column bolt with the one listed in the Parts Information.

- Torque bolt to 31 N·m (3.2 kg-m, **23 ft-lb**)

**PARTS INFORMATION**

| <b>DESCRIPTION</b> | <b>PART NUMBER</b> | <b>QUANTITY</b> |
|--------------------|--------------------|-----------------|
| Bolt               | 48935 – 3NF0B      | 1               |

**CLAIMS INFORMATION**

Submit a Campaign (CM) line claim using the following claims coding:

| <b>CAMPAIGN (“CM”) I.D.</b> | <b>DESCRIPTION</b>  | <b>OP CODE</b> | <b>FRT</b> |
|-----------------------------|---|----------------|------------|
| PC277                       | Inspect and, if needed, replace upper steering column bolt. | PC2770         | 0.2 hrs.   |

